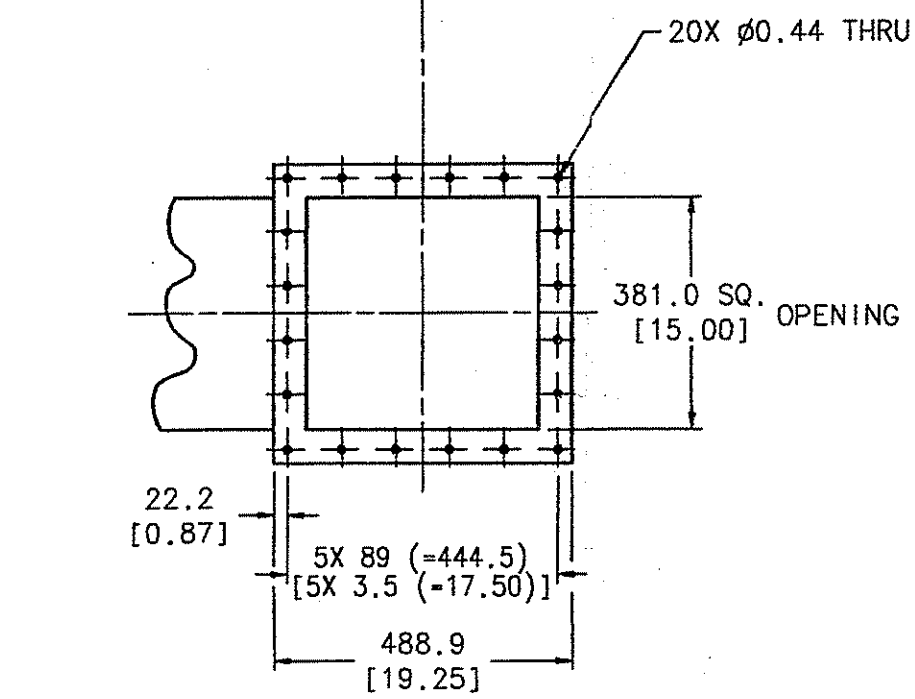
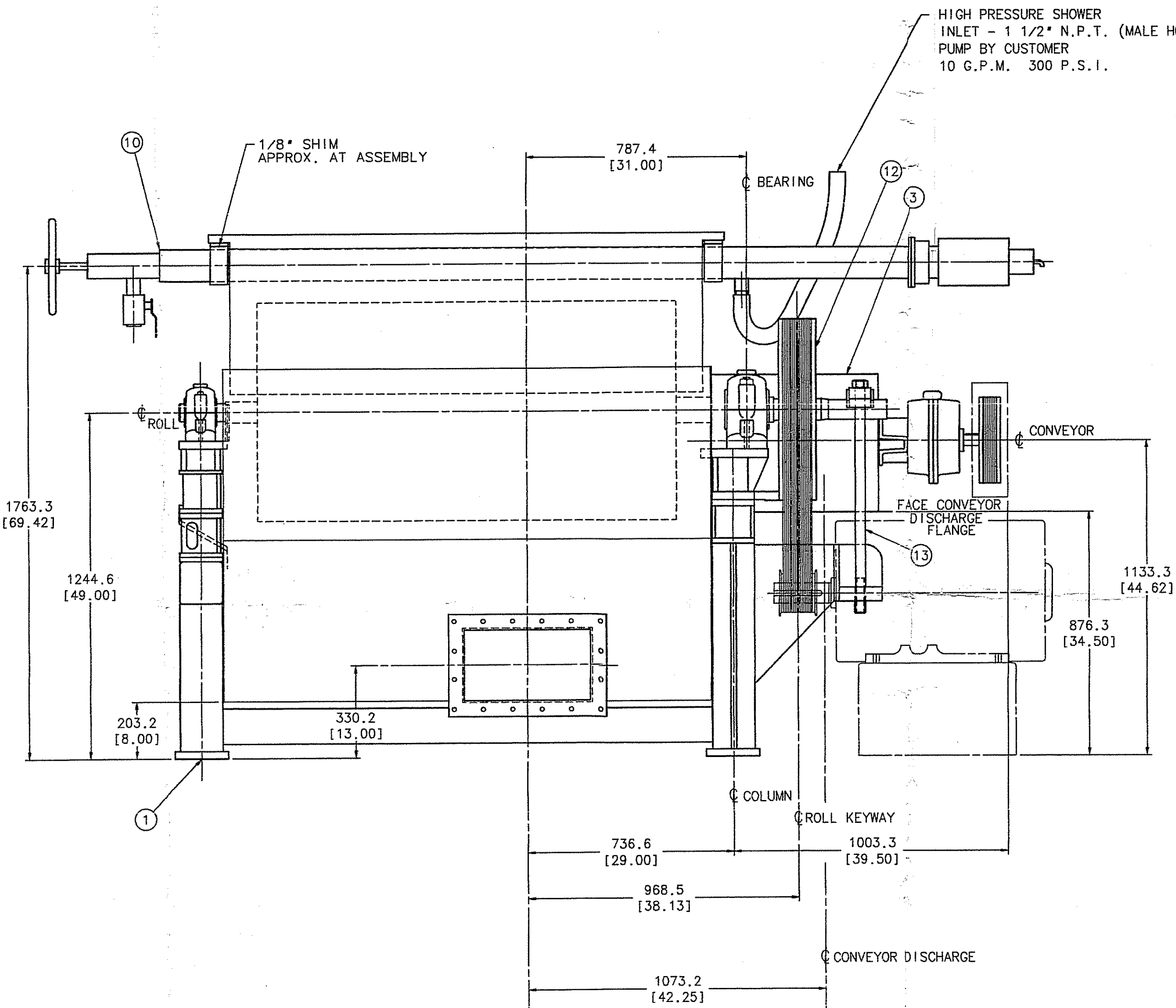
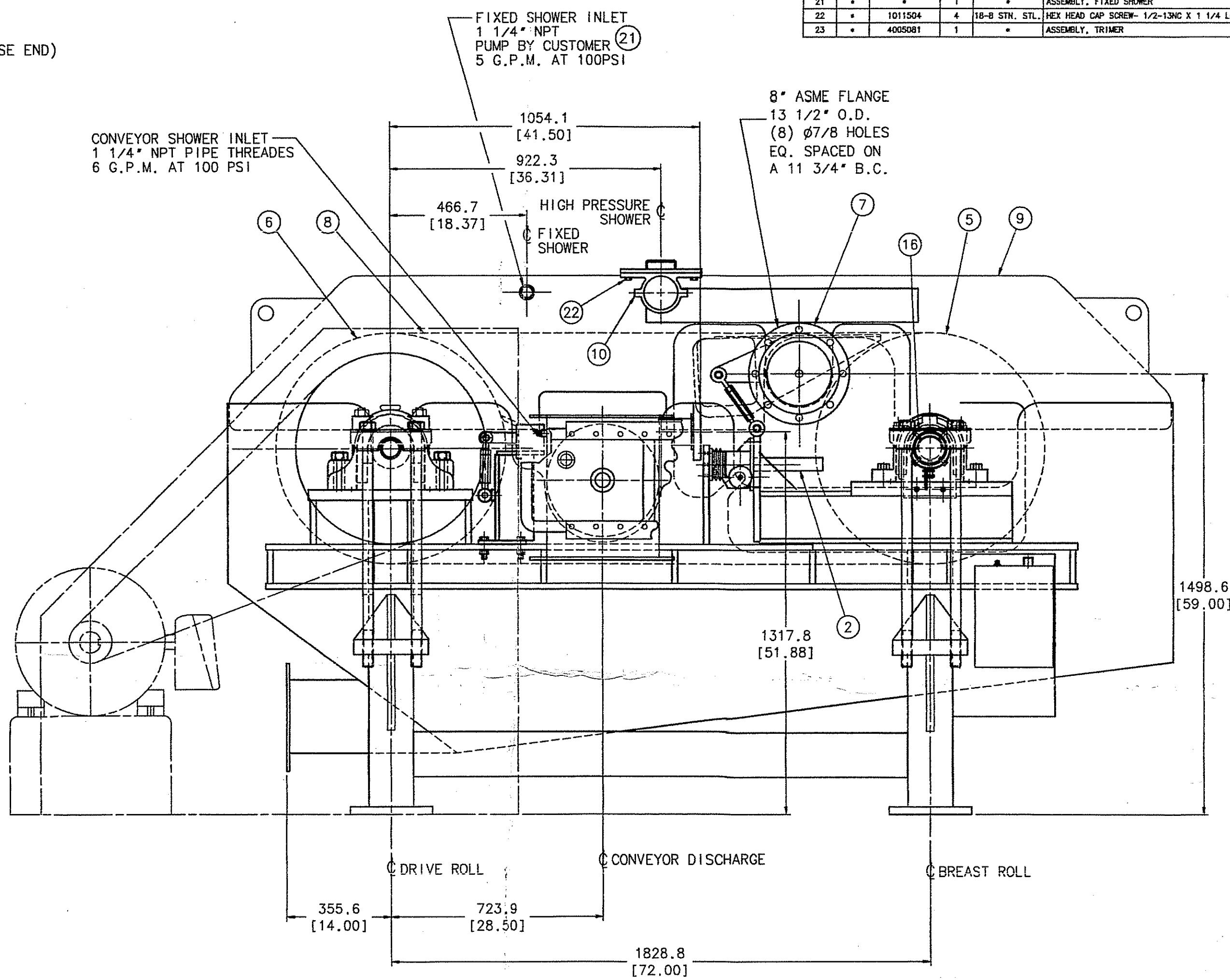


A3769910-2
USED ON

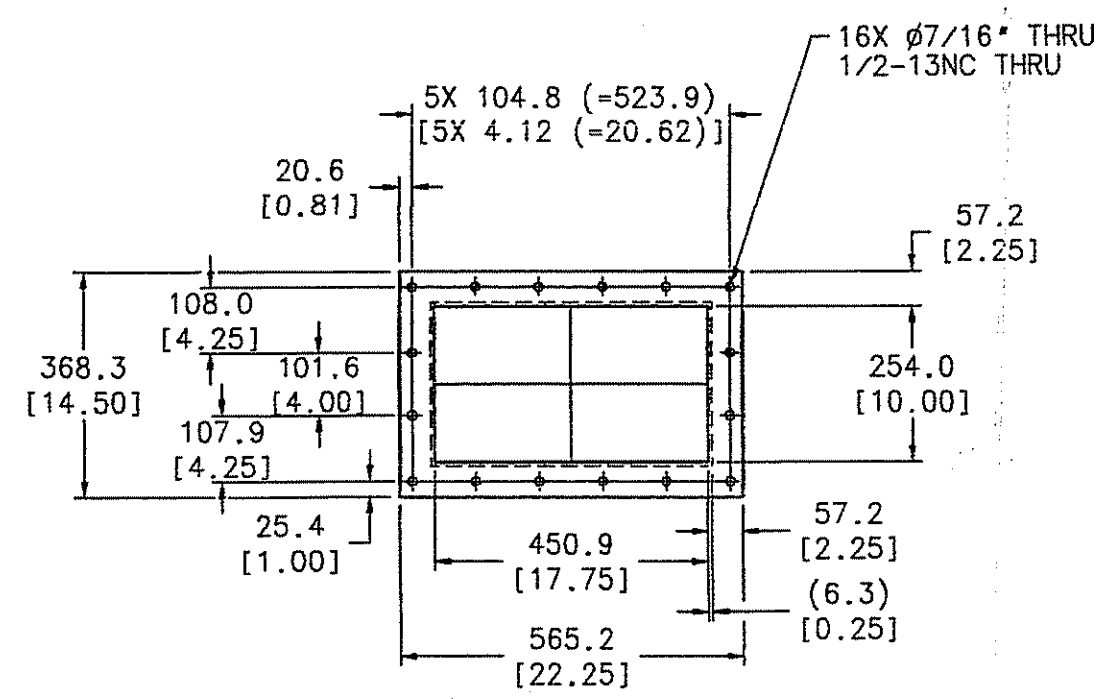
ITEM No.	DRAWING No.	QTY	MATERIAL	DESCRIPTION
1		1	316L STN. STL.	ASSEMBLY, FRAME AND PAN
2		1	316 STN. STL.	ASSEMBLY, SCREW JACK
3		1	316L STN. STL.	ASSEMBLY, CONVEYOR WITH POLYCHAIN DRIVE
4		1	316 STN. STL.	ASSEMBLY, DOCTOR
5		1	CARBON STEEL	ASSEMBLY, BREAST ROLL
6		1	CARBON STEEL	ASSEMBLY, DRIVE ROLL
7		1	316L STN. STL.	ASSEMBLY, HEADBOX
8		REF	POLYESTER	ASSEMBLY, 1/4" GUIDE WIRE
9		1	316L STN. STL.	ASSEMBLY, HOOD
10		1	316L STN. STL.	ASSEMBLY, OSCILLATING SHOWER W/ INTERNAL BRUSH
11		1		ASSEMBLY, CONTROLS
12		1	CARBON STEEL	ASSEMBLY, DRIVE
13		2	CARBON STEEL	ASSEMBLY, JACK CANILEVER
14		1		ASSEMBLY, PAINT AND NAMEPLATE LOCATIONS
15		REF		PLAN, FOUNDATION
16		1	CARBON STEEL	ASSEMBLY, SHAFT GUARD
17		1	304L STN. STL.	LOAD CELL
18		2	316L STN. STL.	GUARD, SHAFT
19		4	16-8 STN. STL.	HEX HEAD CAP SCREW- 3/8-16NC X 3/4 LG.
20		1	316 STN. STL.	GUARD, SPLASH
21		1		ASSEMBLY, FIXED SHOWER
22		4	16-8 STN. STL.	HEX HEAD CAP SCREW- 1/2-13NC X 1 1/4 LG.
23		1		ASSEMBLY, TRIMER



CONVEYOR DISCHARGE
FLANGE



DRIVE SIDE



DRAIN DETAIL

FOR APPROVAL ONLY
DO NOT USE FOR
INSTALLATION PURPOSES

CUSTOMER: MOLINO PANAMENO DE PAPEL
MILL: PANAMA CITY, PANAMA
CUSTOMER ORDER: P.O.M. -98-5-8
SHOP ORDER: A376991
SERIAL NUMBER: 88-DNT100-0207

THERMO BLACK CLAWSON INC.
MIDDLETOWN, OHIO USA
DATE: 5/11/98

RETURN APPROVED DRAWING WITHIN 10 DAYS
FAILURE TO DO SO WILL EFFECT DELIVERY

APPROVED BY: [Signature]
DATE: 6/6/98

C.A.D. DRAWING DO NOT UPDATE MANUALLY

STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED

UNIT	DECIMAL	FRACTION
ONE PLACE DECIMAL	±0.04	
TWO PLACE DECIMAL	±0.01	
THREE PLACE DECIMAL	±0.005	
ANGULAR	±0.5°	

THIS DRAWING IS THE PROPERTY OF THERMO BLACK CLAWSON INC. IT IS TO BE KEPT IN THE OFFICE OF THE CUSTOMER AND NOT TO BE REPRODUCED OR COPIED IN ANY MANNER WITHOUT THE WRITTEN PERMISSION OF THERMO BLACK CLAWSON INC. IT IS TO BE RETURNED PROMPTLY AFTER TESTING OR INSPECTION.

ORDER NO. A376991 REV. 001 DTD. 04/08/97 SUPERSEDES: _____

SERIAL NO. 88-DNT100-0207 USED ON: SEE H-1 SUPERSEDED BY: _____

CUSTOMER: THERMO BLACK CLAWSON INC. WEIGHT: _____ PATTERN NO.: _____

DATE: 5/11/98

APPROVED BY: [Signature] DATE: 6/6/98

TITLE: ASSEMBLY - MODEL 100
DNT WASHER WITH LOAD CELL

716 DRC. No. A3769910-2