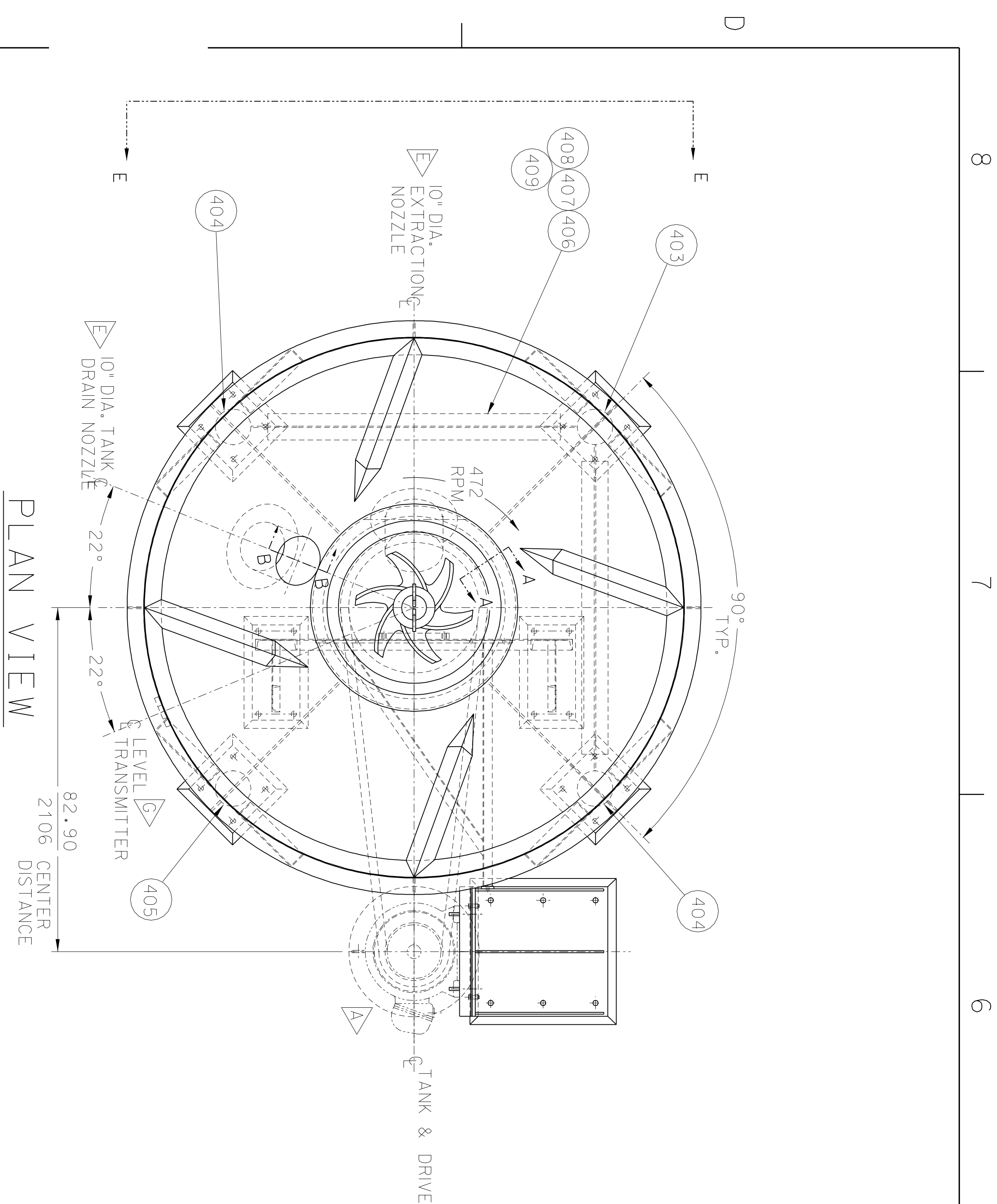
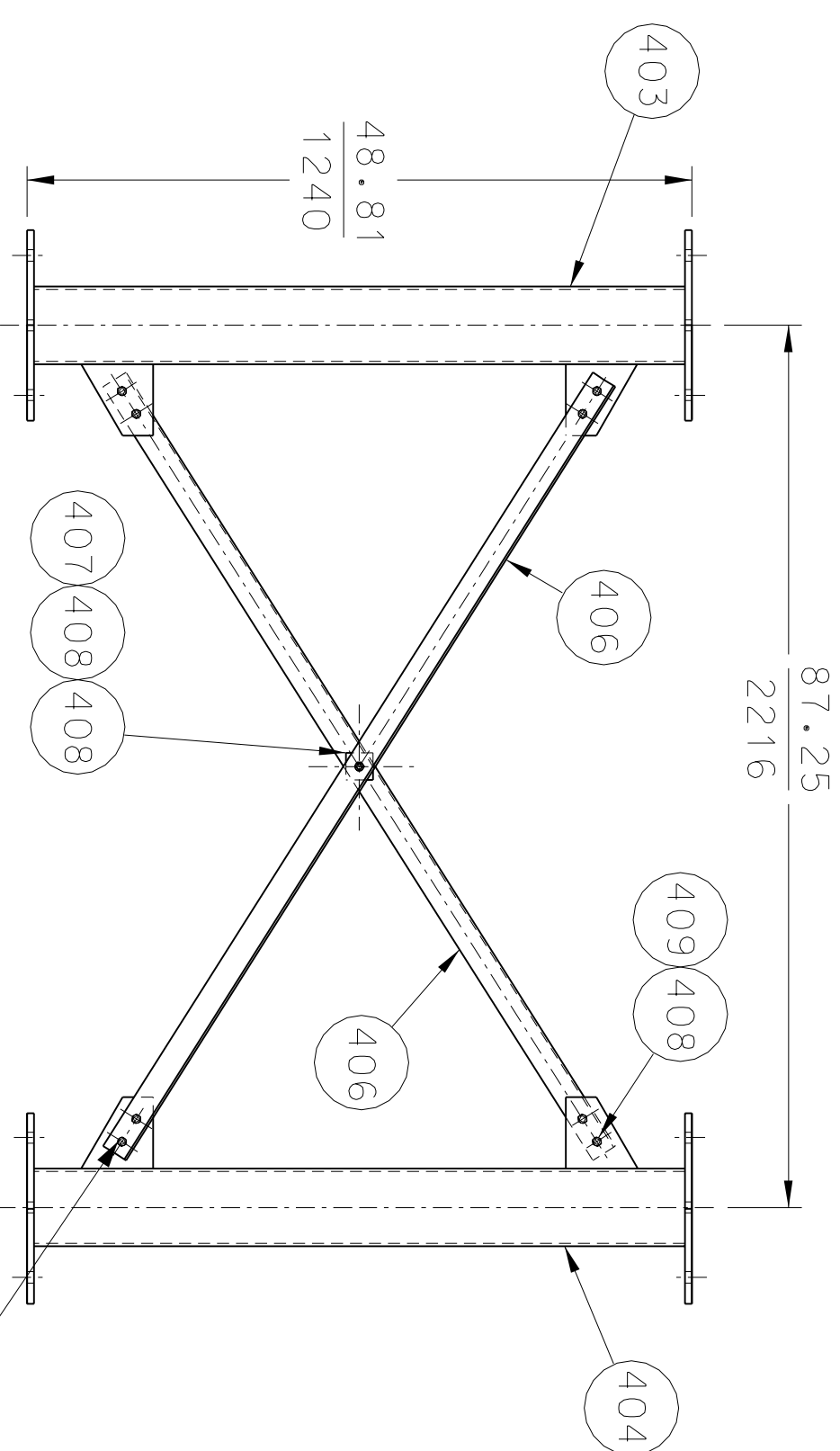




- A. MOTOR (124HP @ 1200RPM 445T FRAME) SLIDE BASE W/FASTENERS, STARTER & WIRING.
- B. CLEAR WATER SUPPLY WITH CHECK VALVE, FLOW METER & NEEDLE VALVE FOR SEAL WATER. (10-15 GPM @ 30 PSI MIN.)
- C. WHITE OR CLEAR WATER SUPPLY WITH CHECK AND SHUTOFF VALVES FOR FLUSHING BLADE AND EXTRACTION AREAS.
- D. ALL FOUNDATIONS, ERECTION AND ASSEMBLY. METAL SHIMS OF AMPLE SUPPORT AREA MUST BE INSTALLED ON BOTH SIDES OF ALL ANCHOR BOLTS PRIOR TO GROUTING.
- E. ALL PIPING, PIPING MUST BE SUPPORTED TO PREVENT EXTERNAL LOADS ON EQUIPMENT. FABRICATION TOLERANCES APPLY TO NOZZLE, LOCAL TAIL DIMENSIONS. CUSTOMER MUST PROVIDE LOGSHEET PIPING TO ACCOMMODATE MINOR VARIATIONS IN TUBE POSITION, JOINTS IN ADDITION TO PIPING TO ACCOMMODATE MINOR VARIATIONS IN TUBE POSITION.
- F. ALL CHUTES, SHOWERS, HODDS, COVERS, AND CONTROLS.
- G. LEVEL TRANSMITTER, TANK WILL COME WITH A 3" FLANGE AS STANDARD.
- H. CLEARANCE TO ALLOW INSTALLATION & REMOVAL OF PULPER FROM TANK.
- I. FINAL POSITIONING AND WELDING OF ADAPTER RING TO TANK AFTER ASSEMBLY IS COMPLETE.
- J. ERECTION & ASSEMBLY OF TANK SUPPORT STRUCTURE INCLUDING WELDING OF TANK LEG MOUNTING PLATS TO TANK ASSEMBLY AND FIELD DRILLING OF LEG BRACKETS FOR INSTALLATION OF CROSS BRACING.
- K. VOULT TO PAINT PULPER EQUIPMENT VALVES WHITE PER CUSTOMER REQUEST.

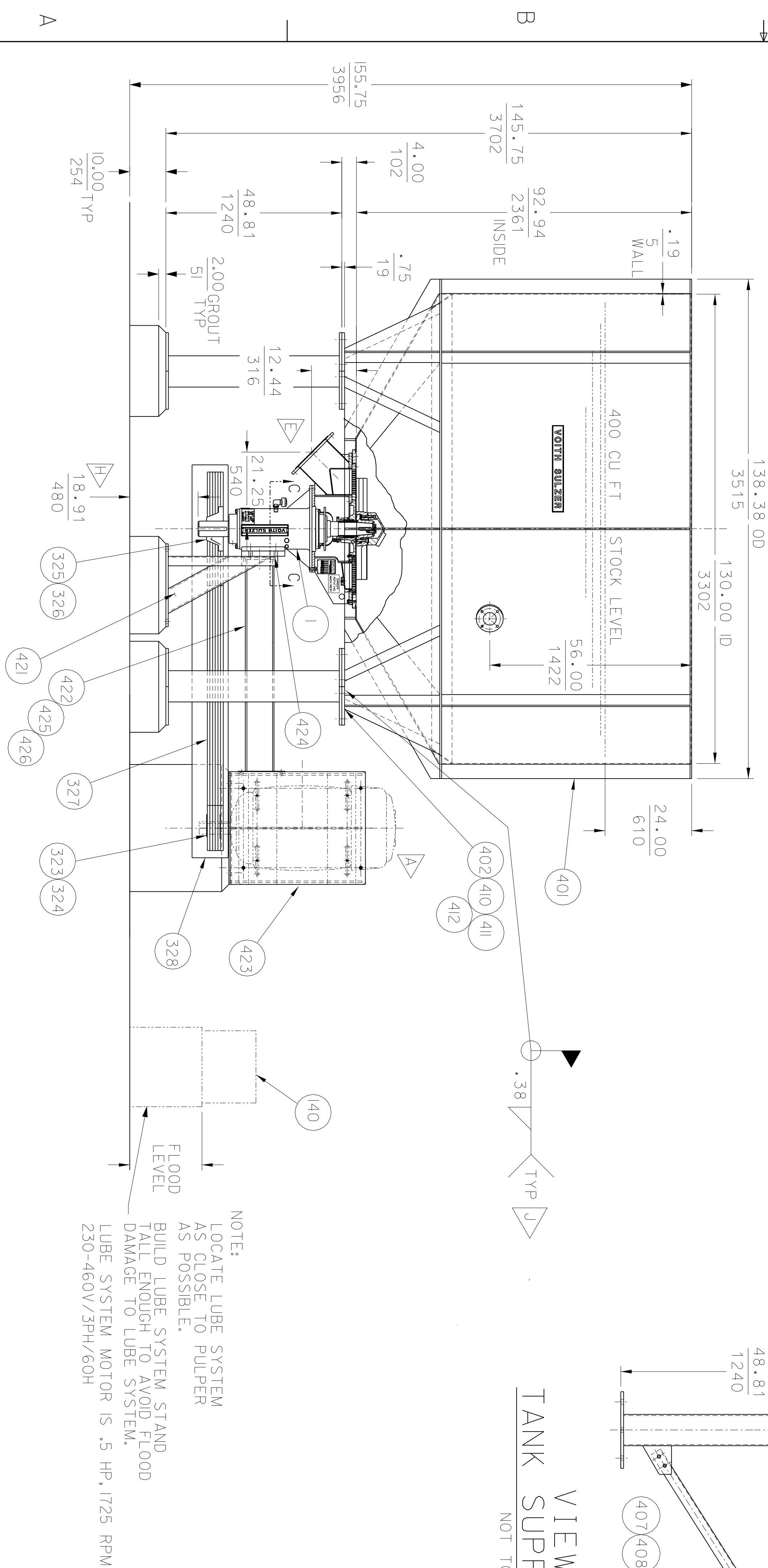
NOTE: SUPPLIED BY CUSTOMER



VIEW E-E TANK SUPPORT STRUCTURE

NOT TO SCALE

NOTE: CUSTOMER TO ALIGN CROSS-BRACING WITH TANK LEG CASSETS. MARK AND DRILL 0.75 DIA. HOLES AS REQUIRED.



NOTE:
LOCATE LUBE SYSTEM
AS CLOSE TO PULPER
AS POSSIBLE.
BUILD LUBE SYSTEM STAND
TALL ENOUGH TO AVOID FLOOD
DAMAGE TO LUBE SYSTEM.
LUBE SYSTEM MOTOR IS .5 HP. 1725 RPM
230-460V/3PH/60H

MADISON PAPER
ALSI, IL.
PO. NO. 500990
SERIAL NO. 28/2 HOAVST-333 RH
VOITH JOB NO. 65657
CUSTOMER EQUIPMENT NUMBERS:
PULPER A-021-050-22A
PULPER AGITATOR A-021-050-14A

SUPPLIED BY VOITH				
BUBBLE#	ITEM#	DESCRIPTION	QTY.	DRAWING#
1	136883	ASSY 28/2 HOAY H207 RH 3/16 0.38 X 10.00 OIL	1	D21-100096
140	123304	ASSY TOP VERT. PULPER 27H 460V, 3 PHASE, 60 HERTZ	1	D18-850017
300	107040	TOOL SET PULPER 27HD/HM	1	
323	106443	DRIVE SHEAVE 6GR 5V 12.50 O.D.	1	
324	122801	BSHG OD F 3.38 SHAFT	1	
325	109723	DRIVEN SHEAVE 6GR 5V 31.50 O.D.	1	
326	106051	BSHG OD J 4.25 SHAFT	1	
327	107020	BELT POWER BAND 3/5VYZ360	2	
328	136896	BELT GUARD, 82.9 C.D.	1	D21-724142
401	136889	TANK "BR" SBB TYPE 316L/MS 400CF 130.001ID X 93.0 IH	1	D21-103200
402	132285	TANK MTG PAD	4	D21-103118
403	136891	LEG SPT 8.0 DIA X 56.81 LG, 4 TABS	1	D21-104086
404	136892	LEG SPT 8.0 DIA X 56.81 LG, 2 TABS	2	D21-104086
405	136893	LEG SPT 8.0 DIA X 56.81 LG, 0 TABS	1	D21-104086
406	136894	ANGLE CROSS BRACE 84.83 LG	4	D21-104086
407	132284	SPACER 3.0 X 3.0 X 0.38 THK	2	B21-104069
408	100044	CAP SCR 0.62-11 X 1.5 LG GR 5	18	
409	100021	HEX NUT 0.62-11 GR 5	18	
410	104761	FLAT WASHER 1.12	16	
411	111165	CAP SCR HH GR5 1.12-TX3.00	16	
412	105826	NUT HEX GR5 1.12-7	16	
421	136897	PULPER SUPPORT 28/2HOAY	1	D21-107054
422	138317	SUPPORT BRACE, 82.9" CD	1	D21-107055
423	138318	MOTOR SPT FOR 445T FRAME MOTOR	1	D21-107056
424	103581	CAP SCR HH GR5 1.00-8 X 2.75	6	D21-107039
425	100275	CAP SCR HH GR5 0.62-11 X 1.75	6	
426	100021	NUT HEX GR5 0.62-11	6	

[illegible]