

Outside Diameter Footage chart for 6" core

MEASURE FROM OUTSIDE OF CORE OUT

1" 500 ft

2" 1500 ft

3" 2600 ft

4" 3800 ft

5" 5200 ft

6" 6800 ft

7" 8500 ft

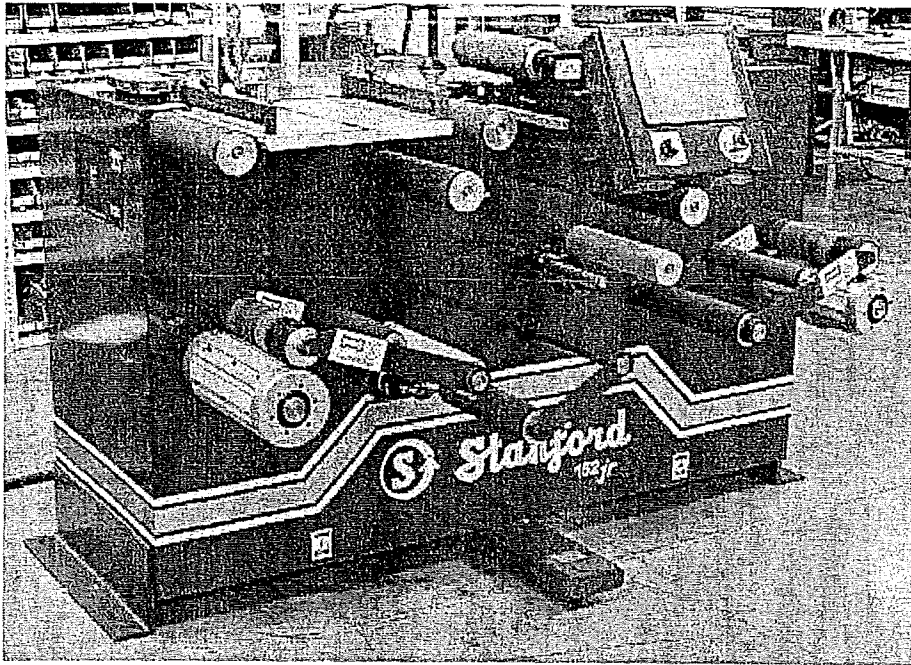
8" 10500 ft

INSTRUCTION MANUAL

Model 152 Jr Doctor Machine
Stanford Products, LLC
Salem, Illinois

Serial Number 5413

STANFORD MODEL 152 Jr REWINDER



SECTION 3. PURPOSE AND LIMITATIONS

The Model 152 Jr rewinder has been designed to salvage (doctor) rejected or partially spoiled rolls of material without interrupting your regular production equipment. The Model 152 Jr rewinder will unwind, inspect, and rewind rolls that are telescoped, unevenly wound or rejected for other reasons. A splicing station is mounted on the machine to allow the removal of bad sections and the splicing of the material.

This forward/reverse rewinder is furnished with a drive motor for each of the unwind and rewind positions.

Due to the "open end", cantilevered design of the rewinder the machine is limited to the following:

Web Width	10" (254 MM)	Unwind Roll Dia	24" (610 MM)
Web Speed	1500 FPM (457 MPM)	Rewind Roll Dia	24" (610 MM)
Roll Weight	200 lbs (91 KG)		