

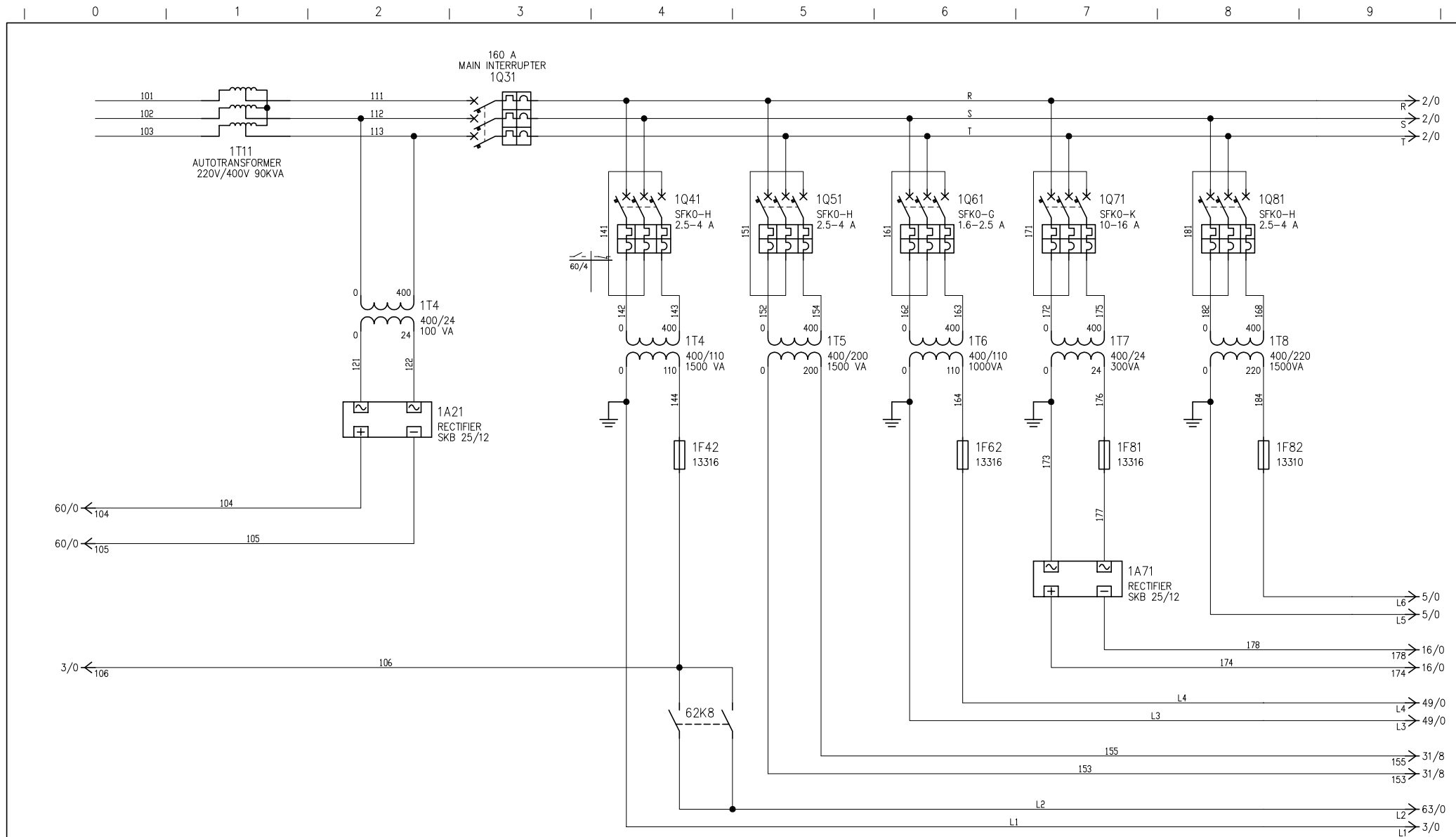
TABELLA RIASSUNTIVA DEL QUADRO

TENSIONE NOMINALE $V_n = 400 \text{ V}$
FREQUENZA $f = 60 \text{ Hz}$
POTENZA NOMINALE : $P_n = 83 \text{ KVA}$
CORRENTE NOMINALE : $I_n = 220 \text{ A}$
GRUPPI ESTERNI :
TENSIONE LINEA DI ALIMENTAZIONE : $V_n = 220 \text{ V } 60 \text{ Hz}$
TENSIONE SERVIZI : $V_s = 110 \text{ V}$
NOTE :



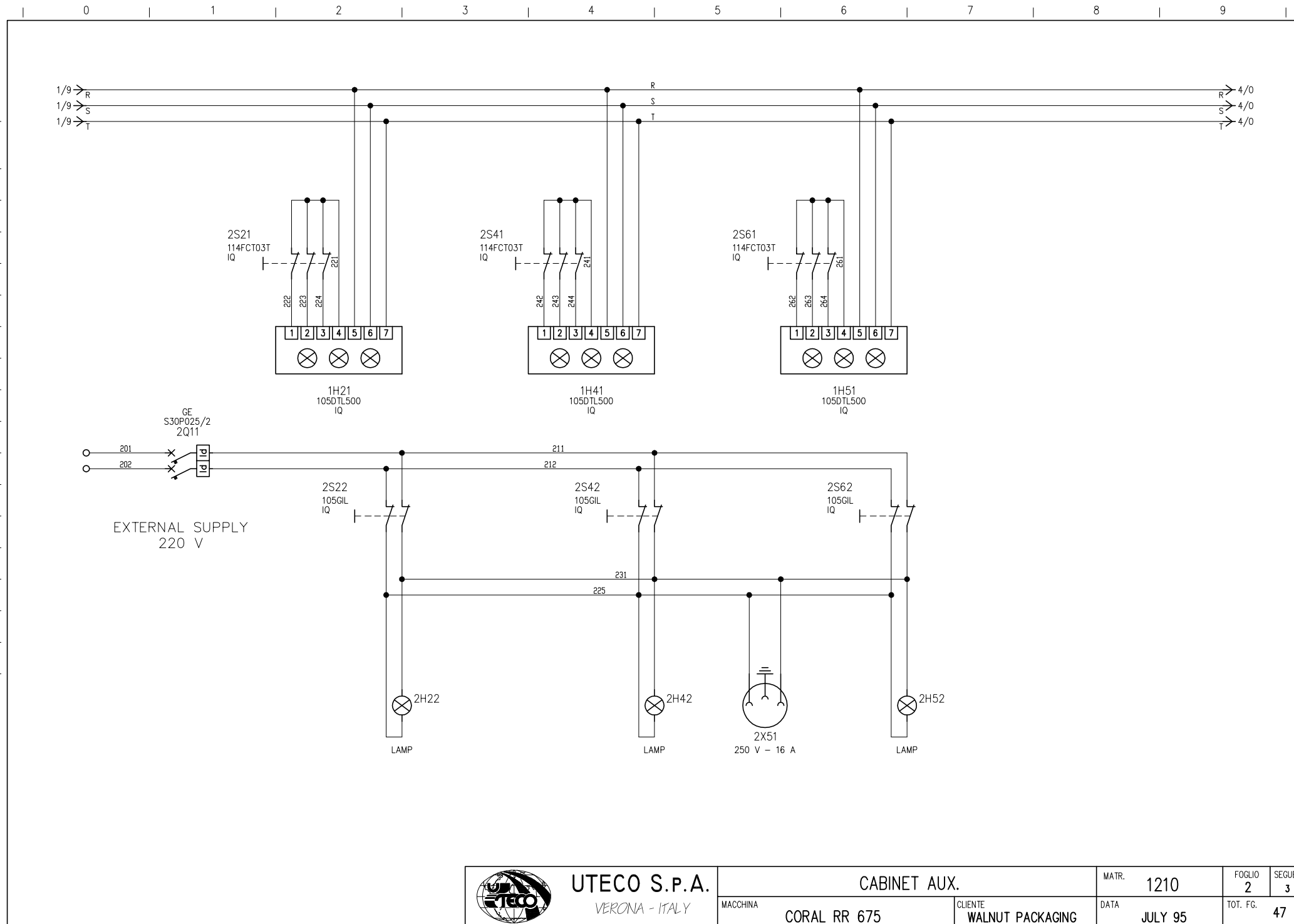
UTECO S.p.A.
VERONA - ITALY

UTECO S.p.a.	tavola: 1210
cliente: WALNUT PACKAGING	data: JULY 95
titolo: CORAL RR 675	archivio:
IMPIANTI ELETTRICI	agg:
	firma: <i>RF</i>
	foglio: 0



UTECO S.P.A.
VERONA - ITALY

MAIN INLET				MATR.	1210	FOGLIO	1	SEGUE	2		
MACCHINA		CORAL RR 675		CLIENTE		WALNUT PACKAGING		DATA	JULY 95	TOT. FG.	47



UTECO S.P.A.
VERONA - ITALY

CABINET AUX.

MACCHINA

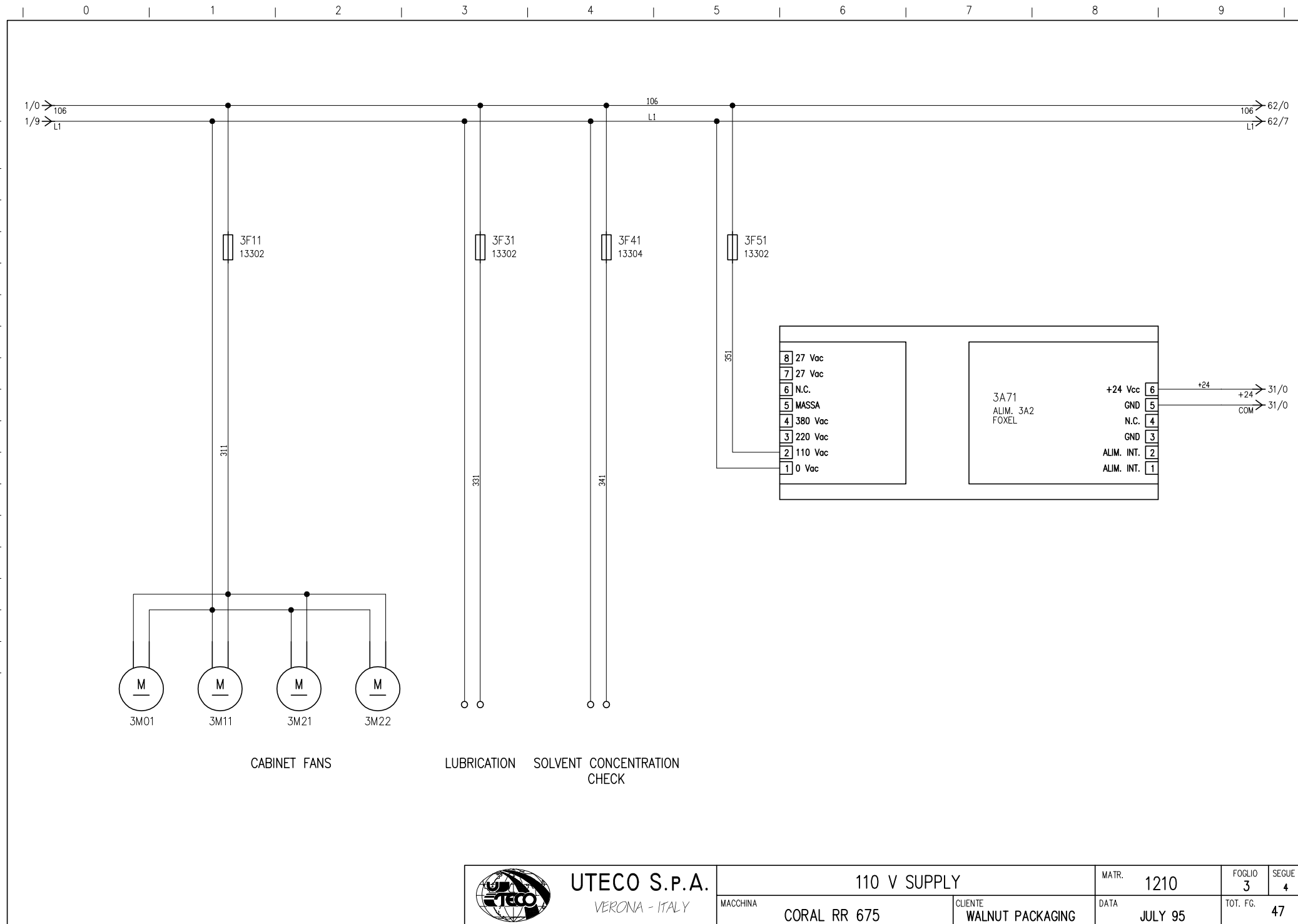
CORAL RR 675

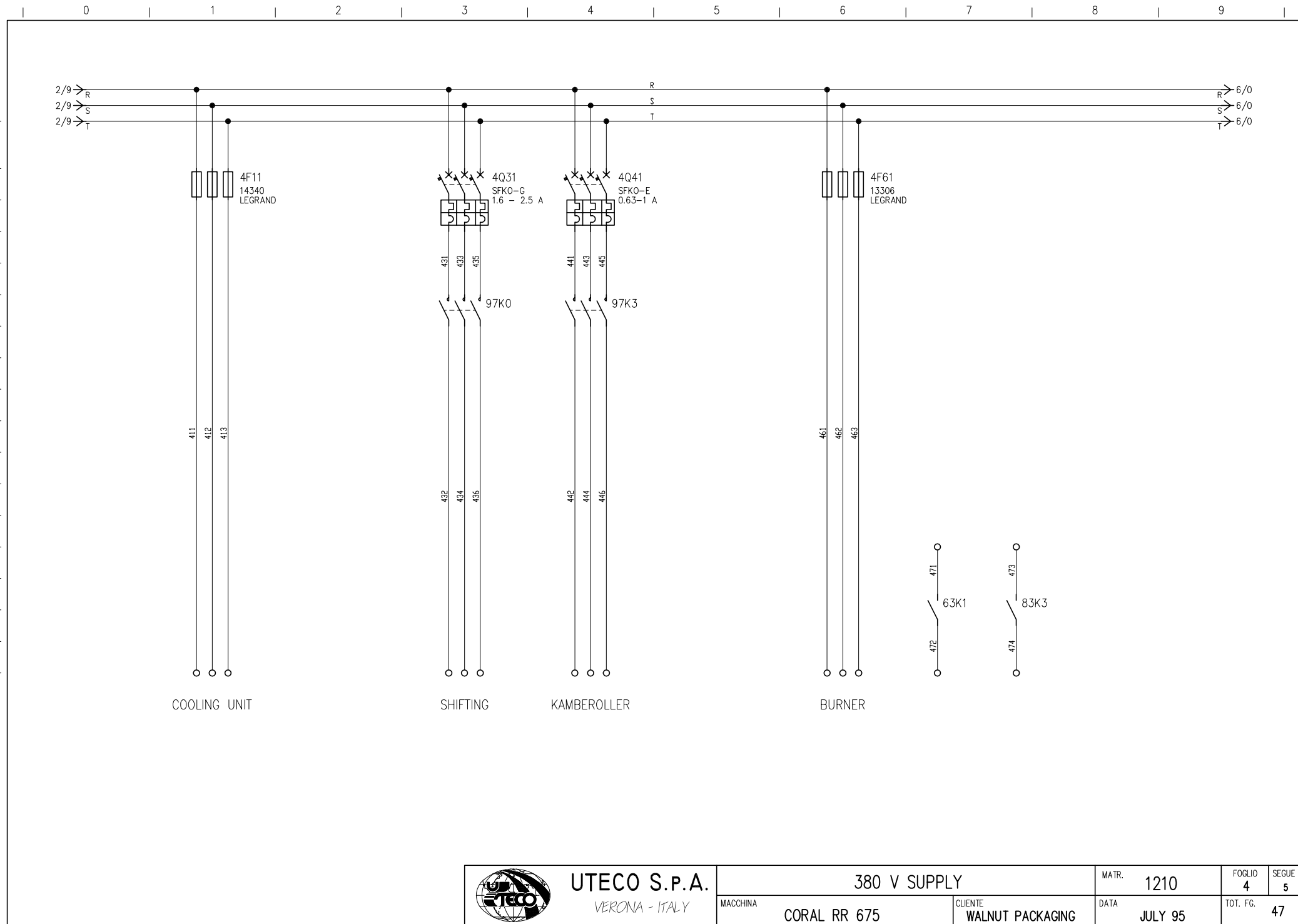
CLIENTE
WALNUT PACKAGING

MATR. 1210
DATA JULY 95

FOGLIO 2
TOT. FG. 47

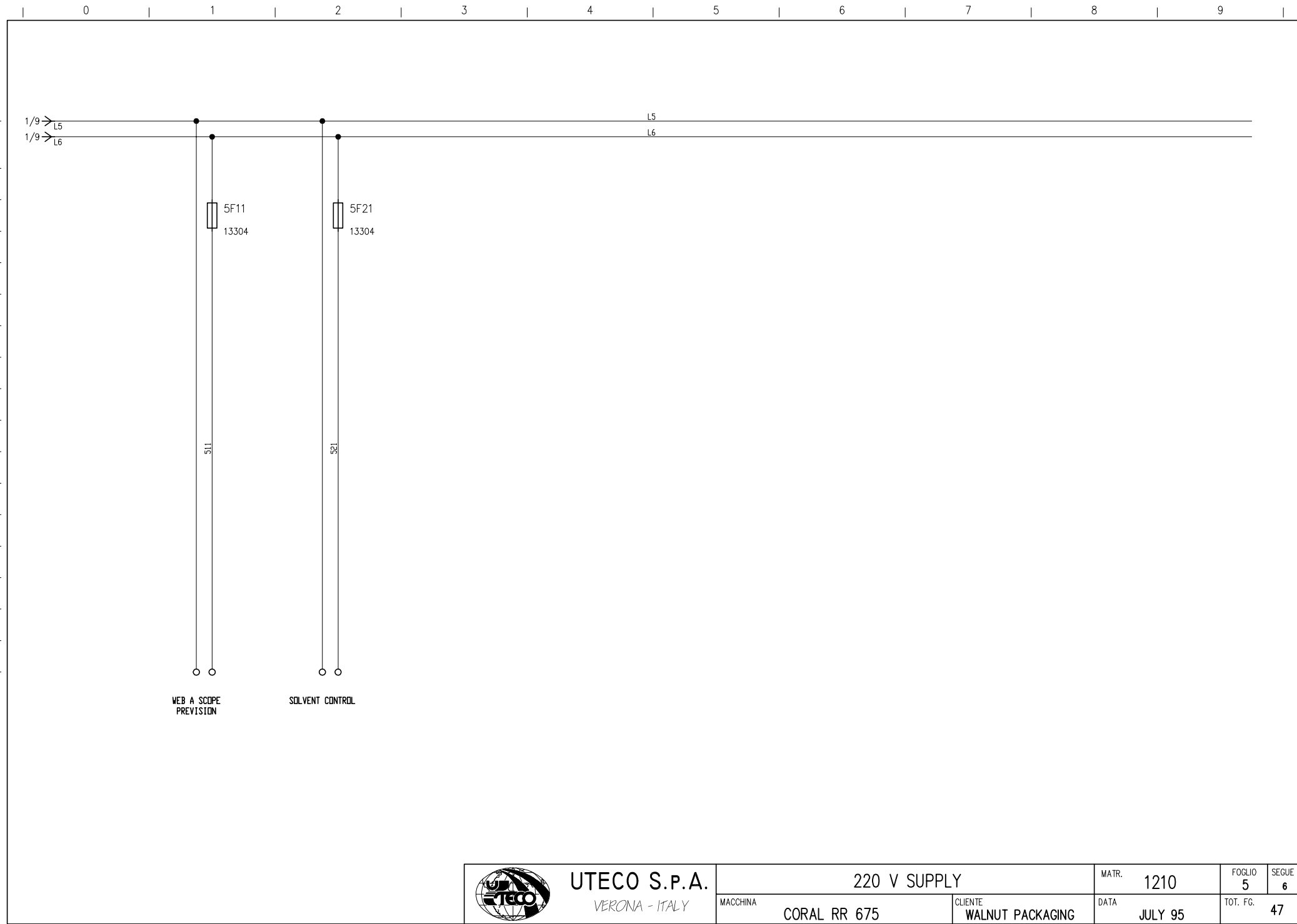
SEGUE 3





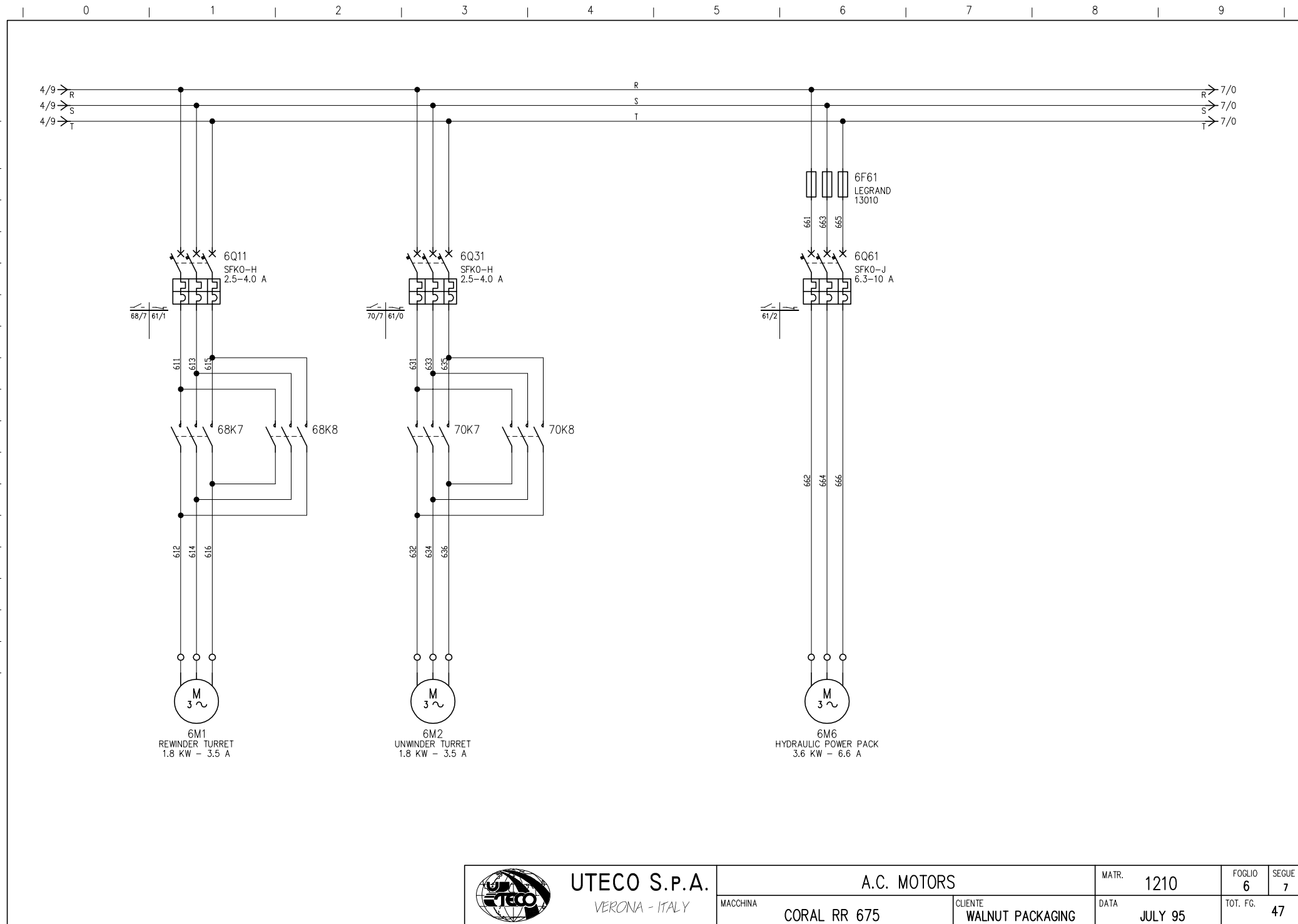
UTECO S.p.A.
VERONA - ITALY

380 V SUPPLY			MATR.	1210	FOGLIO	4	SEGUE	5
MACCHINA	CORAL RR 675	CLIENTE	DATA	JULY 95	TOT. FG.	47		
		WALNUT PACKAGING						



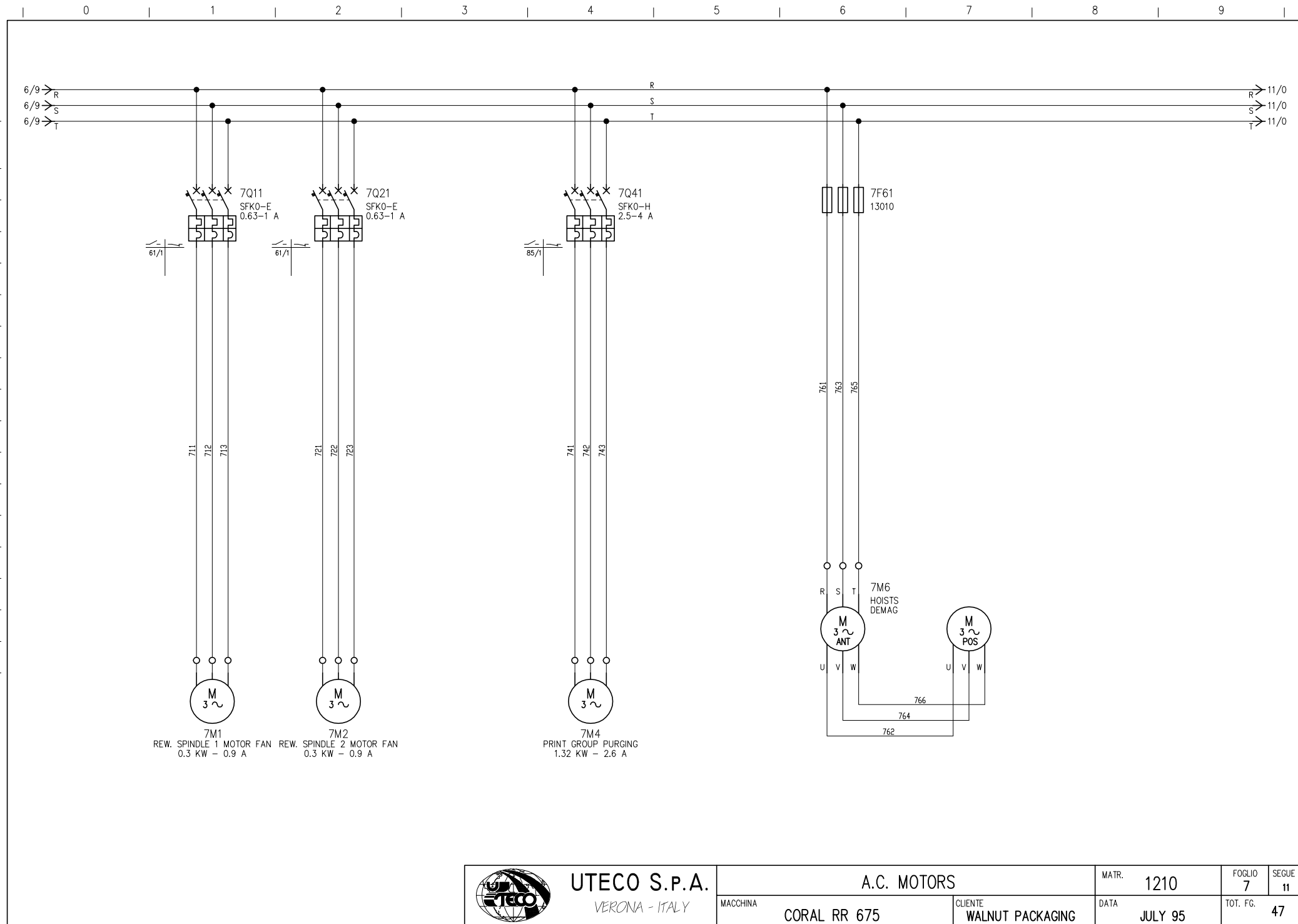
UTECO S.P.A.
VERONA - ITALY

MACCHINA		220 V SUPPLY		MATR.	1210	FOGLIO	5	SEGUE	6
CORAL RR 675		CLIENTE		DATA	JULY 95	TOT. FG.	47		
		WALNUT PACKAGING							



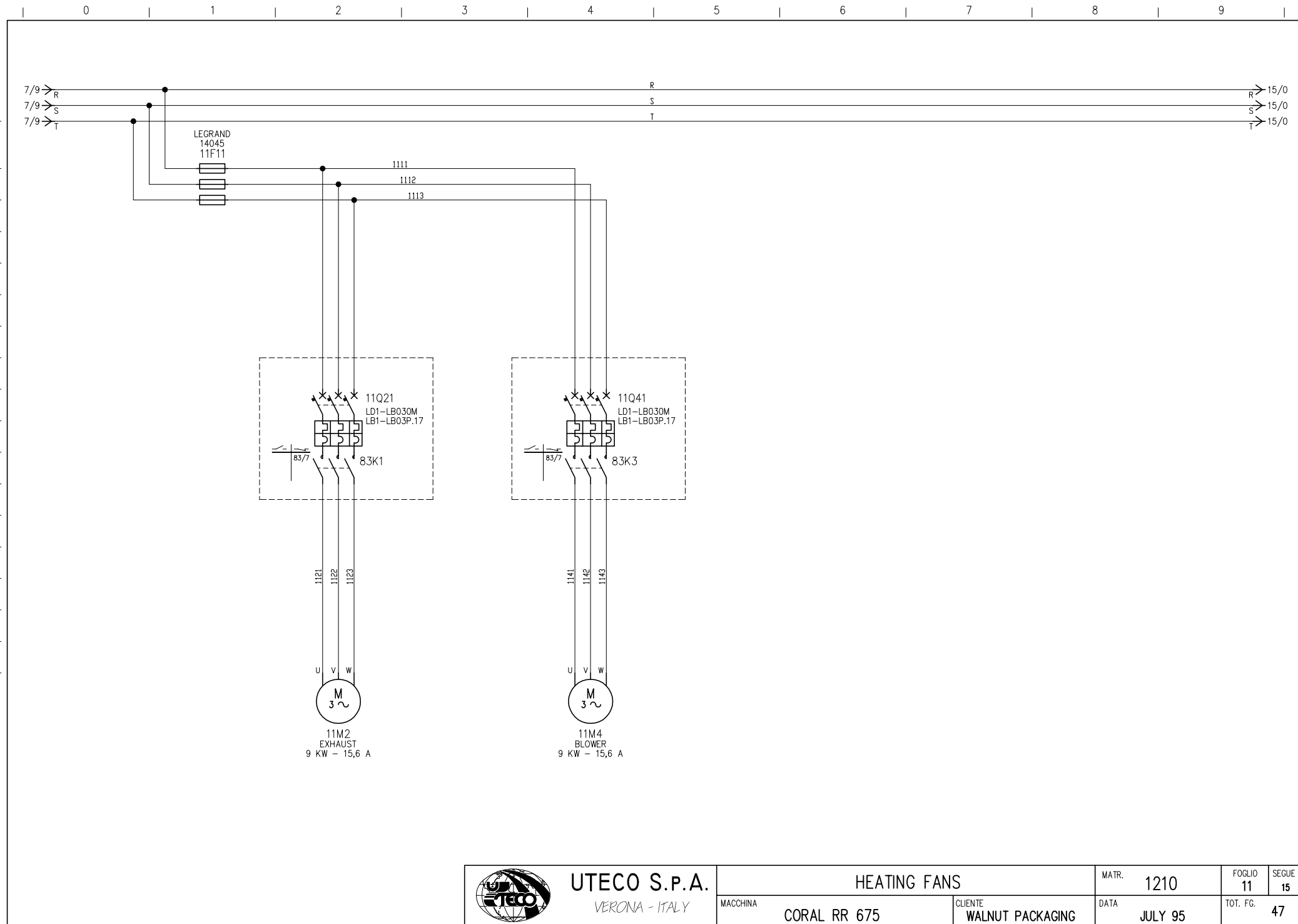
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VERONA - ITALY

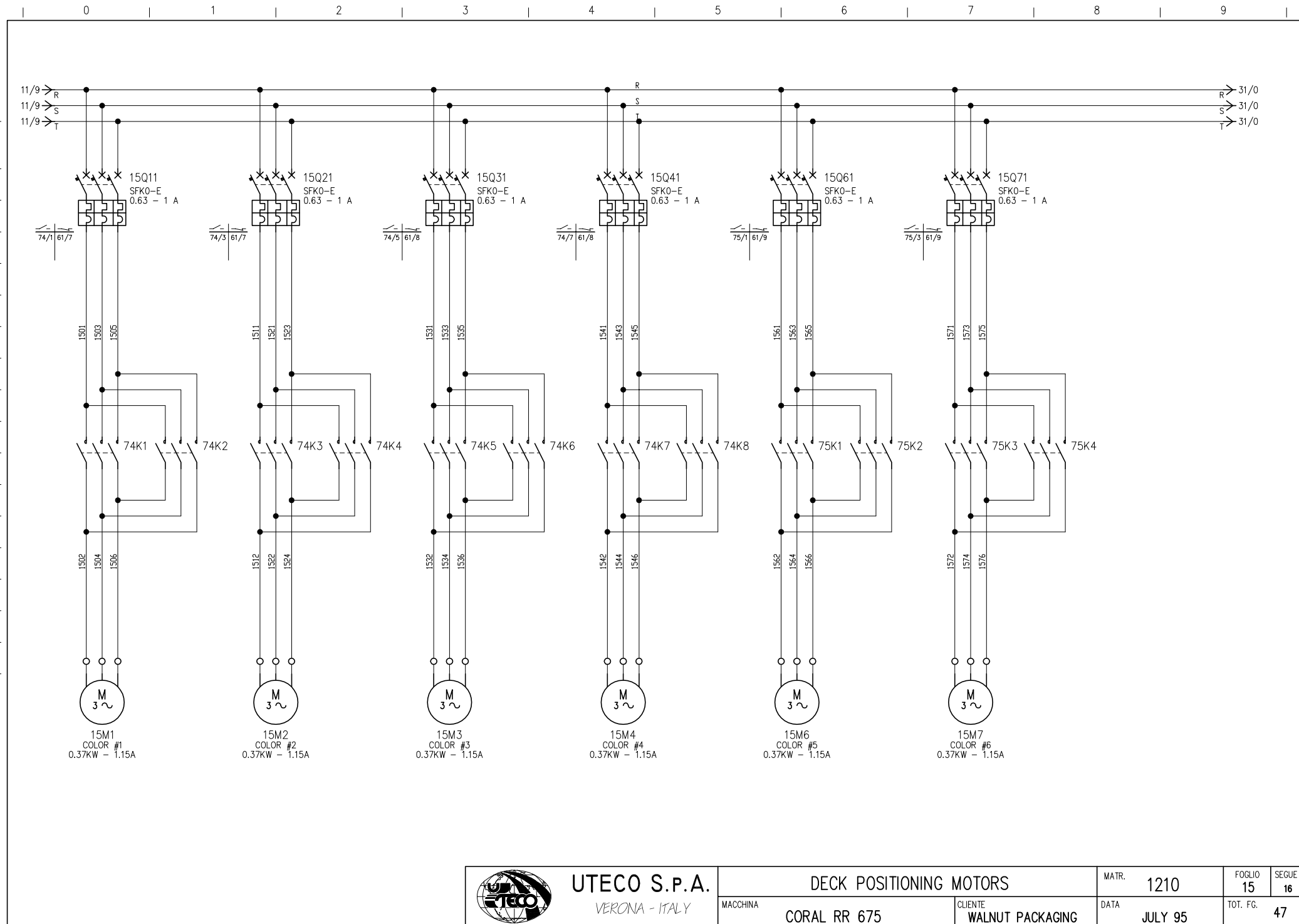
MACCHINA		A.C. MOTORS		MATR.	1210	FOGLIO	6	SEGUE	7
CORAL RR 675		CLIENTE WALNUT PACKAGING		DATA	JULY 95	TOT. FG.	47		



UTECO S.P.A.
VERONA - ITALY

A.C. MOTORS				MATR.	1210	FOGLIO	7	SEGUE	11		
MACCHINA		CORAL RR 675		CLIENTE		WALNUT PACKAGING		DATA	JULY 95	TOT. FG.	47





UTECO S.P.A.
VERONA - ITALY

DECK POSITIONING MOTORS

MACCHINA

CORAL RR 675

CLIENTE

WALNUT PACKAGING

MATR.

1210

DATA

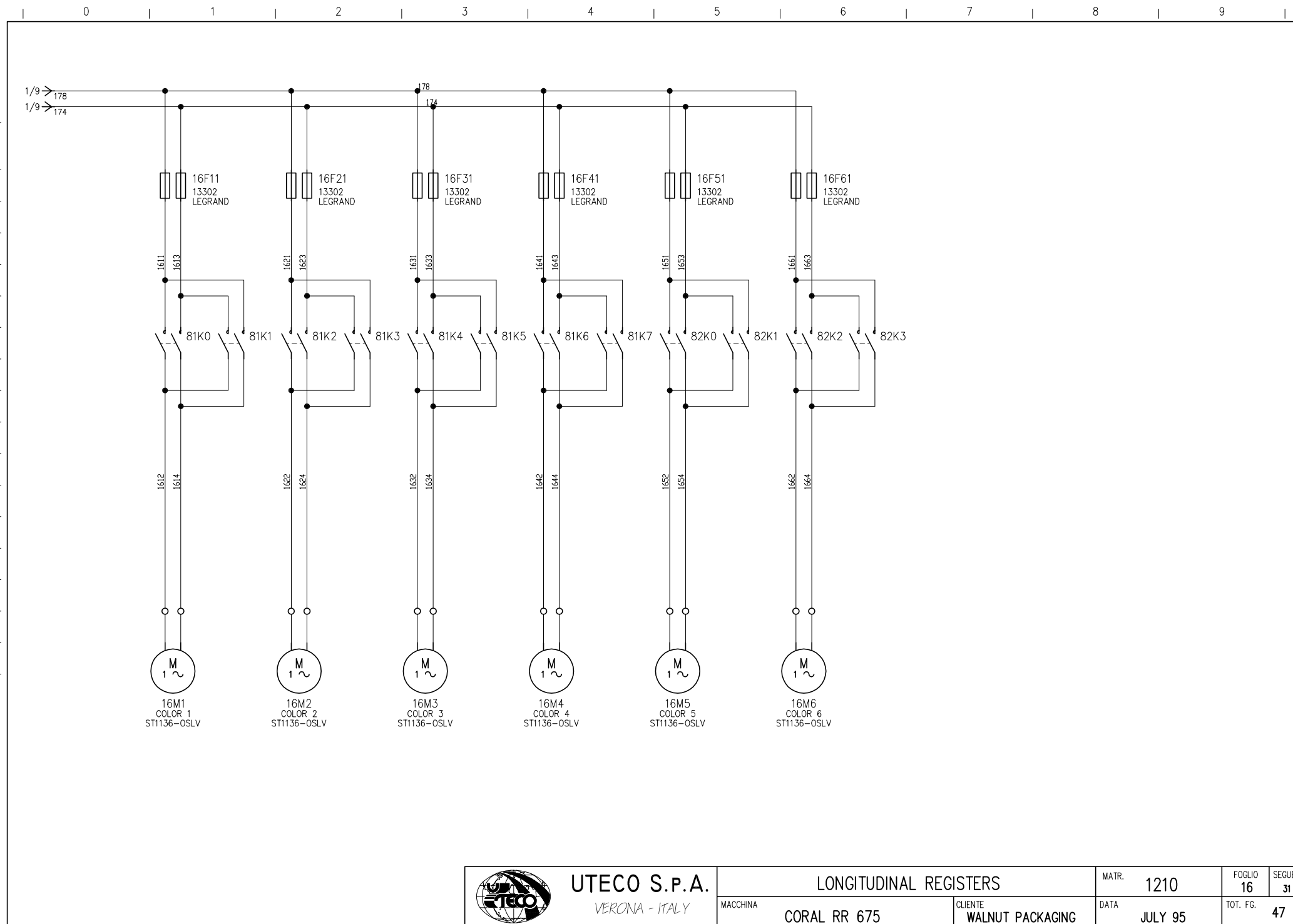
JULY 95

FOLGIO
15

TOT. FG.

SEGUE
16

47



UTECO S.P.A.
VERONA - ITALY

LONGITUDINAL REGISTERS

MACCHINA

CORAL RR 675

CLIENTE

WALNUT PACKAGING

MATR.

1210

DATA

JULY 95

FOGLIO

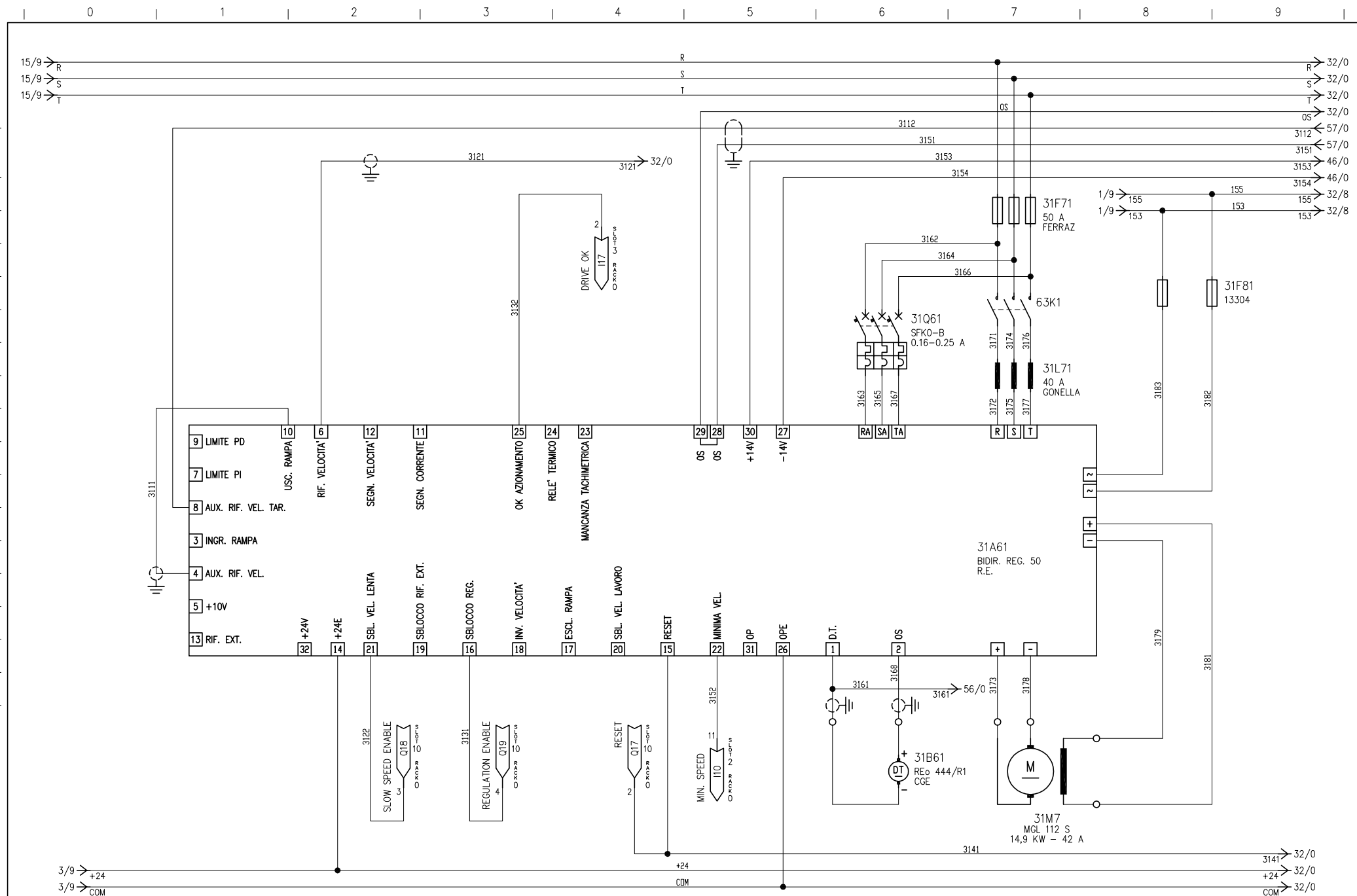
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SEGUE

31

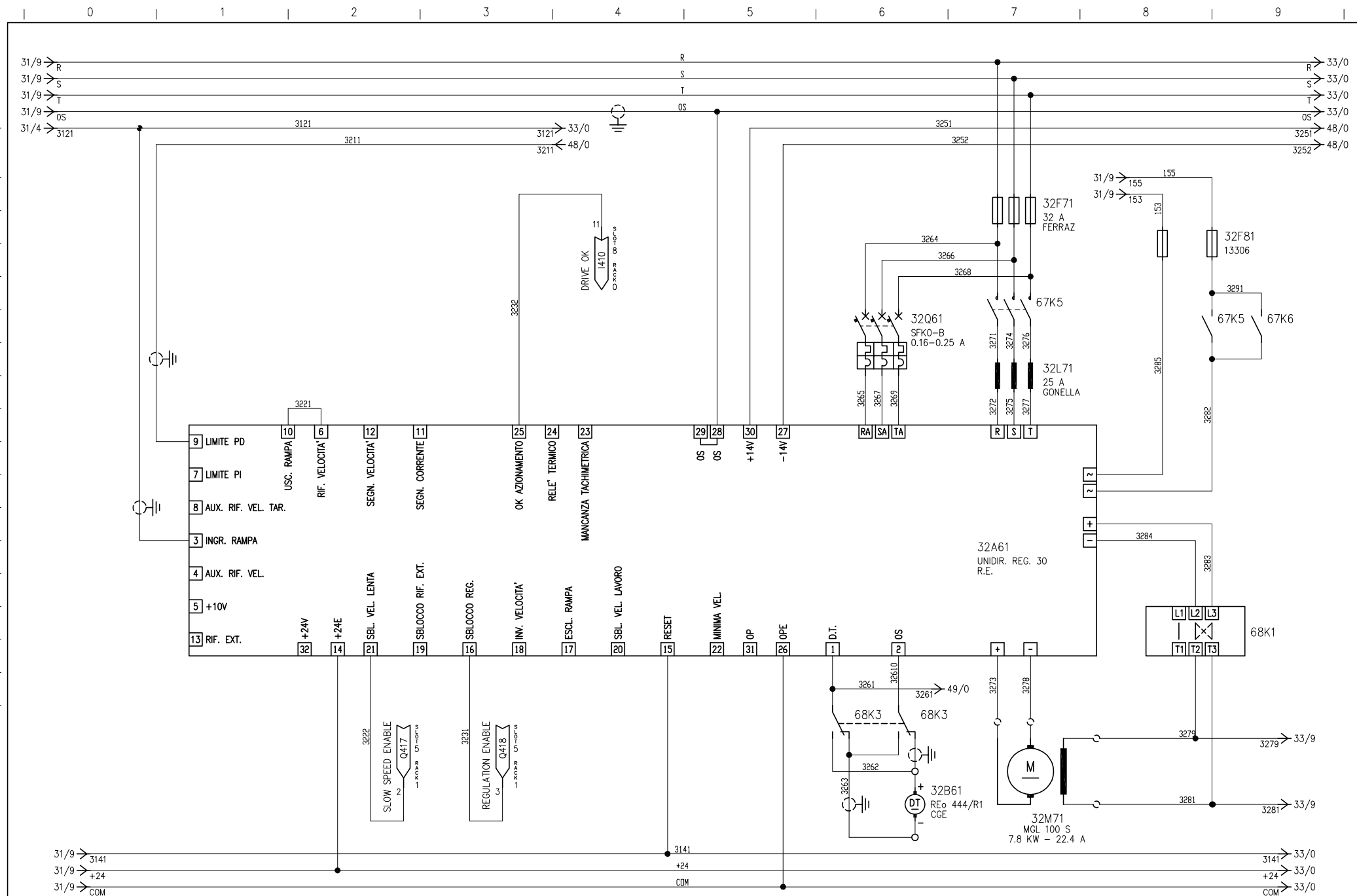
TOT. FG.

47



UTECO S.P.A.
VERONA - ITALY

MAIN MOTOR DRIVE		MATR.	1210	FOGLIO	31	SEGUE	32
MACCHINA		CLIENTE	WALNUT PACKAGING	DATA		JULY 95	
CORAL RR 675				TOT. FG.		47	



UTECO S.P.A.
VERONA - ITALY

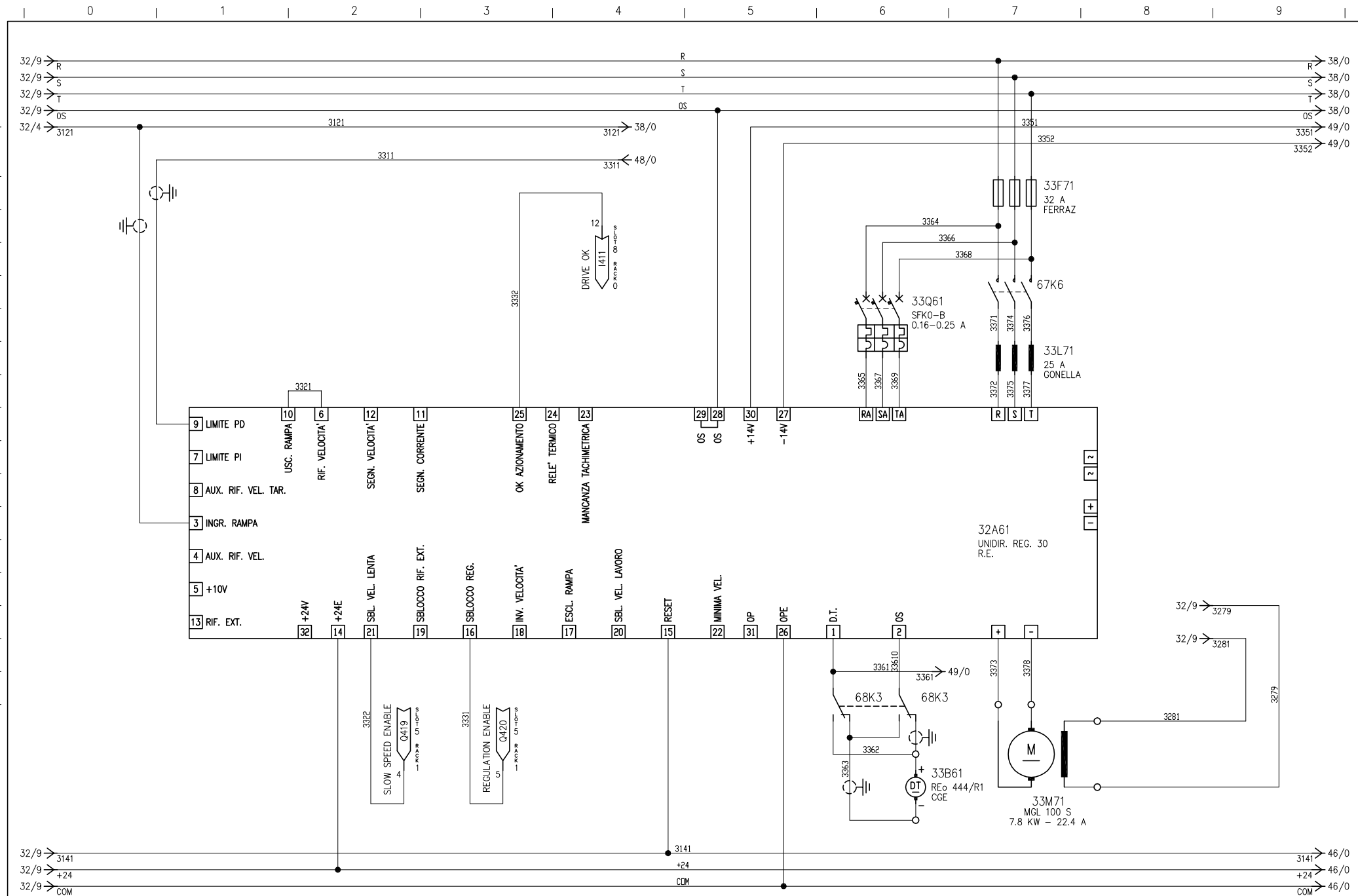
REWINDER SPINDLE 1 MOTOR DRIVE

CORAL RR 675

CLIENTE
WALNUT PACKAGING

MATR. **1210**
DATA **JULY 95**

FOGLIO **32** SEQUE **33**
TOT. FG. **47**



UTECO S.P.A.
VERONA - ITALY

REWINDER SPINDLE 2 MOTOR DRIVE

MACCHINA

CORAL RR 675

CLIENTE

WALNUT PACKAGING

MATR.

1210

DATA

JULY 95

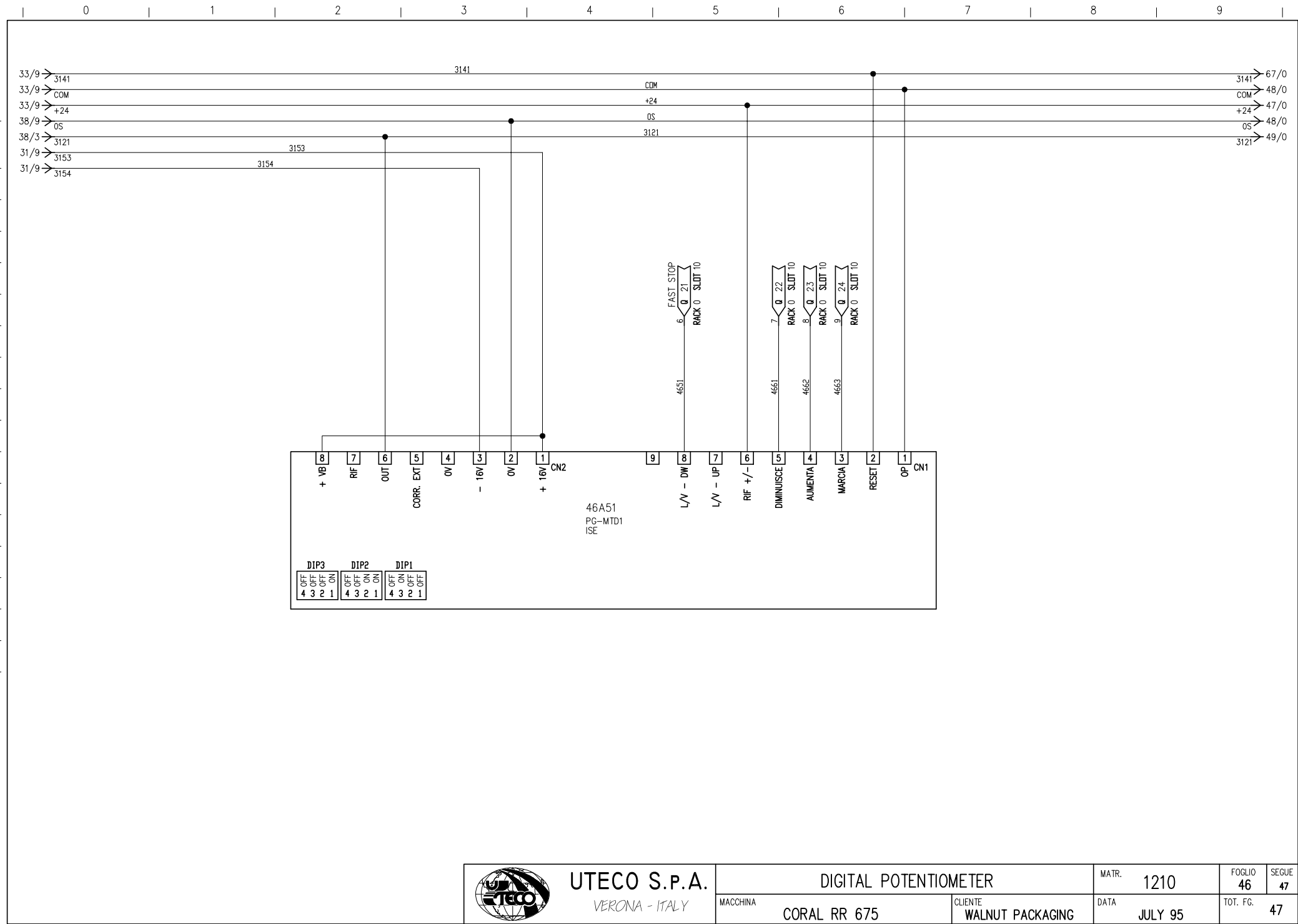
FOGLIO

33

TOT. FG.

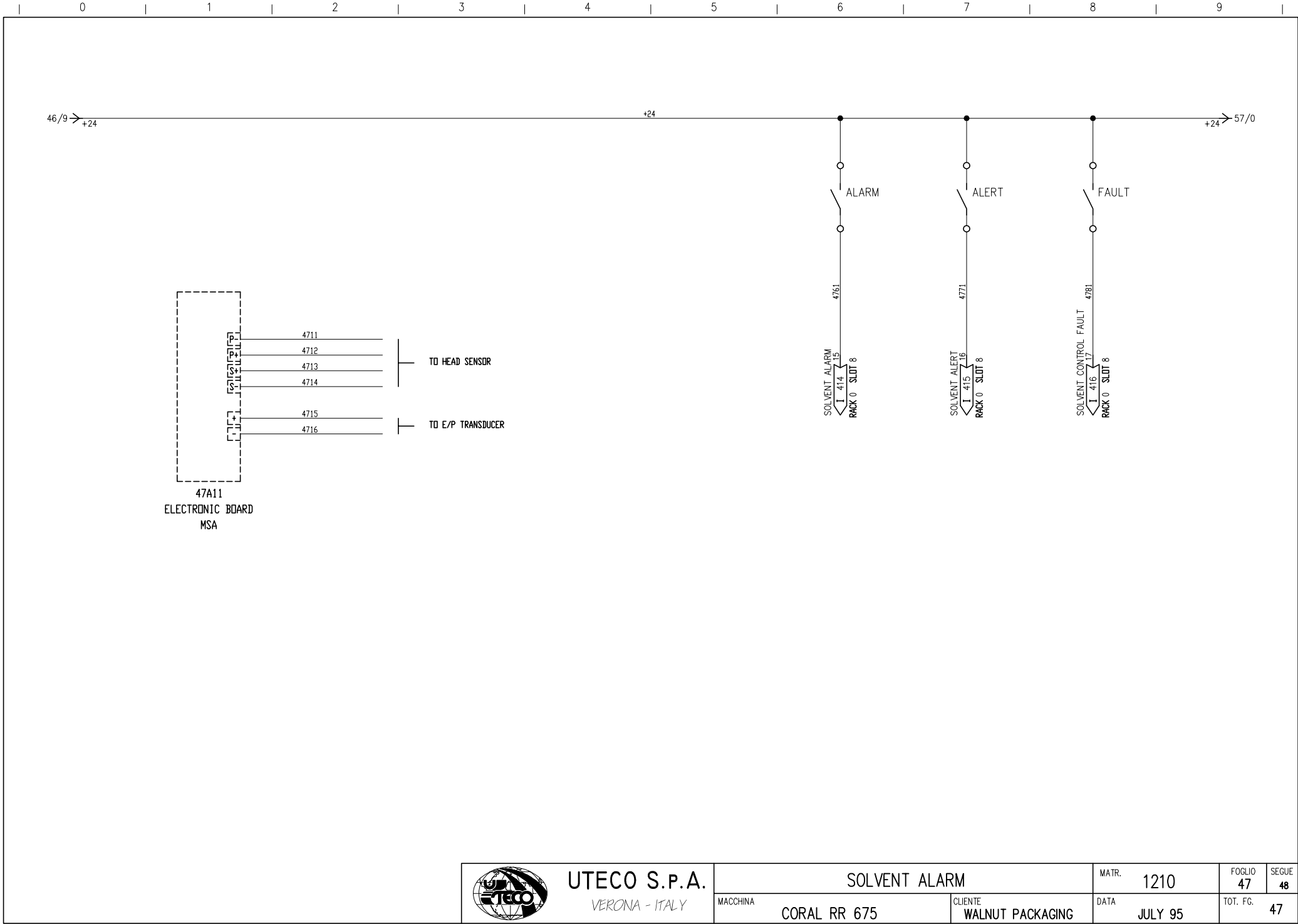
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47



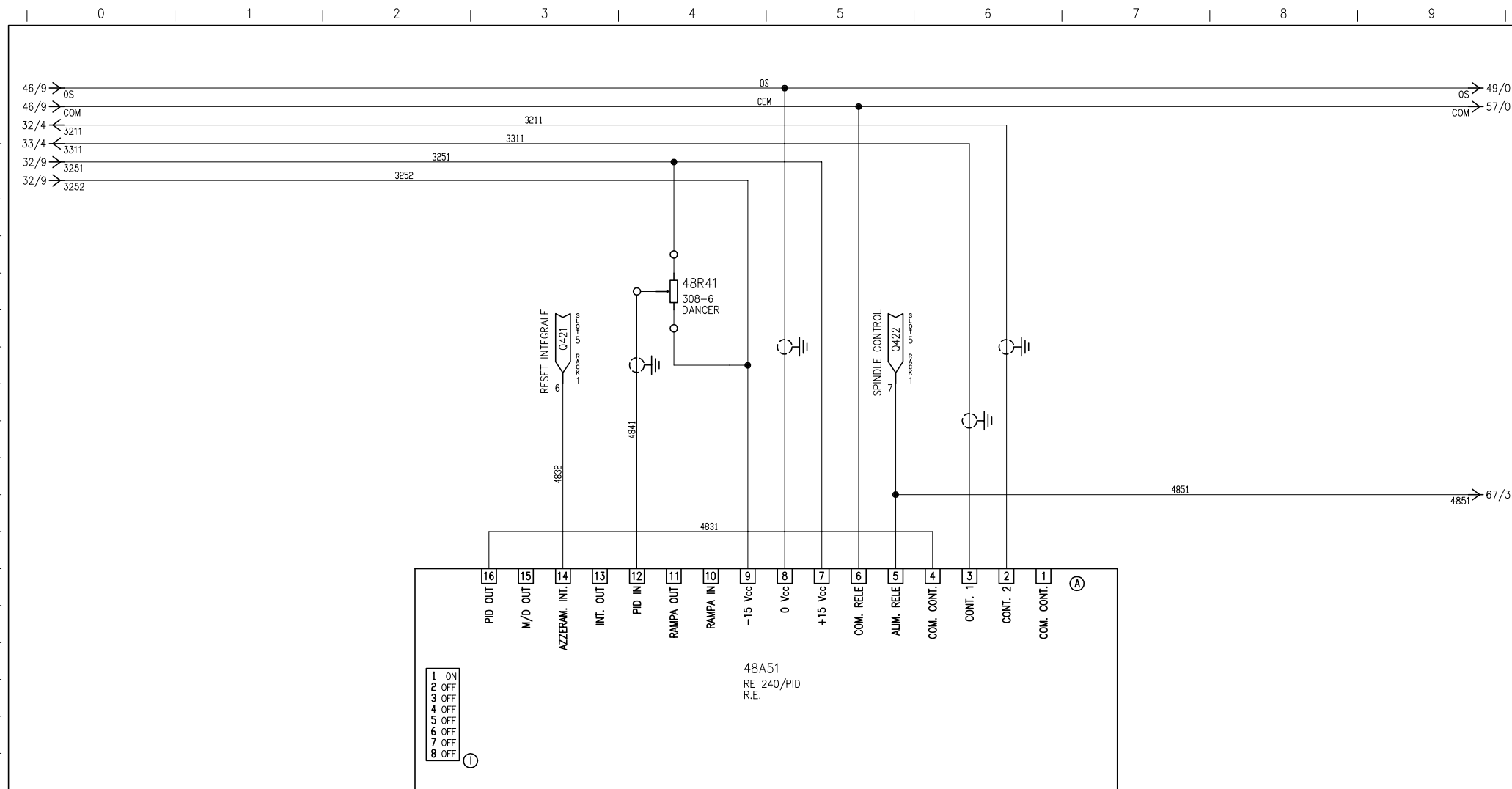
UTECO S.P.A.
VERONA - ITALY

MACCHINA		CLIENTE		DATA		TOT. FG.	
CORAL RR 675		WALNUT PACKAGING		JULY 95		47	



UTECO S.p.A.
VERONA - ITALY

SOLVENT ALARM		MATR.	1210	FOGLIO	47	SEGUE	48
MACCHINA	CORAL RR 675	CLIENTE	DATA	TOT. FG.	47		
		WALNUT PACKAGING	JULY 95				



UTECO S.P.A.
VERONA - ITALY

REWINDER P.I.D. BOARD

MACCHINA

CORAL RR 675

CLIENTE

WALNUT PACKAGING

MATR.

1210

DATA

JULY 95

FOGLIO

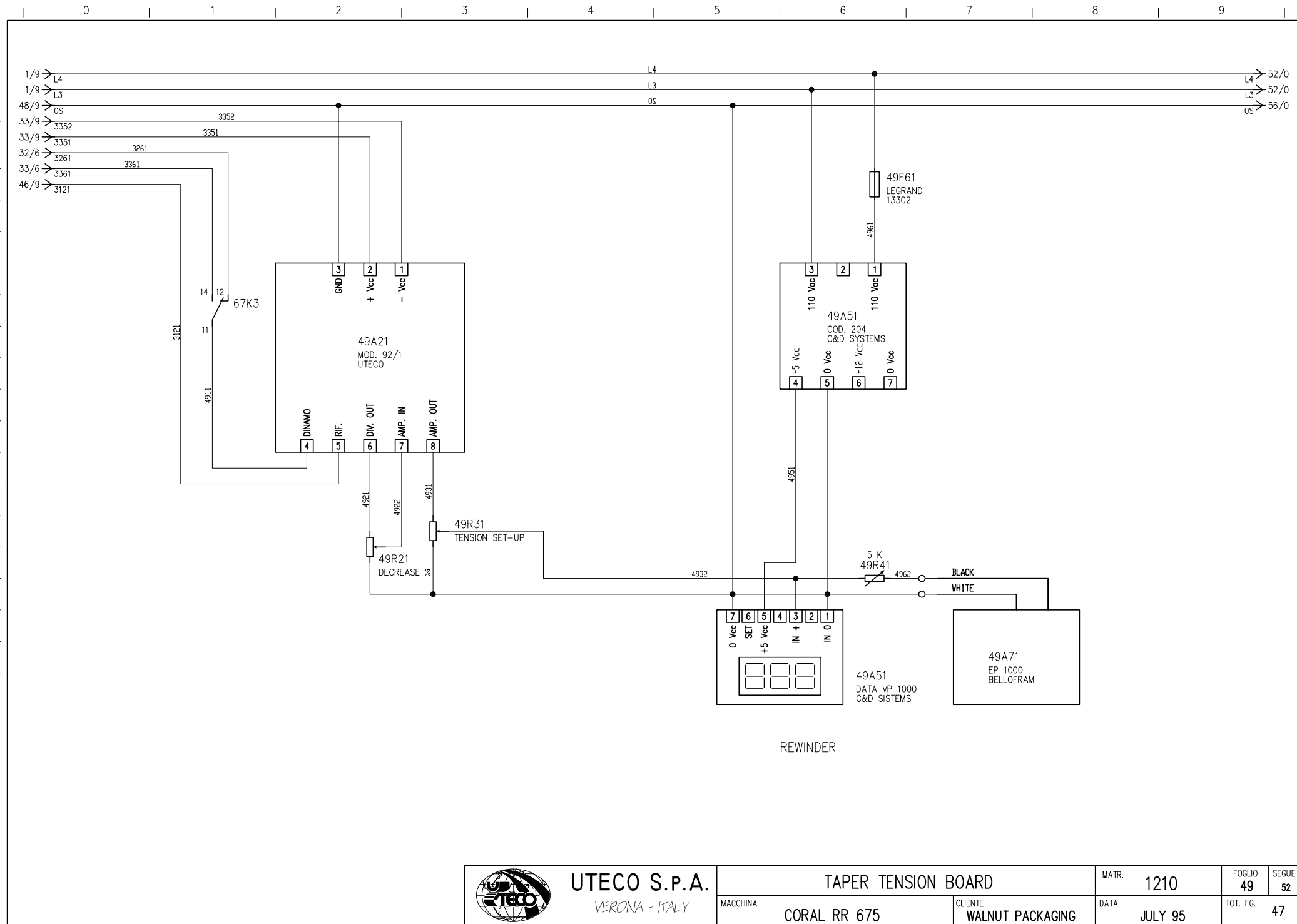
48

SEGUE

49

TOT. FG.

47



UTECO S.P.A.
VERONA - ITALY

TAPER TENSION BOARD

MACCHINA

CORAL RR 675

CLIENTE

WALNUT PACKAGING

MATR.

1210

DATA

JULY 95

FOLGIO

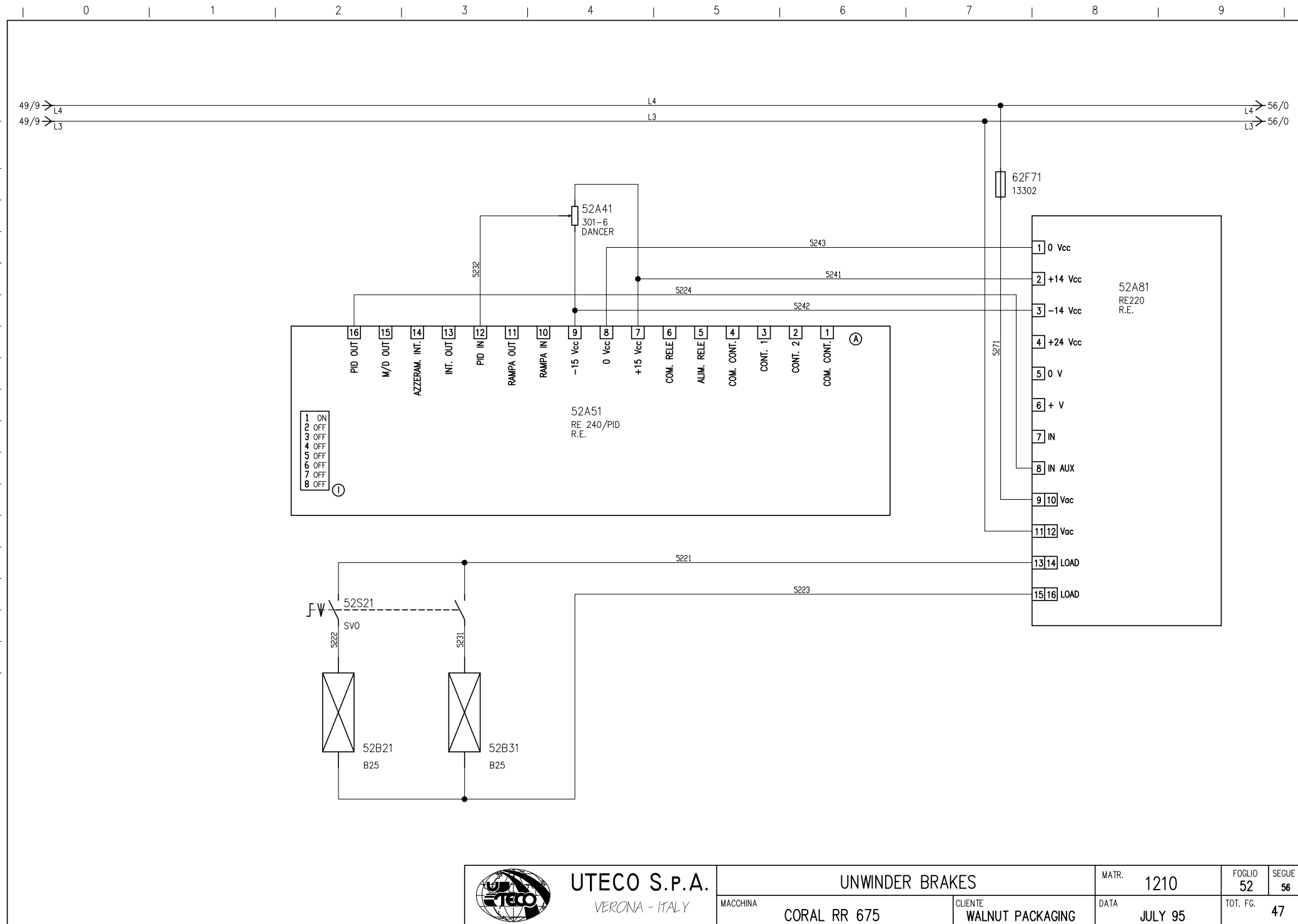
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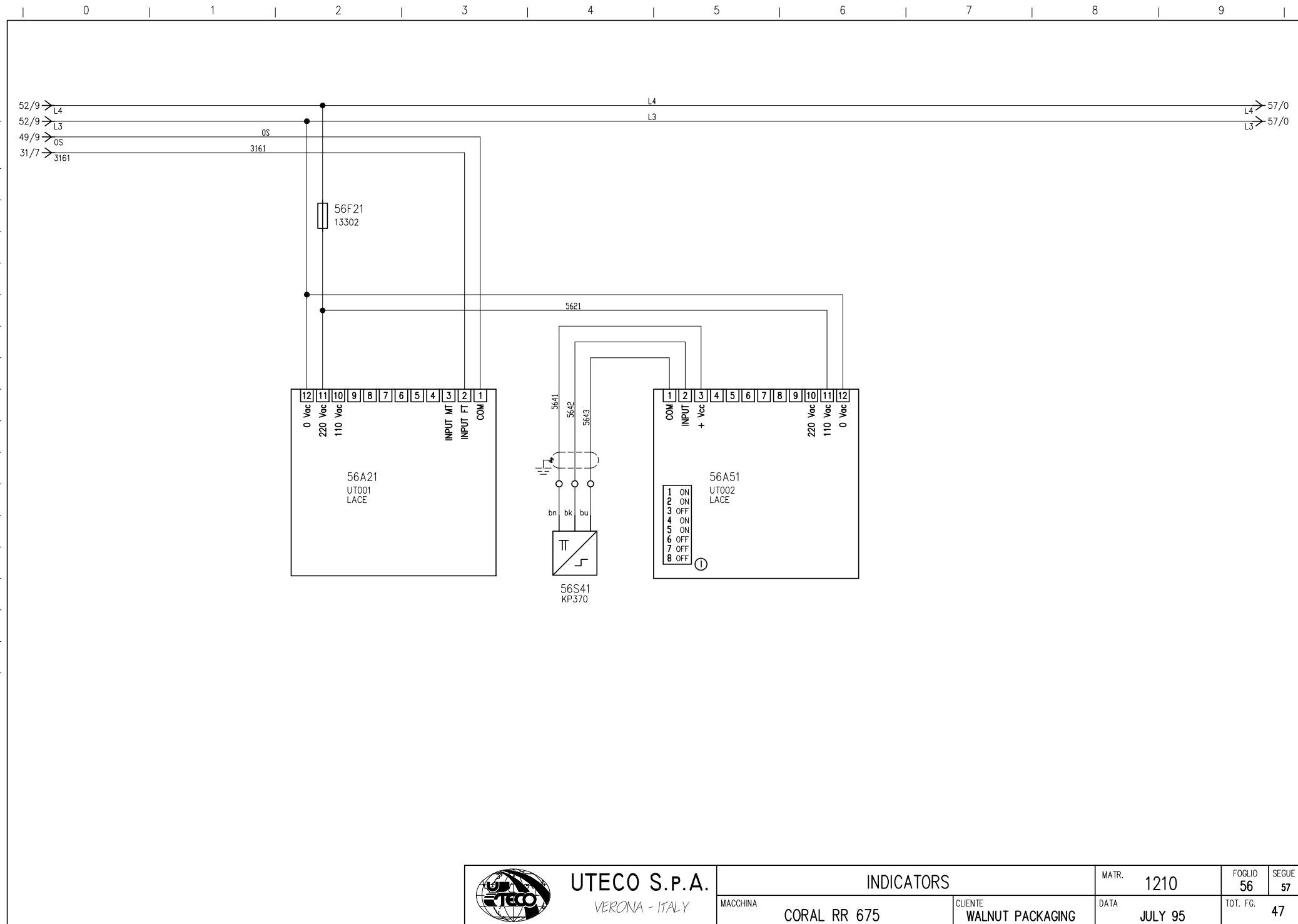
TOT. FG.

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SEGUE

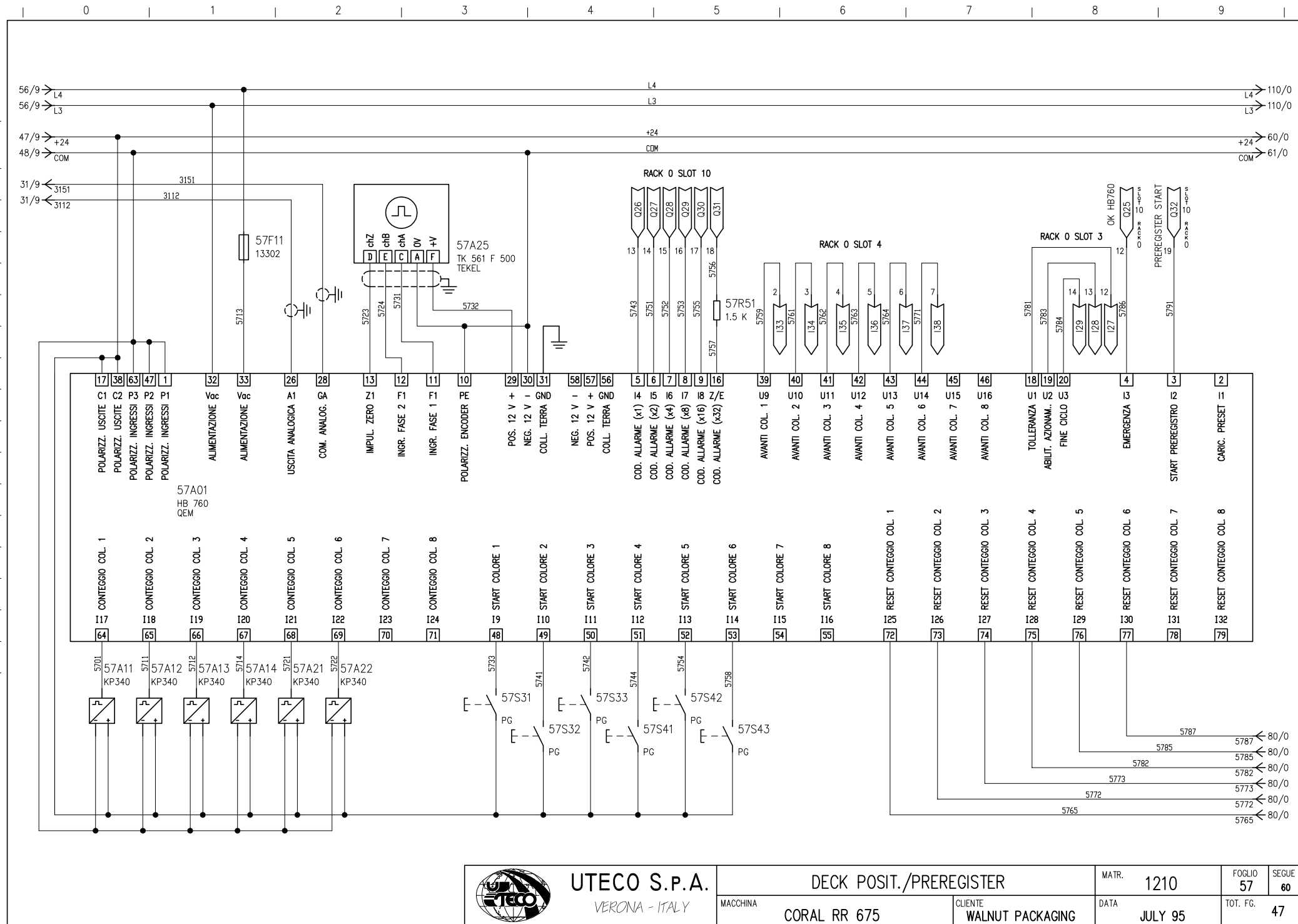
52





UTECO S.p.A.
VERONA - ITALY

INDICATORS		MATR.	1210	FOGLIO	56	SEGUE	57
MACCHINA	CORAL RR 675	CLIENTE	WALNUT PACKAGING	DATA	JULY 95	TOT. FG.	47



UTECO S.P.A.
VERONA - ITALY

DECK POSIT./PREREGISTER

MACCHINA

CORAL RR 675

CLIENTE

WALNUT PACKAGING

MATR.

1210

DATA

JULY 95

FOGLIO

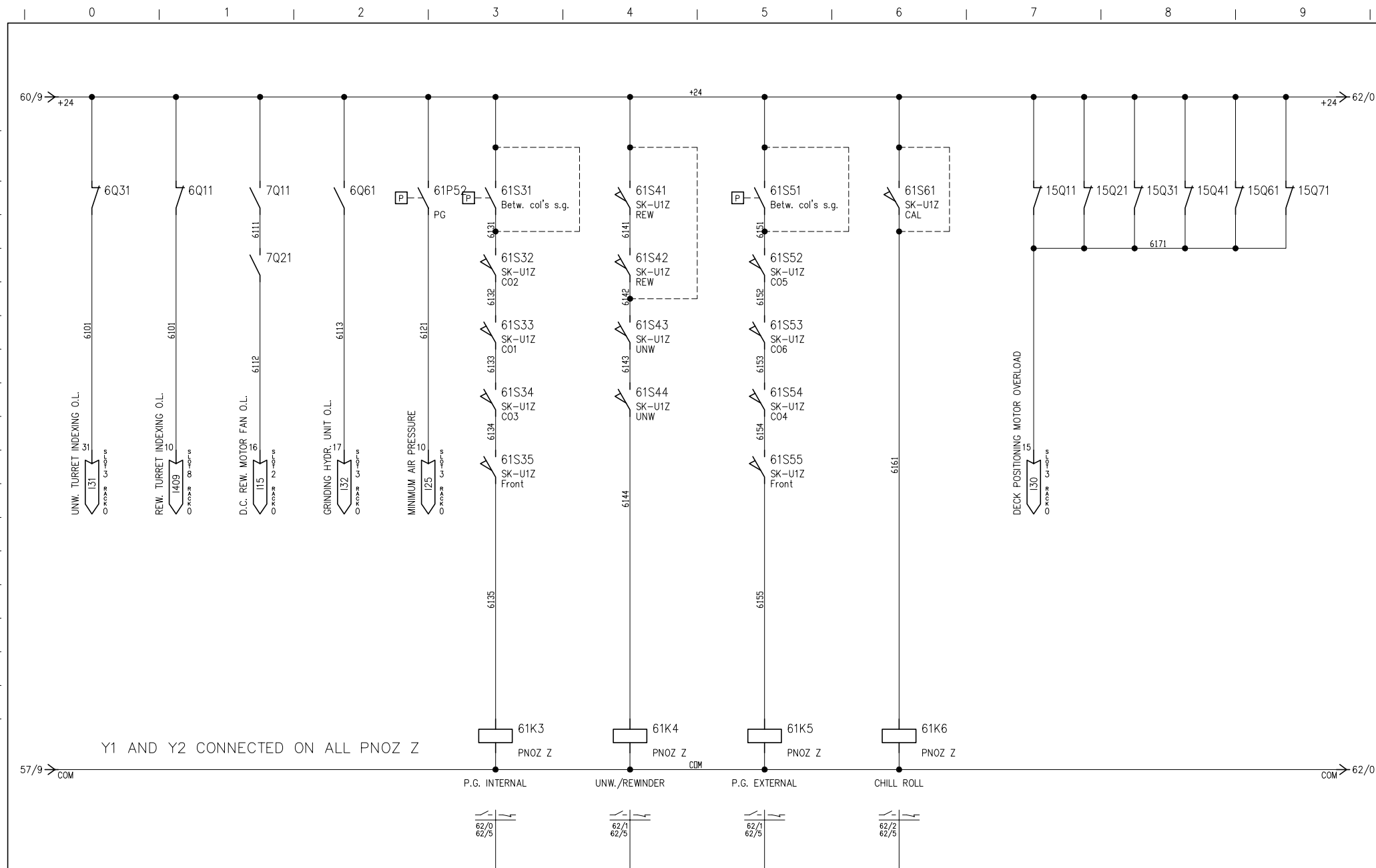
57

SEQUE

60

TOT. FG.

47



UTECO S.P.A.
VERONA - ITALY

SAFETY GUARDS

MACCHINA

CORAL RR 675

CLIENTE

WALNUT PACKAGING

MATR.

1210

DATA

JULY 95

FOGLIO

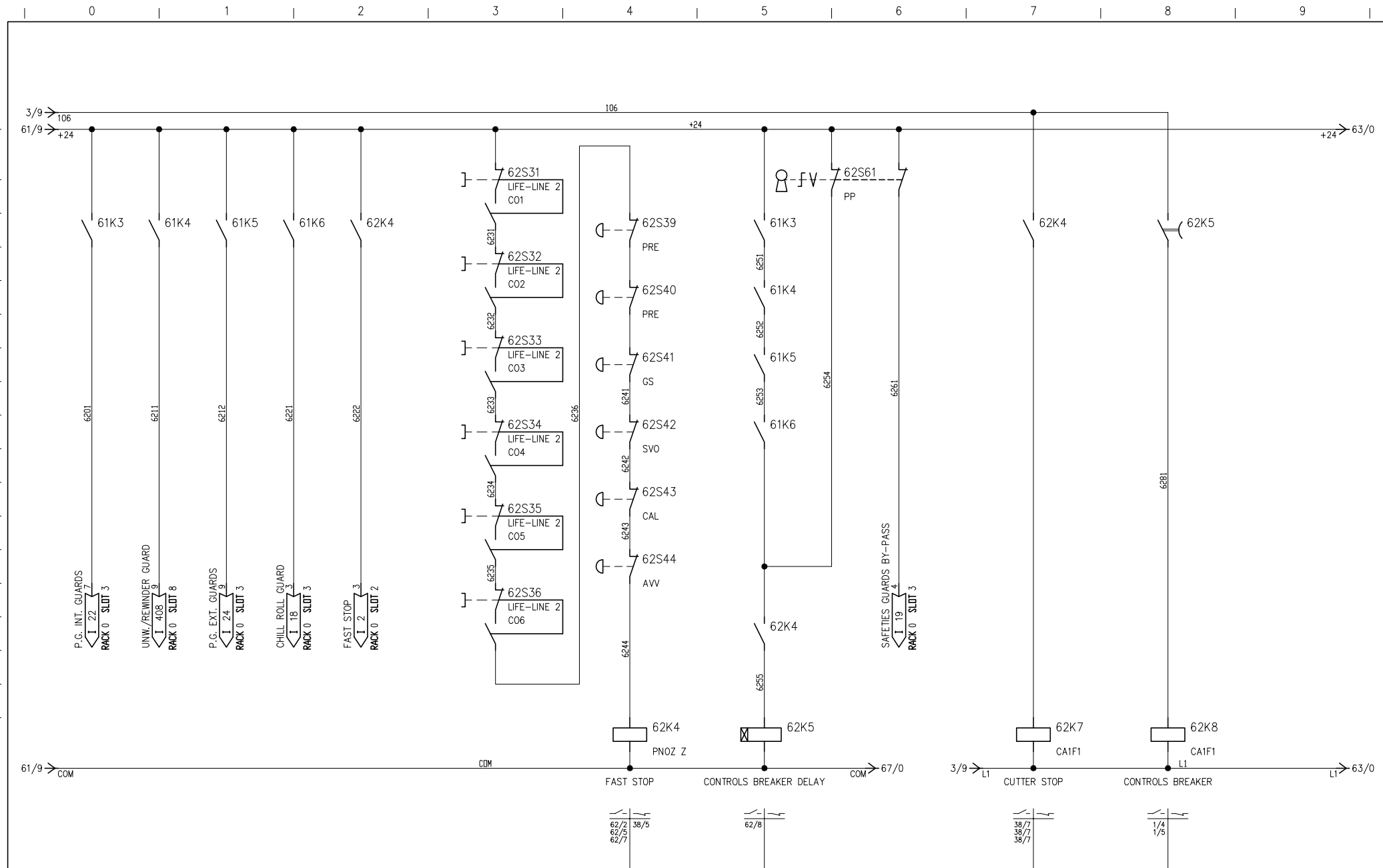
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SEGUE

62

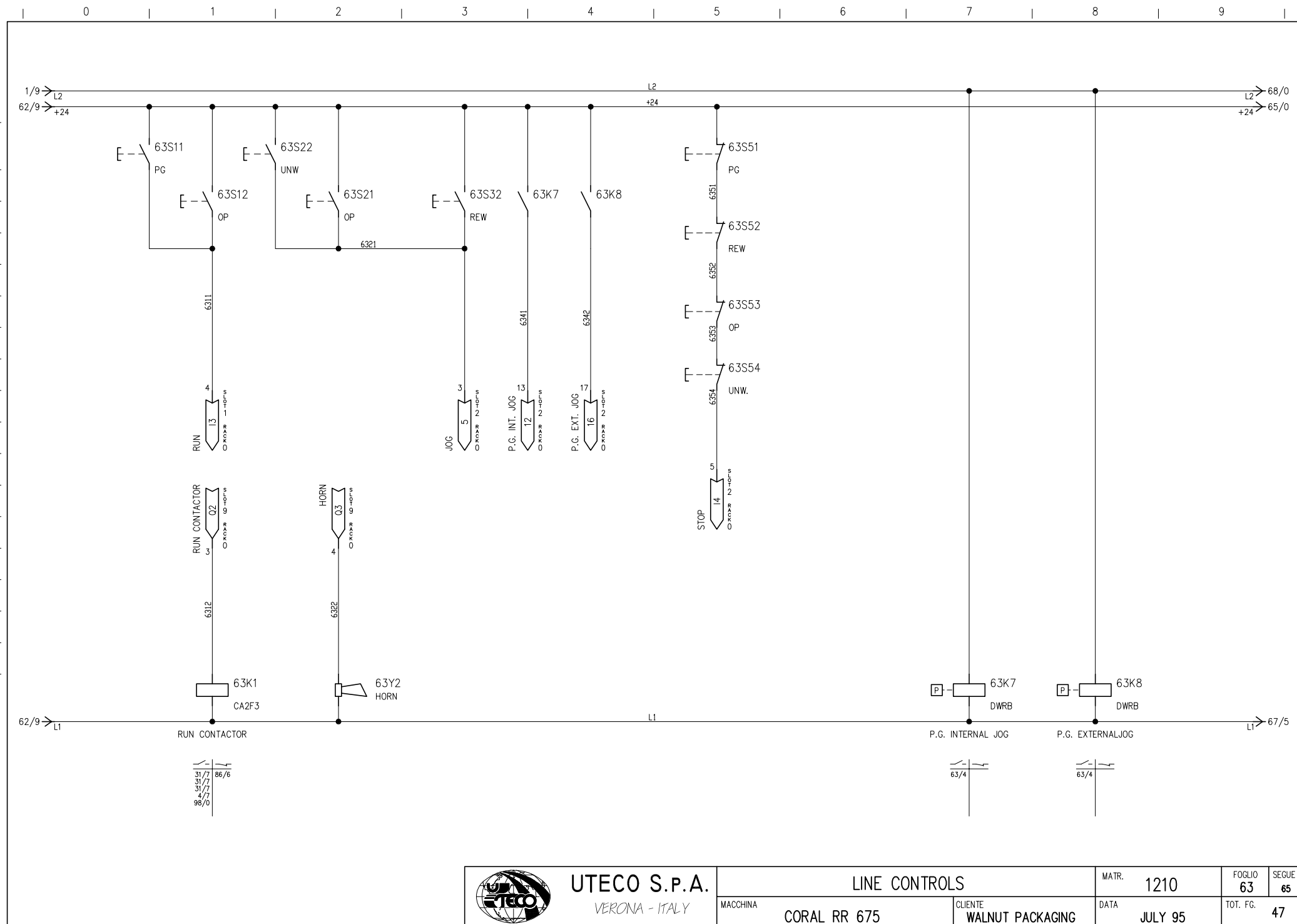
TOT. FG.

47



UTECO S.P.A.
VERONA - ITALY

MACCHINA		CLIENTE		DATA		TOT. FG.	
CORAL RR 675		WALNUT PACKAGING		JULY 95		47	



UTECO S.P.A.
VERONA - ITALY

LINE CONTROLS

MACCHINA

CORAL RR 675

CLIENTE

WALNUT PACKAGING

MATR.

1210

DATA

JULY 95

FOGLIO

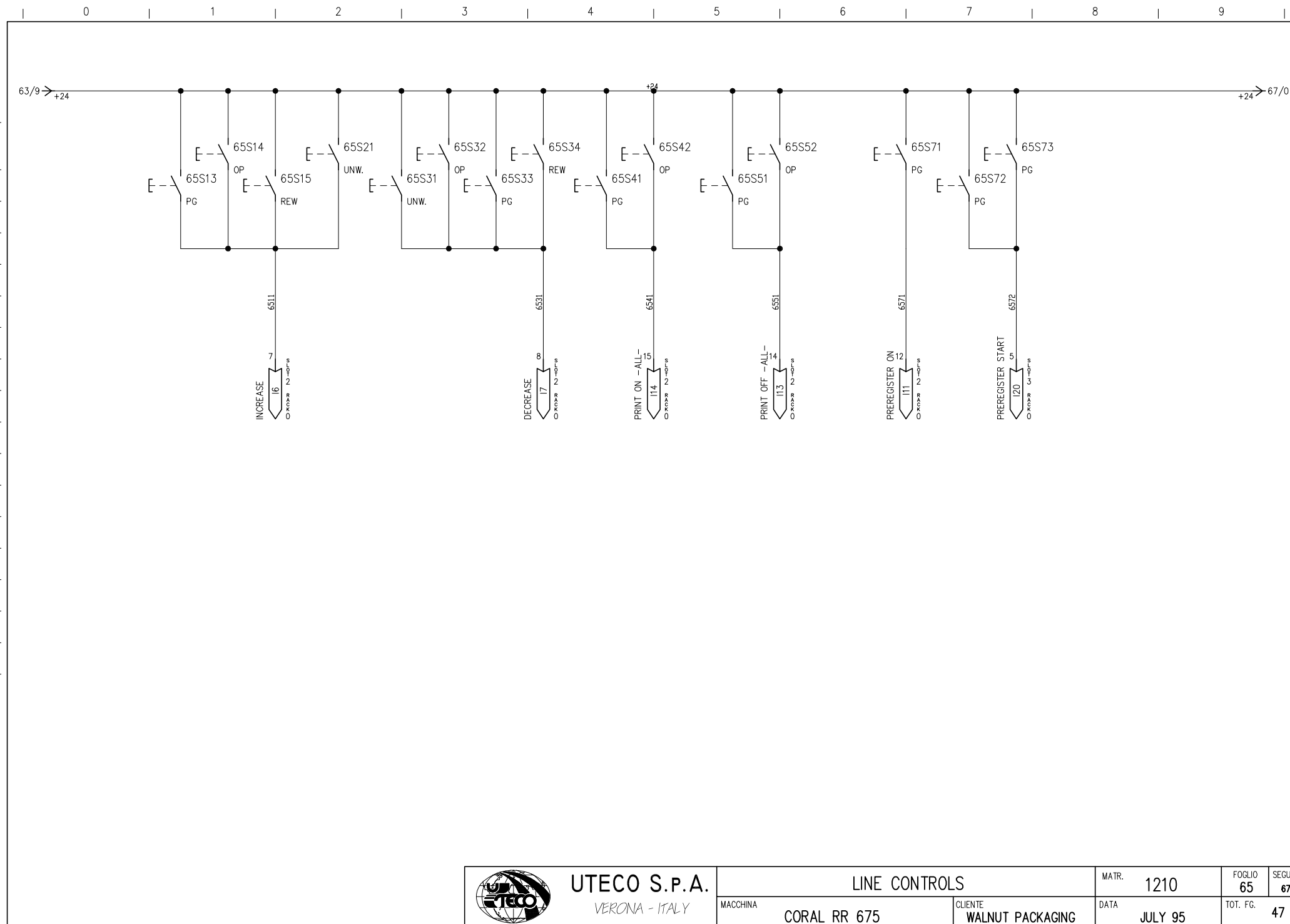
63

TOT. FG.

47

SEGUE

65



UTECO S.p.A.
VERONA - ITALY

LINE CONTROLS

MACCHINA

CORAL RR 675

CLIENTE

WALNUT PACKAGING

MATR.

1210

DATA

JULY 95

FOGLIO

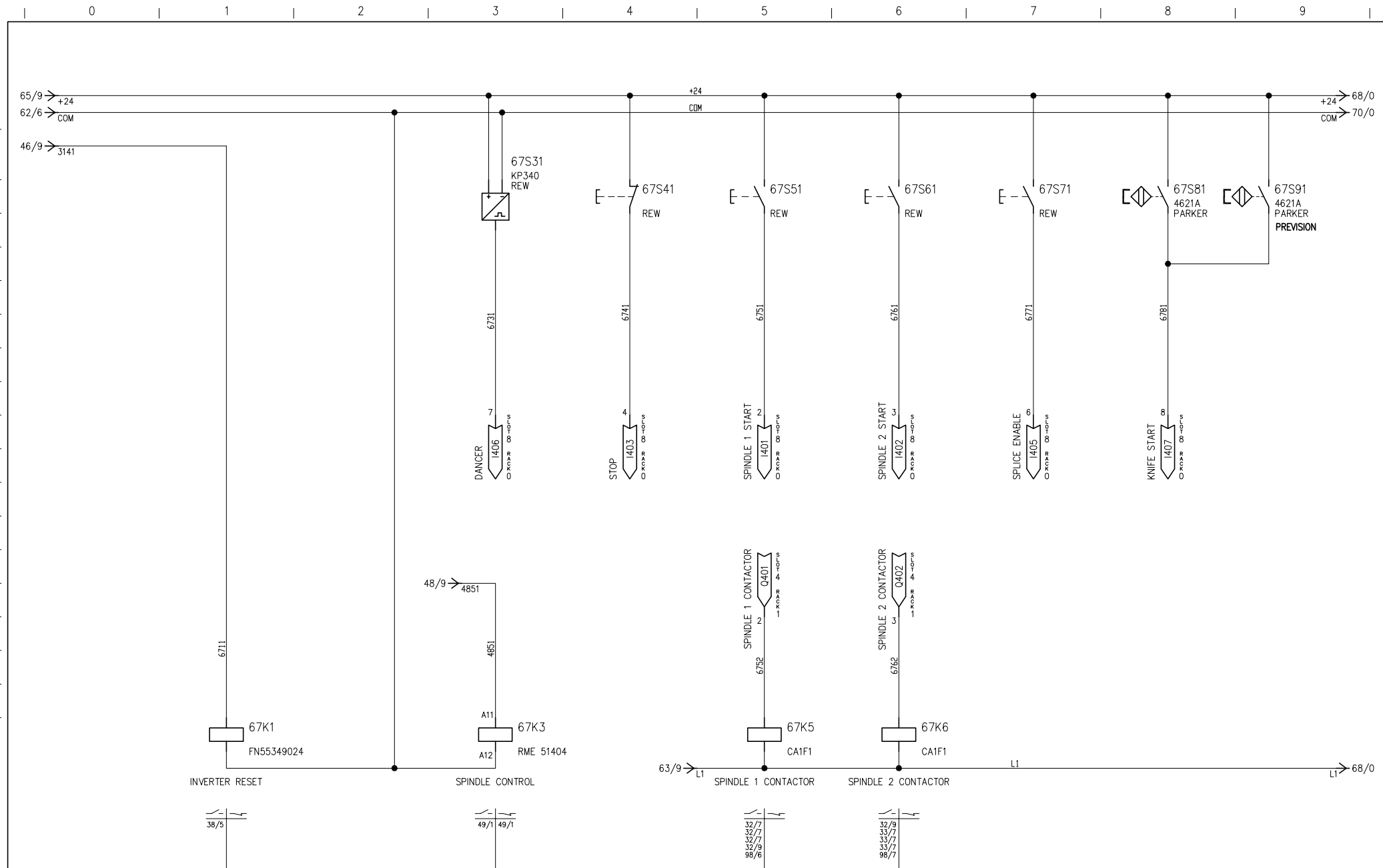
65

SEGUE

67

TOT. FG.

47



UTECO S.P.A.
VERONA - ITALY

REWINDER CONTROLS

MACCHINA

CORAL RR 675

CLIENTE

WALNUT PACKAGING

MATR.

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DATA

JULY 95

FOGLIO

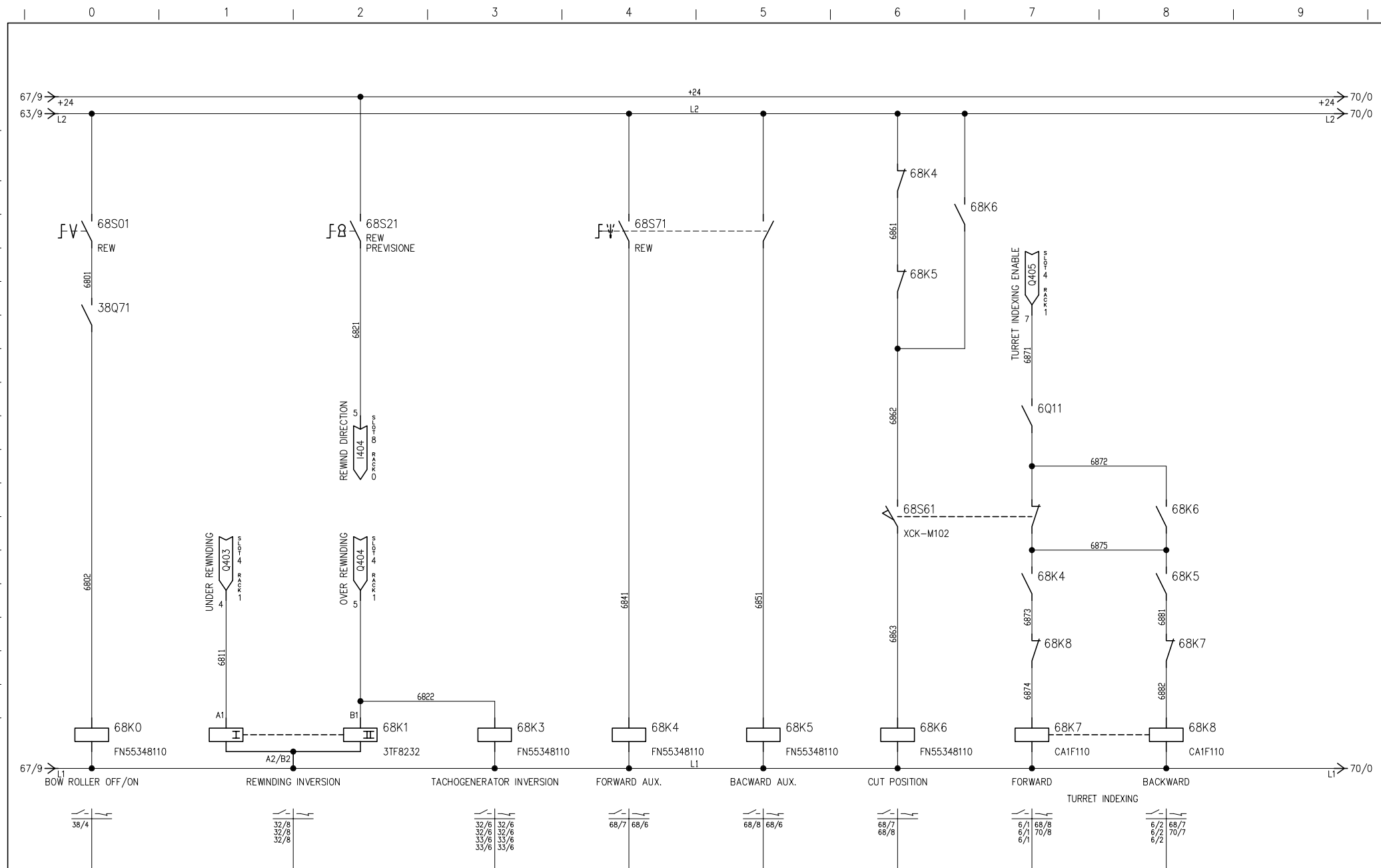
67

SEGUE

68

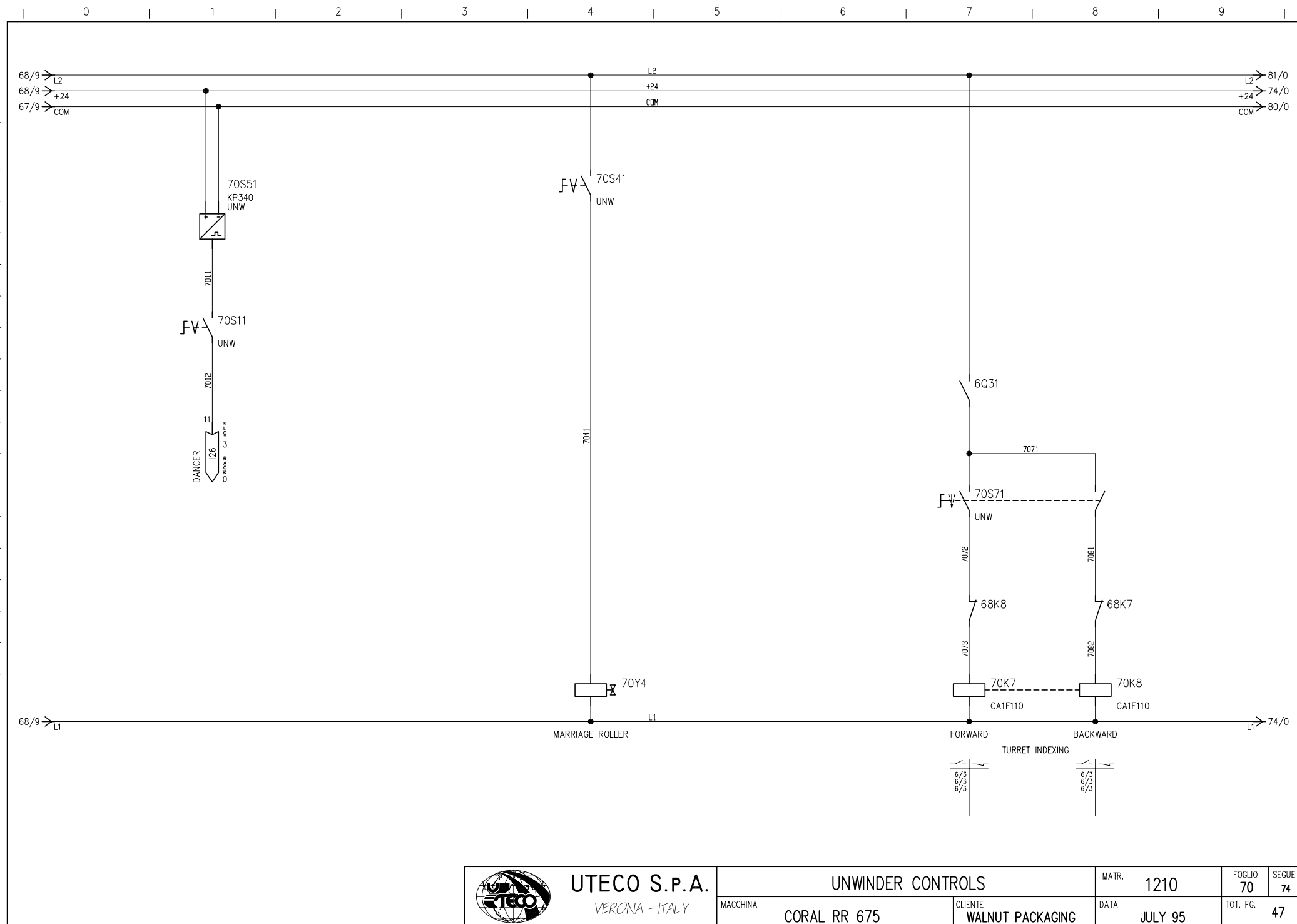
TOT. FG.

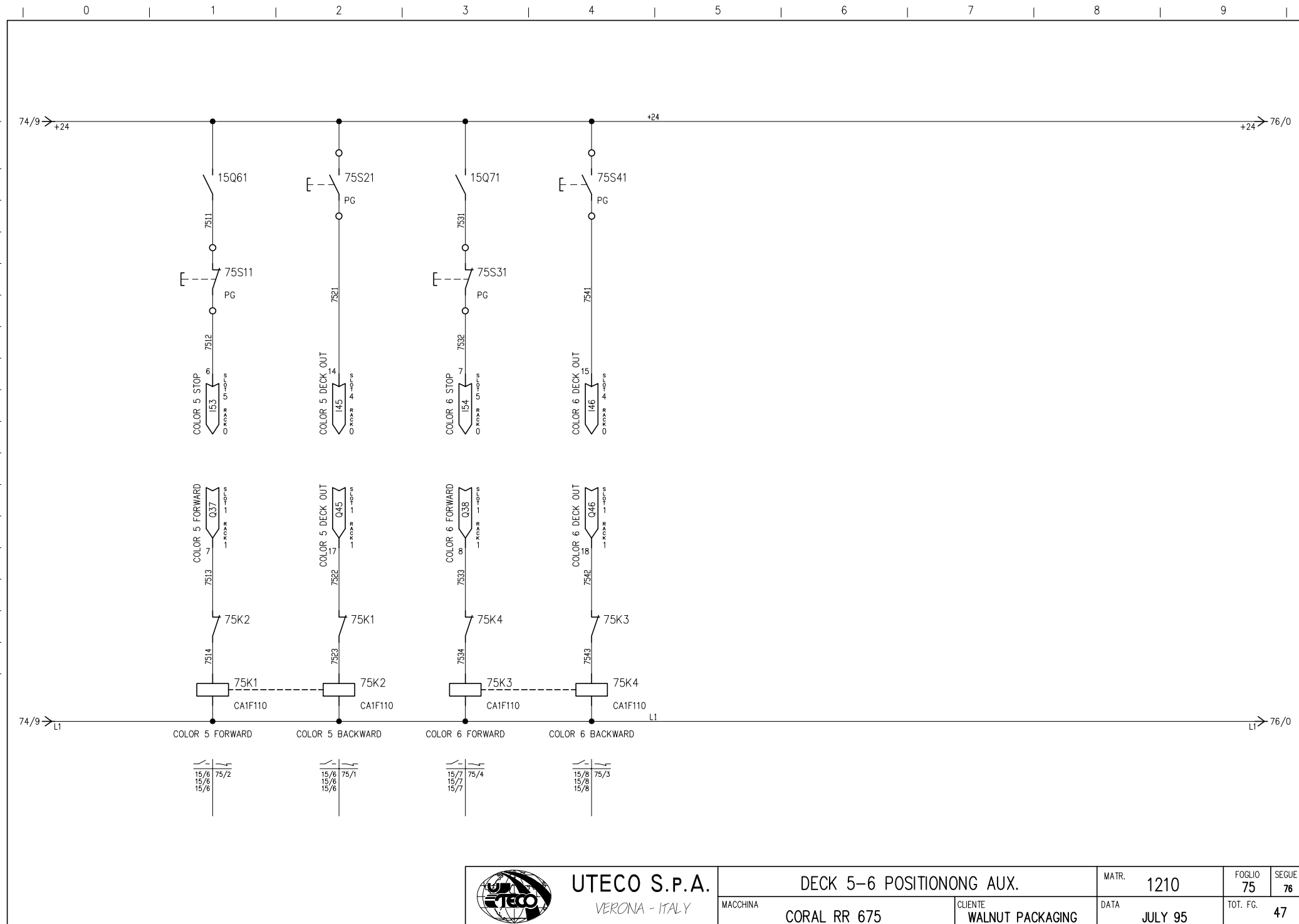
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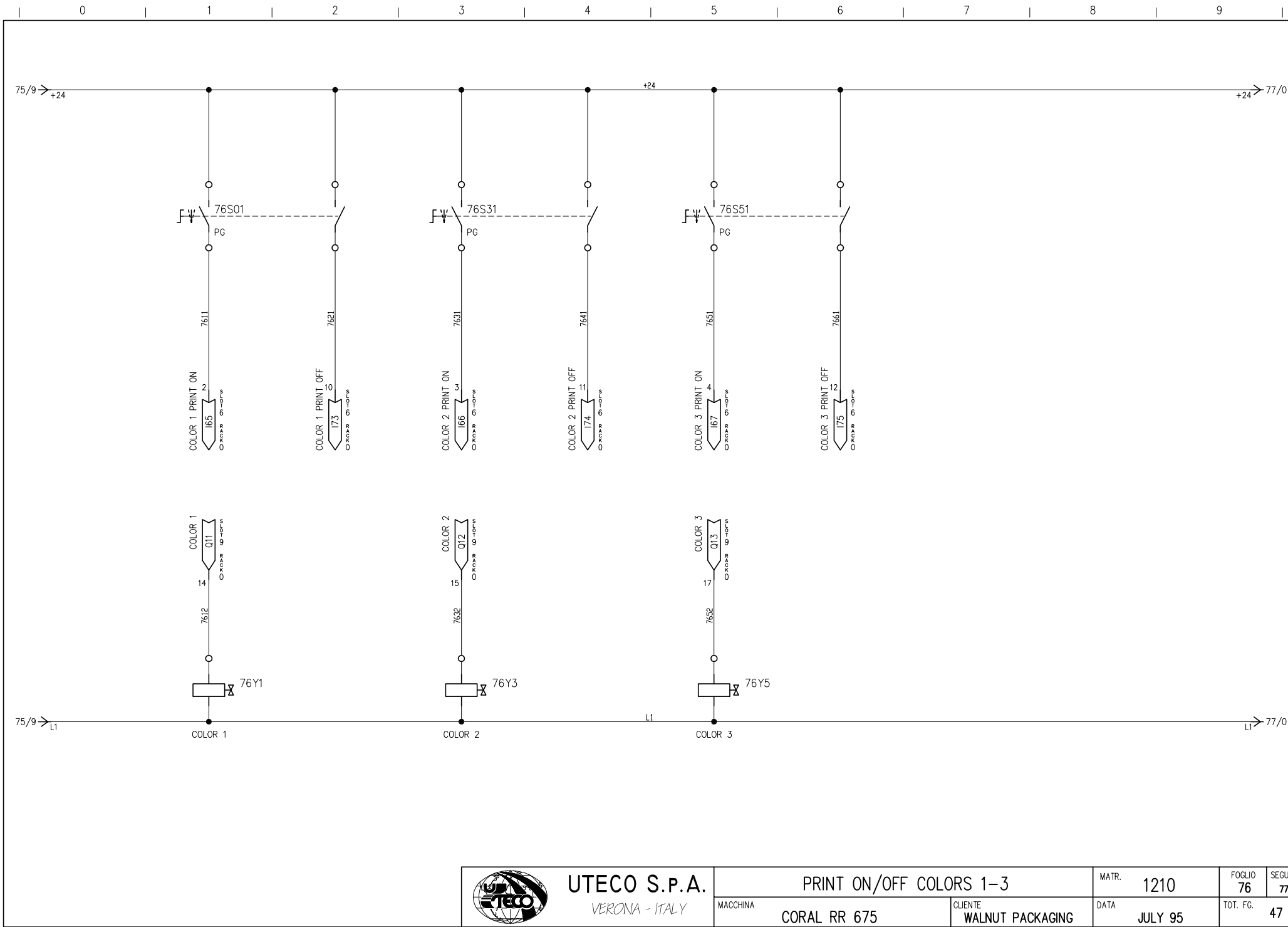


UTECO S.p.A.
VERONA - ITALY

REWINDER DIRECTION		MATR.	1210	FOGLIO	68	SEQUE	70
MACCHINA	CORAL RR 675	CLIENTE	WALNUT PACKAGING	DATA	JULY 95	TOT. FG.	47

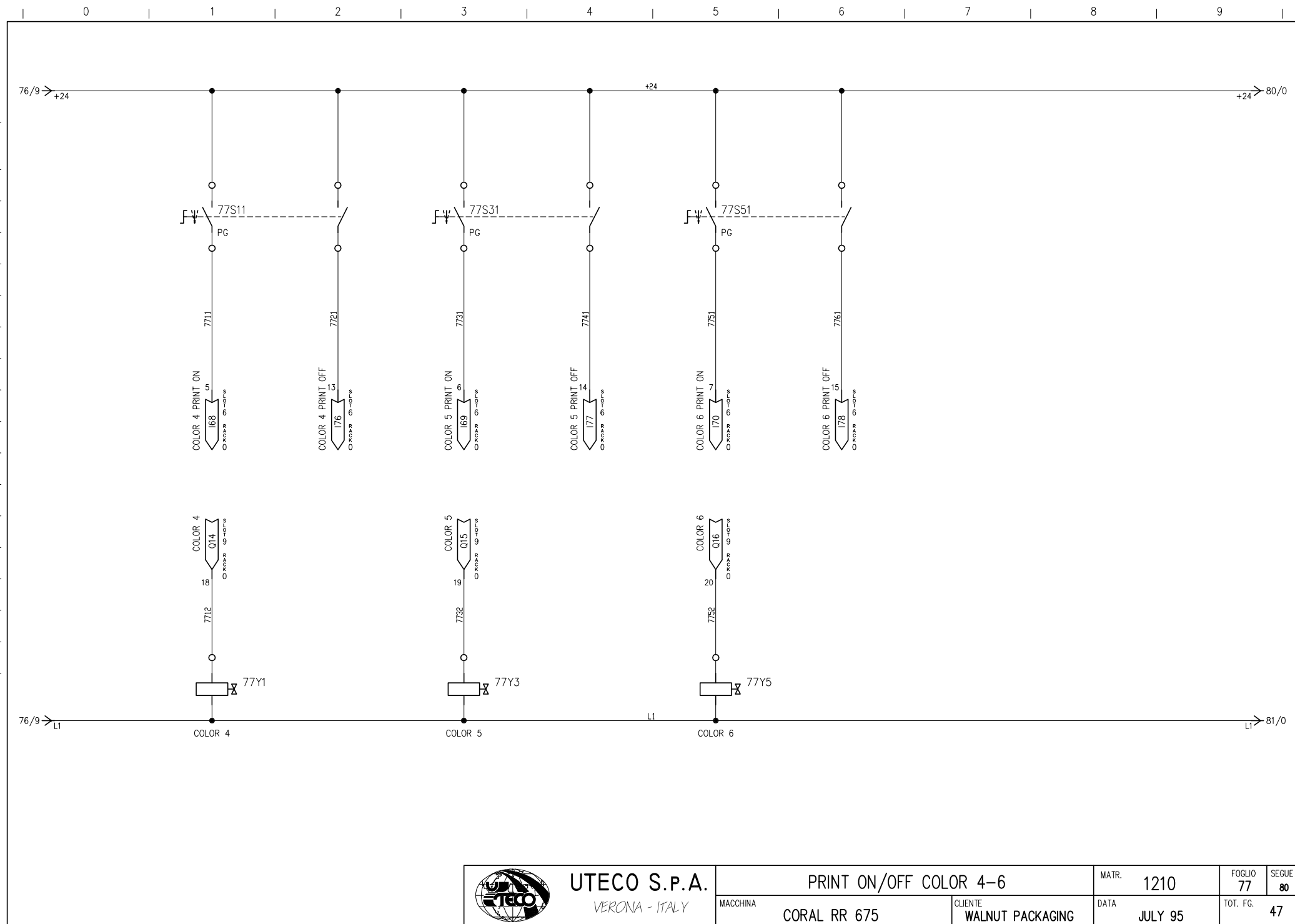


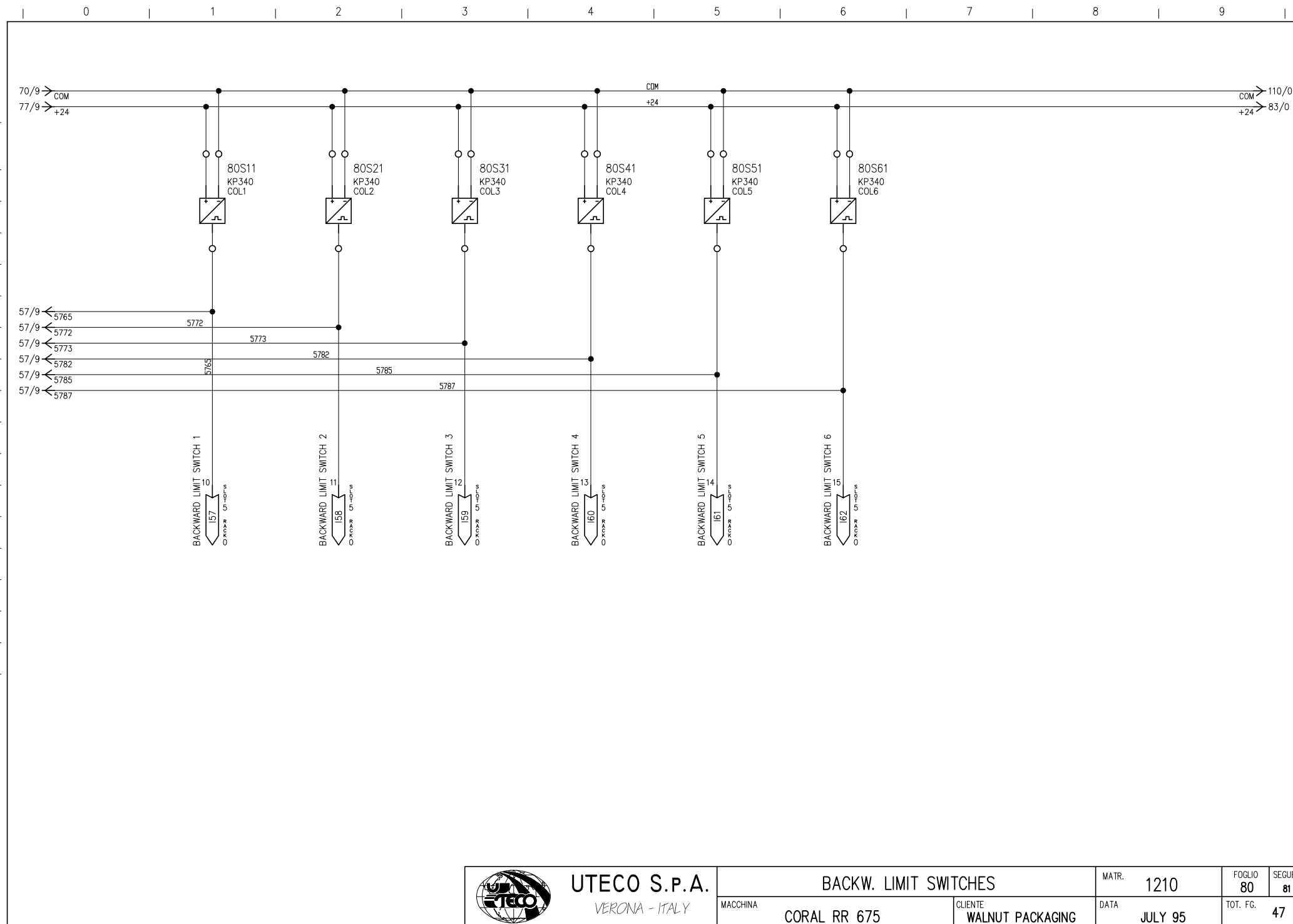




UTECO S.p.A.
VERONA - ITALY

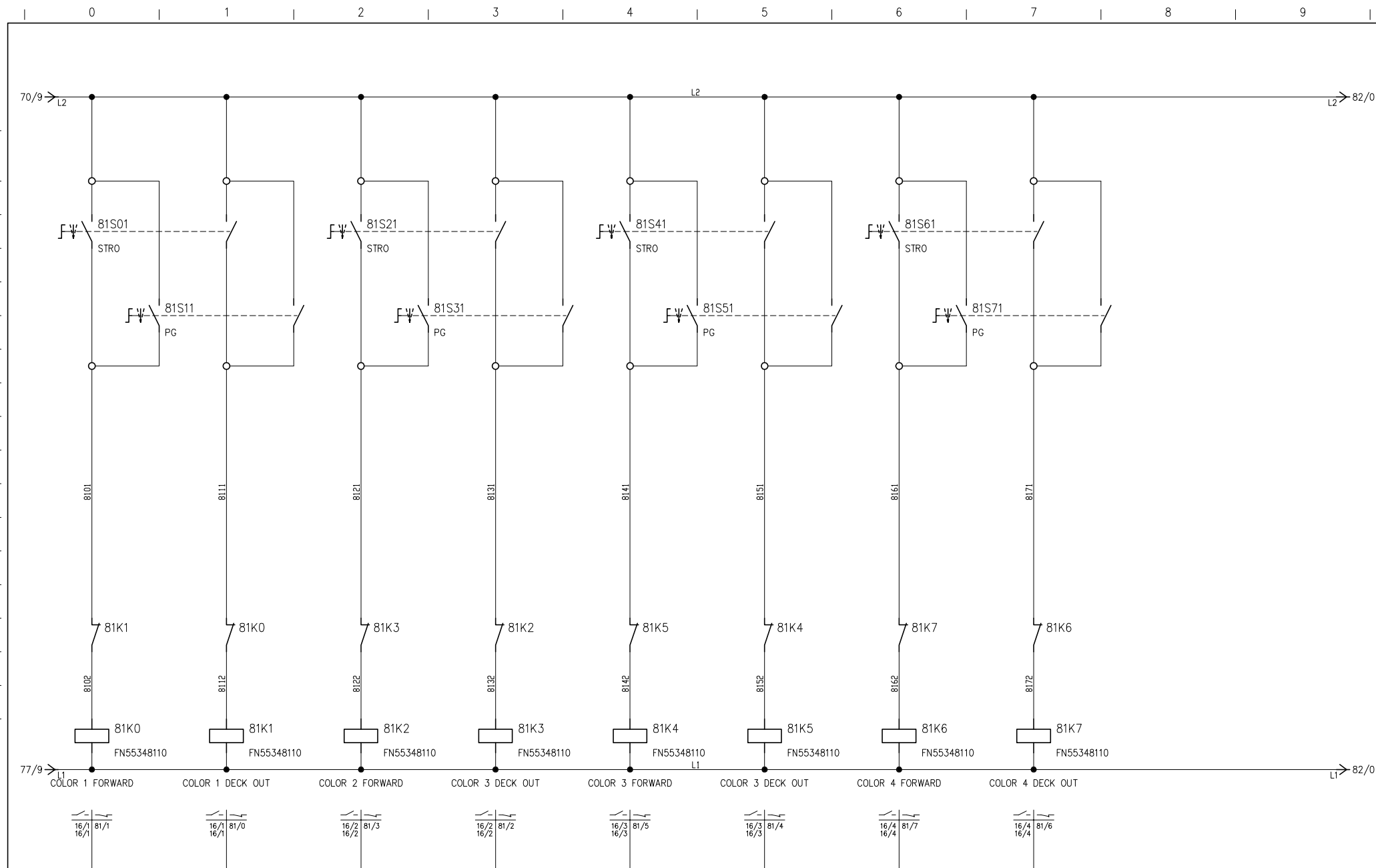
PRINT ON/OFF COLORS 1-3		MATR.	1210	FOGLIO	76	SEGUE	77
CORAL RR 675		CLIENTE	WALNUT PACKAGING	DATA	JULY 95	TOT. FG.	47





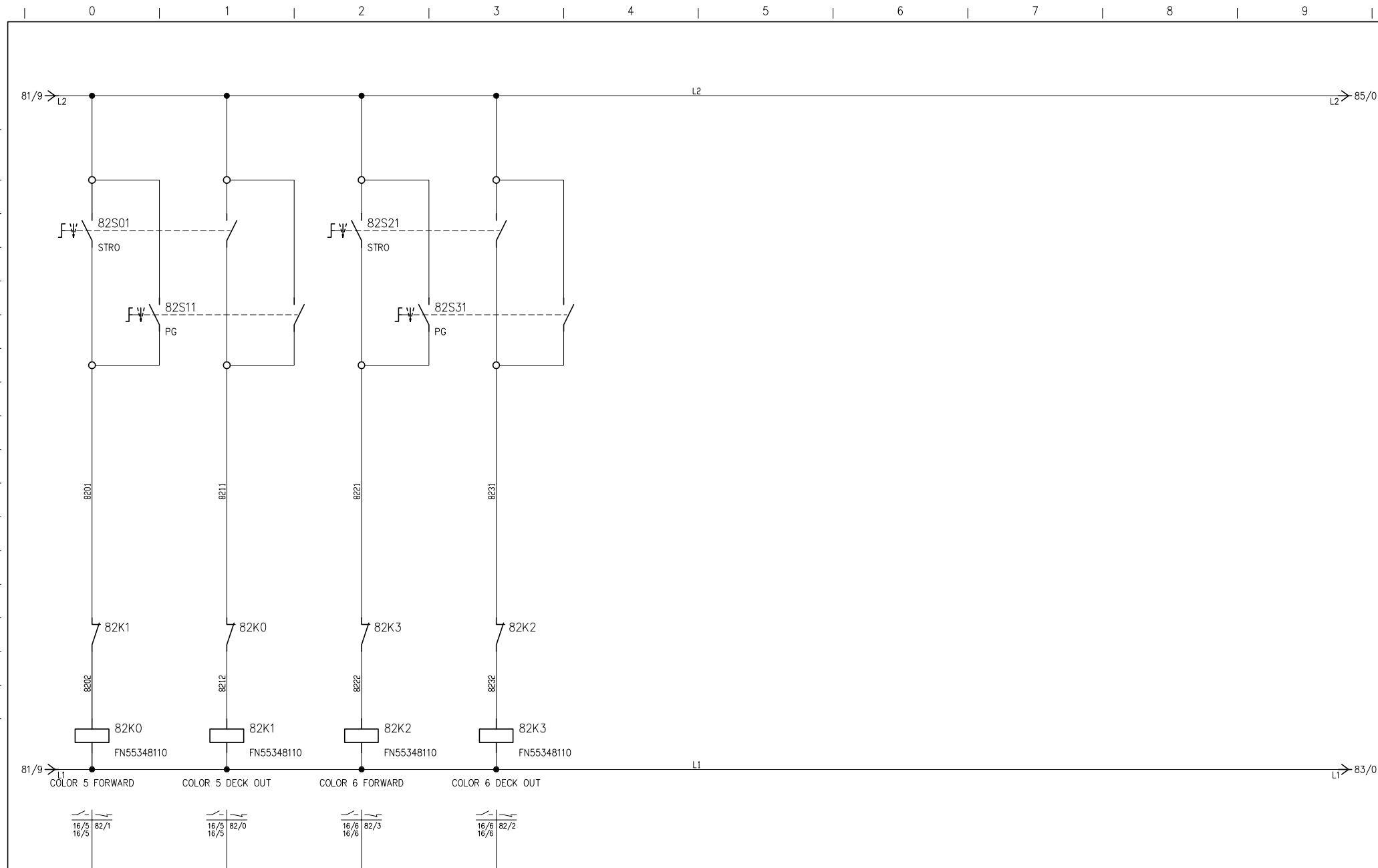
UTECO S.P.A.
VERONA - ITALY

BACKW. LIMIT SWITCHES		MATR.	1210	FOGLIO	80	SEGUE	81
CORAL RR 675		CLIENTE	WALNUT PACKAGING	DATA	JULY 95	TOT. FG.	47



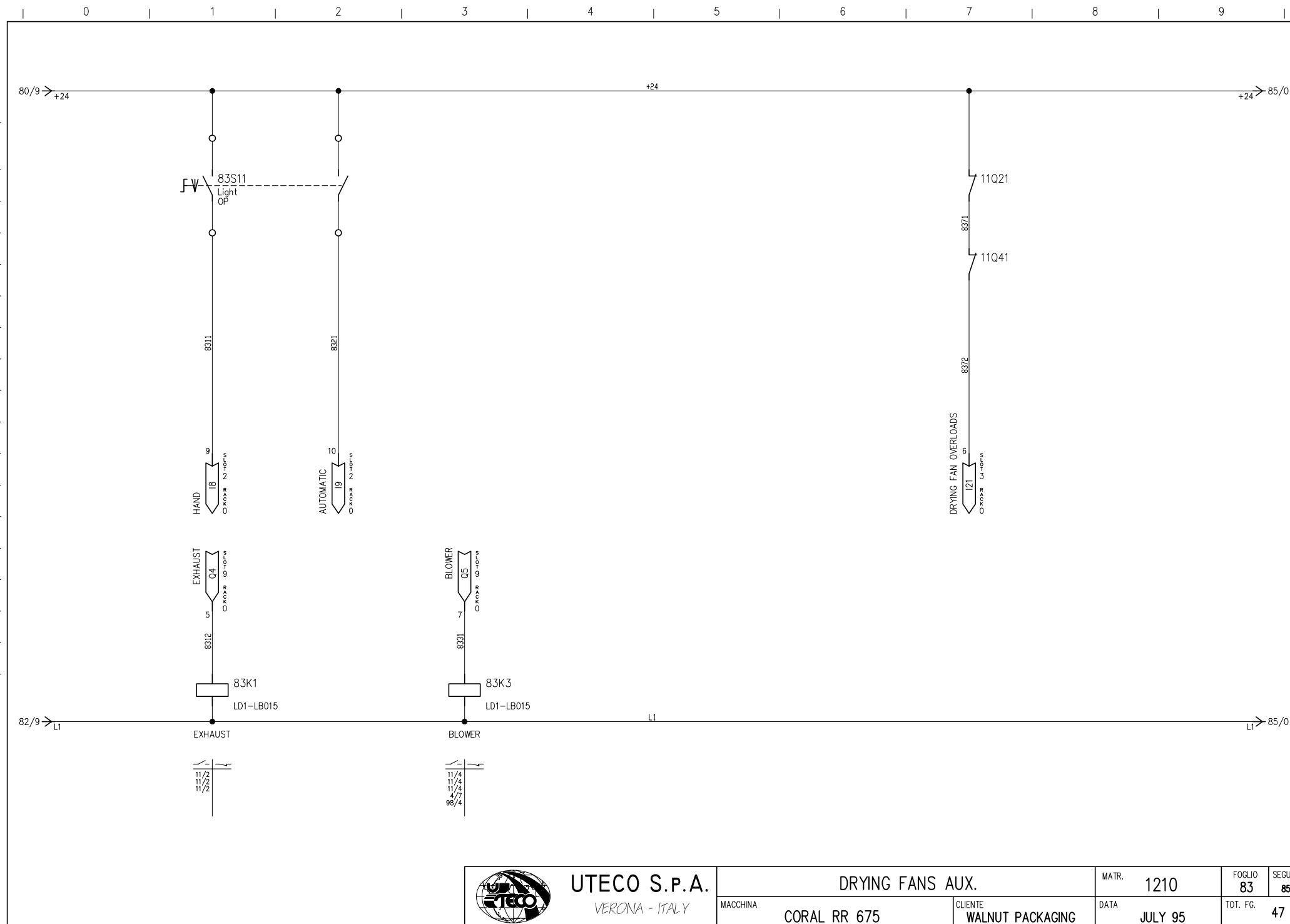
UTECO S.P.A.
VERONA - ITALY

LONGITUDINAL REGISTERS		MATR. 1210	FOGLIO 81	SEGUE 82
MACCHINA	CLIENTE	DATA	TOT. FG.	
CORAL RR 675	WALNUT PACKAGING	JULY 95	47	



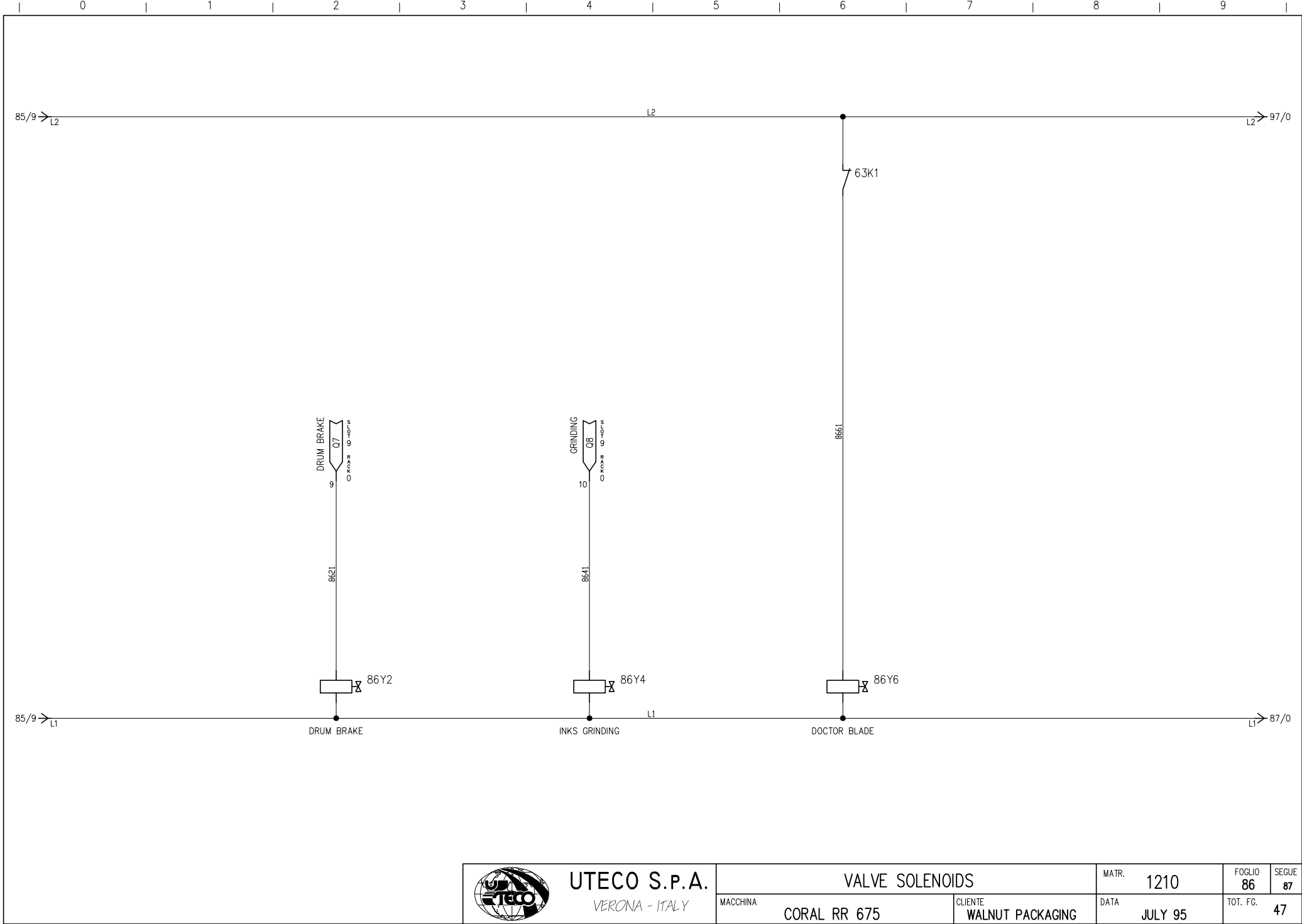
UTECO S.p.A.
VERONA - ITALY

LONGITUDINAL REGISTERS		MATR.	1210	FOGLIO	82	SEGUE	83
MACCHINA	CORAL RR 675	CLIENTE	WALNUT PACKAGING	DATA	JULY 95	TOT. FG.	47

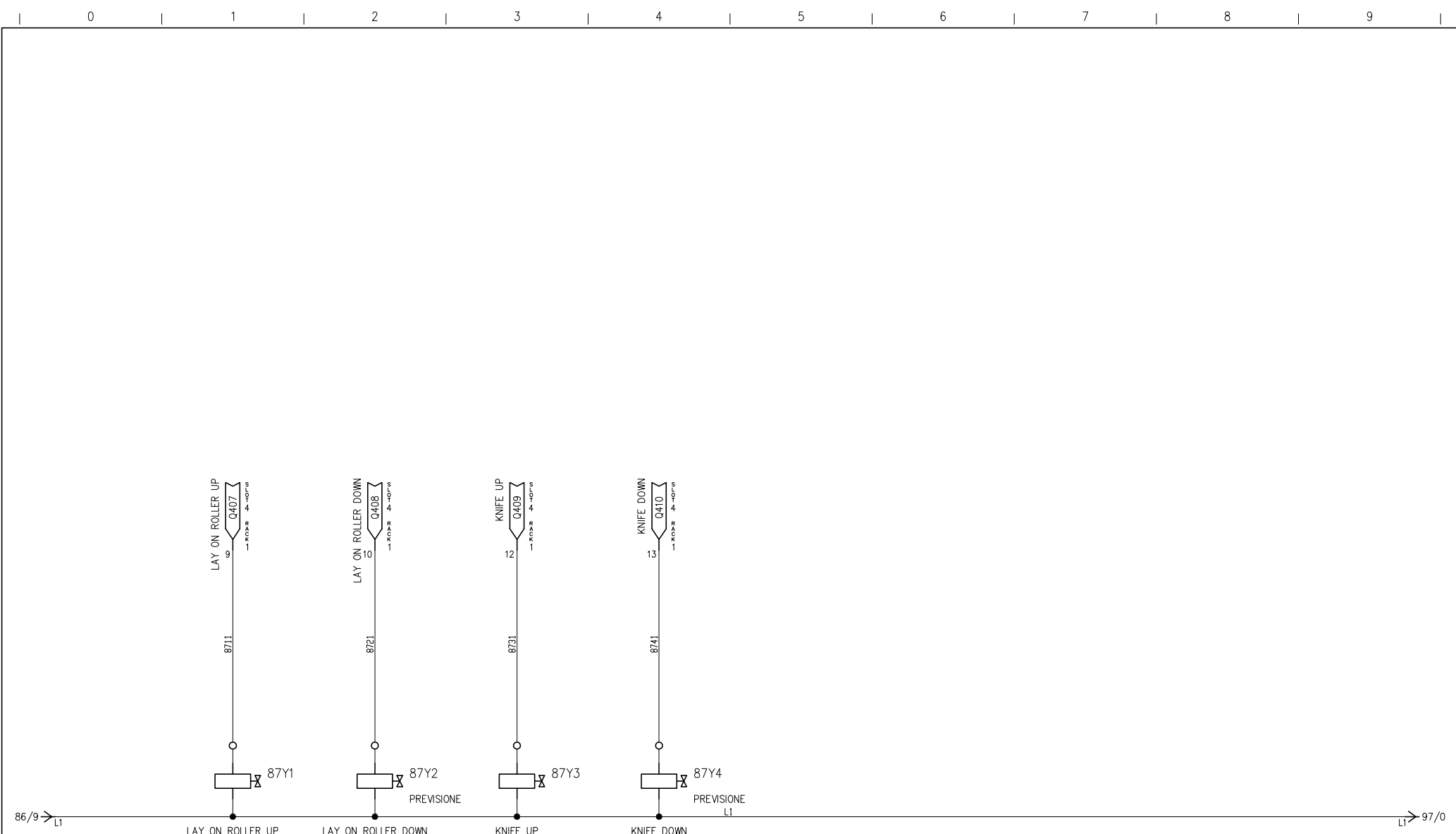


UTECO S.P.A.
VERONA - ITALY

MACCHINA		MATR.		FOGLIO	
CORAL RR 675		1210		83	
CLIENTE		DATA		TOT. FG.	
WALNUT PACKAGING		JULY 95		47	

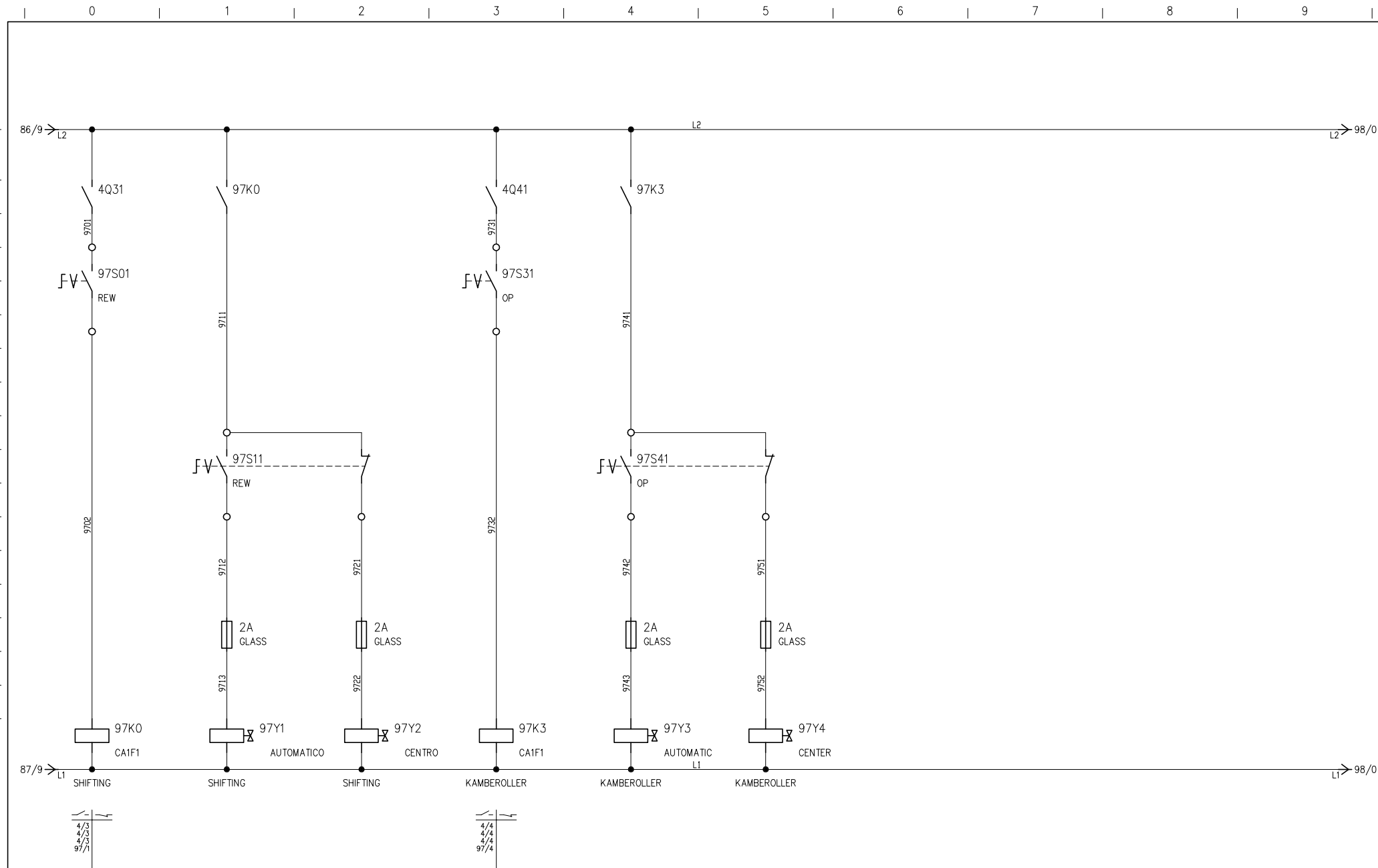


 UTECO S.P.A. <i>VERONA - ITALY</i>	VALVE SOLENOIDS		MATR. 1210	FOGLIO 86	SEGUE 87
	MACCHINA CORAL RR 675	CLIENTE WALNUT PACKAGING	DATA JULY 95	TOT. FG.	47



UTECO S.P.A.
VERONA - ITALY

MACCHINA		REWINDER VALVE SOLENIIDS		MATR.	1210	FOGLIO	87	SEGUE	97
CORAL RR 675		CLIENTE		DATA	JULY 95	TOT. FG.	47		
		WALNUT PACKAGING							



UTECO S.P.A.
VERONA - ITALY

WEB GUIDE VALVE SOLENOIDS

MACCHINA

CORAL RR 675

CLIENTE

WALNUT PACKAGING

MATR.

1210

DATA

JULY 95

FOGLIO

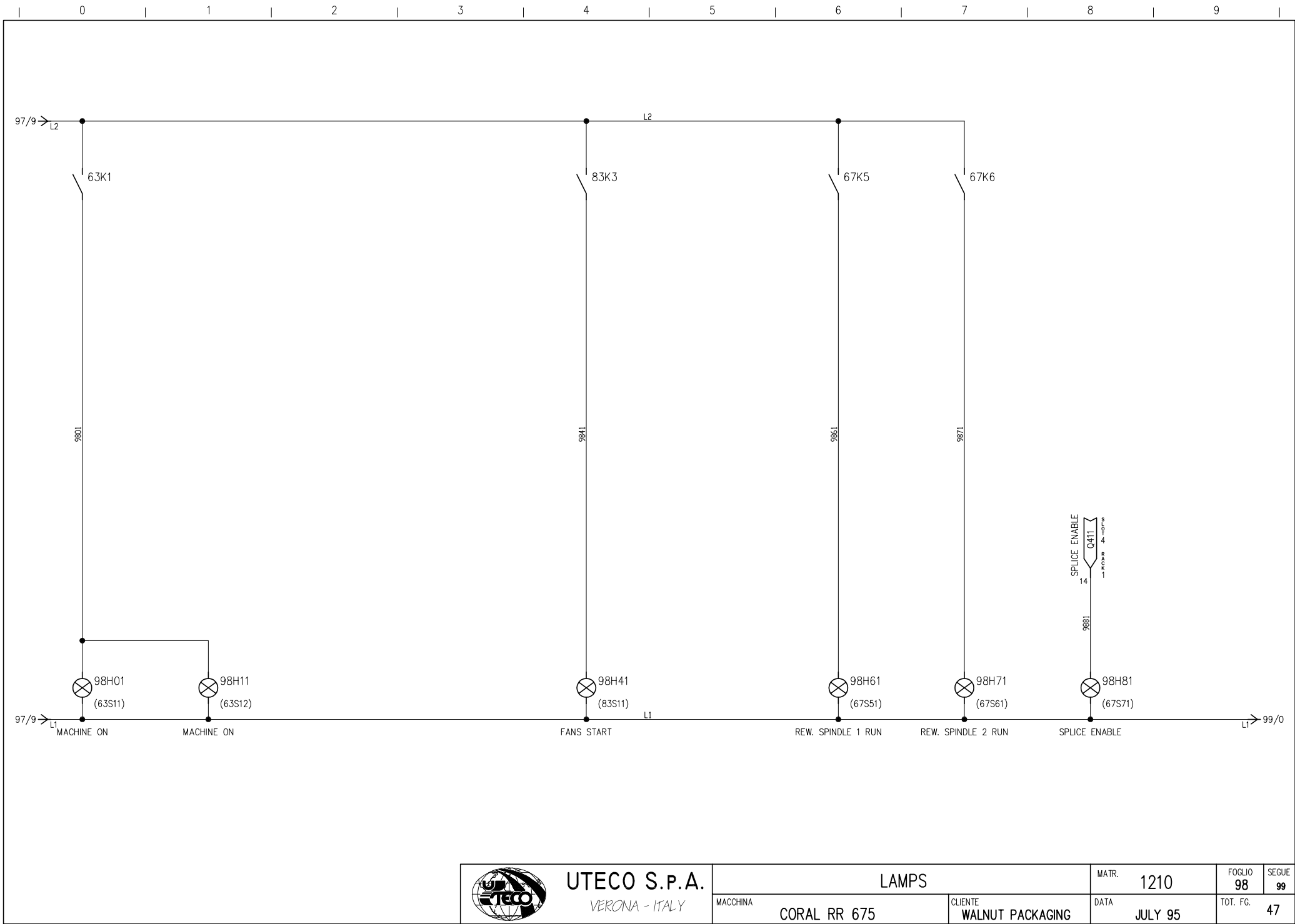
97

SEGUE

98

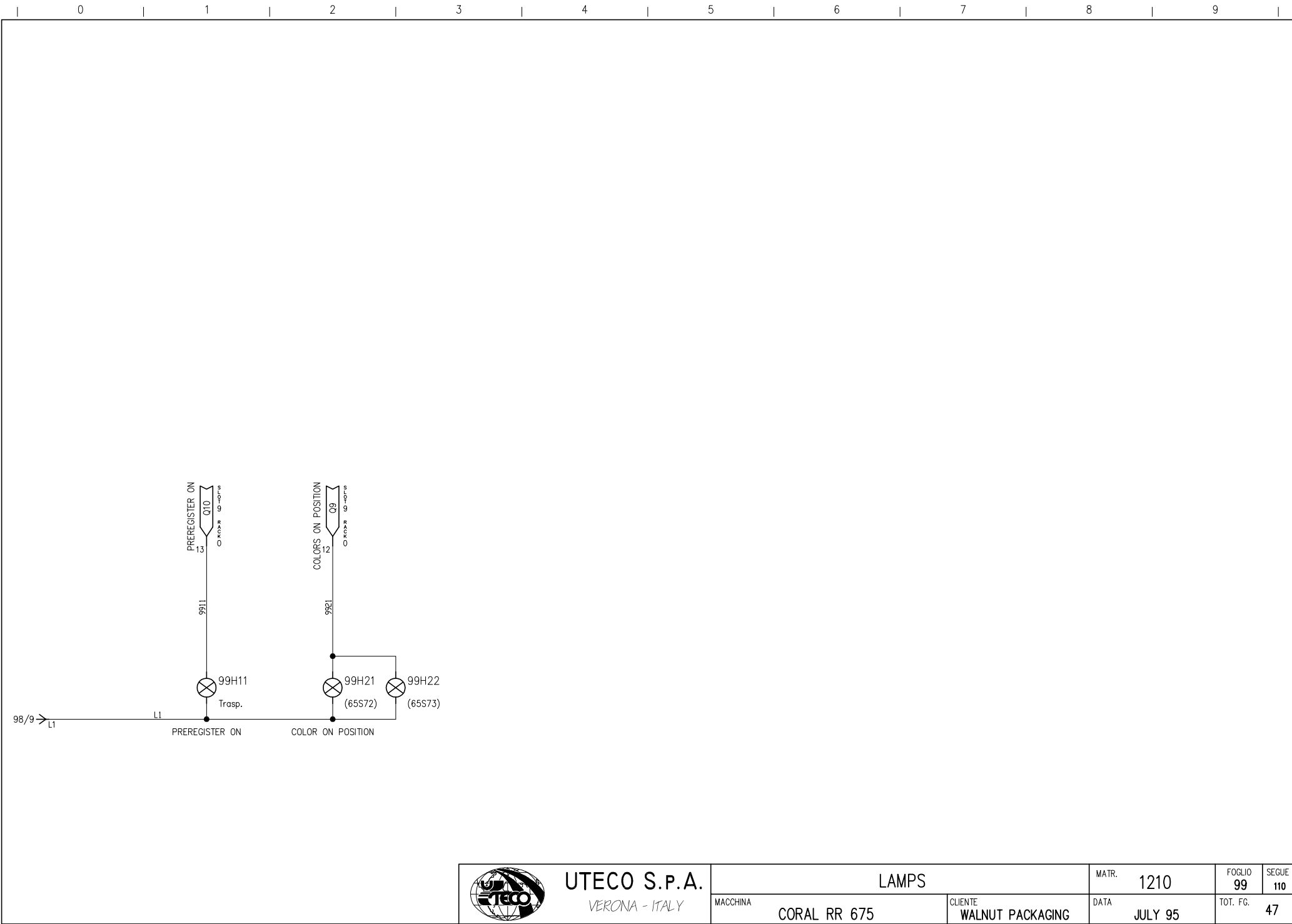
TOT. FG.

47

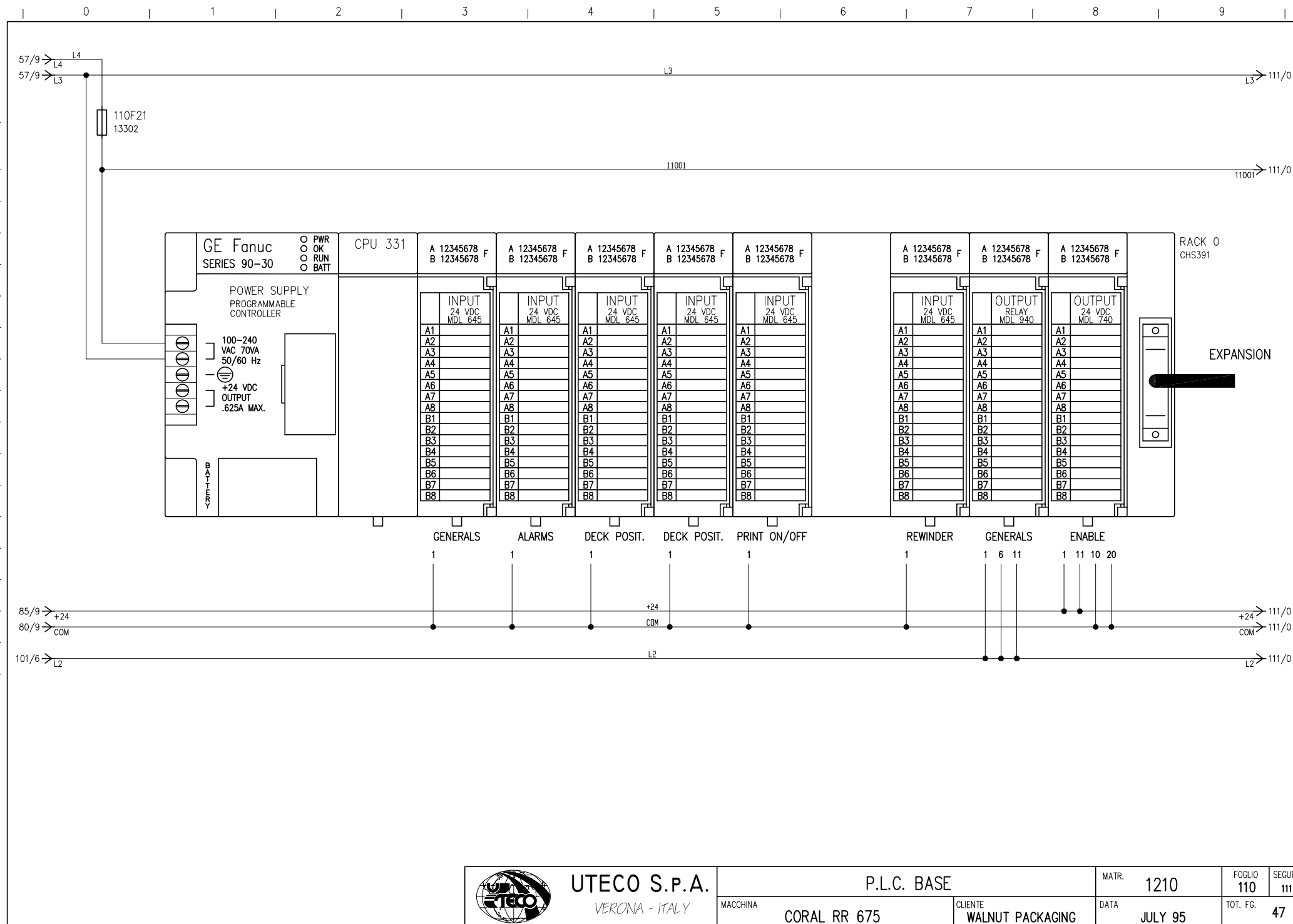


UTECO S.P.A.
VERONA - ITALY

MACCHINA		LAMPES		MATR.	1210	FOGLIO	98	SEGUE	99
CORAL RR 675		CLIENTE		DATA	JULY 95	TOT. FG.	47		
		WALNUT PACKAGING							



	UTECO S.P.A. VERONA - ITALY	LAMPS		MATR. 1210	FOGLIO 99	SEGUE 110
		MACCHINA CORAL RR 675	CLIENTE WALNUT PACKAGING	DATA JULY 95	TOT. FG.	47



UTECO S.P.A.
VERONA - ITALY

MACCHINA

CORAL RR 675

P.L.C. BASE

CLIENTE

WALNUT PACKAGING

MATR.

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DATA

JULY 95

FOGLIO

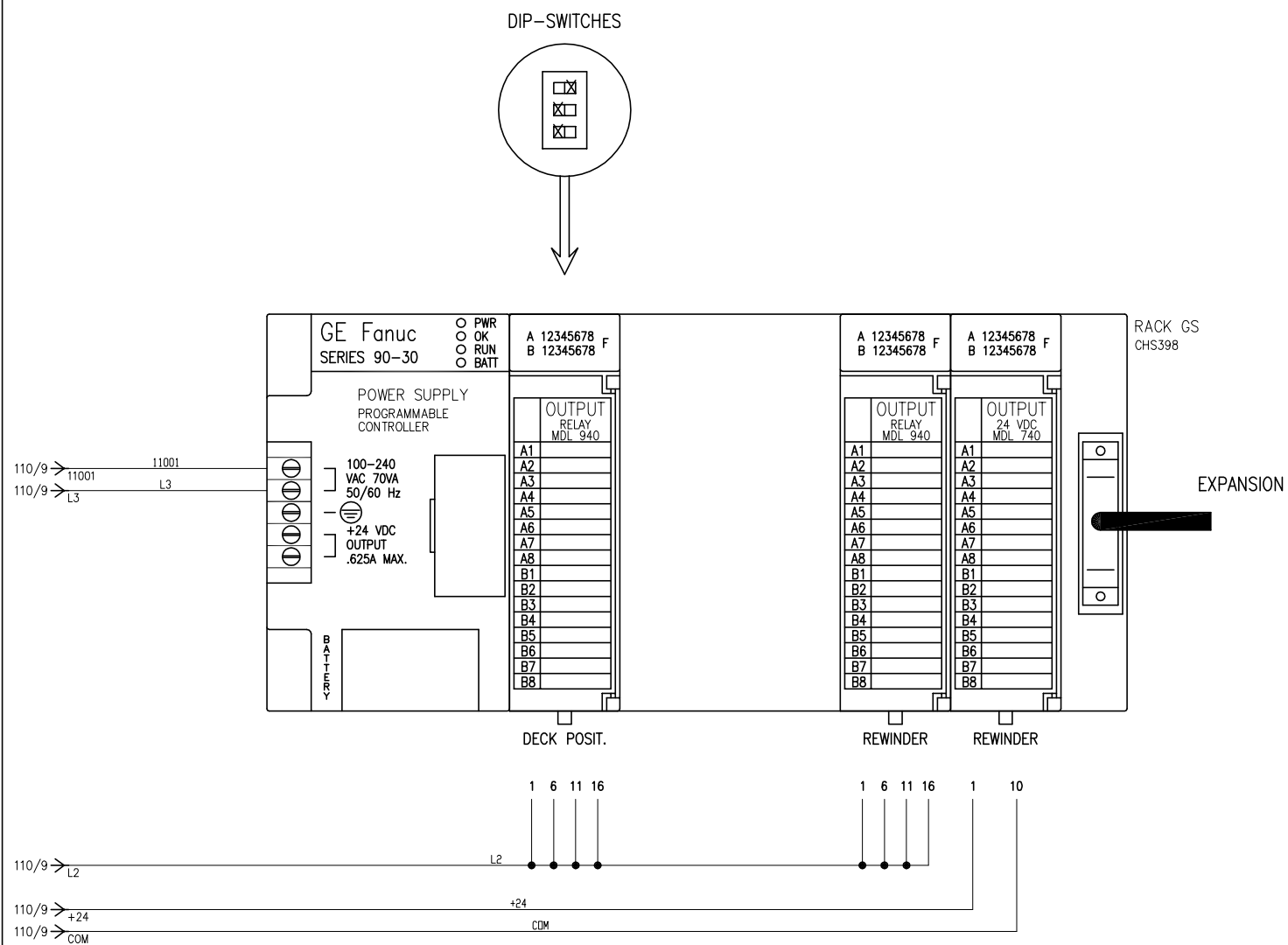
110

SEGUE

111

TOT. FG.

47



NUMERO FOGLIO	TITOLO
1	MAIN INLET
2	CABINET AUX.
3	110 V SUPPLY
4	380 V SUPPLY
5	220 V SUPPLY
6	A.C. MOTORS
7	A.C. MOTORS
11	HEATING FANS
15	DECK POSITIONING MOTORS
16	LONGITUDINAL REGISTERS
31	MAIN MOTOR DRIVE
32	REWINDER SPINDLE 1 MOTOR DRIVE
33	REWINDER SPINDLE 2 MOTOR DRIVE
38	BOW ROLLER
46	DIGITAL POTENTIOMETER
47	SOLVENT ALARM
48	REWINDER P.I.D. BOARD
49	TAPER TENSION BOARD
52	UNWINDER BRAKES
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57	DECK POSIT./PREREGISTER
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61	SAFETY GUARDS
62	FAST STOP
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65	LINE CONTROLS
67	REWINDER CONTROLS
68	REWINDER DIRECTION
70	UNWINDER CONTROLS
74	DECK 1-4 POSITIONING AUX.

NUMERO FOGLIO	TITOLO
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76	PRINT ON/OFF COLORS 1-3
77	PRINT ON/OFF COLOR 4-6
80	BACKW. LIMIT SWITCHES
81	LONGITUDINAL REGISTERS
82	LONGITUDINAL REGISTERS
83	DRYING FANS AUX.
85	PURGING CONTROL
86	VALVE SOLENOIDS
87	REWINDER VALVE SOLENIDS
97	WEB GUIDE VALVE SOLENOIDS
98	LAMPS
99	LAMPS
110	P.L.C. BASE
111	P.L.C. EXPANSION
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UTECO S.P.A.
VERONA - ITALY

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SEGUE