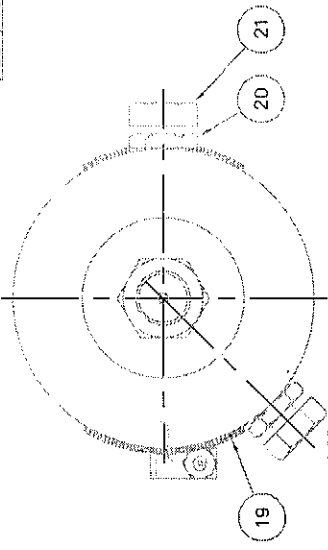


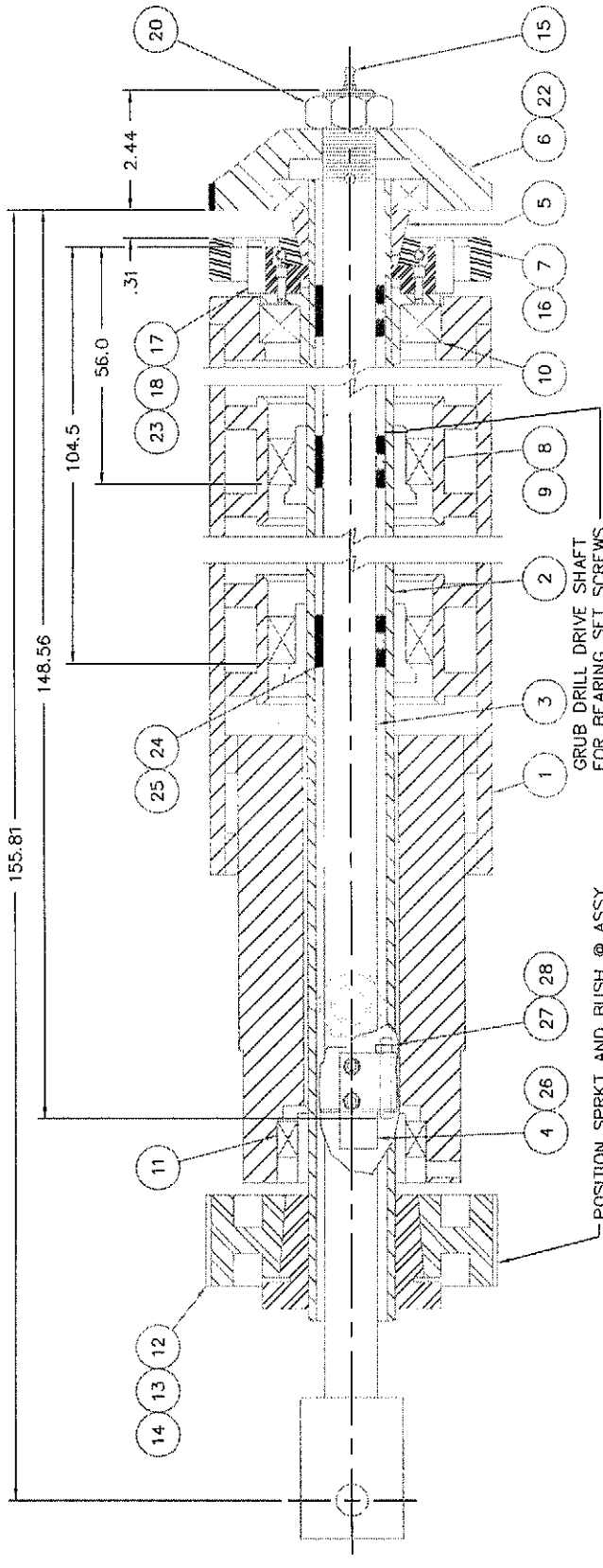


| REV | PART/NO  | DESC                                       | QTY | REF |
|-----|----------|--------------------------------------------|-----|-----|
| 1   | 109318   | B34 WELDT SHELL UNIV.120.6.050             |     | REF |
| 2   | 102281   | B59 WELDT SHAFT DRIVE UNIV.120.4.9<8.3     |     | REF |
| 3   | 118187   | B ASSY. ROD PULL UNIV.120.4.9<16.1, ver. 2 |     |     |
| 4   | 104304   | A53 BLOCK ADJ                              |     |     |
| 5   | 102207   | A53 CONE HEAD, 4.9<7.9                     |     |     |
| 6   | 109291   | B60 ASSY. PMC, 6.050                       |     |     |
| 7   | 109292   | B60 ASSY. HEAD JAW 6.050                   |     |     |
| 8   | 100416   | ADPT BRG                                   |     |     |
| 9   | 100413   | BRG BALL 50MM x 90MM x 20MM                |     |     |
| 10  | 100414   | BRG BALL 55MM x 100MM x 21MM               |     |     |
| 11  | 100425   | BRG BALL 1-5/8 x 3.3465 x 1-15/16          |     |     |
| 12  | 100590   | SPRKT HD 8MM x 72T x 30MMW                 |     |     |
| 13  | 100531   | BUSH DRIVE SK 1-5/8                        |     |     |
| 14  | 104507   | BELT HD 8MM x 30MMW x 1120LG               |     |     |
| 15  | 104275   | FITTING LUB STL 1/4                        |     |     |
| 16  | HEAD JAW | SPRING                                     |     |     |
| 17  | 102203   | A53 HUB HEAD DRIVE 4.9<7.9                 |     |     |
| 18  | 104423   | SCR CAP SOC HD STL 10-32 x 1-1/2           |     |     |
| 19  | 110115   | LABEL SET SAFETY BAR... 2-1/2 x 4          |     |     |
| 20  | 104446   | NUT HEX JAM STL 5/8-11                     |     |     |
| 21  | 104443   | SCR CAP HEX HD STL 5/8-11 x 1-1/2          |     |     |
| 22  | PMC      | BRG                                        |     |     |
| 23  | 104519   | PIN ROLL 3/16 x 5/8                        |     |     |

| REV | PART/NO  | DESC                                  | QTY | REF |
|-----|----------|---------------------------------------|-----|-----|
| 24  | PULL ROD | BRG                                   |     |     |
| 25  | PULL ROD | SCR                                   |     |     |
| 26  | 104444   | SCR CAP SOC HD STL 1/4-20 x 3/4       |     |     |
| 27  | 104445   | SCR SET SOC FL PT STL 5/16-18 x 2-1/4 |     |     |
| 28  | 104447   | NUT HEX JAM STL 5/16-18               |     |     |



RIGHT END VIEW  
CENTER ON SIDES  
10.5" FROM DRIVE  
END OF MANDREL  
(BOTH SIDES)



POSITION SPRKT AND BUSH @ ASSY  
FOR PROPER BELT ALIGNMENT

GRUB DRILL DRIVE SHAFT  
FOR BEARING SET SCREWS  
SEE NOTE

NOTE:  
SUBSTITUTE KNURLED POINT  
SET SCREWS FOR ONES  
FURNISHED WITH BEARINGS

|                             |  |  |  |                   |  |  |  |
|-----------------------------|--|--|--|-------------------|--|--|--|
| ASSY.MANDREL UNIV.120.6.050 |  |  |  | DWG NO. 109-297 3 |  |  |  |
| CUSTOMER                    |  |  |  | PLOT SCALE        |  |  |  |
| DATE 05-31-89               |  |  |  | PART NO. 109297   |  |  |  |
| BY                          |  |  |  | CHK               |  |  |  |
| DATE 05-26-93               |  |  |  | DN                |  |  |  |
| DATE 2-9-90                 |  |  |  | DR                |  |  |  |
| DATE 05-31-89               |  |  |  | SS                |  |  |  |
| DATE 05-31-89               |  |  |  | DR                |  |  |  |
| DATE 05-31-89               |  |  |  | SS                |  |  |  |

