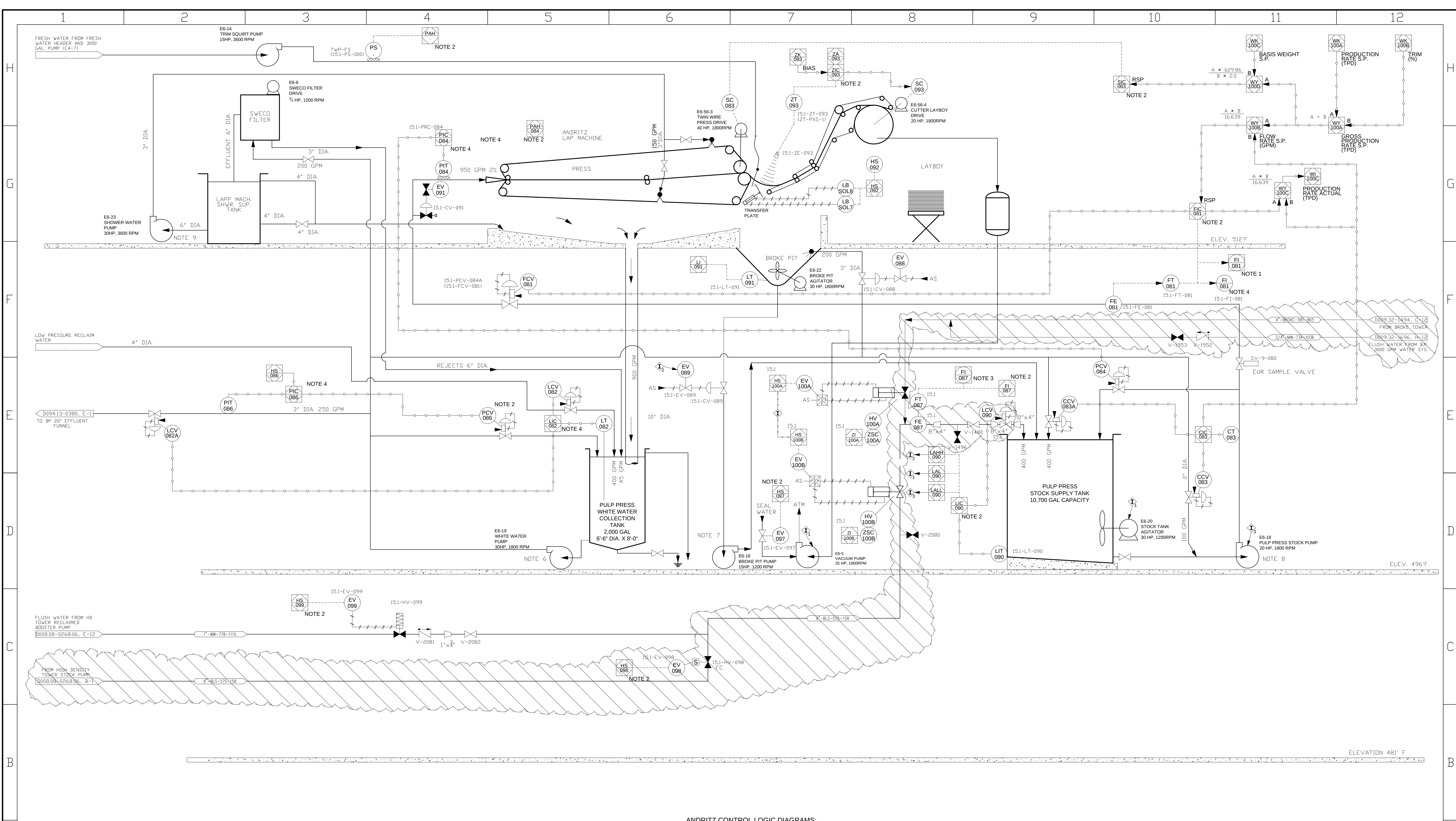




ANDRITZ CONTROL LOGIC DIAGRAMS:

APPLETON DRAWING NO.	ANDRITZ DRAWING NO.	SHEET	TITLE
B009.26-1656.01	PD6031-625	1 OF 6	LEGEND
B009.26-1656.02	PD6031-625	2 OF 6	LEGEND
B009.26-1656.03	PD6031-625	3 OF 6	LEGEND
B009.26-1656.04	PD6031-625	4 OF 6	LEGEND
B009.26-1656.05	PD6031-625	5 OF 6	LEGEND
B009.26-1656.06	PD6031-625	6 OF 6	LEGEND
B009.26-1656.07	PD6031-626	1 OF 1	TWP SPEED CONTROL SIC-E6-56-3
B009.26-1656.08	PD6031-627	1 OF 1	CS BAND GUIDE CONVEYOR SPEED CONTROL SIC-E5-56-4
B009.26-1656.09	PD6031-628	1 OF 1	WEB SAG CONTROL SIC-PXS-1
B009.26-1656.10	PD6031-629	1 OF 1	TWP PRODUCTION CONTROL
B009.26-1656.11	PD6031-630	1 OF 1	TWP FEED FLOW CONTROL FIC-081

NOTES

- | | |
|--|---|
| 1. BLEACHED PLANT DCS | 6. GOULDS MOD. 3196 6x4-10 950GPM 47HD |
| 2. PULP PRESS PLC | 7. WORTHINGTON 3FRG-141 6x3-14 500 GPM 75HD |
| 3. STOCK PREP. DCS | 8. WORTHINGTON 4FRG-111 6x4-11 950 GPM 60HD |
| 4. LOCATED AT THE PNEUMATIC PANEL NEAR THE PULP PRESS (LEV. 512) | 9. GOULDS MOD. 3196 1.5x3-10 W9/125 IMP. 150GPM @ 340' H.D. |
| 5. SEE DWG. NO C9-1004 FOR STOCK FLOW & DILUTION PIPING FROM HIGH DENSITY TO BLEACHED STOCK CHEST. | |

	9	1/9/12	DPK	.	UPDATED INSTRUMENTATION TO ELECTRONIC	
	8	5/26/11	SEL	.	TEXT REVISION	
	7	10/26/09	EDB	.	ADDED INTERLOCK BETWEEN BROKE AND HARDWOOD VALVES	
	6	6/10/09	SMH	.	ADDED FLUSHLINE FROM 3000 GPM HEADER, COORDINATES TO OFFSHEET REFS. & GENERAL REVISIONS	
	5	4/27/09	KL	.	Updated	
SPRING MILL ROARING SPRING, PA 16673		REV. NO.	DATE	BY	M.O.C. #	REMARKS
ANDRITZ LAP MACHINE STOCK FLOW DIAGRAM (P&ID)						
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DRAWN BY CHK'D BY		DLH	DATE	7/29/86 SCALE NONE	D 009.26-1154	
					SHEET 1 of 1	