



全 利 機 械 股 份 有 限 公 司

CHAN LI MACHINERY CO., LTD.

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DESCRIPTION	QNTY	AMOUNT
1. AUTOMATIC JRT SLITTER & REWINDER MACHINE TYPE 202C WORKING WIDTH: 2850 MM JUMBO ROLL STAND: MAX 1800 MM * 1 SET	1 SET	
1.1 Safety frame with interlock for all machine	1 SET	
2. DOUBLE EMBOSsing UNIT WORKING WIDTH: 2850 MM	1 SET	
3. PERFORATION EQUIPMENT: WORKING WIDTH: 2850 MM PERFORATION LENGTH: 100 MM	1 SET	
4. TRIM BLOWER WITH IN LINE HOSE 7.5 HP +TRIM SLITTER KNIFE	1 SET	
5. Spare parts for belt and Perforation knife	1 SET	
6. Spare parts for electrical parts	1 SET	
TOTAL AMOUNT:USI		
	1 SET	

DESCRIPTION

POWER SUPPLY: 480V, PHASE 3 , CYCLE: 60 HZ

1. AUTOMATIC JRT SLITTER & REWINDER MACHINE

TYPE 202C

WORKING WIDTH: 2850 MM

WIDTH OF PAPER: MAX. 2750 MM

JUMBO ROLL STAND: MAX 1800 MM * 1 SET

SHAFTLESS TYPE UNWIND STAND

ADAPTOR: 6" /3" EACH SIZE 4 PCS

BASIS WEIGHT: 16-45 GSM

MECHANICAL SPEED: 0-500 M/MIN.

REWINDING SPEED: OVER 400 M/MIN.

LOG DIAMETER: 120 - 400 MM

REWINDING SHAFT: 45 MM* 5 PCS

INSTALLED POWER: AC 30 HP

MIN. SLITTING WIDTH: 60 MM

TOP SLITTER KNIFE: 28 SETS (MADE BY CHAN LI)

(DIA. 130*70*1.5T) MADE IN GERMANY , DINES

BOTTOM SLITTER KNIFE: 51 PCS

(DIA. 188 * 158 * 55T), MATERIAL: SKH9

TAIL SEAL * 1 PC

INSTALL POWER: 1/2 HP +1/4 HP

CORE CUTTER: 28 SETS

TOP SLITTER KNIFE 35 SETS (MADE BY CHAN LI)

(DIA. 150*70*1.5T; MATERIAL: SKD11

CORE STRIPPER AND REFILL EQUIPMENT: 1 SET

WORKING WIDTH: 2850 MM

OTHER EQUIPMENT:

1) FOLDING UNIT FOR REWINDING UNIT* 1 SET(FOR HARD TOWEL)

2) BLOWING SYSTEM FOR REWINDER UNIT * 1 SET

3) PACKING TABLE & PNEUMATIC ELEVATOR: 1SET

ADDITIONAL:

1) SLITTER TOP KNIFE: 5 PCS

2) TAIL TOP KNIFE: 1 PC

2. DOUBLE EMBOSSING UNIT

WORKING WIDTH: 2750 MM

RUBBER ROLL * 2 PCS

STEEL ROLL * 2 PCS

3. PERFORATION EQUIPMENT:

WORKING WIDTH: 2750 MM

PERFORATION LENGTH: 100 MM

PERFORATION SHAFT: 1 SET

PERFORATION TEETH BLADE: 1 PC

4. TRIM BLOWER WITH IN LINE HOSE

7.5 HP +TRIM SLITTER KNIFE

5. Spare parts for belt and Perforation knife

6. Spare parts for electrical parts

OPTION EQUIPMENT

|7. Edge embosser

Safety Strategy

- 1) Safety Cover Device for the Transmission parts 、 safety sensor installed for safety fence
- 2) Install the Emergency Stop Button at proper place. Emergency box adopt with Yellow surface plate
- 3) The cabinet adopt dust-proof design
- 4) Adopt the electrical control components with the CE mark.
- 5) The terminal block all use CE Compliance terminal blocks
- 6) All electrics outside or inside the cabinet are protected by isolator.
- 7) Individual braker 、 contactor and overload protection circuit for each Motor and Drives
- 8) Over-Current protection for the Control Circuit
- 9) All wiring are marked with number for easy diagnostic
- 10) Adopt the Junction box to connect the Sensoring device with the Control Cabinet, for easy maintenance
- 11) PLC program with pass word protect to prevent unauthorized employee to modify the program.

Main Components Specifications

1. Electrical Control Device

- 1) PLC : MITSUBISHI FX3U Series
- 2) AC Motor Drive : MITSUBISHI,FUJI, JPS or the other equivalent supplier
- 3) Main Breaker , mainly with Moeller, Siemens(Germany) 、 Telemecanique(France)
- 4) Motor Breakers, Magnetic Contactors , mainly with Moeller, Siemens(Germany) 、

- 5) Telemecanique(France)
- 6) Push Buttons : the M22 Series of Moeller (Germany)
- 7) RELAY : Mainly with the FIN series of FINDER (France)
- 8) Terminal Blocks : Adopts with ENTRELEC(France) MA Series, CE Compliance
- 9) Terminal Blocks
- 10) Main Speed setting : with or without Gearing trimming Potential Meter
- 11) Photo Sensor : Mainly with Banner(USA) 、SICK(Germany) 、OMRON(Japan)
- 12) Proximate Sensor 、Limit Switch : Mainly with OMRON(Japan)
- 13) Safety door sensor : Mainly with OMRON(Japan) and Telemecanique(France)

2. Pneumatic System

- 1) Pneumatic Control System : FESTO(Germany)
- 2) Air Cylinder : Taiwan

3. Mechanical Components

- 1) Bearing : Mainly with SKF and top 5 Japanese Vendor
- 2) Pillow : Mainly with the top 5 Japanese Vendor

4. Color

- 1) Machine : White
- 2) NSafety fence : Yellow
- 3) Emergency Stop : Red