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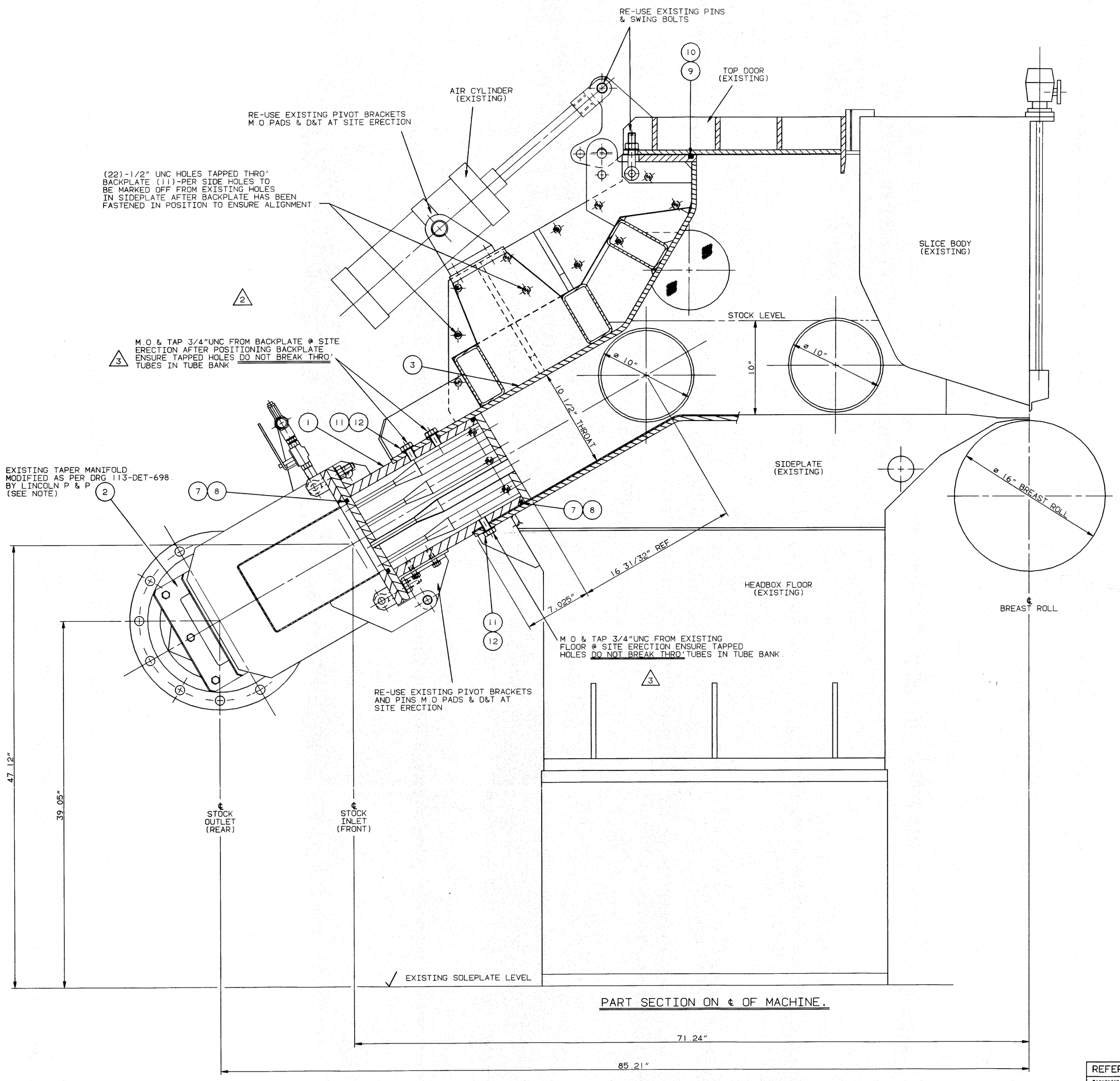
Third Angle Projection Do Not Scale

ITEM	QTY	MATL	DESCRIPTION	DRG/SCD NO	TAB
1	1	ST ST	TUBE BANK	113-DET-699	
2	1	ST ST	MOD'S TO TAPER MANIFOLD	113-DET-698	
3	1	ST ST	BACKPLATE	113-DET-700	
4					
5					
6					
7	4	NOEPRENE	HEADBOX SEAL-TUBE BANK	113-DET-410	10
8	4	NOEPRENE	HEADBOX SEAL-TUBE BANK	113-DET-410	2
9	1	NOEPRENE	HEADBOX SEAL-BACKPLATE	113-DET-537	8
10	2	NOEPRENE	HEADBOX SEAL-SIDEPLATE	113-DET-537	9
11	51	ST ST	3/4" UNC × 1 1/2" LG HEX HD SCREW		
12	51	ST ST	3/4" UNC WASHER		

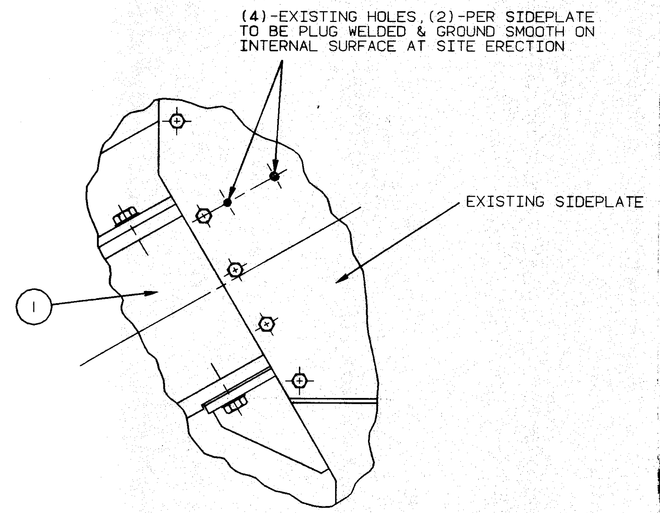
LPP #44M 0035A



PART SECTION ON ℄ OF MACHINE.

NOTES

ALL EXISTING SWING BOLTS, PINS, FASTENERS, ETC, TO BE RE-USED AT SITE ERECTION.
ITEM 2 - MODS TO TAPER MANIFOLD TO BE MANUFACTURED BY LINCOLN P&P
EXISTING ARRANGEMENT OF HEADBOX - REF 2200-1-00-1



VIEW SHOWING MODS REQUIRED TO EXISTING SIDEPLATE AT SITE ERECTION

ISSUE	DESCRIPTION	INITIAL	DATE
3	REVISION 3 NOTES ADDED FOR SITE ERECTION	KSW	19/5/89
2	REVISION 2 PICTURE CHANGE TO SUIT SCH'D 1992.	KSW	20/3/89
1	FOR CONSTRUCTION	MDE	

REFER DRG NO: 2200-1-00-1

MACHINING SHOWN THUS ✓ SURFACE FINISH TO C.L.A./Ra INDEX No. BS 1134.

µins	µm	
250	6.3	ROUGH MACHINE
125	3.2	FINE MACHINE
63	1.6	SMOOTH MACHINE
32	0.8	LINNISH
16	0.4	POLISH
8	0.2	
4	0.1	
2	0.05	

GENERAL MACHINING TOLERANCES

INCH			M.M.
±.040	X.	X.XX	±1.
±.020	X.X	X.XX	±0.5
±.010	X.XX	X.XX	±0.25
±.005	X.XXX	X.XXX	±0.13

HOLDER PAMAC LIMITED

TITLE ARRANGEMENT SHOWING MODIFICATIONS TO EXISTING HEADBOX
MATERIAL
CUSTOMER LINCOLN #4
CONTRACT NO 820840
SCALE 1:4
DRAWN M.D.E DATE 6/3/89
CHK'D DATE
APP'D DATE
DRAWING NO 113-2-19
ISSUE 3
SHT 1 OF 2

LPP #44M 0035A FORM AOM DO NOT REVISE MANUALLY