

Paper Converting Machine Company - PCMC

Wrapper Machine

Model: UF-HST / Serial: WR03-00002.

Green Bay, WI

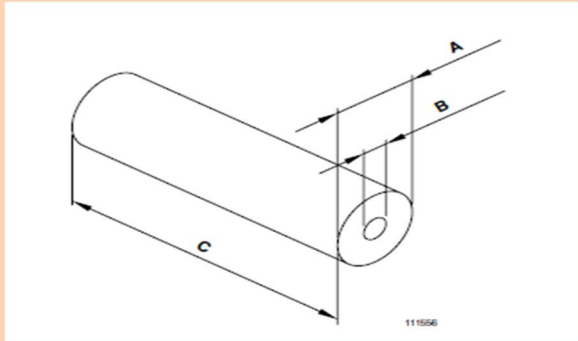
Manufacturing year: 2010



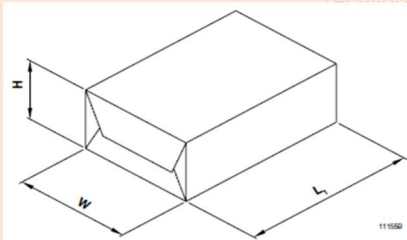
Technical Information

General Characteristics	Infeed	4 lane
	Machine Type	Automatic
	Operation	Electromechanical / Electropneumatic
	Changeover Average Time	30 – 180 min (Depends on the format change that must be made)
	Reel Change (average time)	5 min
Pneumatic System	Air Consumption	150 CFM / 423 L/min
	Service Air Pressure	60 psi / 4.3 Kg/cm ²
Electric System (Standard)	Electric Tension Standard	480Y - 227 V / 3P / – 60 Hz
	Auxiliary Voltage	24 VDC
	Electric Tension in Cabinet	110 VAC for Service
	PLC I/O Cards Tension	Inputs and outputs 24 VDC
		Electrovalves outputs 24 VCC
		Switches outputs 24 VDC
	Electric System	Develop by NFPA 79 and IEC 60204-1 Section 4.3.2.
Control	PLC	Allen Bradley Control Logix

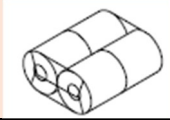
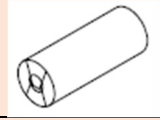
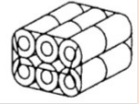
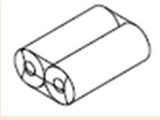
Packing Material

Type of Material	Polyethylene
Thickness	0.75 - 1.5 mil / 19 – 38 micron
Reel Dimension	
	A = Max Diameter 24 in / 610 mm
	B = Core Diameter 3 in / 76 mm
	C = Max Length 69 in / 1753 mm

Product configuration

Dimensions of the finish package

H = 3-3/4 – 12 in / 95 – 304 mm
W = 3-15/16 – 22-1/2 in / 100 – 572 mm
L1 = 3-15/16 – 18 in / 100 – 457 mm

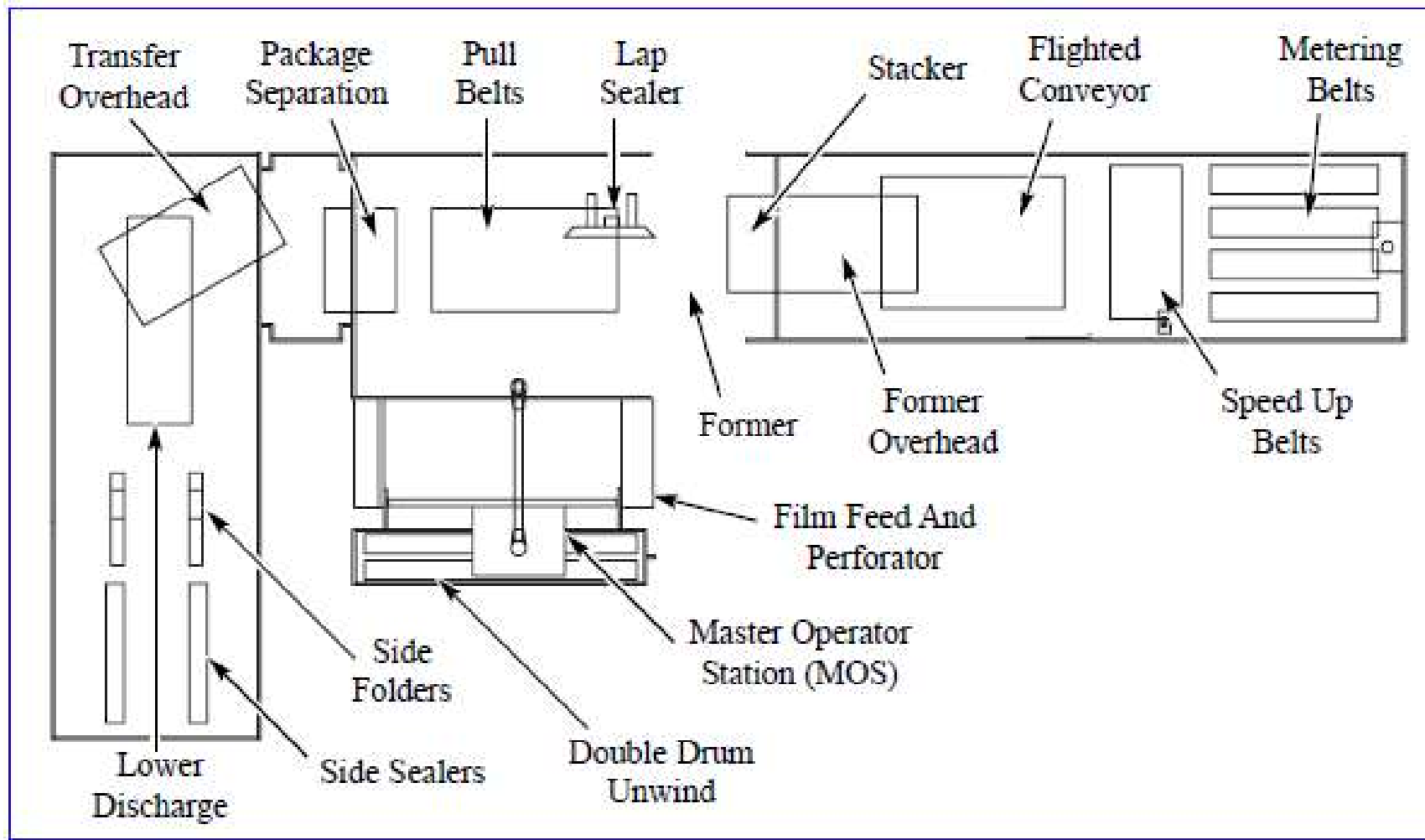
Product Speed

Package	Configuration	Speed P/1'
	B221A	180
	K111A	60
	B321	180
	K211A	100

Available Documentation

- Operations and Maintenance manual
- Spare Parts Manual
- Electric Diagram
- PLC program backup

Groups



Unwinder



Outfeed



Lateral View



Back View

