

Guy O'Neill  
Fredonia, WI 532021

246392 DRAWING INDEX

Sheet Name	Description	Sheet Name	Description
SK001	Cover Page		
SK002	General Notes & Bill of Materials		
SK101	Plan View		
SK201	Elevations		

TYPICAL STEEL KING MATERIALS

1. Roll-Formed Upright Posts	A1011 HSLAS, grade 60, F <sub>y</sub> = 62 ksi
2. Roll-Formed "M" Gauge Beams	A1011 SS, grade 55, F <sub>ya</sub> = 60.9 ksi
3. Roll-Formed "G", "B", "W" Gauge Beams	A1011 HSLAS, grade 60, F <sub>y</sub> = 62 ksi
4. 3" Roll-Formed Upright Horizontals	A1011 SS, grade 36, type 1, F <sub>y</sub> = 36 ksi
5. 4" Roll-Formed Upright Horizontals	A1011 HSLAS, grade 60, F <sub>y</sub> = 62 ksi
6. Roll-Formed Upright Diagonals	A1011 SS, grade 36, type 1, F <sub>y</sub> = 36 ksi
7. Structural Channel	A572, F <sub>y</sub> = 50 ksi
8. Structural Angle	A36, F <sub>y</sub> = 36 ksi
9. Roll-Formed Upright Base Plates	A1011, grade 50, F <sub>y</sub> = 50 ksi
10. Structural Upright Base Plates	A36, F <sub>y</sub> = 36 ksi
11. Tube (Sizes 3x2 or larger)	A500, grade B, F <sub>y</sub> = 46 ksi
12. Tube (Sizes 2x2 or smaller)	A513, F <sub>y</sub> = 30 ksi
13. Structural I-beam	A992, F <sub>y</sub> = 50 ksi
14. Hardware	Grades 5 and 8
15. Anchor Bolts	test anchors (ESR-4266) or equivalent.

DRAWING KEY

- TOB = TOP OF BEAM (TOP SURFACE OF MAIN HORIZONTAL MEMBER)
- SD = SETDOWN (TOP OF CLIP TO TOP OF BEAM)
- TOD = TOP OF DECK (TOP OF FINISHED FLOOR)
- TORS = TOP OF ROW SPACER (TOP SURFACE OF MAIN HORIZONTAL MEMBER)

- Rack dimensions in plan view are to the upright columns and do not include the following: end connectors and hardware, base plates, product overhang, column protectors, load stop beams, or guide rails.
- Building details are per files provided by XXXXXX
- Building drawing is for rack layout only. Columns are drawn as 12" squares

DESIGN CRITERIA:

- Project: Guy O'Neill
- Address: 200 Industrial Drive, Fredonia, WI 532021
- Applicable building code: 2018 IBC
- Applicable design specifications: Latest editions of the AISC, AISI, and RMI specifications.
- Risk Category: II

The racking system(s) and components are also designed to meet the following loads:

Product Loads:

Pallet Load: 1,000 lbs. max, 750 lbs. avg.

Live Loads:

Conveyor Aisle: 125 psf  
Pick Aisle: 60 psf

Earthquake Loads:

S<sub>s</sub> = 0.065g  
S<sub>1</sub> = 0.044g  
Site class = D  
Seismic Importance Factor = 1  
Seismic Design Category = D  
Structural Response Factors =

Down-aisle

Cross-aisle

Selective Rack: 6

Drive-in Rack: 3.5

Cantilever Rack: 3.25

4

4

2.5

Wind Loads:

Not Applicable

Snow Loads:

Not Applicable

Rain Loads:

Not Applicable

Roof Live Loads:

Not Applicable

GENERAL NOTES:

- Applicable installation specification: RMI Specification
- Review all prints for important assembly details.
- The racks are to be installed in a closed warehouse setting restricted to trained employees ONLY.
- Rack is to be installed plumb, straight, level, and square in compliance with current R.M.I. specifications.

Initially installed racks must be plumb within a ¼" in 10'.

Loaded racks must be plumb within a ½" in 10'.

Floor flatness must be verified and upright frames shimmed to level.

All upright posts must be anchored for racking where the top of the top beam/shelf level is located 8' or more above finished floor. Per R.M.I. specifications, all rack posts are to be anchored to the slab-on-grade with (1) approved post-installed concrete expansion anchor per column, minimum unless noted otherwise. See base plate details for required anchoring. All anchors must be installed per the anchor manufacturer's specifications. ALL ANCHORS MUST BE TORQUED PER MANUFACTURER'S SPECIFICATIONS. Anchors are not to be installed with more than a 15 degree slope from vertical.

For important information on installation, maintenance, and safety, refer to Steel King Pallet Rack User's Manual.  
Send for free copy, or view and/or download online at [www.steelking.com](http://www.steelking.com)

GENERAL NOTES:

- Repair or replace damaged components immediately. Please contact your Steel King Representative if parts do not fit properly or bolted connections do not align.
- All hardware is SAE Grade 5 minimum unless noted otherwise. All nuts are to be serrated flange self-locking type unless noted otherwise.

For through-bolted connections passing through hollow/tubular members:

Snug-Tightened Joint - tightness that is attained with a few impacts of an impact wrench or the full effort of an ironworker using an ordinary spud wrench to bring the plies into firm contact. The nuts should not be able to be removed without the use of a wrench.

Tightening is to be done by turning the bolts and not by turning the serrated nuts when serrated nuts are used.

Deformation of the members due to tightening shall be no more than 1/16".

For bolted connections NOT passing through hollow/tubular members:

Refer to the chart below for installation torque range:

Bolt Grade	Bolt Diameter (in.)	Bearing Connection		Slip-Critical Connection	
		min. (ft-lbs)	max. (ft-lbs)	min. (ft-lbs)	max. (ft-lbs)
SAE 5	3/8"	22.5	31.4	28.3	44.9
	1/2"	54.5	76.3	68.7	108.9
	5/8"	108.3	151.7	136.6	216.6
	3/4"	192.1	268.9	242.1	384.1
SAE 8	3/8"	31.7	44.4	40	63.4
	1/2"	77	107.7	97	153.9
	5/8"	153.1	214.3	192.9	306.1
	3/4"	271.4	380	342	542.8

**NOTICE:** Steel King does **NOT** install the racks, does **NOT** control the means and methods for installing the racks, and does **NOT** supervise the workers who are installing the racks. The installation company is responsible for safely and properly installing the racks and was hired because of its experience and knowledge. The installation company is responsible for supervising the installation of the racks and will answer any questions about the correct means and methods for installing the racks. All workers involved in installing the racks should read and be familiar with the **Installer's Safety Manual** for this project.

Sheet ID Numbering Format	
SK X YY	
SK = STRUCTURAL RACK	
X = SHEET TYPE	
YY = SHEET SEQUENCE NUMBER	
SHEET TYPES	
0 = GENERAL	4 = LARGE-SCALE VIEWS
1 = PLANS	5 = DETAILS
2 = ELEVATIONS	6 = SCHEDULES/DIAGRAMS
3 = SECTIONS	7 = USER DEFINED
(XX)* = REFERENCE	

THIS DRAWING WAS CAREFULLY CREATED BASED ON THE PARAMETERS AND REQUIREMENTS DISCUSSED AND DOCUMENTED DURING THE QUOTING PROCESS, WITH SPECIFIC REFERENCE TO:

STEEL KING QUOTE #Q322674

CUSTOMER PURCHASE ORDER #

AND ANY DOCUMENTS/DRAWINGS THEY REFERENCE.

I HAVE REVIEWED THIS DRAWING SET FOR GENERAL DESIGN INTENT (OVERALL SIZE, CORRECT MATERIAL, INTENDED PALLET/LOAD WILL FIT, PAINT COLOR CORRECT, ETC...)

CHANGES MADE TO THIS ORDER CAN AFFECT TOTAL COST AND/OR DELIVERY DATE.

YOU MUST CHECK ONE BOX AND SIGN BELOW.

☐ APPROVED AS DRAWN

☐ APPROVED WITH MINOR ADJUSTMENTS NOTED

☐ THE PARAMETERS DISCUSSED AT THE TIME OF QUOTE HAVE CHANGED. THIS PROJECT WILL BE REQUESTED AND THE SCHEDULE WILL BE RE-EVALUATED.

BY \_\_\_\_\_

DATE \_\_\_\_\_

COMPANY \_\_\_\_\_

« « DRAWING APPROVAL » »

FOR PRINT APPROVAL ONLY,

NOT FOR CONSTRUCTION

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REV.	DATE	DESCRIPTION	BY

SHIP TO

Guy O'Neill  
200 Industrial Drive  
Fredonia, WI 532021

SOLD TO

Reich Installation Services Inc  
Pewaukee, WI 53072

NOTES, RACK TYPE, ETC.

DRAWN BY C. BRONK

DATE 7/27/2021

CAD FILE 246392 Setup.dwg

ORDER NUMBER 246392

SET NUMBER 1 of 4

REV.

2700 CHAMBER STREET  
STEVENS POINT, WI 54481

PHONE (715) 341-3120  
FAX (715) 341-8792

NOTE: STEEL KING INDUSTRIES IS NOT RESPONSIBLE FOR THE OPERATION OF ANY PALLET OR CONTAINER NOT TESTED.

OVERALL SYSTEM RESPONSIBILITY:

PROPER FUNCTION OF PUSHBACK STORAGE IS CONTROLLED BY THREE SEPARATE ELEMENTS:

1. RACK CONSTRUCTION
2. PUSHBACK COMPONENT CONSTRUCTION
3. INSTALLATION

FOR SYSTEMS WHERE THE BUYER PURCHASES PUSHBACK COMPONENTS AND/OR INSTALLATION FROM THIRD PARTIES, STEEL KING INDUSTRIES' RESPONSIBILITY IS LIMITED SOLELY TO THE CONSTRUCTION OF THE RACKING TO THE BUYER'S SPECIFICATIONS. THE BUYER ACCEPTS SOLE RESPONSIBILITY FOR THE FUNCTION OF THE PUSHBACK SYSTEM AS A WHOLE.

STEEL KING INDUSTRIES - PUSHBACK RACK OPERATING INSTRUCTIONS:

CART LOADING PROCEDURE:

1. ENSURE THAT THE PALLETS ARE PROPERLY SHRINK-WRAPPED OR UNITIZED. ENSURE THAT THERE IS NO OVERHANG FROM THE PALLET WHICH COULD CAUSE THE CART TO HANG UP (SLIP SHEETS, SHRINK WRAP, CARTON FLAPS, IMPROPERLY STACKED BOXES, ETC.)
2. EXAMINE THE BOTTOM OF EACH PALLET BEFORE PLACING IT ONTO THE RACK. DEFECTIVE PALLETS MAY CAUSE DAMAGE. A PALLET SHOULD HAVE AT LEAST FIVE WIDE BOTTOM BOARDS, NONE OF WHICH ARE BROKEN.

NOTICE: IF A PALLET IS DEFECTIVE, BE SURE TO PLACE THE LOAD ON ANOTHER PALLET.

3. FORKS SHOULD BE LEVEL OR TILTED SLIGHTLY UPWARDS.

NOTICE: DO NOT TILT FORKS DOWNWARD! THE CARTS AND RAILS SLOPE UPHILL.

4. POSITION THE LOAD NO MORE THAN 3" ABOVE THE FIRST CART. ENTER SLOWLY UNTIL THE CART STARTS TO MOVE BACKWARD. CENTER PALLET LEFT TO RIGHT, DO NOT SHIFT LOAD AFTER LOAD IS PLACED ON PUSHBACK SYSTEM. THE PALLET SHOULD OVERHANG THE FRONT OF THE CART BY 1".

NOTICE: DO NOT DROP THE LOAD ON THE CART. YOU MAY BREAK THE BOTTOM BOARDS, ESPECIALLY THE REAR BOTTOM BOARD AS IT SUPPORTS MOST OF THE WEIGHT OF THE PALLET AT FIRST.

5. PLACING REMAINING LOADS IN THE SYSTEM:  
POSITION THE LOAD NO MORE THAN 3" ABOVE THE CART OR RAILS. GENTLY CONTACT THE LOAD IN THE RACK. USING THE FRONT PALLET, PUSH THE REAR POSITION PALLET BACK SLOWLY UNTIL THE LOWER CART STARTS TO MOVE BACKWARD. CENTER THE PALLET TO THE RAILS AND LOWER IT SLOWLY INTO POSITION.

NOTICE: TO AVOID DAMAGING MERCHANDISE, OR THE PUSHBACK SYSTEM, DO NOT POSITION THE LOAD HIGHER THAN 3", AND DO NOT PUSH THE LOADS IN TOO FAST.

6. WHEN PLACING LOADS ON PUSHBACK RAIL, POSITION LOADS TO BE FULLY AND COMPLETELY RESTING ON PUSHBACK RAIL. LOADS TO BE POSITIONED BEHIND PUSHBACK FRONT BEAM TO ALLOW THE FRONT BEAM TO ACT AS A STOP.

7. IF THERE IS RESISTANCE, STOP! FIND OUT WHAT IS IN THE WAY. SHIFT THE PALLET TO THE SIDE IF THE LOAD IS HITTING THE RACK, OR HITTING THE LOAD IN THE NEXT PUSHBACK LANE.

IF NECESSARY, BACK OUT, REPOSITION THE LOAD, AND START AGAIN.

UNLOADING PROCEDURE:

1. SLOWLY PULL THE FRONT PALLET OUT. DO NOT PULL THE FRONT PALLET OUT FASTER THAN THE REAR PALLET WILL FLOW.

NOTICE: IF THE REAR PALLETS ARE ALLOWED TO FLOW UNRESTRAINED FROM THE FULL REAR POSITION, THE IMPACT OF HITTING THE FRONT BEAM CAN CAUSE MERCHANDISE TO FALL FROM THE PALLETS, AND RESULT IN SERIOUS INJURY OR DEATH. IT IS CRITICAL TO CONTROL THE SPEED OF THE PALLETS WITH THE FORK TRUCK.

2. REMOVE REAR POSITION PALLETS FROM THE CARTS USING THE SAME PROCEDURE.

CART JAMS:

IF A CART BECOMES JAMMED IN THE PUSHBACK LANES, THERE ARE FOUR TYPICAL CAUSES:

- REAR PALLET MISALIGNMENT
- OVERHANG FROM THE PALLET (SLIP SHEETS, SHRINK WRAP, CARTON FLAPS, ETC.)
- DEBRIS ON PUSHBACK RAILS (WOOD SPLINTERS, GRANULAR PRODUCT, ETC.)
- ADJACENT PALLET MISALIGNMENT

FOLLOW THESE INSTRUCTIONS TO REPAIR CART JAMS:

1. REMOVE ALL PALLETS FROM ADJACENT PUSHBACK LANE.

2. USING A FORK TRUCK, HOLD AN EMPTY PALLET 6" IN FRONT OF THE JAMMED LOAD.

3. USING A MAN-LIFT, CLIMB INTO THE ADJACENT OPEN LANE AND FREE THE JAMMED LOAD.

NOTICE: DO NOT CLIMB INTO THE LANE IN FRONT OF THE JAMMED PALLET. THE LOAD CAN RELEASE AT ANY TIME AND MAY RESULT IN SERIOUS INJURY.

4. CHECK THE PUSHBACK RAILS FOR DEBRIS.

IF YOU HAVE ANY QUESTIONS, PLEASE CONTACT YOUR LOCAL STEEL KING INDUSTRIES PUSHBACK DEALER.

CART CROSS STACKING NOTE:

PLEASE NOTE THAT IF MULTIPLE PALLET AND LOAD DEPTH COMBINATIONS ARE USED IN THE SAME SYSTEM, CARE MUST BE TAKEN IN THE LOADING OF THE PUSHBACK LANES. A SHORTER THAN DESIGNED FOR PALLET, THAT IS SET AS FAR BACK AS POSSIBLE TO CONTACT THE TOP STOP OR IN LANE LOADS, MAY EXPOSE THE FRONT OF THAT PALLET'S CART, POSSIBLY ALLOWING THE NEXT PALLET TO BE PLACED PARTIALLY ON THE SAME CART. THIS CAN OVERLOAD A CART OR BIND THE SYSTEM AND NOT ALLOW IT TO FUNCTION PROPERLY. OPERATORS MUST MAKE SURE THAT EACH PALLET SLIGHTLY OVERHANGS THE FRONT EDGE OF THE CART.

VERTICAL CLEARANCE NOTE:

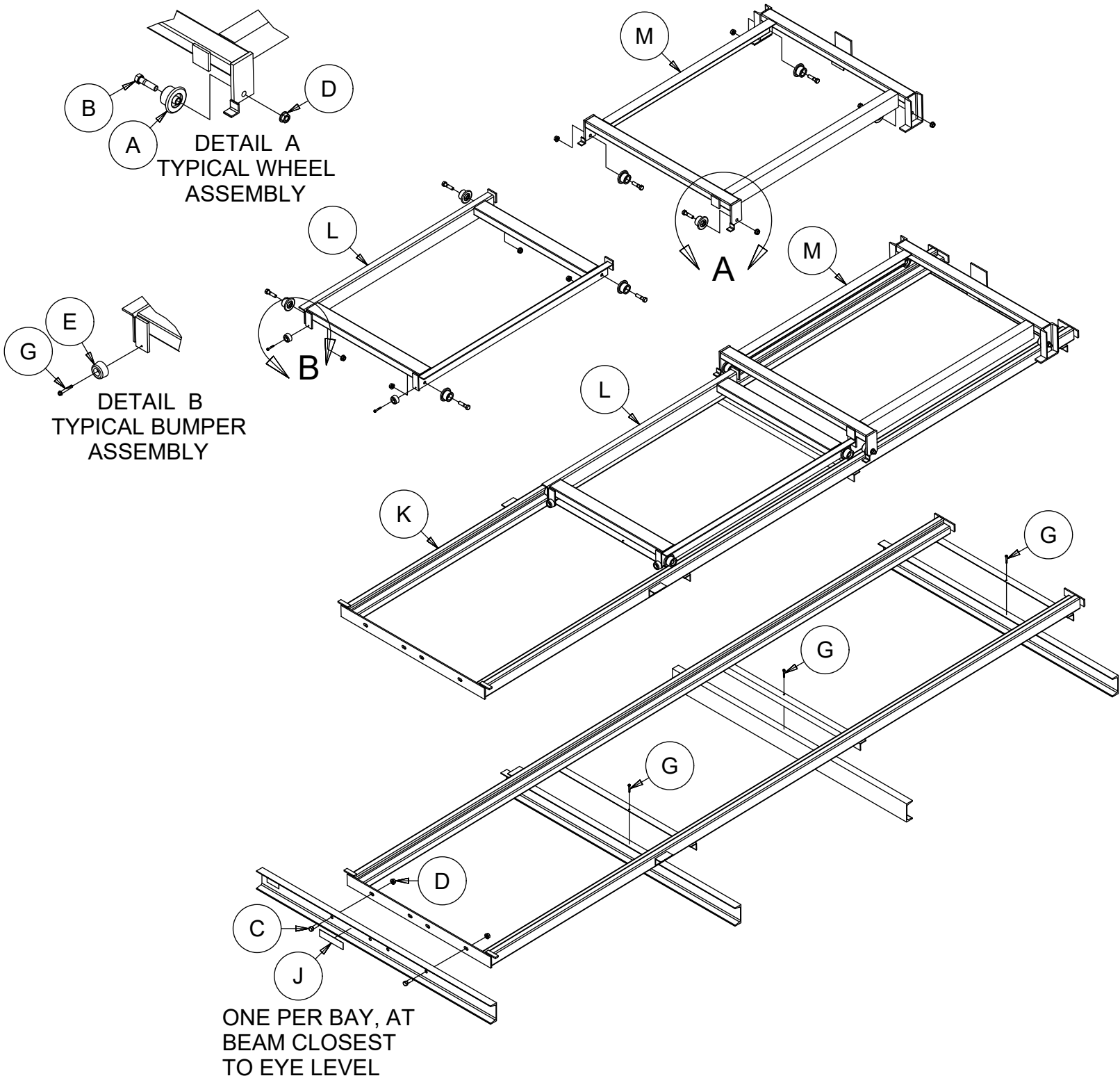
STEEL KING INDUSTRIES RECOMMENDS VERTICAL LOAD CLEARANCES OF AT LEAST 1" AT THE INTERIOR BEAMS AND 6" MINIMUM LIFTOFF.

ROLL FORM ENTRY BEAM NOTE:

STEEL KING INDUSTRIES RECOMMENDS A 3/8" DIAMETER SAFETY BOLT BE PLACED IN THE BOTTOM HOLE OF THE BEAM CLIP OF ROLL FORM DISCHARGE BEAMS.

GALVANIZED PUSHBACK RAIL NOTE:

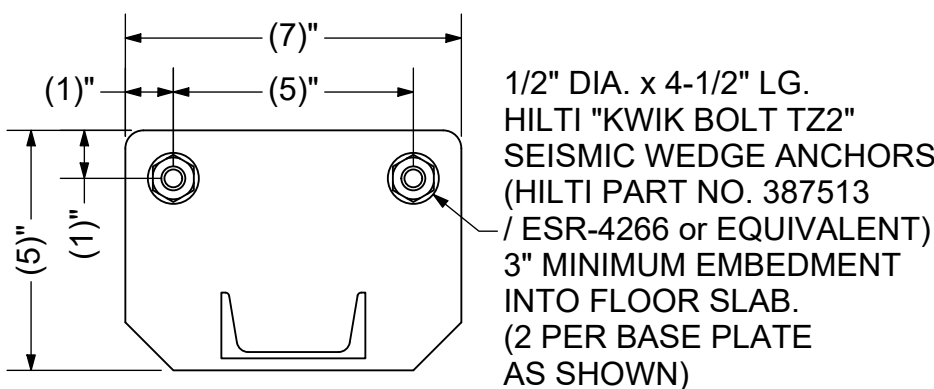
RAILS THAT ARE GALVANIZED WILL FLAKE AND DROP DEBRIS ALONG THE TRAVEL OF THE CART FROM THE WHEELS. DEBRIS CAN FALL ON TO PRODUCT BELOW AND STICK TO WHEELS PREVENTING ROLLING. OCCASIONAL CLEANING MA BE REQUIRED.



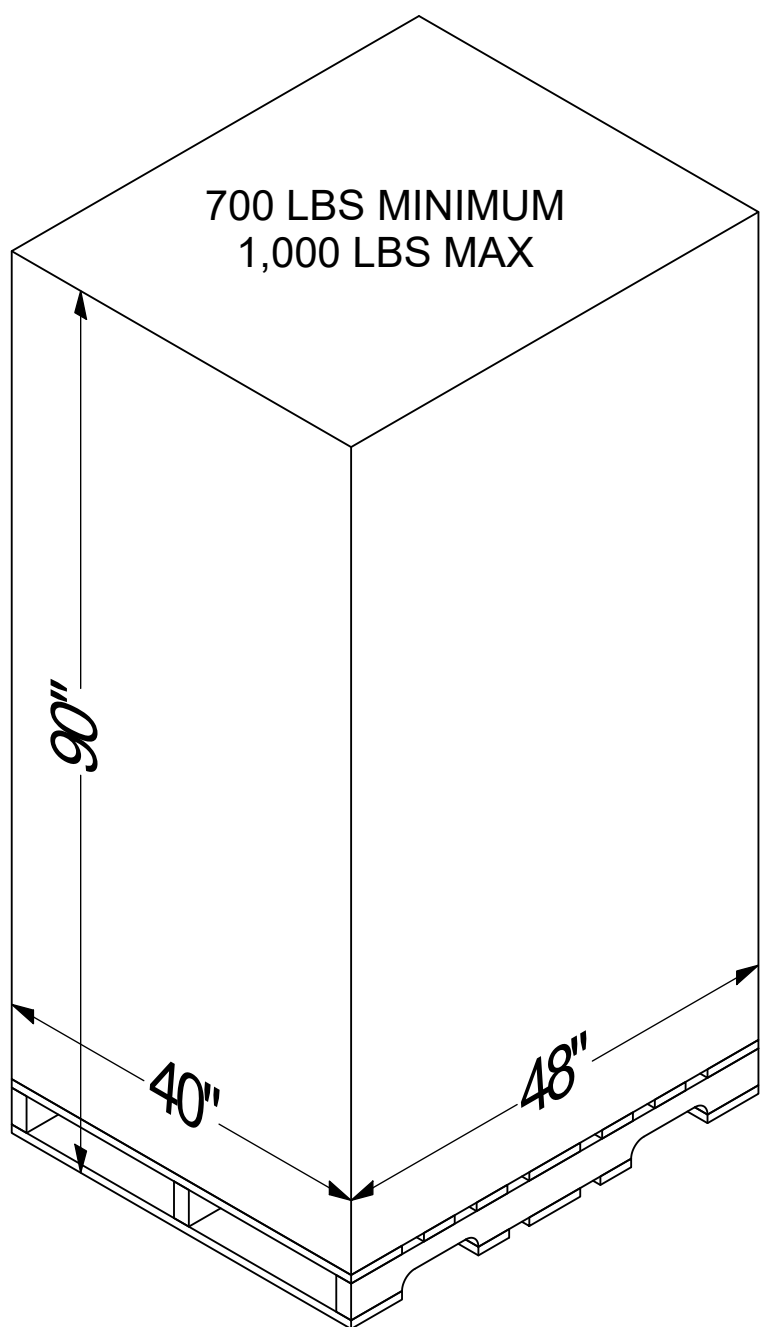
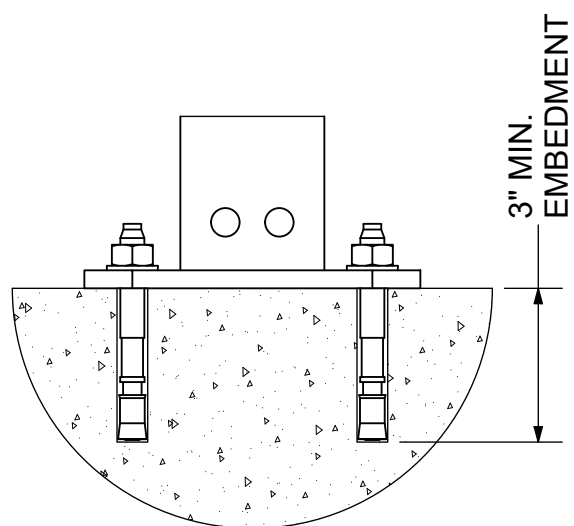
Typical connections for standard and welded weak pallet support 3 deep pushback lanes

ITEM	QTY	DESCRIPTION
A	8	PB-WHEEL-SST (WHEEL)
B	8	.5X2#5 (1/2" X 2" #5 BOLT)
C	2	.5X1.5#5 (1/2" X 1 1/2" #5 BOLT)
D	10	NUT.5WHIZ (1/2" FLANGE LOCK WHIZ NUT)
E	2	TEK-BUMPER (RUBBER BUMPER)
G	5	TEK12-24X1.5HWH5
J		PB-STICKER
K	1	RAIL ASSEMBLY
L	1	CART 1-5
M	1	CART 2-3

PARTS LIST				
ITEM	QTY	PART NUMBER	COLOR	DESCRIPTION
1	68	BCF3L054240F04	Vista Green	3" Channel Upright, 54" X 240"
2	93	CB7XL400102SD24BP8-PB2M40	Poppy Orange	4" Channel Beam - 102" 1 1/2" SD
3	93	CB7XL400102SD24	Poppy Orange	4" Channel Beam - 102" 1 1/2" SD
5	93	CB7XL400102SD06	Poppy Orange	4" Channel Beam - 102" 3/8" SD
4	93	CB7XL400102SD16	Poppy Orange	4" Channel Beam - 102" 1" SD
6	186	PBRA3D36150P48-544254	Black	Pushback 3D Rail
7	186	PBCA1-5-404848-INCLR	Yellow	Pushback Cart 1-5
8	186	PBCA2-3-4048-INCLR	Poppy Orange	Pushback Cart 2-3
136		FPBS	Unpainted	Footpad, 10 Ga. 5" X 7" Shim B.S.
272		ANCHOR.5X4.5-CC	Unpainted	1/2" Dia. X 4-1/2" Anchor, Cracked Concrete, Powers #7423SD1



TYP. ANCHOR DETAIL



I HAVE VERIFIED ALL PALLET AND LOAD DIMENSIONS ARE AS DRAWN, AND FULLY UNDERSTAND STEEL KING INDUSTRIES ACCEPTS NO RESPONSIBILITY FOR ANY PALLET OR CONTAINER NOT TESTED.

I HAVE VERIFIED ALL PALLET AND LOAD DIMENSIONS ARE **NOT** AS DRAWN, PLEASE USE FOLLOWING DIMENSIONS FOR PALLET AND LOAD:

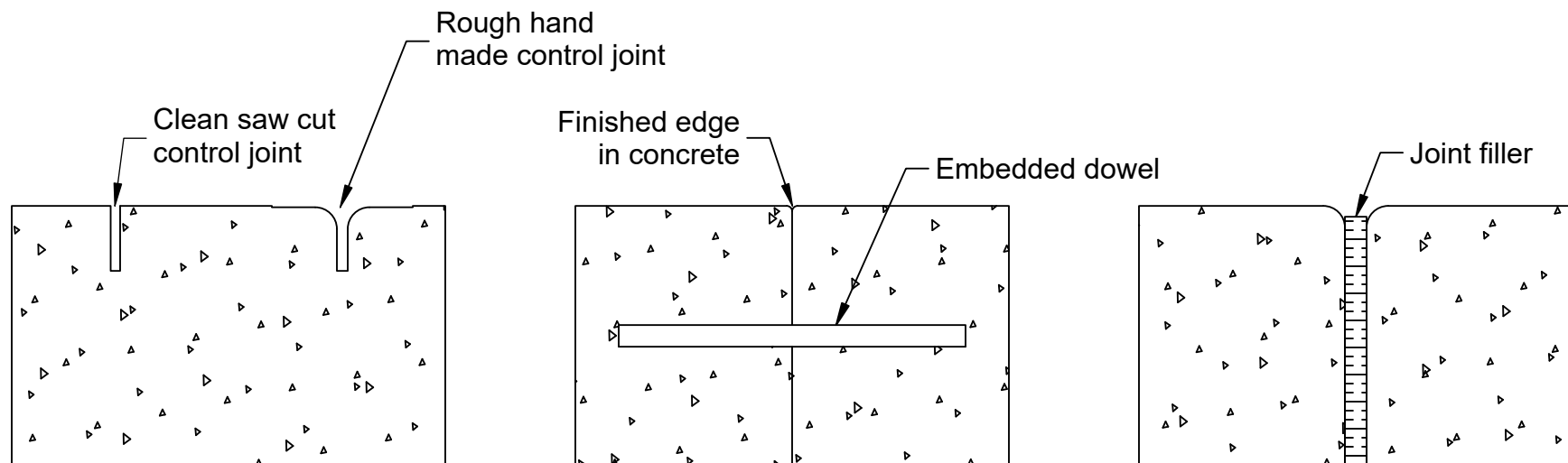
PALLET: \_\_\_\_ W X \_\_\_\_ D TYPE: \_\_\_\_

LOAD: \_\_\_\_ W X \_\_\_\_ D X \_\_\_\_ H X \_\_\_\_ # MIN \_\_\_\_ # MAX

I FULLY UNDERSTAND STEEL KING INDUSTRIES ACCEPTS NO RESPONSIBILITY FOR ANY PALLET OR CONTAINER NOT TESTED.

BY: \_\_\_\_\_ DATE: \_\_\_\_\_

How To Identify Concrete Joints for Proper Anchor Placement



Control or Contraction Joint

A control joint is a groove placed in concrete to control cracking. It can be cut with a saw or placed by hand with a tool while the floor is being poured. The saw cut is thin and clean in appearance. The tooled joint is thicker and appears unfinished.

In most situations, it is permissible to install a mechanical anchor bolt atop or near a control/contractions joint with minimal loss in rated capacity.

Construction Joint

A construction joint is used when a slab is poured over the course of several days. One section is completed with dowels exposed on the side where the next section will be poured. This allows for the entire slab to act as one structure for load transfer.

In most situations, it is permissible to install a mechanical anchor bolt atop or near a construction joint with minimal loss in rated capacity.

Expansion Joint

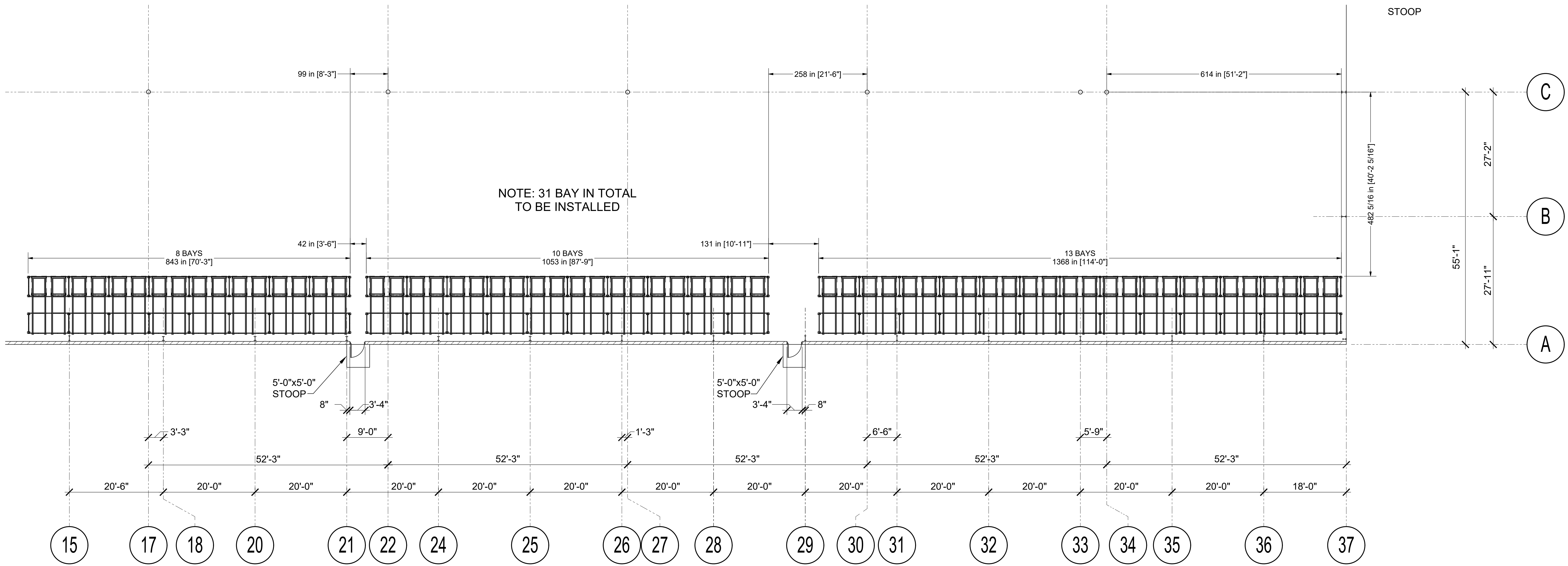
An expansion joint allows movement of two adjacent sections of concrete without damage or disfiguration. They are usually about 1/4" to 1/2" thick with preformed fiber, bitumen or molding placed between the slabs. Expansion joints are usually found around building columns to separate the floor from the column footers or along wall foundations.

In most situations, an anchor bolt manufacturer's rules for anchoring near the edge of slab also apply to expansion joints.


(XX)" = REFERENCE

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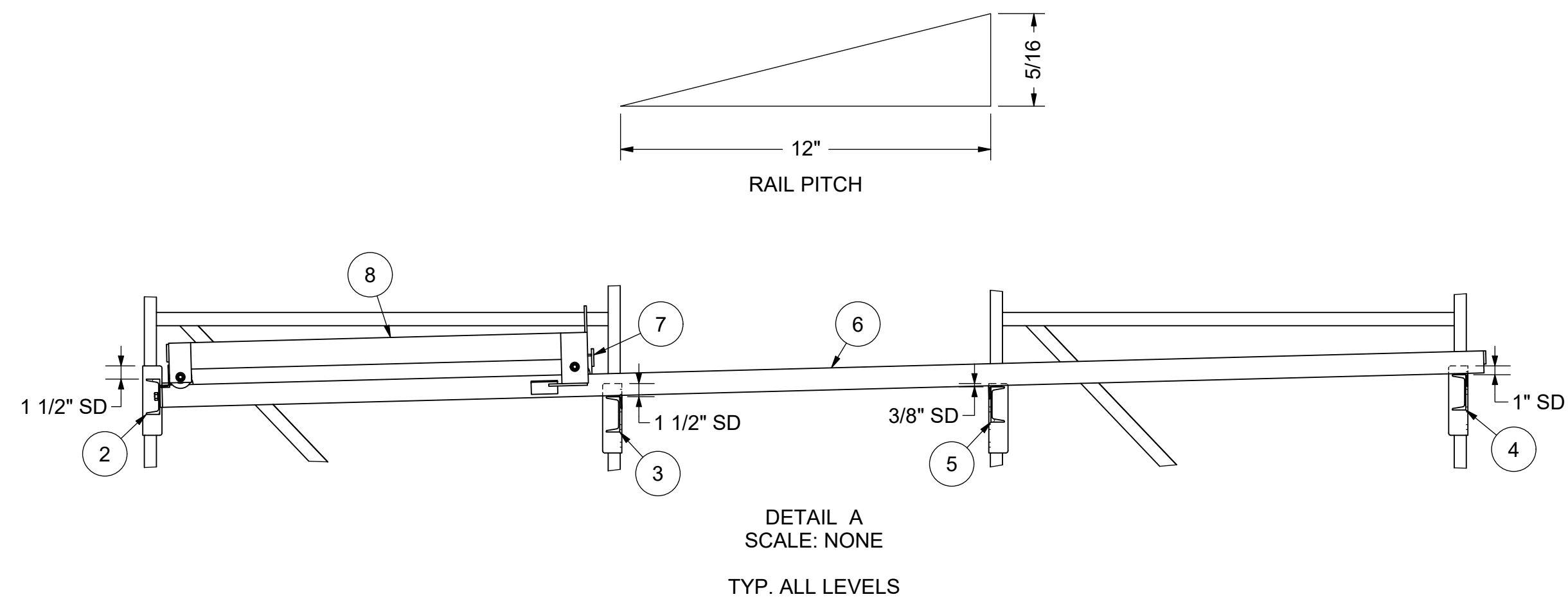
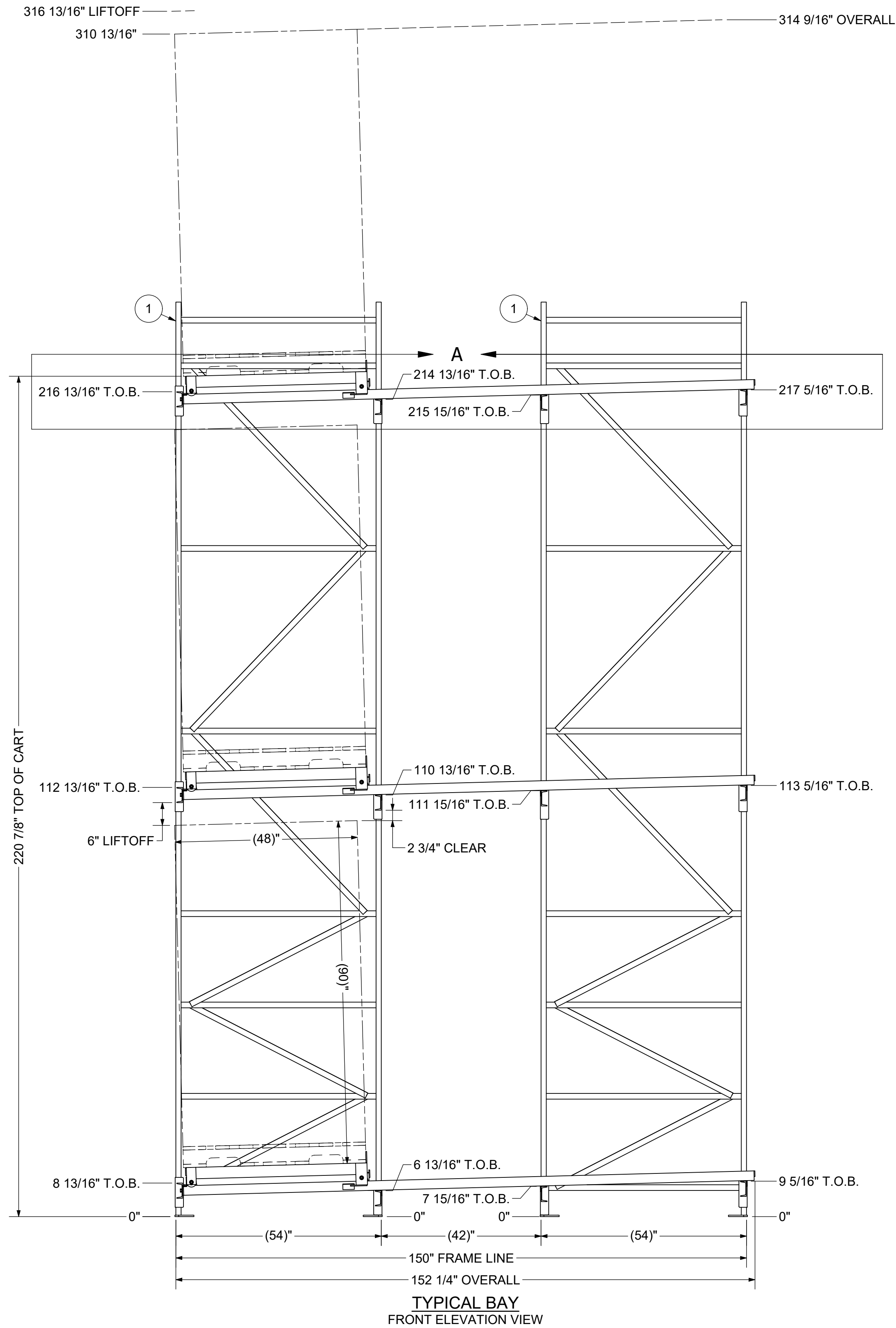
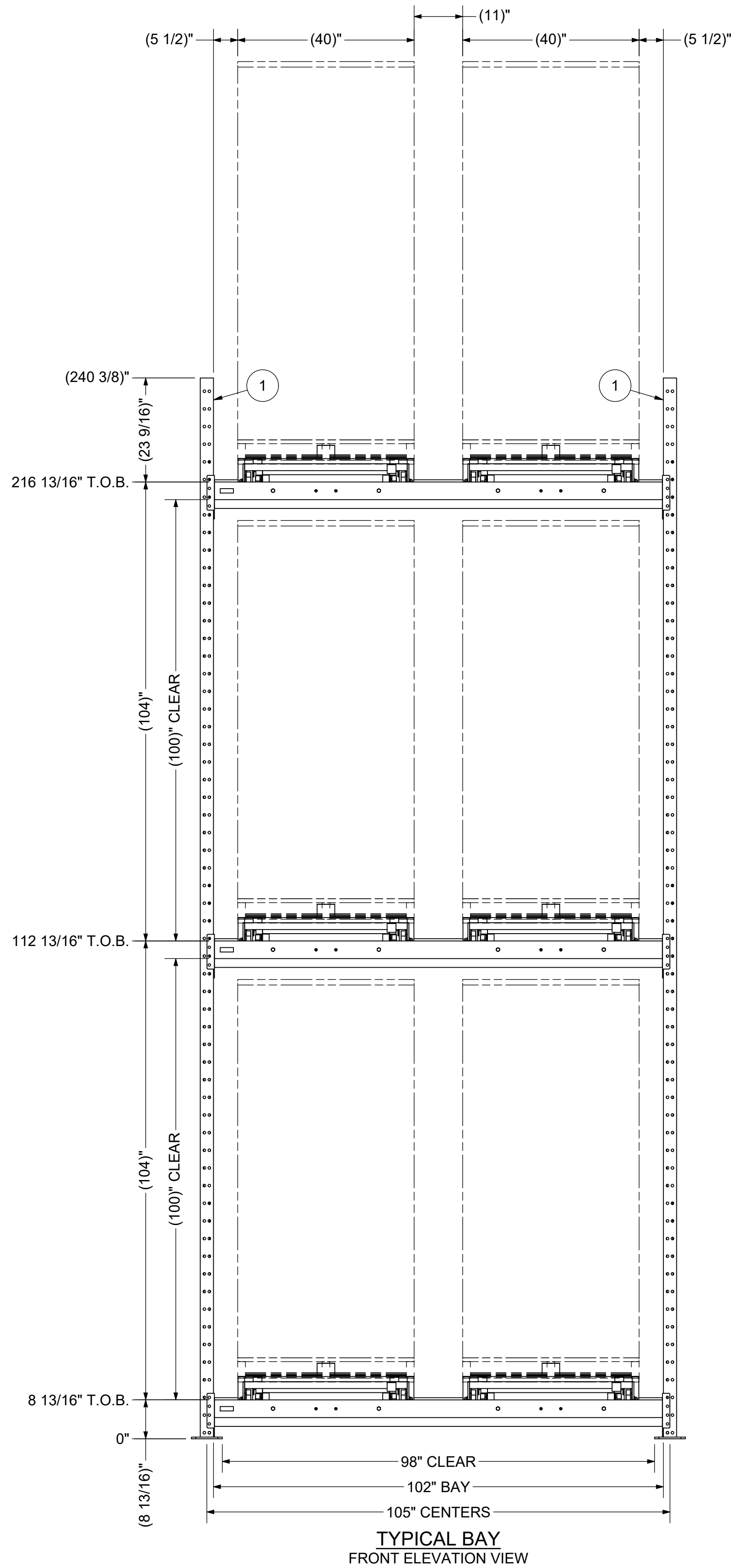
REV.	DATE	DESCRIPTION	BY
1			
SHIP TO: Guy O'Neill, 200 Industrial Drive, Fredonia, WI 53021			
SOLD TO: Reich Installation Services Inc, Pewaukee, WI 53072			
NOTES, RACK TYPE, ETC.		ORDER NUMBER	246392
DRAWN BY	C. BRONK	DATE	7/27/2021
CAD FILE	246392 Setup.dwg	SET NUMBER	2 of 4
			REV.
			-




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REV.	DATE	DESCRIPTION	BY
		2700 CHAMBER STREET STEVENS POINT, WI 54481	
SHIP TO Guy O'Neill 200 Industrial Drive Fredonia, WI 53021		PHONE (715) 341-3120 FAX (715) 341-8792	
NOTES, RACK TYPE, ETC.		ORDER NUMBER	246392
DRAWN BY	C. BRONK	DATE	7/27/2021
CAD FILE	246392 Setup.dwg	SET NUMBER	3 of 4
		REV.	-





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				2700 CHAMBER STREET STEVENS POINT, WI 54481	PHONE (715) 341-3120 FAX (715) 341-8792
SHIP TO Guy O'Neill 200 Industrial Drive Fredonia, WI 53021		SOLD TO Reich Installation Services Inc Pewaukee, WI 53072			
NOTES, RACK TYPE, ETC.		ORDER NUMBER		246392	
DRAWN BY C. BRONK		DATE 7/27/2021		SET NUMBER 4 of 4	
CAD FILE 246392 Setup.dwg				REV.	