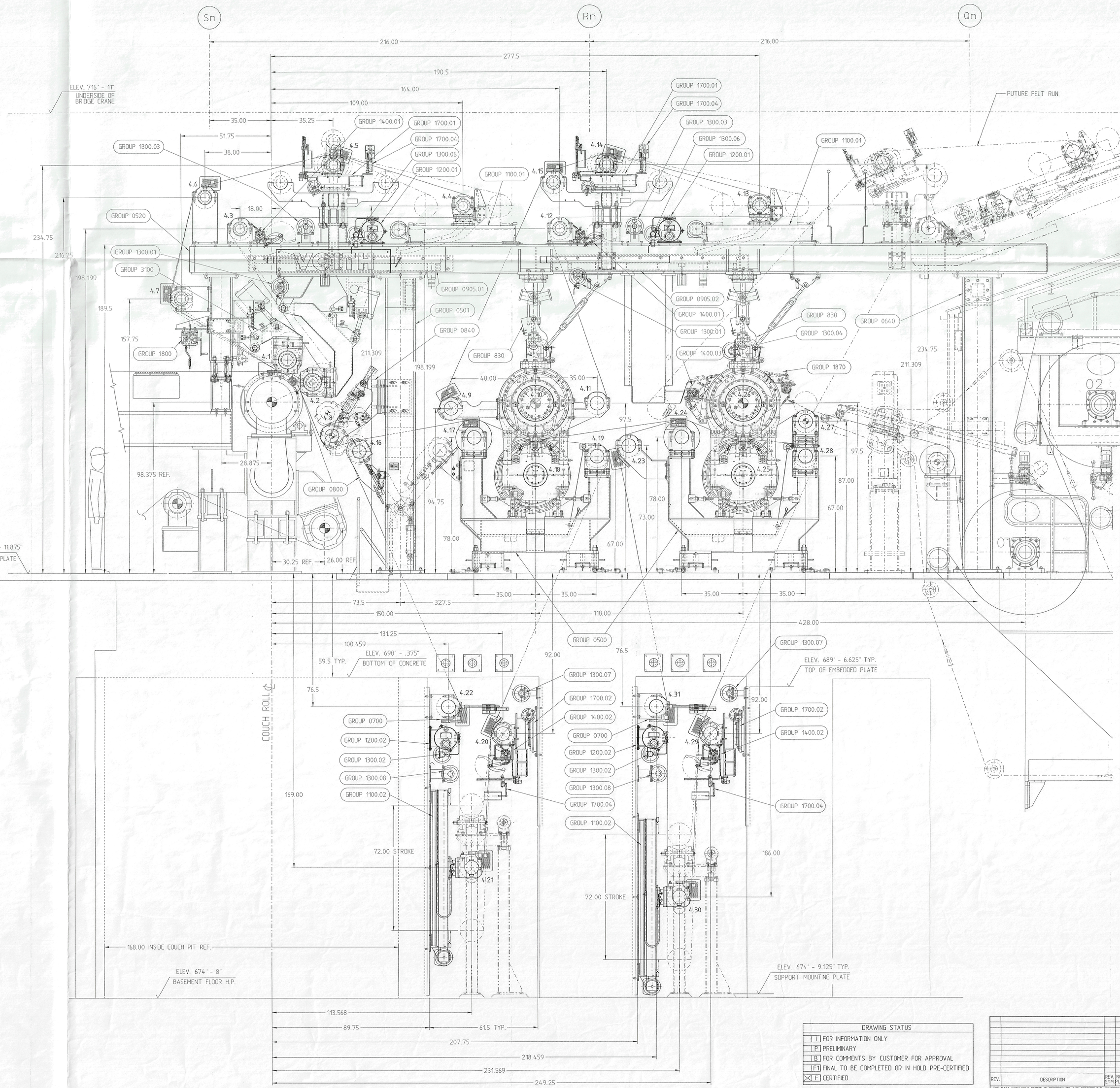

SUB-ASSEMBLIES

GROUP NO.	DESCRIPTION	DRAWING NO.
0120	SAFETY SIGN ASSY.	5.22-16619
0300	ROLLS AND BEARING ASSY.	5.22-16062
0500	NIPCOFLEX FRAMING ASSY.	5.22-16574
0501	PICKUP FRAMING ASSY.	5.22-16545
0520	UPPER FRAMING ASSY.	5.22-16545
0640	PRESS LEAD-OUT FRAMING ASSY.	5.22-16545
0700	BASEMENT FRAMING ASSY.	5.22-16576
0800	FELT ROLL LIFT ASSY.	5.22-16277
0830	NIPCOFLEX PRESS ROLL LIFT ASSY.	5.22-16572
0840	PAPER ROLL LIFT ASSY.	5.22-16246
0905	OVERHEAD SAVEALL ASSY.	5.22-16298
1100	FELT STRETCHER ASSY.	5.25-1263
1200	UHLE BOX ASSY.	SEE B.O.M.
1300	SHOWER ASSY.	SEE B.O.M.
1400	DOCTOR ASSY.	5.25-1348
1500	WALKWAY ASSY.	5.25-1323
1700	AUTOGUIDE ASSY.	5.25-1262
1800	TAILCUTTER ASSY.	5.25-1292
1870	TAILING DOCTOR ASSY.	5.25-1348
2200	FELT CHANGE ASSY.	5.22-16544
2300	ROLL CHANGE EQUIPMENT	5.22-16591
2400	CONDUIT ASSY.	5.22-16457
2500	PIPING ASSY.	5.22-16457
2600	NIP GUARDS ASSY.	5.25-1354
2800	SOLEPLATE ASSY.	5.31-1264
3100	LUMPBREAKER ROLL LIFT ASSY.	5.22-16495
8000	MECHANICAL DRIVE ASSY.	5.31-1253

LAYOUTS

DESCRIPTION	DRAWING NO.
GAGE DIAGRAM	5.25-1228 sh.1
FOOTPRINT LAYOUT	5.25-1351
FOUNDATION LAYOUT	5.31-1345
SOLEPLATE LAYOUT	5.31-1264
ROLL ARRANGEMENT LAYOUT	5.25-1361
SAVEALL PAN DRAIN & VAC. LAYOUT	5.25-1346

THE NEWARK GROUP
FITCHBURG, MA

CODEWORD:	FITCHBURG LBM
JOB NO:	66313
MACHINE HAND:	LEFT
WIRE WIDTH:	134.00"
TRIM OFF COUCH:	120.67"
STRUCTURAL DESIGN SPEED:	1000 FPM
OPERATING SPEED:	236 - 820 FPM
MECHANICAL DRIVE SPEED:	1000 FPM
ROLL BALANCE SPEED:	1000 FPM
PAPER WIDTH AT REEL:	113.39
PAPER GRADES:	LINING BOARD
BASIS WEIGHT:	200 - 600 GSM
FELT TENSION:	28.6 PLI
LUMPBREAKERS:	85.6 PLI
1ST NIP:	4570 PLI
2ND NIP:	4750 PLI

CERTIFIED PRINT
AUG 2 1 2001
CUSTOMER INITIATED CHANGES MAY EFFECT PRICE AND DELIVERY

MODEL	TANDEM NIPCOFLEX PRESS
VPAW SERIAL #	03-314
HDH SERIAL #	001216 N 000
YEAR	2001

DRAWING STATUS
- [ ] I FOR INFORMATION ONLY
- [ ] P PRELIMINARY
- [ ] B FOR COMMENTS BY CUSTOMER FOR APPROVAL
- [ ] F1 FINAL TO BE COMPLETED OR IN HOLD PRE-CERTIFIED
- [x] F CERTIFIED

REV.	DESCRIPTION	REV. SYM.	NO. OF PLACES	DATE	NAME	CHECK

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PROJECTION

2001	DATE	NAME
DR.	08-20	MJN
CH.	-	
AP.	08-21	SDC

REF:

VOITH PAPER

TITLE: PRESS ASSEMBLY FRONT SIDE ELEVATION

CODEWORD/UNIT: FITCHBURG LBM - 66313/0100

SIZE: E | ITEM NO.: 40.0100E002 | DWG. NO.: 5.22-15897

SCALE: 1:20 | WEIGHT: LBS | SHEET: 1 of 2

VOIS NAME: $$$$$$$$VOIS$NAME$$$$$$$$ FILE: $$$$$HOMEFILE$$$$ DATE/TIME: $$$$DATE/TIME$$$$