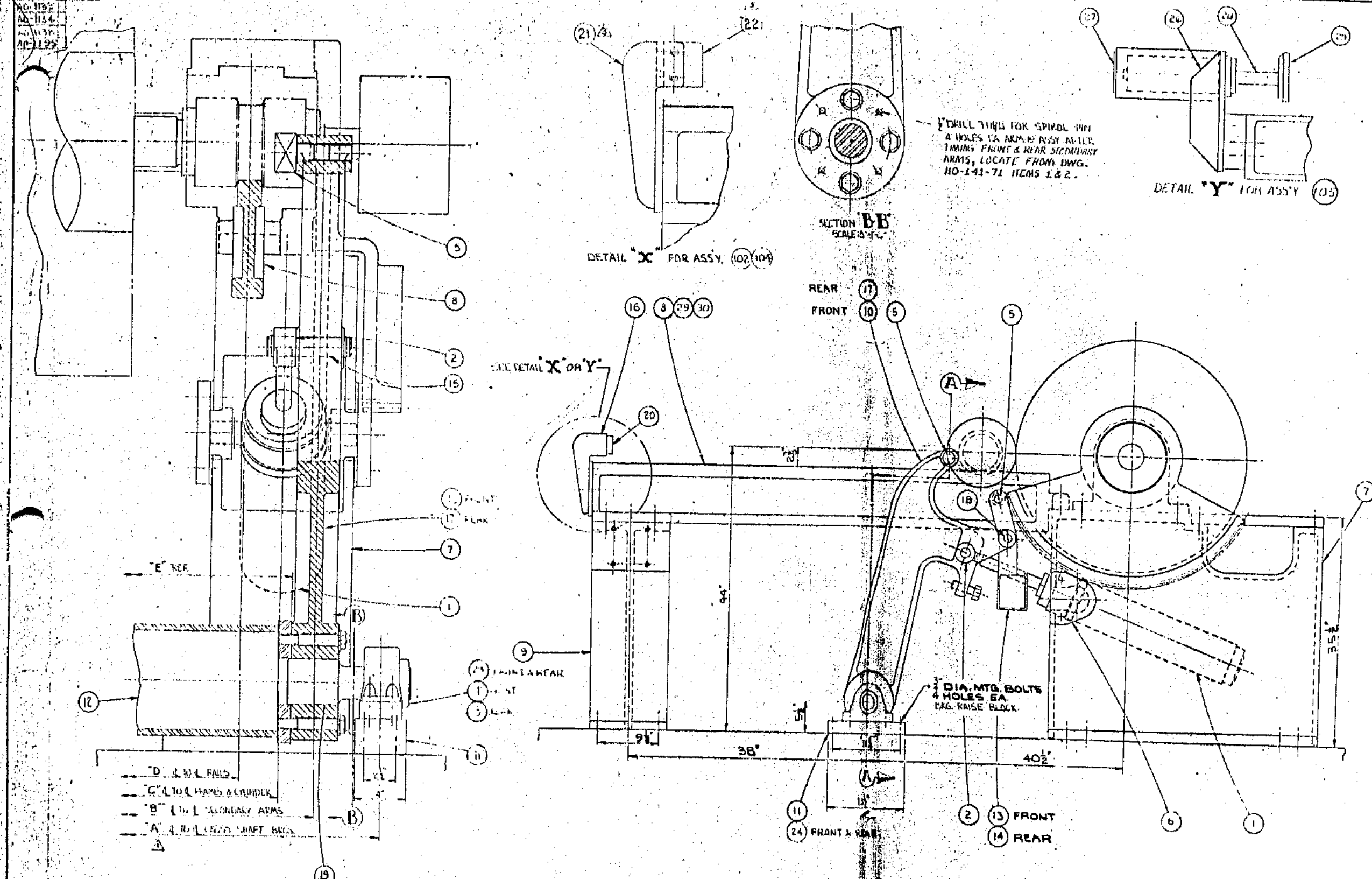


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PART	DWG. NO.	ITEM	DESCRIPTION	QTY.
1			ORTMAN MILLER MODEL 2 AIR CYLINDERS, ROD & PISTON PACKING TO BE TYPE 406, TRUNNION MOUNT, STD. PISTON ROD DIA. WITH FEMALE THD. & WRENCH FLATS, NON-CUSHIONED, ROD & BORE CHROME PLATED, 6" DIA. BORE, & 26" STROKE WITH 8" ROD EXTENSION FROM ROD END TO 2" OF PIVOT & 1/2" WHEN COMPLETELY RETRACTED.	6
2			ORTMAN MILLER ROD END FOR 6" DIA. CYLINDERS	6
3			LINKBELT PILLION BLOCK FW. *P-102440-FH FOR 2 1/2" DIA. 1/2" DIA. BAR	6
4			LINKBELT PILLION BLOCK FW. *P-102440-FH FOR 2 1/2" DIA. 1/2" DIA. BAR	6
5			MAGILL CAMROLL BRGS *CF35 3" O.D. BRG. 1 1/2" WIDE WITH 1 1/2" DIA. STUO.	6
6	CO-141-13	1	CYL. PIVOT BRKT.	4
7	AO-141-1	1	REEL FRAME	4
8	SEE TABLE	SEE TABLE	ROLLOUT RAIL	17
9	BO-141-B	1	RAIL SUPPORT	17
10	BO-141-H	1	SECONDARY ARM	6
11	CO-141-75	1	SWING ARM (LEFT)	6
12	SEE TABLE	SEE TABLE	SECONDARY ARM CROSS SHAFT	6
13	SEE TABLE	SEE TABLE	SECONDARY ARM SWING ARM (RIGHT)	6
14	SEE TABLE	SEE TABLE	SECONDARY ARM SWING ARM (RIGHT)	6
15	CO-141-30	1	AIR CYL. PIN	6
16	SEE TABLE	SEE TABLE	SPOOL STOP	17
17	CO-141-71	2	SECONDARY ARM	6
18			PIN 1 1/2" DIA. 3 1/2" LG. 1/4" X 5" CHAM BOTH ENDS (CST)	6
19	VO-141-7D	1	SECONDARY ARM JOINT	6
20	SEE TABLE	SEE TABLE	SPOOL STOP (NUMBER)	17
21	SEE TABLE	SEE TABLE	SPOOL STOP	17
22	SEE TABLE	SEE TABLE	SPOOL STOP (NUMBER)	17
23			WRENCH FLAT (1/2" DIA. 1/2" LG.)	6
24			WRENCH FLAT (1/2" DIA. 1/2" LG.)	6
25	SEE TABLE	SEE TABLE	SHOCK SPRING PLATE	17
26	SEE TABLE	SEE TABLE	SHOCK SPRING PLATE	17
27	SEE TABLE	SEE TABLE	SHOCK SPRING PLATE	17
28	SEE TABLE	SEE TABLE	SHOCK SPRING PLATE	17
29	SEE TABLE	SEE TABLE	SHOCK SPRING PLATE	17
30	SEE TABLE	SEE TABLE	SHOCK SPRING PLATE	17

ASSY. NOTE
 1- ITEM #11 TO BE PINNED TO ASSY. TO COORD. RATE
 2- PINS TO BE PINNED TO ITEM #11 TO ASSY.

104	152	153	154	155	156	157	158	159	160	161	162	163	164	165	166	167	168	169	170	171	172	173	174	175	176	177	178	179	180	181	182	183	184	185	186	187	188	189	190	191	192	193	194	195	196	197	198	199	200
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THE MANCHESTER MACHINE CO.
 MIDDLETOWN, OHIO
 ASSEMBLY OF SECONDARY ARM
 AD-1132-G