

ASSEMBLY INSTRUCTIONS CORE STRIPPER WITH SLITTER

1. The core stripper is to be erected at the pulper and adjusted into suitable height and level position by means of pads. The machine is then fixed to the floor with bolts.
2. Outfeed table for stripped cores is assembled as shown on general drawing.
3. Front hopper table is assembled as shown on general drawing.
4. Power connection: 3-phase to plint X3 in the electricity cabinet. See electricity drawing.
5. Connect compessed air, T 1 , to the shut-off valve on the left side at the bottom of the collecting table for stripped cores.

MAINTENANCE INSTRUCTIONS CORE STRIPPER WITH SLITTER

The part numbers below refer to the general drawing.

1. Lubricate the ball bearings, part no 42 twice a year.
2. As to the gear motor, please follow instructions from the motor supplier.
3. Check tension of belt regularly (approx. every second month), part 47 and 51.

Adjustment, if required, is done by means of the tightening screws, placed next to the beltbearing.

4. Adjustment of the air cylinder speed, if necessary, is done by throttling down air in trottle-valve located by the cylinder.

The damping of the cylinder can be adjusted by means of tightening screws placed on the cylinder ends.



CAUTION

Before maintenance or similar work, the power supply to the machine must be switched off (circuit breaker Q1 in the electricity cabinet).

RECOMMENDED SPARE PARTS CORE STRIPPER WITH SLITTER

Core stripper

6 ea	V-belt SPA-1180 MC Core Link art. no: 10213
23 ea	V-belt B60 Core Link art. no: 10206
2 ea	Photocell WT12-2P450 Core Link art. no: 12351
1 ea	Photocell WL27-2F430 Core Link art. no: 11471
1 ea	Reflector PL-50 Core Link art. no: 10982
1 ea	Repair kit for cylinder 523/Ø100 Core Link art. no: 12828
3 ea	Brush strip Nylon bh 25 h-profile Core Link art. no: 10705
1 ea	Sensor unit 2750-1-2112 Core Link art. no: 12253
1 ea	Sensing unit FRS 9 BH Core Link art. no: 12358