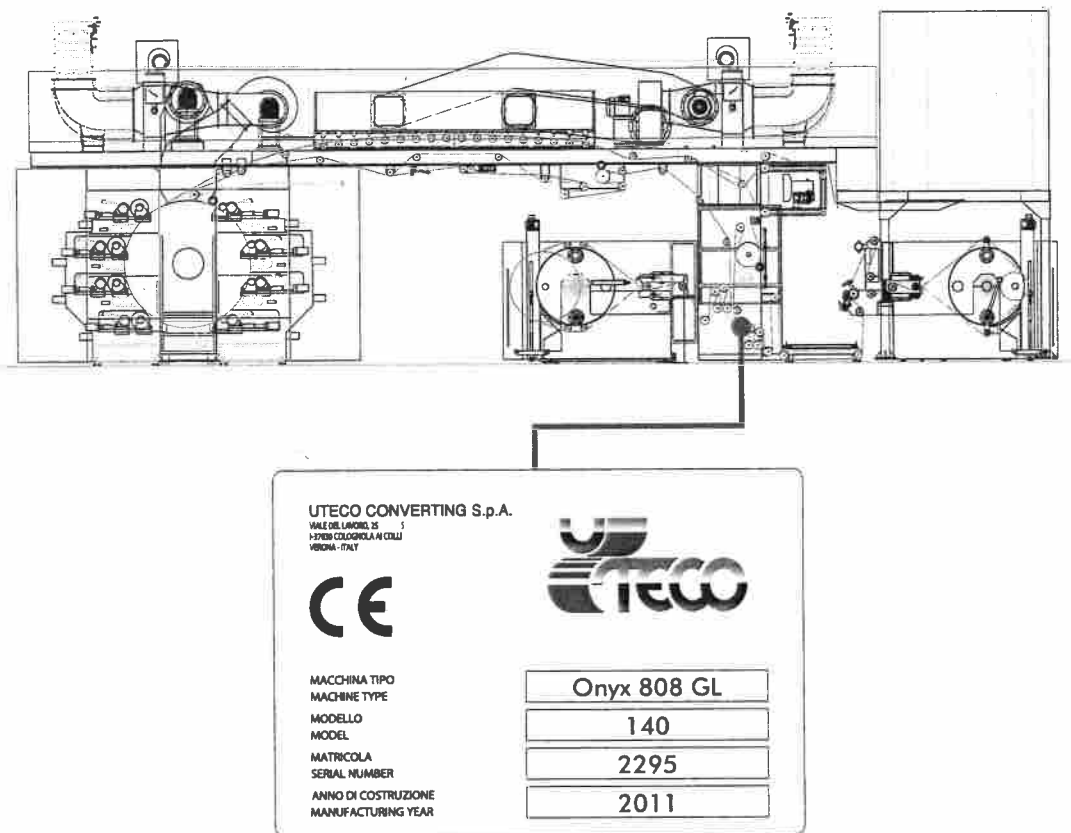




Identification of the Manufacturer

The identification data of Uteco Converting S.p.a (also called the Manufacturer) is reported on a metallic Identification Plate applied to the machine.



It is forbidden to remove and/or deface the machine's Identification Plate. If for any reason the Identification Plate is damaged or removed, immediately contact the Manufacturer's Customer Service Department.

Identification plate

The following data is reported on the Identification Plate:

- **MACHINE TYPE:**
Commercial name of the machine.
- **MODEL:**
Size of the machine.
- **SERIAL NUMBER:**
The serial number of the machine.
- **MANUFACTURING YEAR:**
The year the machine was built.



Technical features

Number of impression elements	8
Impression capacity	8+0
Web width	min.: 50% Max Max.: 1450 mm
Impression width	Max.: 1400 mm
Impression length (*)	min.: 380 mm Max.: 800 mm
Mechanical speed	Max.: 400 m/min
Printing speed (*)	min.: 30 m/min Max.: (*)
Drawings of reference	PM P8828/0A PF P8829-0D
Printable webs (*)	BOPP 20 + 75 μ
Tension range	2 + 40 kg
Type of inks used	Solvent-based
Total thickness of printing plates	0,020" + 0,067"
Gears	GEARLESS
Machine maximum noise levels (*)	\leq 80 dBA
Power supply voltage at the customer site	208 V (*)
Machine power supply voltage (*)	400 V
Line frequency	60 Hz \pm 2%
Auxiliary voltage (*)	230 V
Service voltage provided by the customer	110/115 V
Compressed air supply (Non-lubricated, dehumidified and filtered)	p : 6 bar Dew point : + 2°C
Cooling water (**) Rollers cooled, referring to the ambient temperature +20 °C	Level of filtration < 20 μ p : 2+3 bar T : 15+18°C (**) CaCO ₃ : 2,5+4 mg/l PH : 7+8,2



(*) The Purchase Contract lists any special conditions or limitations of use.



Line input characteristics

Machine power	155 kVA
Machine current	425 A
Machine voltage (3 phase + PE + N)	208 V
Thermoregulating unit power	* kW
Thermoregulating unit current	* A
Thermoregulating unit voltage (3 phase + PE)	208 V
Machine main switch	ABB T4N
Purging system main switch	ABB T4N



The short-circuit rating of the UTECO equipment is equal to 10 kA.



The Customer must verify the suitability of the short-circuit protection device according to the short-circuit current in the installation point of the electrical cabinet of the UTECO machine. Therefore, a suitable protection device, if needed, is at Customer's charge.