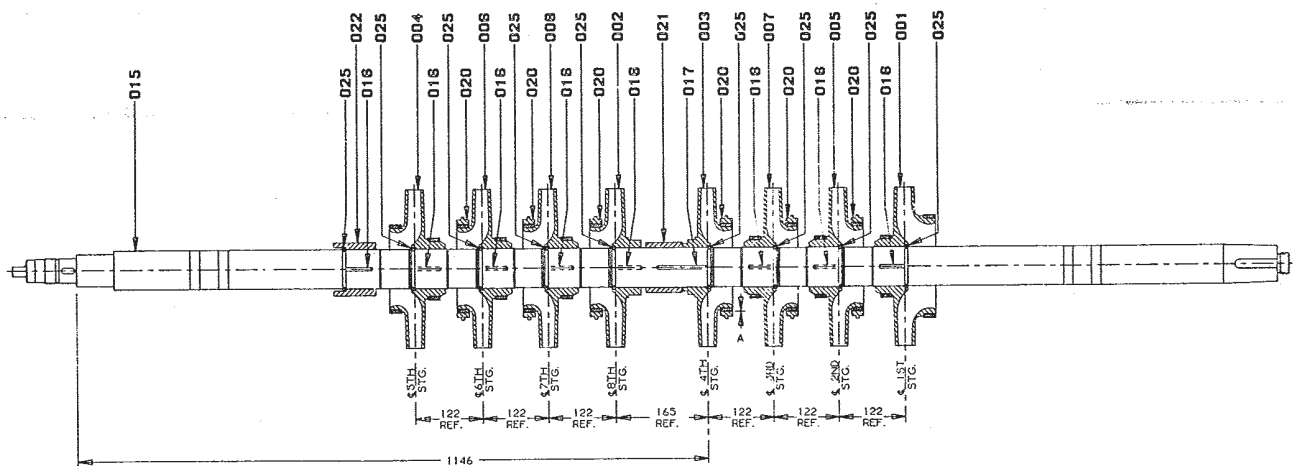
ZONE	LTR	REVISIONS DESCRIPTION	DATE	APPROVED



MM	IN.
1146	45.12
165	6.50
122	4.81
0.39	0.015
0.33	0.013
0.09	0.004
0.03	0.001

I.R.	STD. CLEARANCE
A	.33-----.39

INTERFERANCE FIT BETWEEN IMPELLER AND SHAFT 0.03MM TO 0.09MM MAX.

PREFIT SPLIT RINGS IN SHAFT TO FIT SNUG IN GROOVE.

INSTALL 4TH. STAGE IMPELLER FIRST THEN CENTER SLEEVE.

FINAL IMPELLER DIA. TO BE CUT PER B/M HEAD SHEET.

"UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE IN MILLIMETERS"

SLV. RADIAL/SLV.-KTB. THRUST

MECHANICAL SEAL

USE ON 4X11-8 DA STD.

CQCM PLAN 11-2000 APPLIES

MASTER CODE 0184		INGERSOLL-RAND PUMPS
		PUMP MODEL PROJECT ON
DRN JJOS	DATE 01/08/01	TITLE ROTOR ASSEMBLY
CKD B. Douglas	23 Jan 01	
APP	2 Jan 01	SIZE D / CODE IDNT NO 88032 / PART NO 62075288 / REV 00
CHG NOTICE RB	18 OCT 01	SCALE .25=1 / SHEET 1 OF 2