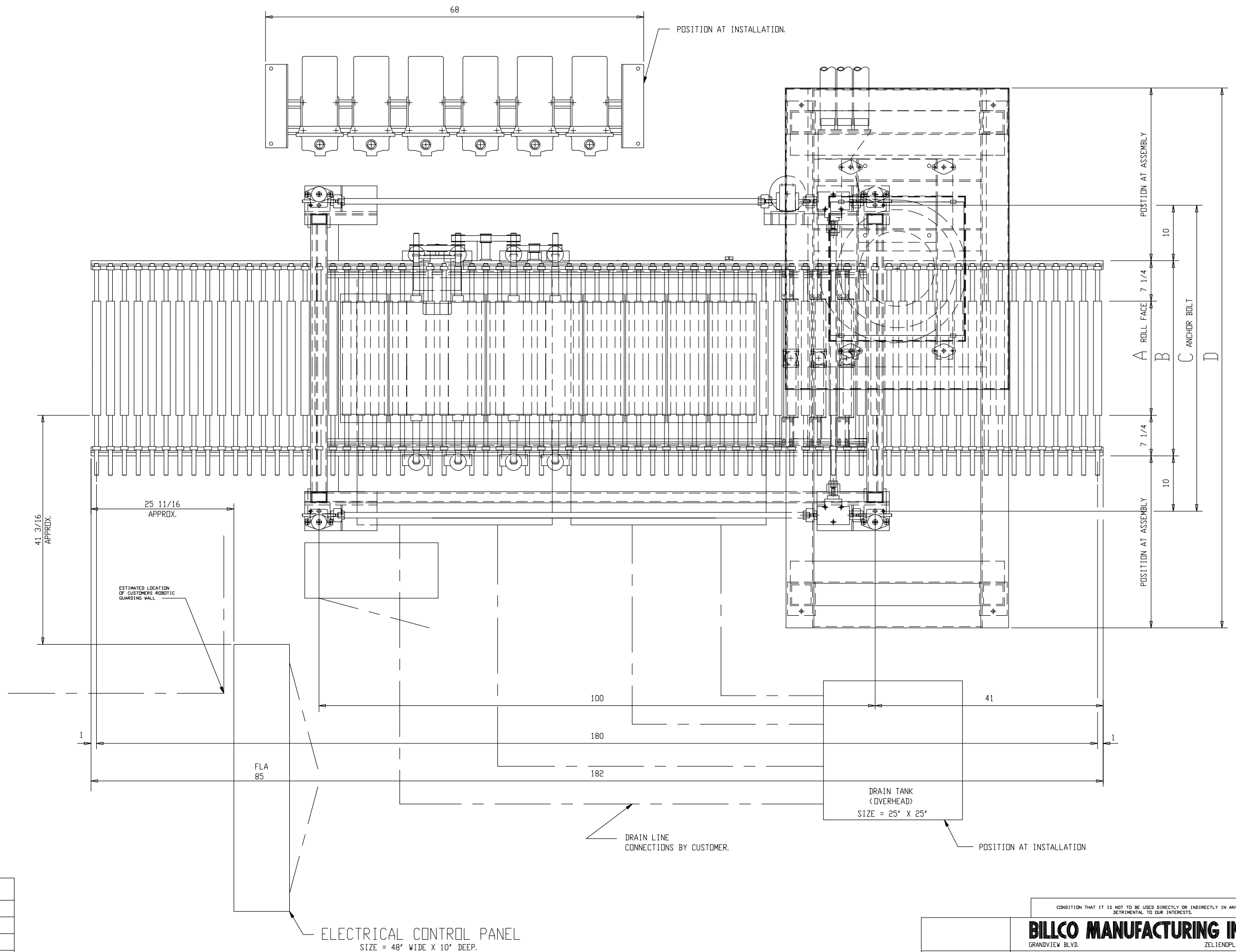
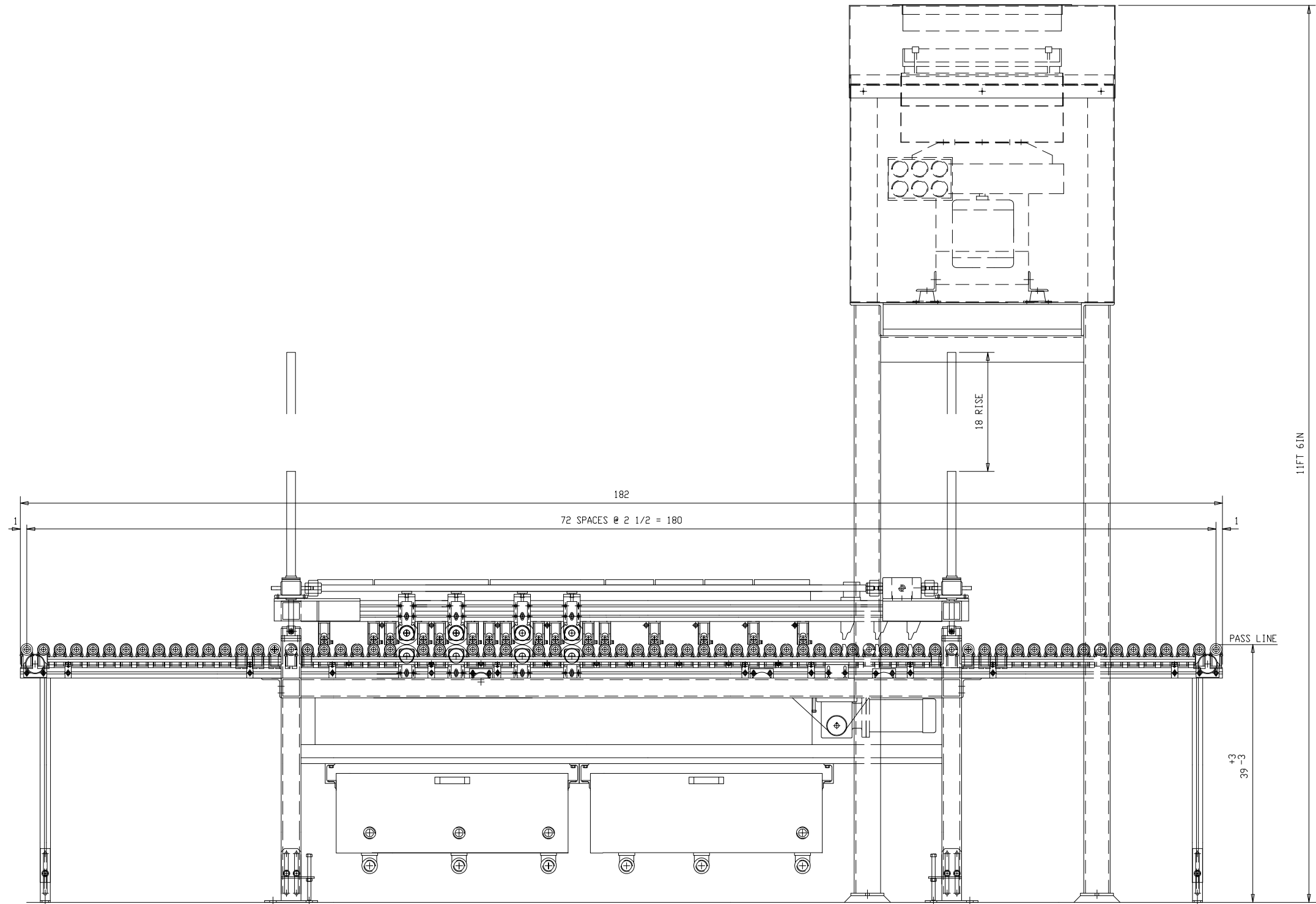




SIZE	A	B	C	D
20'	20 1/2	35	55	97
24'	24 1/2	39	59	101
30'	30 1/2	45	65	107
36'	36 1/2	51	71	113
40'	40 1/2	55	75	117

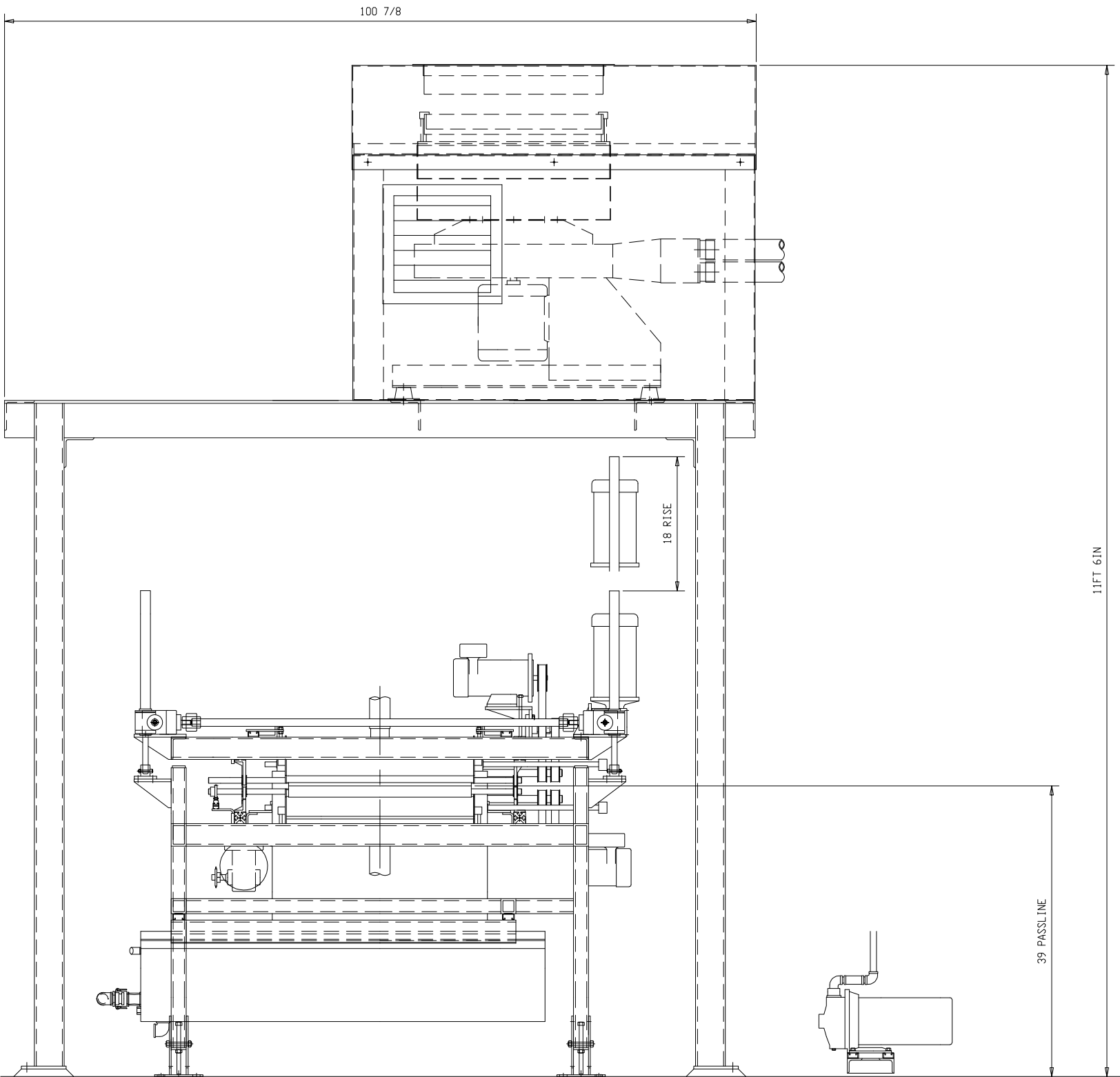
ELECTRICAL CONTROL PANEL
SIZE = 48" WIDE X 10" DEEP.

CONDITION THAT IT IS NOT TO BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO OUR INTERESTS.				
BILCO MANUFACTURING INC. GRANDVIEW BLVD. ZELTENOPLE, PA.				
TITLE VERSA-CLEAN WASHER GENERAL DIMENSION				
TOLERANCES UNLESS OTHERWISE NOTED DECIMAL ± .001 FRACTION ± 1/64 ANGLES ± .5°	SCALE 1/8	DRAWN APPD.	MIKE/KID-20-06 SHT. 1 OF 1	SHTS.
DO NOT SCALE DRAWING	CHECK			44511D



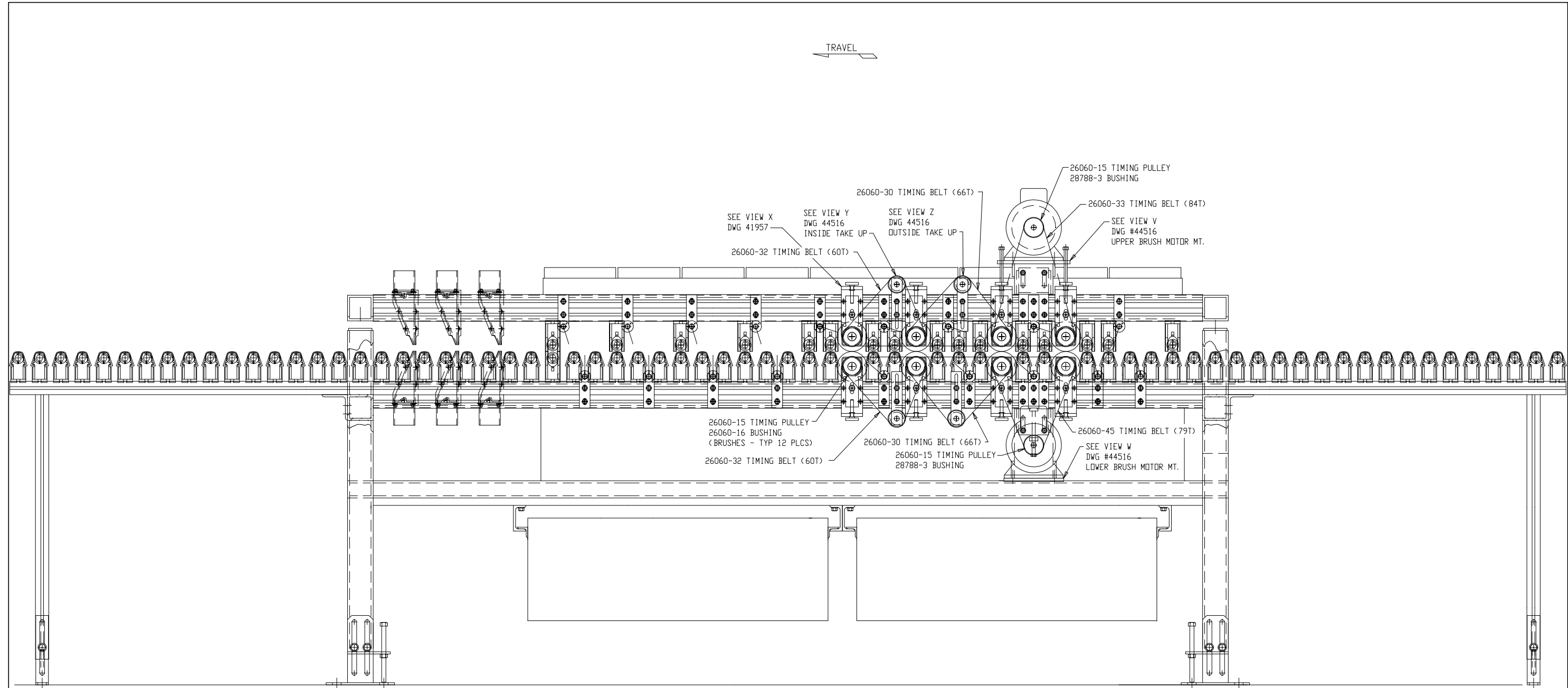
REVISION	
NO.	

THIS PRINT IS LOANED SUBJECT TO RETURN UPON DEMAND AND UPON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO OUR INTERESTS.	
BILCO MANUFACTURING INC. GRANDVIEW BLVD. ZELTENOPLE, PA.	
TITLE VERSA-CLEAN WASHER GENERAL DIMENSION - ELEVATION	
SCALE 1/8	DRAWN KIM 2-20-06 APPD. CHECK
SHT. 1 OF 1 SHTS. 44529C	



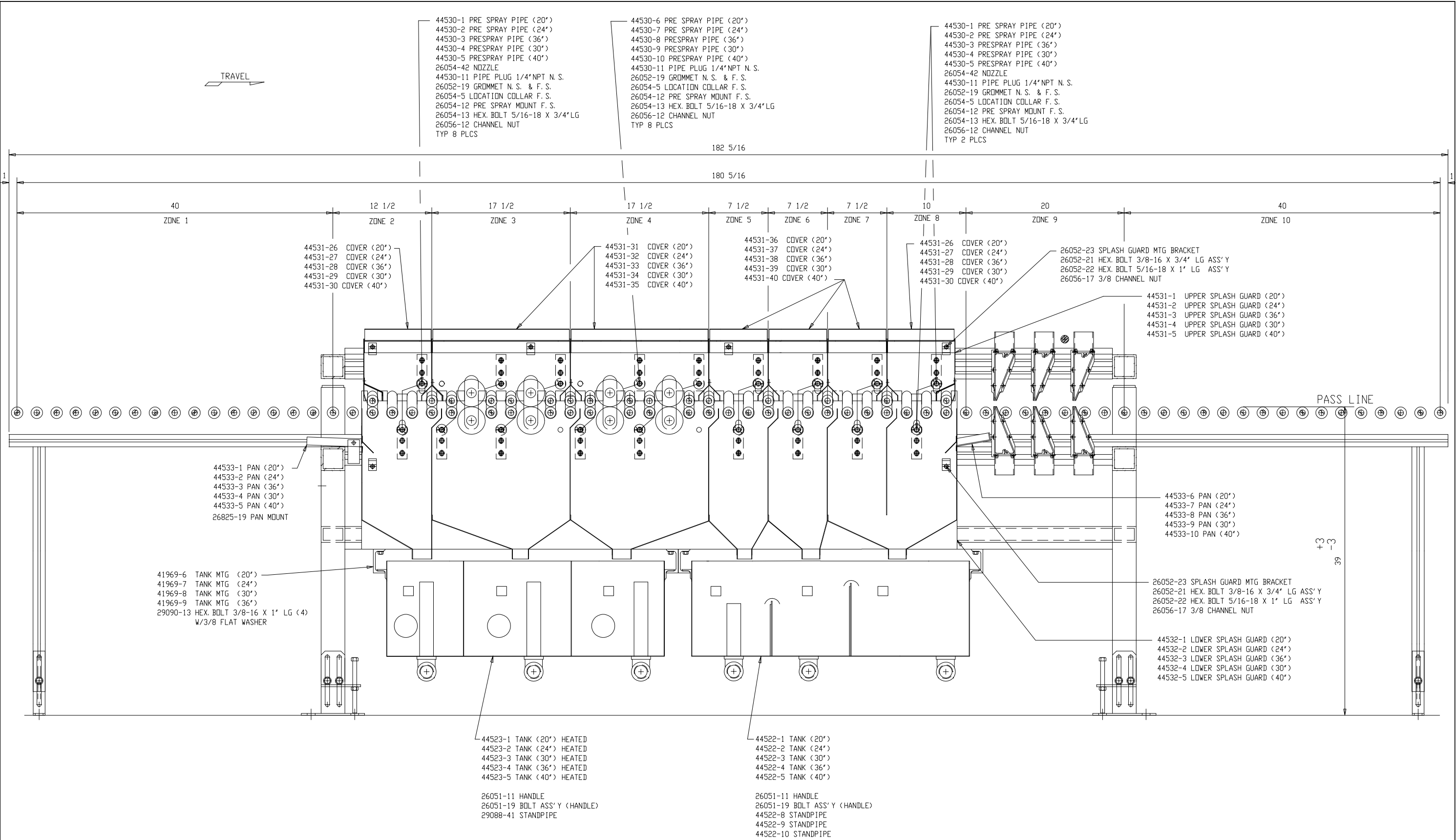
REVISION	
NO.	

CONDITION THAT IT IS NOT TO BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO OUR INTERESTS.									
BILCO MANUFACTURING INC. GRANDVIEW BLVD. ZELTENOPLE, PA.									
TITLE VERSA-CLEAN WASHER									
GENERAL DIMENSION - ELEVATION									
SCALE	DRAWN	KIM	2-20-06	SHT.	1	OF	1	SHTS.	
1/8	APPD.								45009A
DO NOT SCALE DRAWING	CHECK								



NO.	REVISION

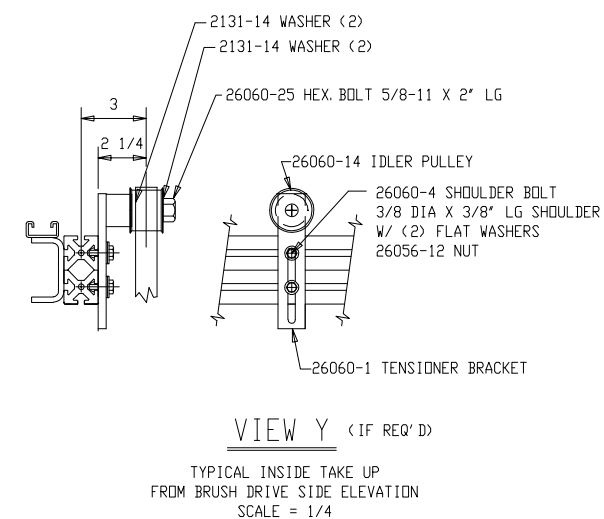
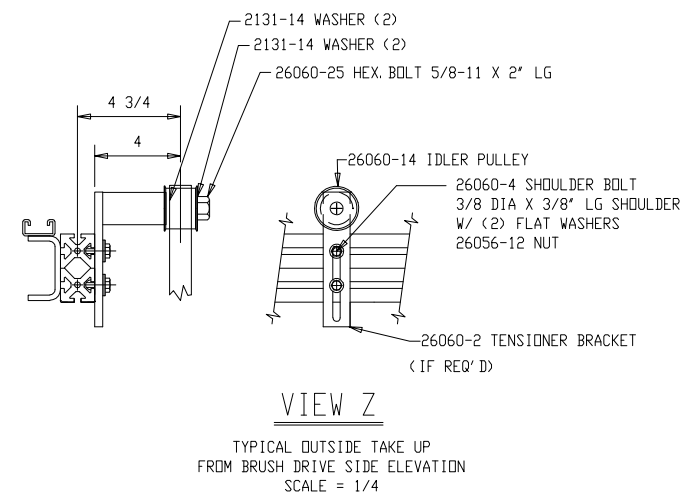
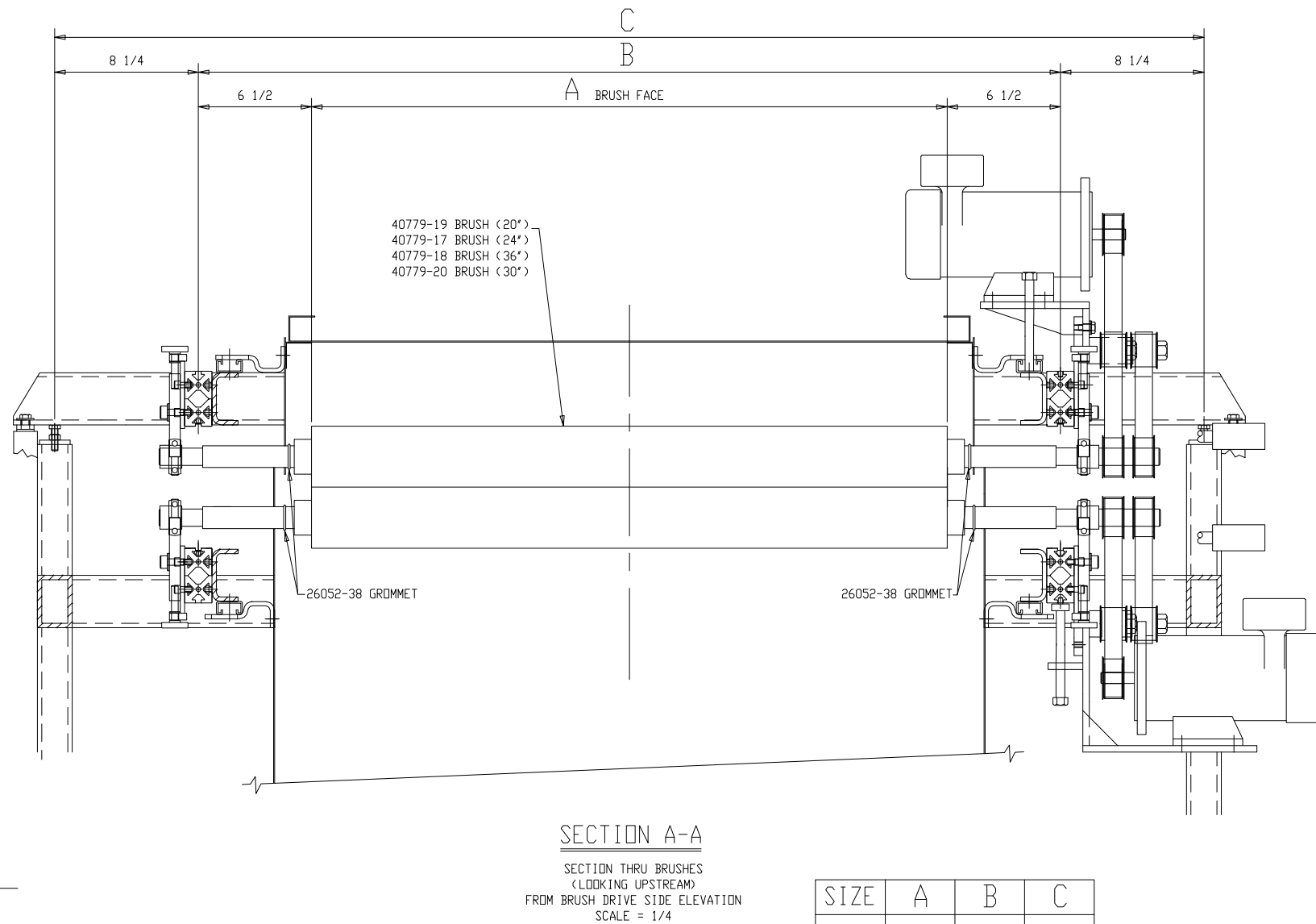
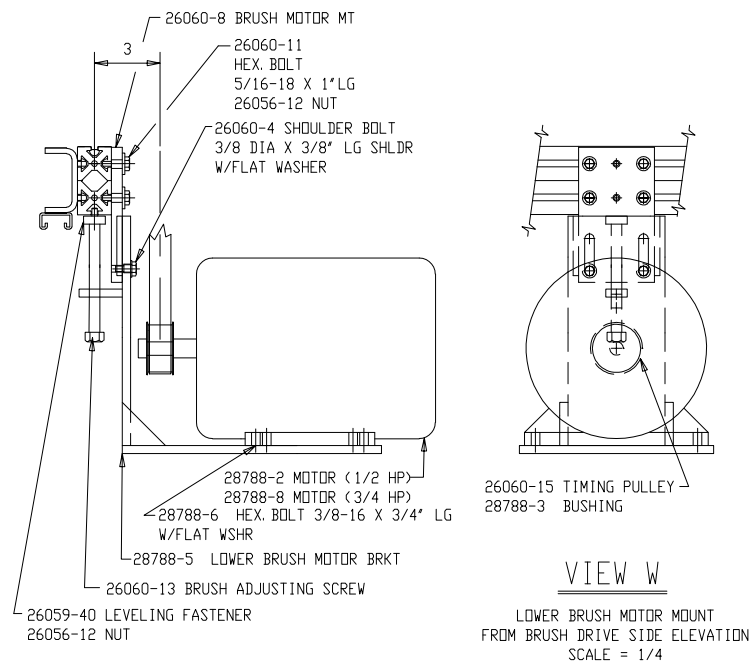
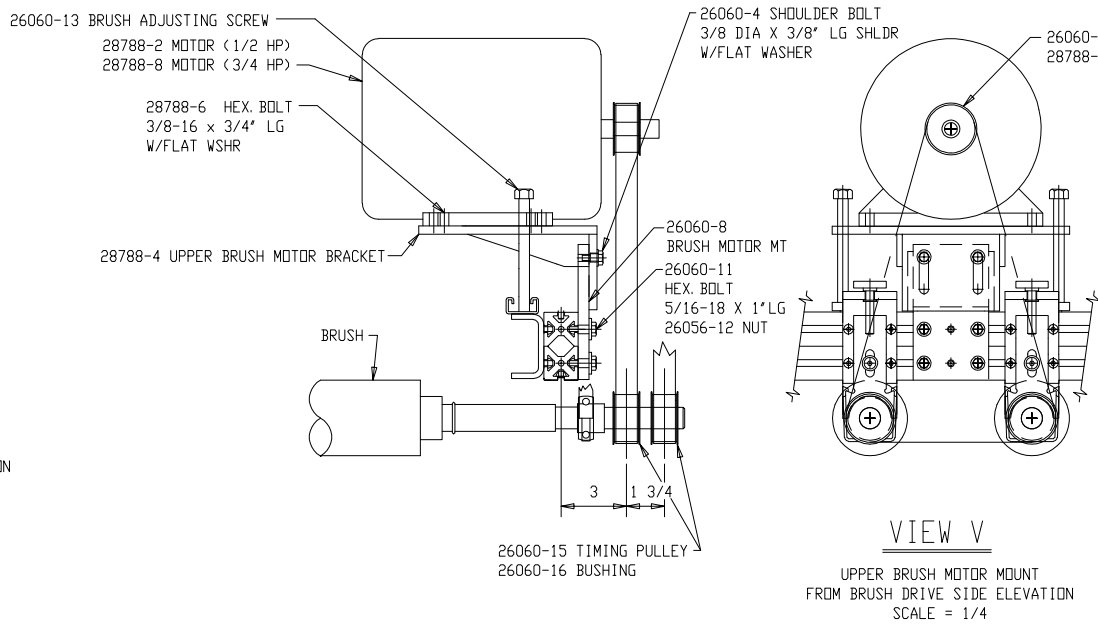
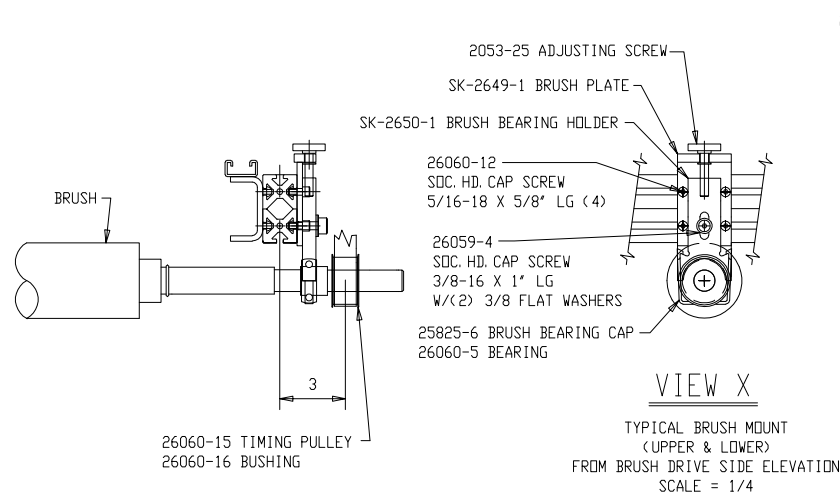
THIS PRINT IS LOANED SUBJECT TO RETURN UPON DEMAND AND UPON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO OUR INTERESTS.									
BILCO MANUFACTURING INC.									
100 GRANDVIEW BLVD.					ZELIENOPLE, PA 16063				
TITLE VERS-A-CLEAN WASHER BRUSH DRIVE SIDE ELEVATION									
SCALE 1/16	DRAWN APPD	KIM	2-20-06	SHT 1	OF 1	SHTS			
				44513A					
CHECK									



NO.	REVISION	

THIS PRINT IS LOANED SUBJECT TO RETURN UPON DEMAND AND UPON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO OUR INTERESTS.									
BILCO MANUFACTURING INC. GRANDVIEW BLVD. ZELTENFLE, PA.									
TITLE VERSA-CLEAN WASHER SECTION THRU SHEET METAL									
TOLERANCES UNLESS OTHERWISE NOTED DECIMAL ±.001 FRACTION ±1/64 ANGLES ±.5° DO NOT SCALE DRAWING	SCALE	DRAWN	KIM	SHT.	1	OF	1	SHTS.	44514A
	3/16	APPD.							
	CHECK								



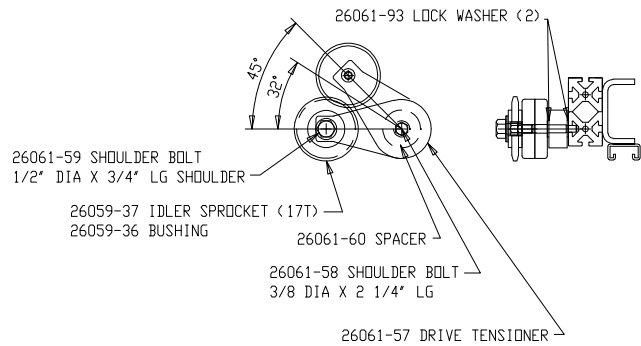


SIZE	A	B	C
20"	20 1/2	33 1/2	50
24"	24 1/2	37 1/2	54
30"	30 1/2	43 1/2	60
36"	36 1/2	49 1/2	66
40"	40 1/2	53 1/2	70

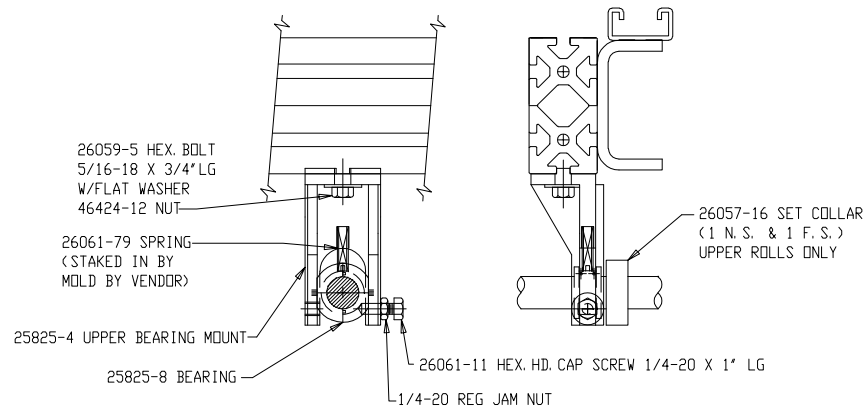
NO.	REVISION

TOLERANCES UNLESS OTHERWISE NOTED DECIMAL ±.001 FRACTION ±1/64 ANGLES ±.5°		TITLE VERS-CLEAN WASHER SECTION THRU BRUSH A-A			
		SCALE 1/4	DRAWN APPD	KIM 2-17-06	SHT 1 OF 1
DO NOT SCALE DRAWING		CHECK	44516 3004100X		

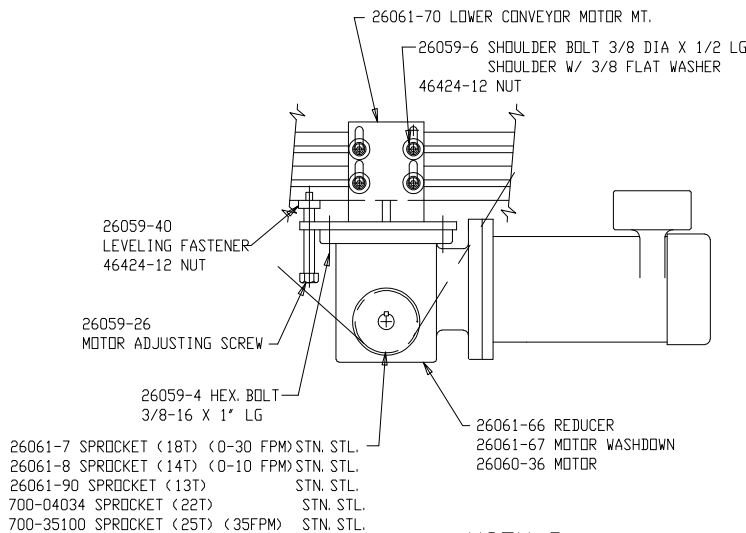
THIS PRINT IS LOANED SUBJECT TO RETURN UPON DEMAND AND UPON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO OUR INTERESTS.
BILCO MANUFACTURING INC.
 100 GRANDVIEW BLVD. ZELIENOPLE, PA. 16063



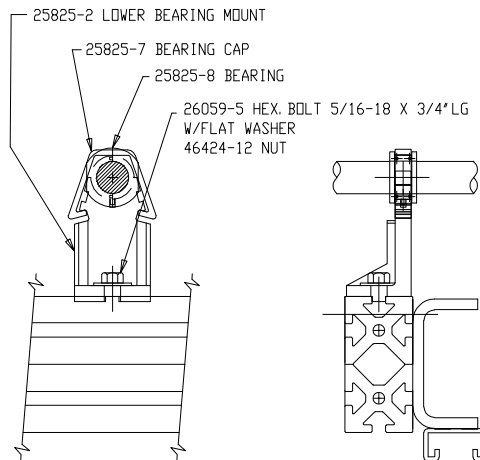
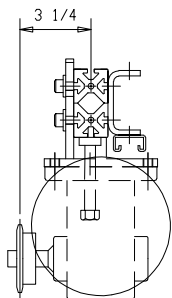
VIEW V
DRIVE TENSIONER
FROM CONVEYOR DRIVE SIDE ELEVATION
SCALE = 1/4



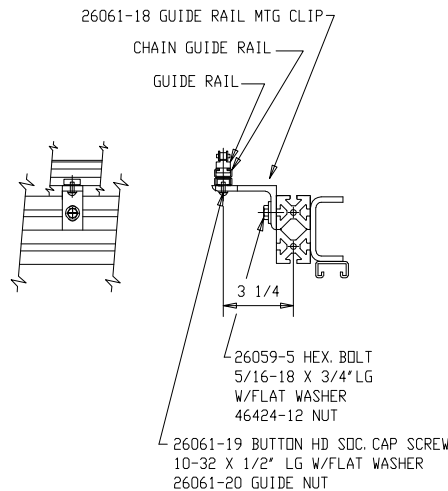
VIEW U
UPPER CONVEYOR ROLL BEARINGS
FROM CONVEYOR DRIVE SIDE ELEVATION
SCALE = 1/2



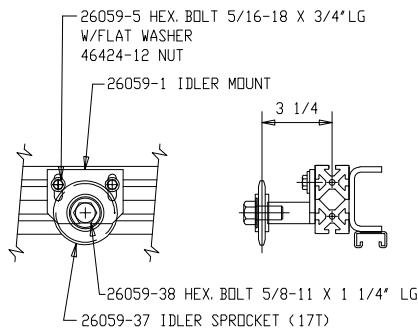
VIEW P
LOWER CONVEYOR MOTOR MOUNT
FROM CONVEYOR DRIVE SIDE ELEVATION
SCALE = 1/4



VIEW T
LOWER CONVEYOR ROLL BEARINGS
FROM CONVEYOR DRIVE SIDE ELEVATION
SCALE = 1/2



VIEW S
CHAIN GUIDE MOUNTING
SEE CONVEYOR DRIVE SIDE ELEVATION
SCALE = 1/4



VIEW Q
TYP DRIVE IDLER
FROM CONVEYOR DRIVE SIDE ELEVATION
SCALE = 1/4

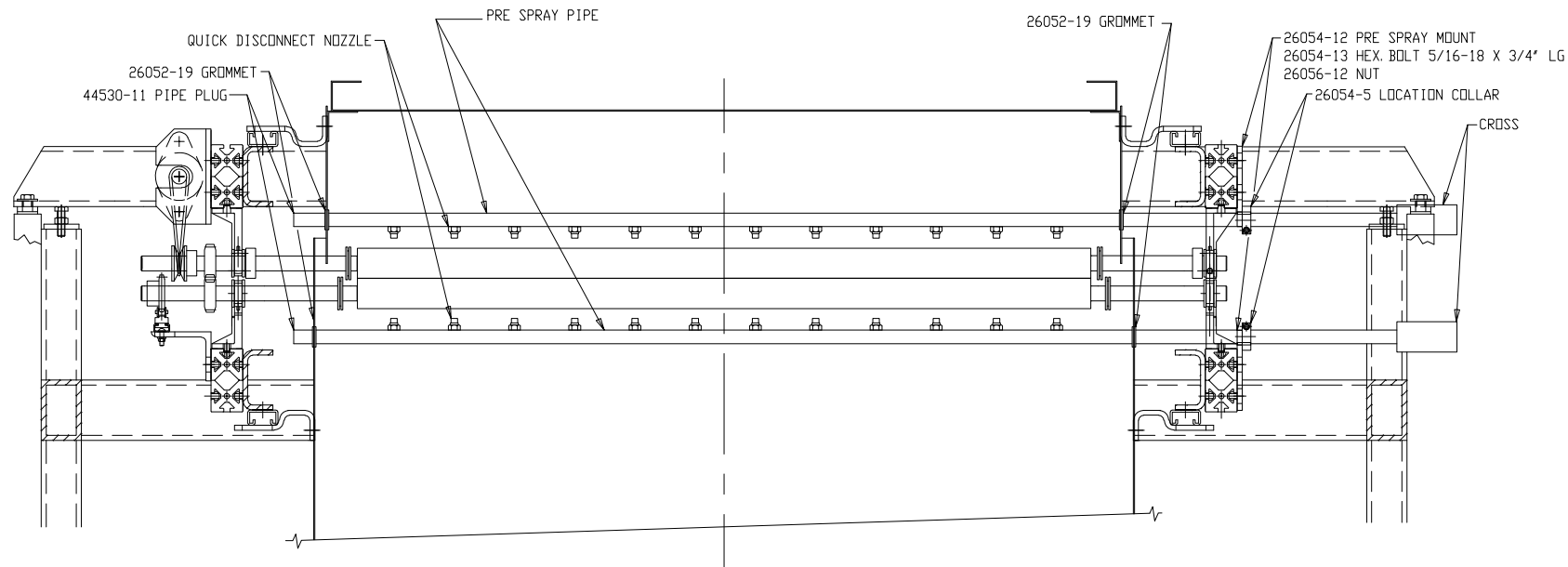
THIS PRINT IS LOANED SUBJECT TO RETURN UPON DEMAND AND UPON THE EXPRESS
CONDITION THAT IT IS NOT TO BE USED DIRECTLY OR INDIRECTLY IN ANY WAY
DETRIMENTAL TO OUR INTERESTS.

BILCO MANUFACTURING INC.
100 GRANDVIEW BLVD. ZELIENOPLE, PA. 16063

VERS-A-CLEAN WASHER
CONVEYOR DRIVE VIEWS

TOLERANCES UNLESS OTHERWISE NOTED DECIMAL ± .001 FRACTION ± 1/64 ANGLES ± .5°	SCALE 1/4	DRAWN APPD	KIM	4-1-03	SHT 1	OF 1	SHTS
DO NOT SCALE DRAWING		CHECK					41958

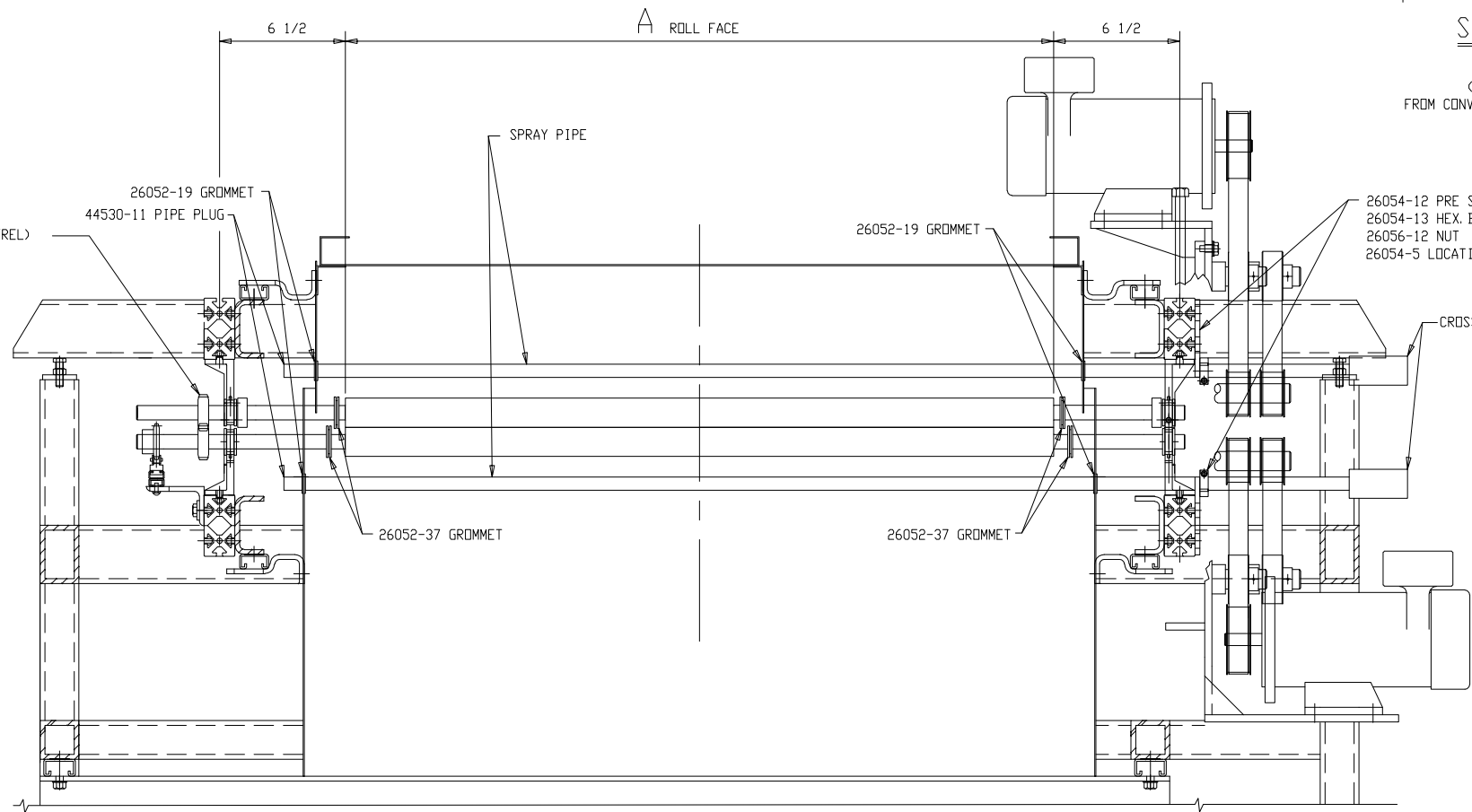
3004100X



SECTION C-C

PRE SPRAY LINES
(LOOKING UPSTREAM)
FROM CONVEYOR DRIVE SIDE ELEVATION
SCALE = 1/4

SIZE	A
20'	20 1/2
24'	24 1/2
30'	30 1/2
36'	36 1/2
40'	40 1/2



SECTION B-B

BIRDSEYE SPRAY LINES
(LOOKING UPSTREAM)
FROM CONVEYOR DRIVE SIDE ELEVATION
SCALE = 1/4

THIS PRINT IS LOANED SUBJECT TO RETURN UPON DEMAND AND UPON THE EXPRESS
CONDITION THAT IT IS NOT TO BE USED DIRECTLY OR INDIRECTLY IN ANY WAY
DETIMENTAL TO OUR INTERESTS.

BILCO MANUFACTURING INC.
100 GRANDVIEW BLVD. ZELIENOPLE, PA. 16063

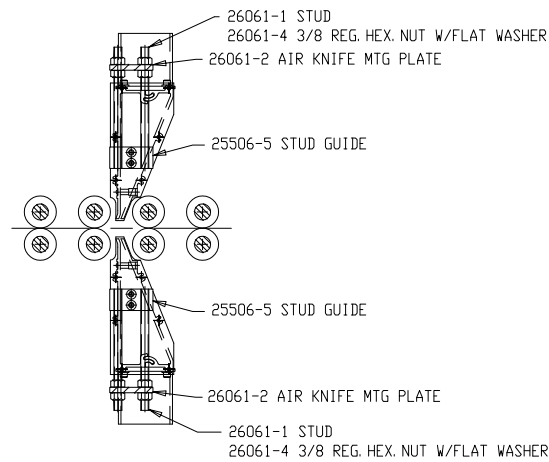
TITLE VERSA-CLEAN WASHER
SECTION THRU SPRAY LINES

TOLERANCES UNLESS OTHERWISE NOTED DECIMAL ±.001 FRACTION ±1/64 ANGLES ±.5°	SCALE 1/4	DRAWN APPD	KJM	2-17-06	SHT	1	OF	1	SHTS
DO NOT SCALE DRAWING		CHECK							

44517

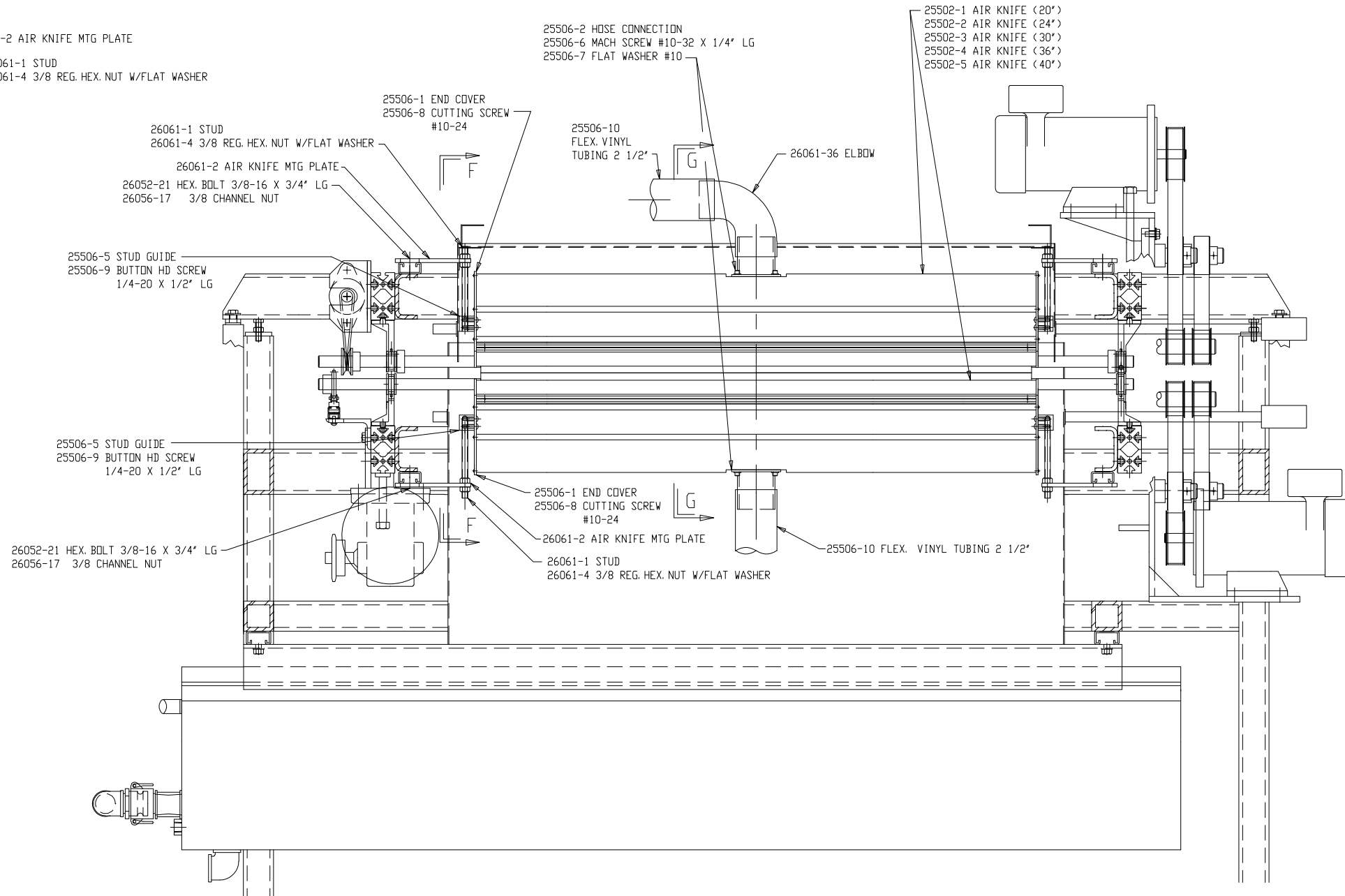
3004100X

NO.	REVISION



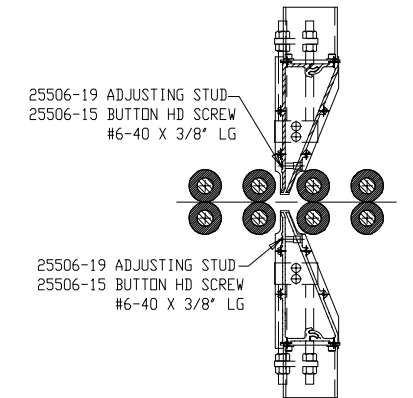
SECTION F-F

END VIEW AIR KNIFE
SCALE = 1/4



SECTION D-D

SECTION THRU AIR KNIVES
(LOOKING UPSTREAM)
FROM CONVEYOR DRIVE SIDE ELEVATION
SCALE = 1/4



SECTION G-G

SECTION THRU AIR KNIFE
SCALE = 1/4

NO.	REVISION

THIS PRINT IS LOANED SUBJECT TO RETURN UPON DEMAND AND UPON THE EXPRESS
CONDITION THAT IT IS NOT TO BE USED DIRECTLY OR INDIRECTLY IN ANY WAY
DETIMENTAL TO OUR INTERESTS.

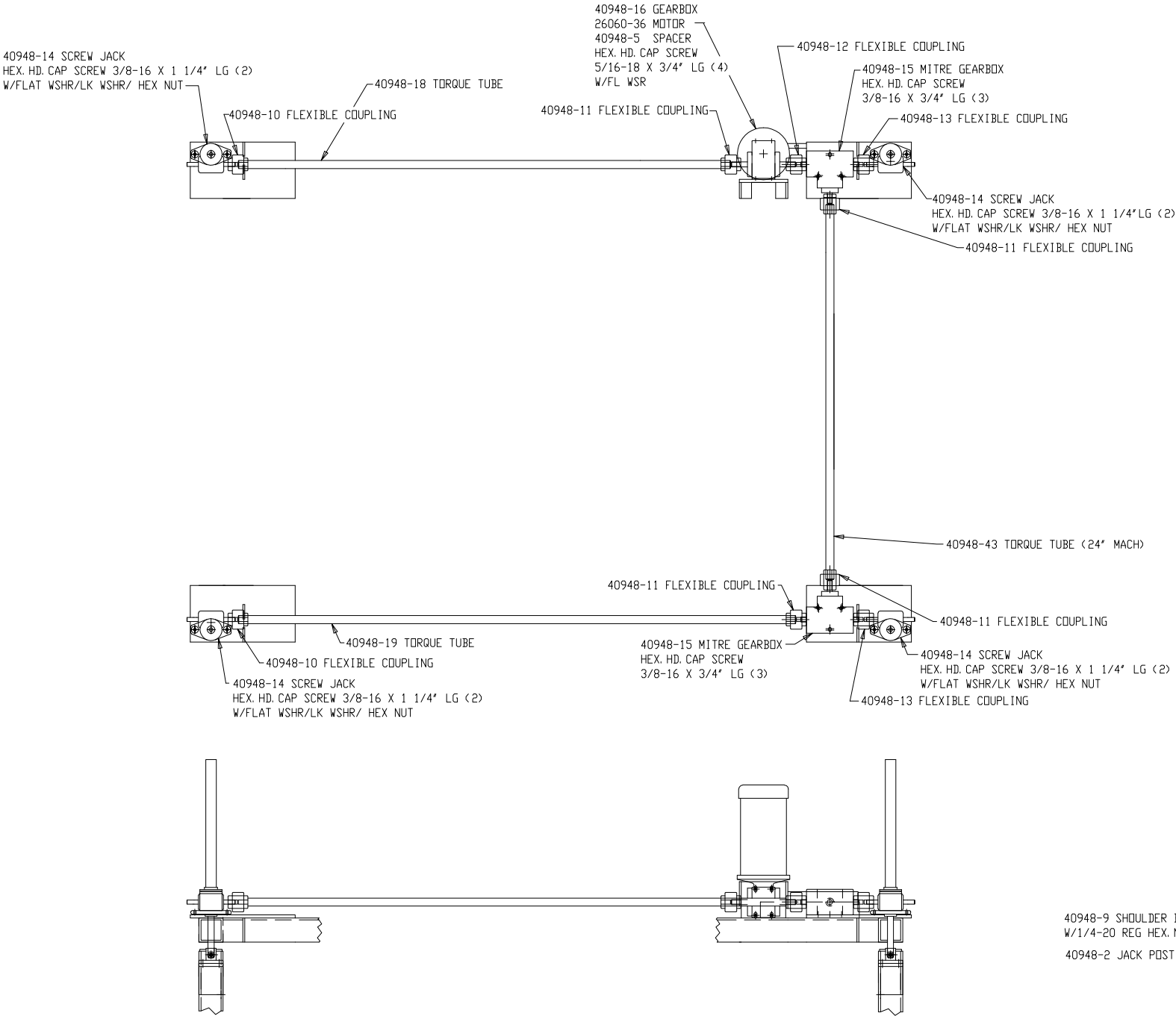
BILCO MANUFACTURING INC.
100 GRANDVIEW BLVD. ZELIENOPLE, PA 16063

TITLE VERSA-CLEAN WASHER
SECTION THRU DRYING D-D

TOLERANCES UNLESS OTHERWISE NOTED DECIMAL ±.001 FRACTION ±1/64 ANGLES ±.5°	SCALE 1/4	DRAWN APPD	KJM	2-17-06	SHT 1	OF 1	SHTS
DO NOT SCALE DRAWING		CHECK					

44518

30301000



NO. REVISION

THIS PRINT IS LOANED SUBJECT TO RETURN UPON DEMAND AND UPON THE EXPRESS
CONDITION THAT IT IS NOT TO BE USED DIRECTLY OR INDIRECTLY IN ANY WAY
DETRIMENTAL TO OUR INTERESTS.

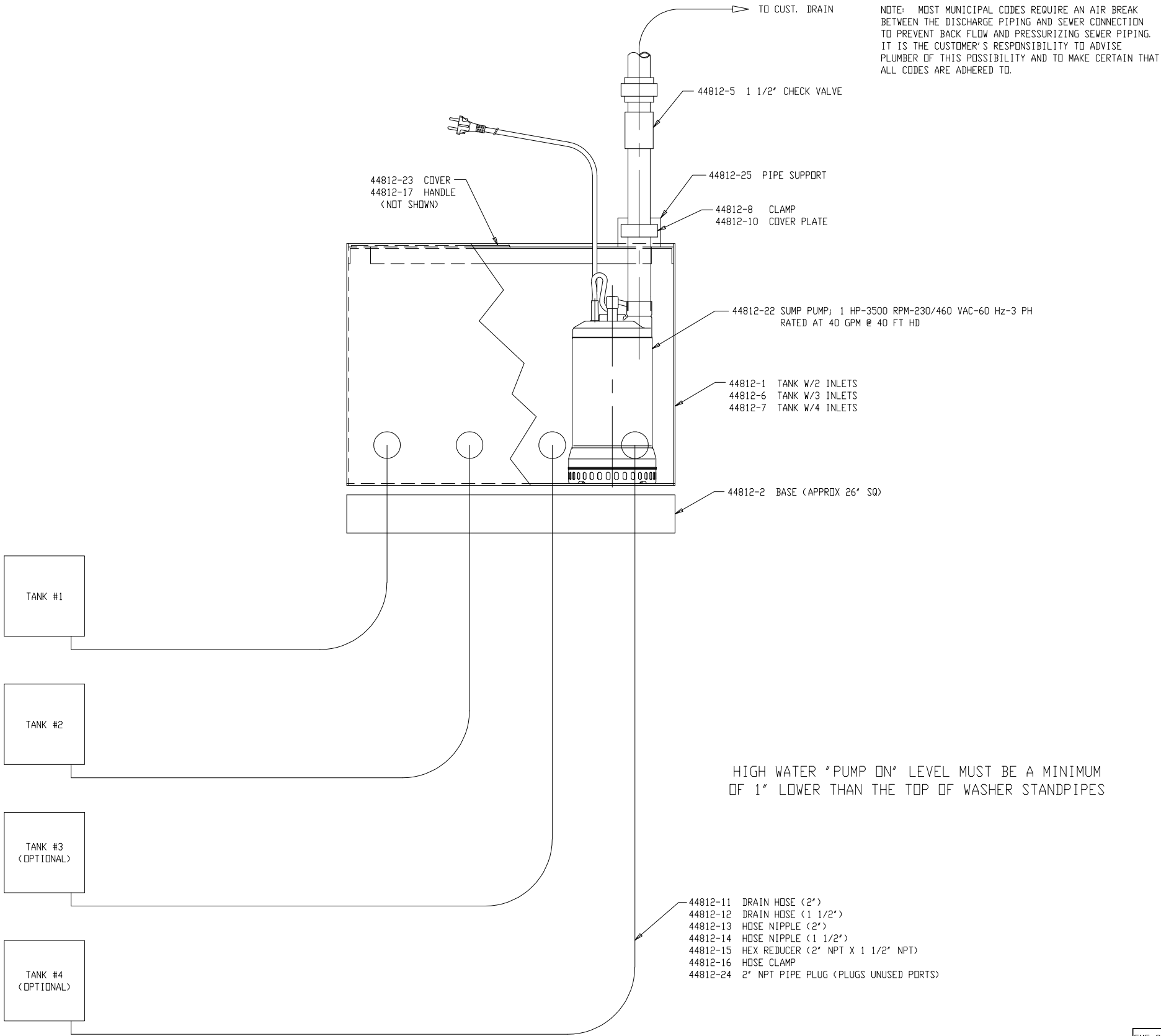
BILCO MANUFACTURING INC.
GRANDVIEW BLVD. ZELTENDELE, PA.

TITLE **VERSA-CLEAN WASHER
SCREW JACK ARRANGEMENT**

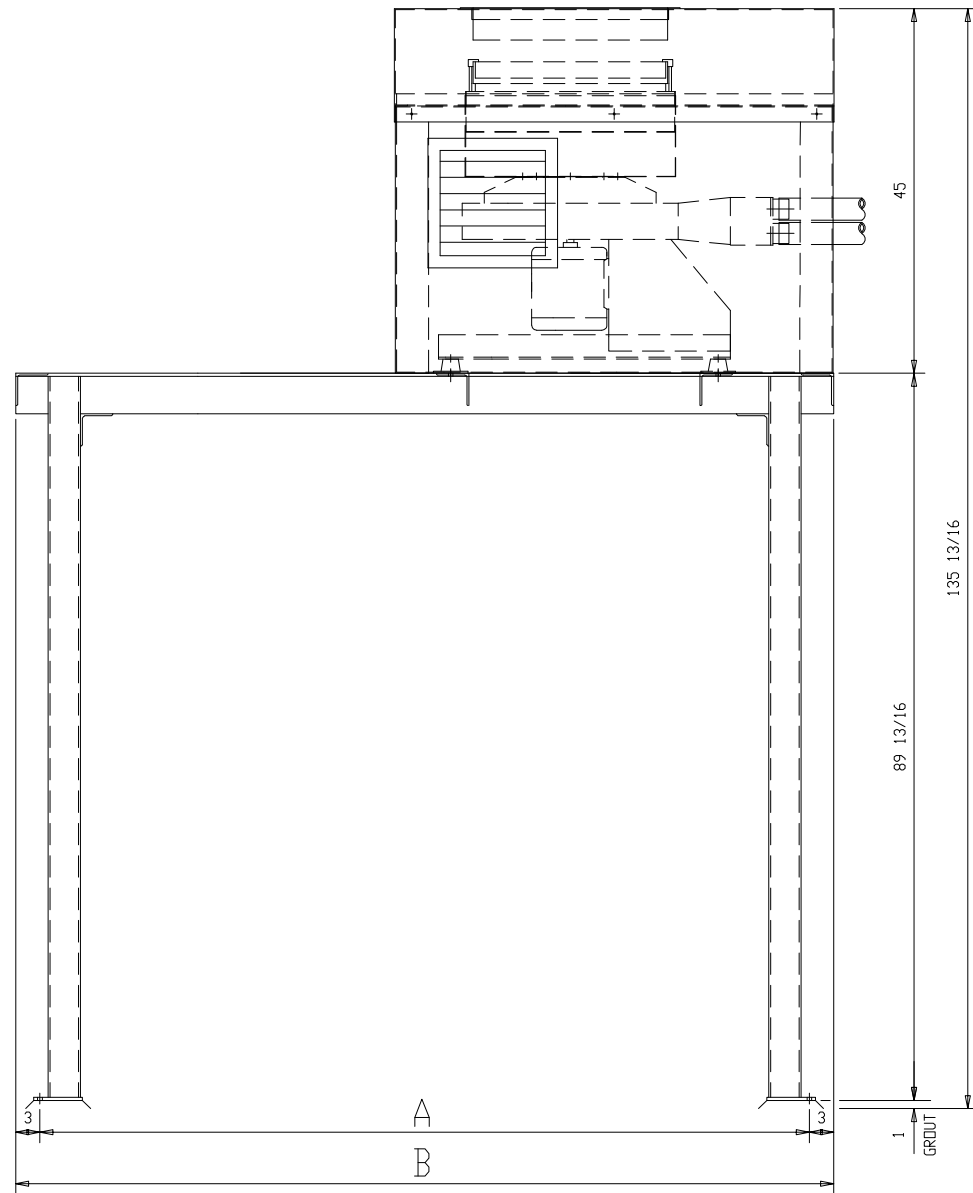
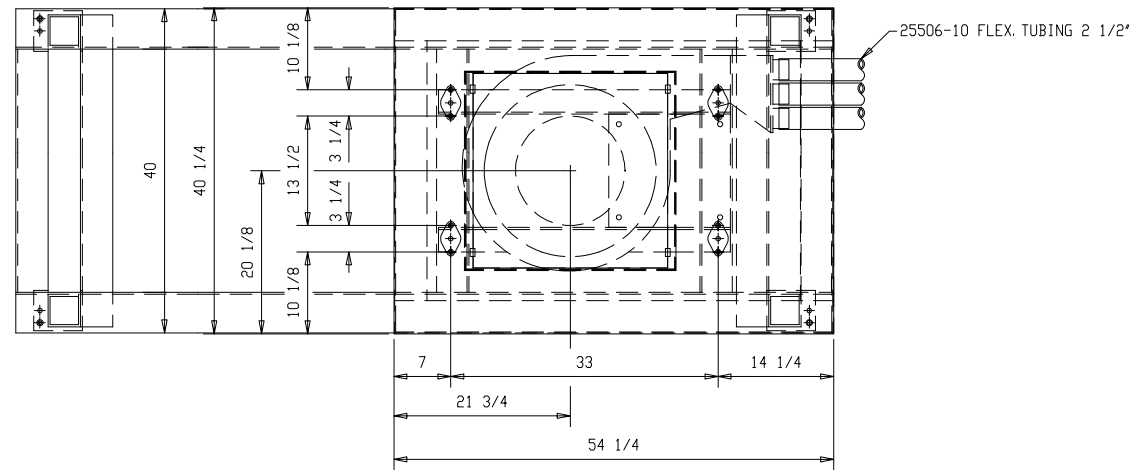
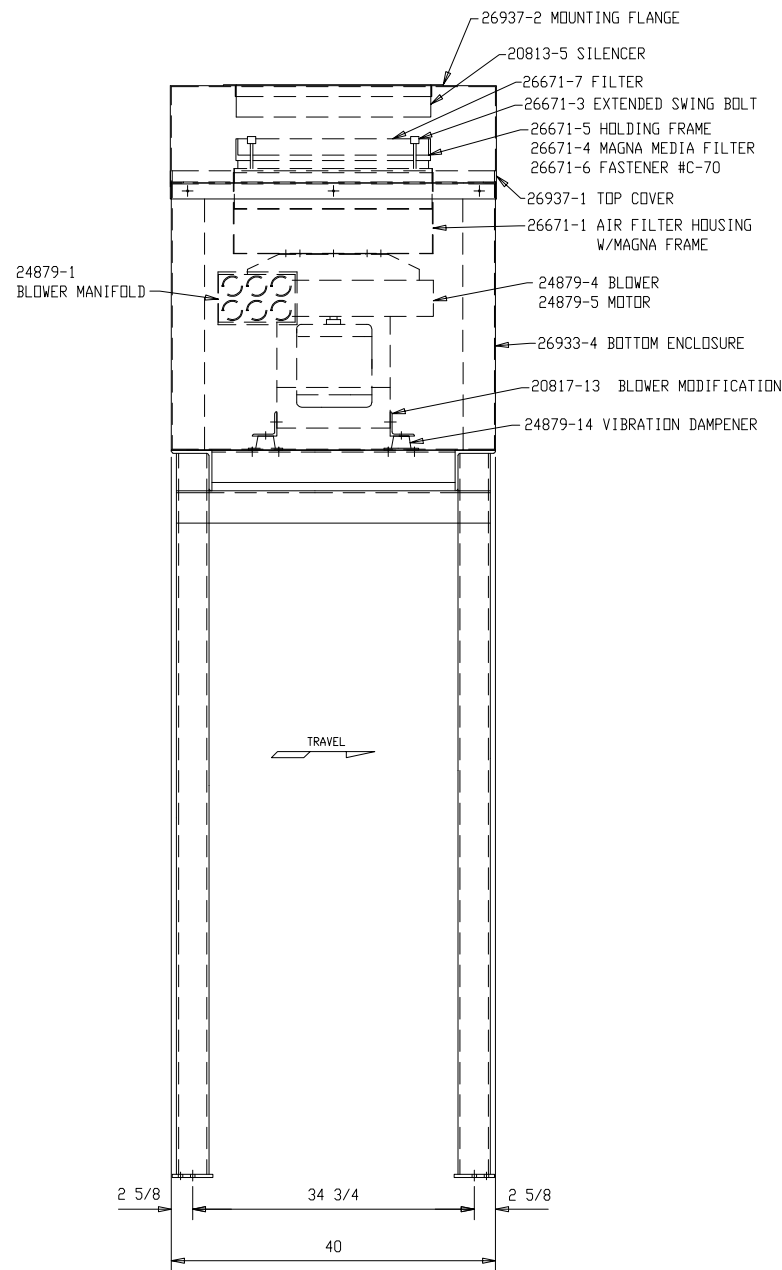
TOLERANCES UNLESS OTHERWISE NOTED DECIMAL ±.001 FRACTION ±1/64 ANGLES ±.5°	SCALE 1/8	DRAWN KIM	SHT. 2-21-06	SHT. 1	OF 1	SHTS. 1
DO NOT SCALE DRAWING		APPD.				
		CHECK				

44521

NO	REVISION
△	REVISE & UPDATE FOR 3 PHASE PUMP ONLY. 10-11-06 RJT



FMF 06042 & 06043 FROM 41475 & 45299		THIS PRINT IS LOANED SUBJECT TO RETURN UPON DEMAND AND UPON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED DIRECTLY OR INDIRECTLY IN ANY WAY RETRIBUTIVE TO OUR INTERESTS.			
		BILCO MANUFACTURING INC. 100 GRANDVIEW BLVD ZELIENOPLE, PA.			
TOLERANCES UNLESS OTHERWISE NOTED DECIMAL ±.001 FRACTION ±1/64 ANGLES ±.5°		TITLE OVERHEAD PUMPING SYSTEM PLUMBING DIAGRAM			
SCALE 1=12	DRAWN APPD.	KIM	6-5-06	SHT. 1 OF 1	SHTS.
DO NOT SCALE DRAWING	CHECK			44849	



SIZE	A	B
20'	91	97
24'	95	101
30'	101	107
36'	105	113
40'	111	117

NO.	REVISION

CONDITION THAT IT IS NOT TO BE USED DIRECTLY OR INDIRECTLY IN ANY WAY DETRIMENTAL TO OUR INTERESTS.									
BILCO MANUFACTURING INC. GRANDVIEW BLVD. ZELTENOPLE, PA.									
TOLERANCES UNLESS OTHERWISE NOTED DECIMAL ±.001 FRACTION ±1/64 ANGLES ±.5°									
TITLE VERSA-CLEAN WASHER BLOWER SUB ASSEMBLY									
SCALE	DRAWN	KIM	5-17-06	SHT.	1	OF	1	SHTS.	
3/32=1	APPD.								
DO NOT SCALE DRAWING	CHECK								45007