

CLEANSWITCH® Regenerative Thermal Oxidizer (RTO)

High-Efficiency VOC Destruction



B&W
MEGTEC

ENERGY | ENVIRONMENTAL

CLEANSWITCH® RTO

The CLEANSWITCH® regenerative thermal oxidizer (RTO) from Babcock & Wilcox MEGTEC (B&W MEGTEC) delivers simplicity and cost-effectiveness in a two-chamber, single vessel with 99+% VOC destruction. With thermal efficiencies of up to 97%, the CLEANSWITCH® RTO provides exceptional operating economy. For many applications, the CLEANSWITCH® RTO will run in a self-sustaining mode with no additional fuel required to destroy VOCs.

Patented Switch Valve

The CLEANSWITCH® RTO takes its name from the B&W MEGTEC patented switch valve that keeps cleaned air totally separate from dirty process exhaust. The valve utilizes a double-air seal and is the only moving part in the unit. The simple oscillating design promotes uniform air distribution and results in a maintenance-friendly unit.

The unique design of the CLEANSWITCH® RTO, along with the switch valve, virtually eliminates pressure spikes, resulting in a smooth flow transition between heat recovery chambers. The innovative design makes the CLEANSWITCH® RTO unit the best solution for pressure-sensitive processes.

Simple, Modular Design

Designed to reduce complexity, the CLEANSWITCH® RTO provides cost benefits with its flexible, modular design. Units up to 65,000 SCFM are supplied skid-mounted for fast installation time. These units are 99% factory assembled for a simple and economical installation. A climate-controlled, skid-mounted control room is included for easy access to controls in any type of weather.



25,000 SCFM



30,000 SCFM

CLEANSWITCH® RTO

Single unit, low capacity:	20,000 to 90,000 SCFM
VOC destruction efficiency:	99+%
Thermal efficiency:	95% to 97%
Autothermal operation:	3-4% LEL



Design Features and Performance Advantages

- Proven design — over 300 installations since 2000
- VOC destruction efficiencies of 99+% to help meet stringent regulatory codes
- Thermal efficiency up to 97% provides reduced operating fuel costs
- Single valve — non-contacting, non-wearing, positive sealing via high-pressure air provides trouble-free operation, resulting in low maintenance costs
- Electric valve drive delivers quiet operation and reliable performance even in severe climate conditions
- Climate-controlled, skid-mounted control room simplifies installation and provides easy access to the controls
- Smooth valve switching with negligible pressure fluctuation for better energy efficiency
- Factory pre-assembled, pre-wired and pre-tested to provide significant savings of time and money during installation and start-up
- Media chamber — positive separation of media beds without metal divider walls
- Ceramic media bake-out for easy removal of organic deposits
- Cost-effective, engineered ceramic heat exchange media beds with low-pressure drop reduces electrical operating costs
- Optional secondary heat recovery by air, hot water, thermal oil, steam, electricity generation or adsorption cooling
- Multiple fuel options include natural gas, propane, butane, fuel oil, and gaseous or liquid bio fuels
- Optional hot-side bypass system for use in high-solvent load applications



35,000 SCFM



40,000 SCFM



50,000 SCFM



165,000 SCFM total in three-unit system

Babcock & Wilcox MEGTEC

830 Prosper Street
De Pere, Wisconsin, U.S.A. 54115
Phone: +1 920.336.5715

www.babcock.com/megtec



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For more information or to contact us, visit our website at www.babcock.com/megtec.