

	START	STOP	TOTAL
SAW			
MILL			
LATHE			
TOTAL TIME:			

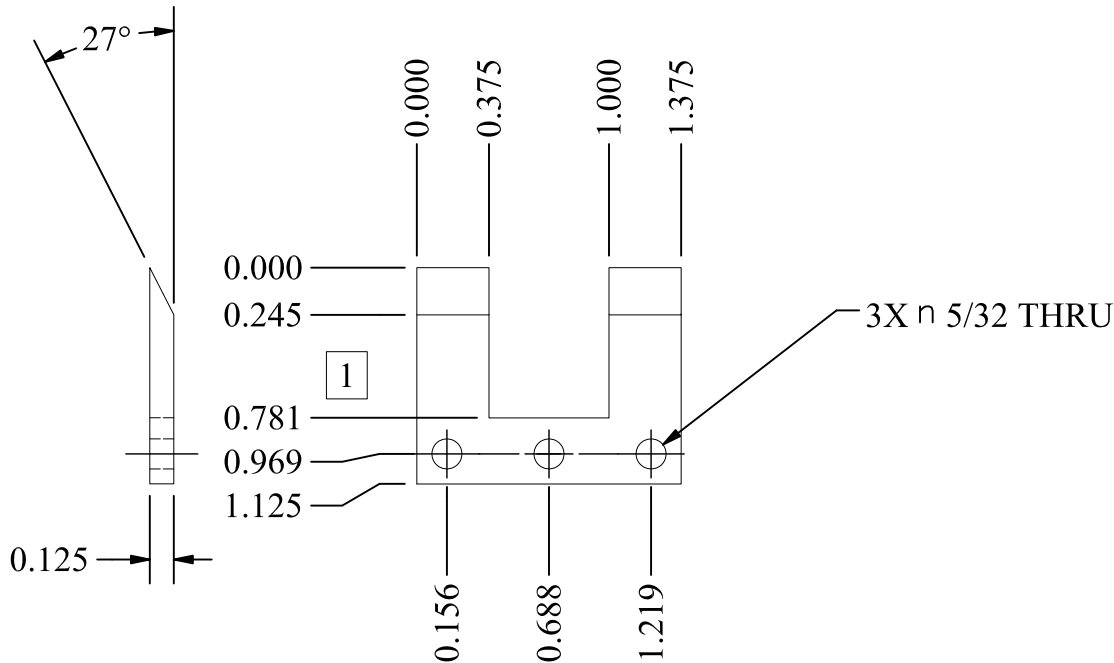
NOTES: MAT'L TO BE FLAT & STRAIGHT WITHIN .005 OVER ENTIRE LENGTH

This drawing and all information herein is the property of DJS Systems, Inc. and is confidential and must not be made public or reproduced by any means unless authorized by DJS Systems, Inc. and is subject to return upon demand.		
MATERIAL: STN STL SHEET 1/8 TH'K		
UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR $\pm 1^{\circ}$; LINEAR $.X=\pm .10'$; $.XX=\pm .01$; $.XXX=\pm .005$ FRACTIONAL TOLERANCES: LOCATION $\pm 1/32''$; HOLE DIA $+1/64''$, $-0''$ BREAK ALL CORNERS R1/32" SHEET METAL: BEND RADIUS 1/32"	FINISH: NONE	DESCRIPTION: GRIPPER FINGER - 3 1/2" DIA. & UP AIR CUP COUNTER
	ENG.BY: SCM	
	DRAWN BY: MEB	
	DATE DRAWN: 3/13/2008	

DJS SYSTEMS, INC 801 South Hillsdale Street PO BOX 70 Homer, MI. 49245		
Phone: 517.568.4443		Fax: 517.568.4440
SCALE: A	DRAWING NUMBER: F0010221	REV
QTY REQ'D: 2		

REVISION HISTORY			
REV	DESCRIPTION	DATE	BY
1	DIM WAS 0.625"	05-31-06	WDM

	START	STOP	TOTAL
SAW			
MILL			
LATHE			
TOTAL TIME:			



NOTES: MAT'L TO BE FLAT & STRAIGHT WITHIN .005 OVER ENTIRE LENGTH

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MATERIAL: STN STL SHEET 1/8 TH'K			
UNLESS OTHERWISE SPECIFIED TOLERANCES: ANGULAR $\pm 1^\circ$; LINEAR $.X=\pm .10'$; $.XX=\pm .01$; $.XXX=\pm .005$ FRACTIONAL TOLERANCES: LOCATION $\pm 1/32''$; HOLE DIA $+1/64''$, $-0''$ BREAK ALL CORNERS $R1/32''$ SHEET METAL: BEND RADIUS $1/32''$		FINISH: NONE	
		ENG.BY: SCM	
		DRAWN BY: MEB	DATE DRAWN: 3/13/2008
		NEXT ASSY: NONE	

<div> <div>DJS SYSTEMS, INC</div> <div>801 South Hillsdale Street PO BOX 70</div> <div>Homer, MI. 49245</div> <div>Phone: 517.568.4443</div> <div>Fax: 517.568.4440</div> </div>			
DESCRIPTION: GRIPPER FINGER AIR CUP COUNTER			
SCALE: A	DRAWING NUMBER: F0005612		REV 1
QTY REQ'D: 2			

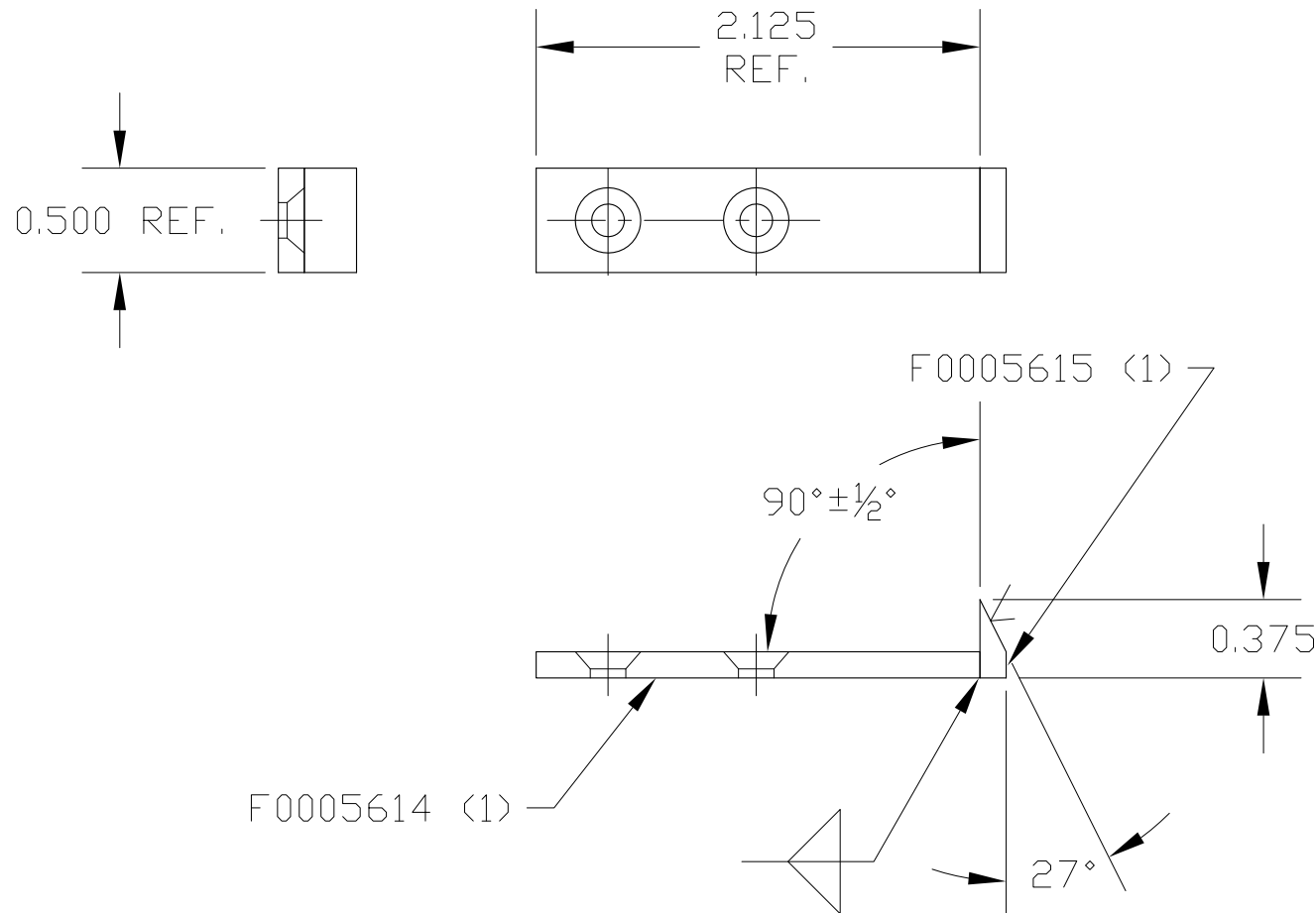
UNLESS OTHERWISE SPECIFIED
TOLERANCES:
ANGULAR $\pm 1^\circ$.XX $\pm .010$.XXX $\pm .005$

FRACTIONAL TOLERANCES:
LOCATION $\pm 1/32"$ HOLE DIA $+1/64"$, $-0"$

BREAK ALL CORNERS $1/32"$ R.
SHEET METAL:
BEND RADIUS $1/32"$ ALL BEND $90^\circ \pm 1^\circ$

DRAWING NUMBER:
F0005613

	START	STOP	TOTAL
SAW			
MILL			
LATHE			
TOTAL TIME:			



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DJS SYSTEMS, INC.

801 South Hillsdale P.O. Box 70

Homer, MI 49245

Phone: 517.568.4443

Fax: 517.568.4440

NEXT ASSY:

MATERIAL:
NOTED
ABOVE

MANUFACTURER NOTICE

REFER TO DRAWING HISTORY AND MANUFACTURE TO THIS LATEST REVISION INCLUDING CHANGES INDICATED BY NUMERALS DUE TO LIABILITY, ALL EDGES AND HOLES MUST BE DEBURRED, CORNERS OF SHEET METAL PARTS TO HAVE APPROX. $1/8"$ RADIUS

FINISH:
NONE

NUMBER REQUIRED: 2

DRAWN BY: SCM ENG: SCM

TITLE: STRIPPER FINGER WELDMENT
AIR CUP COUNTER

SCALE: FULL

DATE: 3-1-06

DRAWING NUMBER:
F0005613

ISSUE: