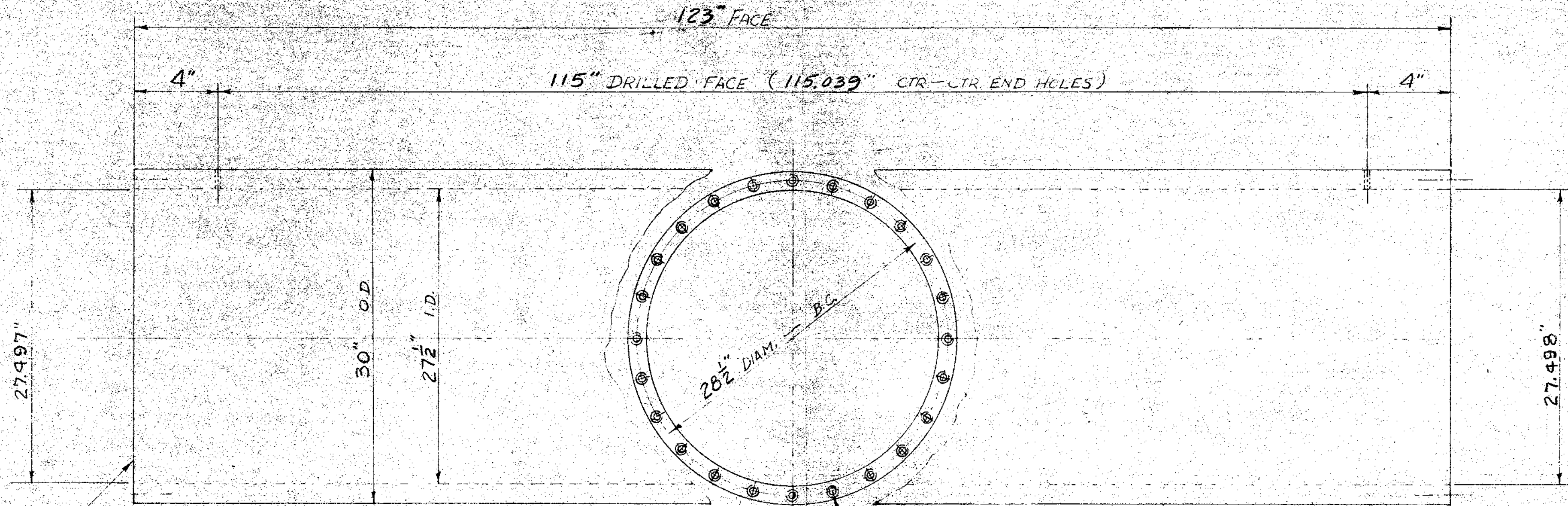


BC-343-1

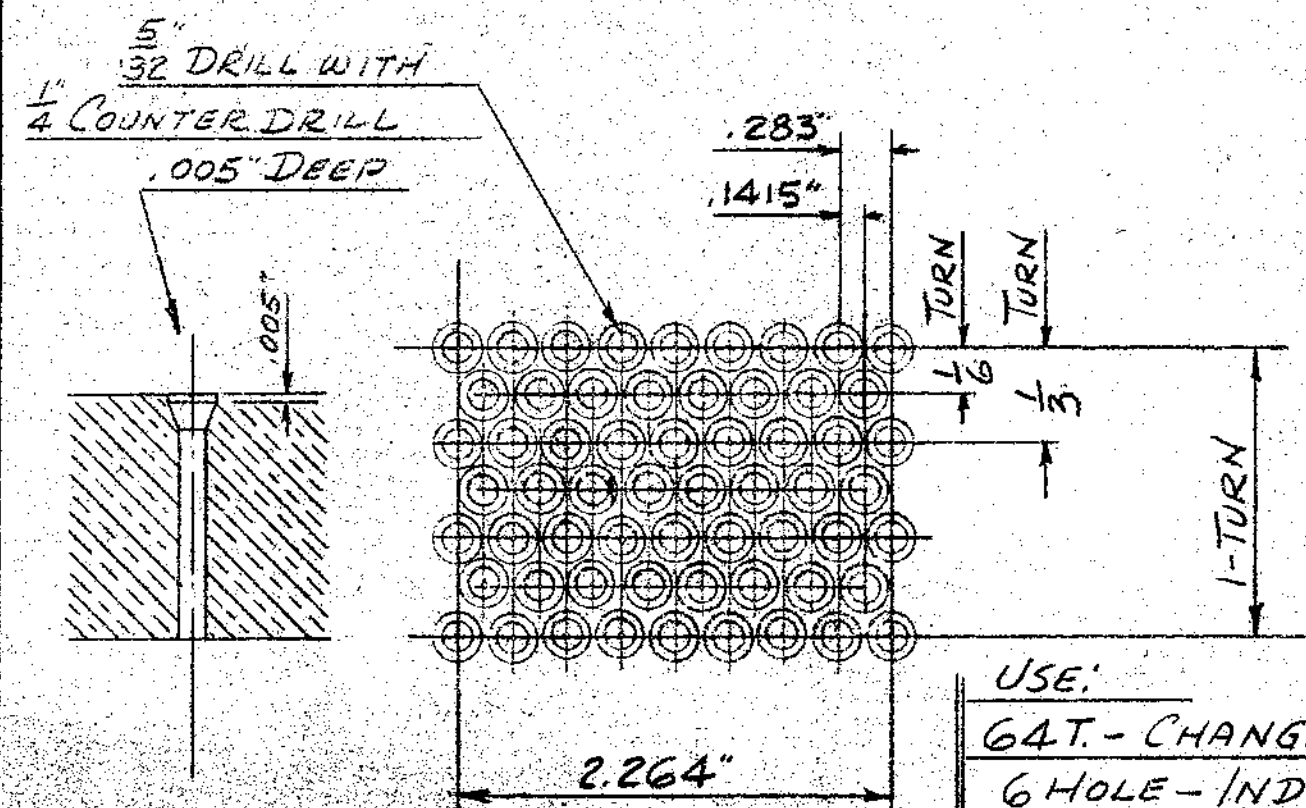
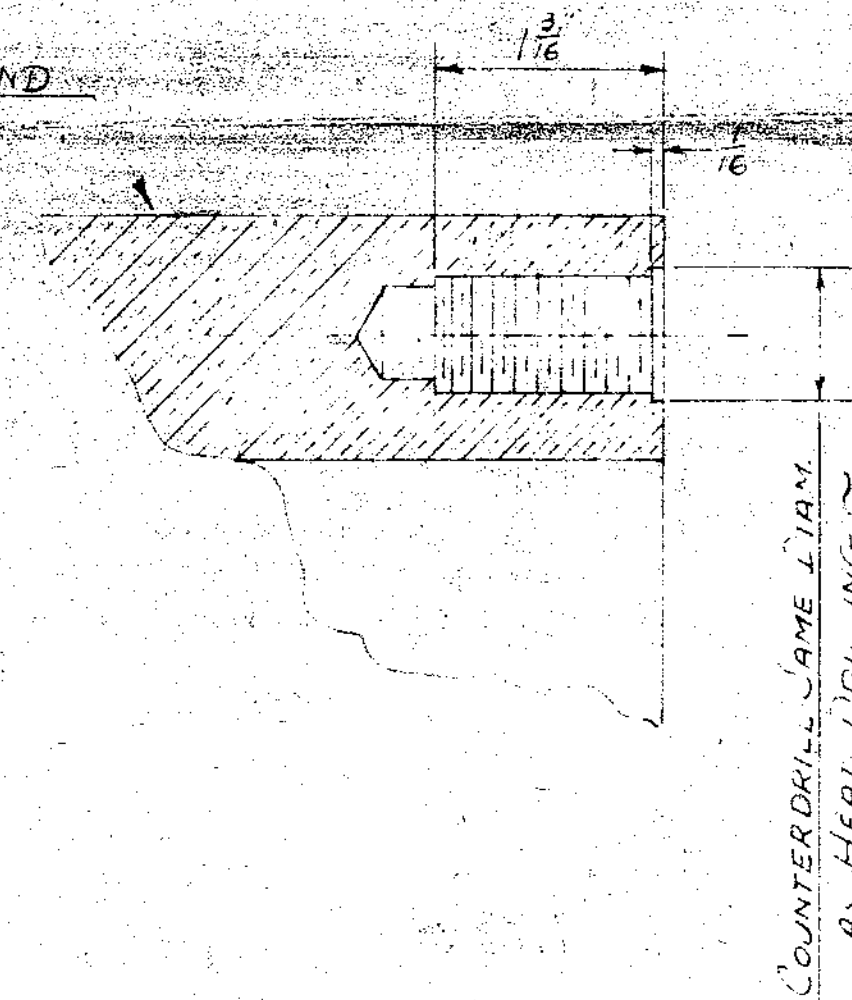
ITEM	QUAN.	DESCRIPTION	MATERIAL	SOURCE



STENCILED END
5625

(36) 5/8-11 NCTAP
EQUALLY SPACED AT END

CENTRIFUGAL CAST BRONZE SHELL (1) REV'D
CU 86% - SN 5% - PB 5% - ZN 4% (MAX)
FIN. GRIND .000" CROWN



27.6% OPEN AREA

USE (25) DRILLS - 1ST SETTING ~
USE (26) DRILLS LAST SETTING UNTIL
OFFSET EQUALS 1.839" ~
FINISH WITH (25) DRILLS ~

SUCTION DRUM

F.O. NO.		THE MANCHESTER MACHINE COMPANY	
		MIDDLETOWN, OHIO	
REVISIONS		SHELL DETAIL	
NO. DATE		30"x115" SUCTION DRUM ROLL	
		WITH TURNING ROLL	
		CUSTOMER BESTWALL GYPSUM CO.	
SCALE	DRAWN BY	DATE	DWG NO
1/2"	PRIEST	9-9-59	BC-343-1