

B/M FOR PRE-ASSEMBLED DRIVES

ASSEMBLE PER DRAWING NUMBER NO 00100 FOR B/M & B/P
ASSEMBLE PER DRAWING NUMBER NO 00200 FOR POLY-BRAID

MARK NO.	REVISION LETTERS	CUSTOMER ADDRESS	JAMES KIRVEN OLD TOWN, IOWA	SHOP ORDER NO. 783401	BILL OF MATERIAL NO. 7	CONVEYOR NO. 5	DRAFTSMAN DATE	REV. A B C D E F	ALVEY INC. ST. LOUIS, MISSOURI - 63132 - USA	SHOP ORDER NO. 783401 B/M NO. 7
20										
50-6022		DRIVE UNIT C/O:	70 FPM							
50-6022		DRIVE G' END								
50-6022		INTERMEDIATE 4 1/2" - 13 1/2" CTR.								
50-1122		SNUB ROLLER MODULE								
18-9412		GEARMOTOR H.P. 1/2 R.P.M. 44								
48-11431		PLATFORM: RED. 26.2" W = 22"								
12-18003		SPROCKET 3.62" BORE 1.43"								
12-18003		SPROCKET 3.62" BORE 1.43"								
48-99503		GUARD ASSEMBLY								
47-13983		ASSEMBLY: LH X RH								
47-13983		COUPLING BRKT 12 PER ASS Y								
21										
50-6022		DRIVE UNIT C/O:	40 FPM							
50-6022		DRIVE G' END								
50-6022		INTERMEDIATE 4 1/2" - 13 1/2" CTR.								
50-1122		SNUB ROLLER MODULE								
18-9412		GEARMOTOR H.P. 1/2 R.P.M. 44								
48-11431		PLATFORM: RED. 26.2" W = 22"								
12-18003		SPROCKET 3.62" BORE 1.43"								
12-18003		SPROCKET 3.62" BORE 1.43"								
48-99503		GUARD ASSEMBLY								
47-13983		ASSEMBLY: LH X RH								
47-13983		COUPLING BRKT 12 PER ASS Y								
22										
50-6022		DRIVE UNIT C/O:	75 FPM							
50-6022		DRIVE G' END								
50-6022		INTERMEDIATE 4 1/2" - 13 1/2" CTR.								
50-1122		SNUB ROLLER MODULE								
18-9412		GEARMOTOR H.P. 3/4 R.P.M. 44								
48-11431		PLATFORM: RED. 36.2" W = 22"								
12-18003		SPROCKET 3.62" BORE 1.43"								
12-18003		SPROCKET 3.62" BORE 1.43"								
48-99503		GUARD ASSEMBLY								
47-13983		ASSEMBLY: LH X RH								
47-13983		COUPLING BRKT 12 PER ASS Y								
23										
50-6022		DRIVE UNIT C/O:	90 FPM							
50-6022		DRIVE G' END								
50-6022		INTERMEDIATE 4 1/2" - 13 1/2" CTR.								
50-1122		SNUB ROLLER MODULE								
18-9412		GEARMOTOR H.P. 1/2 R.P.M. 50								
48-11431		PLATFORM: RED. 17.5" W = 22"								
12-18003		SPROCKET 3.62" BORE 1.43"								
12-18003		SPROCKET 3.62" BORE 1.43"								
48-99503		GUARD ASSEMBLY								
47-13983		ASSEMBLY: LH X RH								
47-13983		COUPLING BRKT 12 PER ASS Y								
24										
50-6022		DRIVE UNIT C/O:	60 FPM							
50-6022		DRIVE STOP SPECK UNIT								
50-6022		INTERMEDIATE SLIDER BED								
50-1122		SNUB ROLLER MODULE								
18-9412		GEARMOTOR H.P. 1/2 R.P.M. 44								
48-11431		PLATFORM: RED. 17.5" W = 22"								
12-18003		SPROCKET 3.62" BORE 1.43"								
12-18003		SPROCKET 3.62" BORE 1.43"								
48-99503		GUARD ASSEMBLY								
47-13983		ASSEMBLY: LH X RH								
47-13983		COUPLING BRKT 12 PER ASS Y								
25										
50-6022		DRIVE UNIT C/O:	90 FPM							
50-6022		DRIVE G' END								
50-6022		INTERMEDIATE 4 1/2" CTR.								
50-1122		SNUB ROLLER MODULE								
18-9412		GEARMOTOR H.P. 3/4 R.P.M. 58								
48-11431		PLATFORM: RED. 20.0" W = 22"								
12-18003		SPROCKET 3.62" BORE 1.43"								
12-18003		SPROCKET 3.62" BORE 1.43"								
48-99503		GUARD ASSEMBLY								
47-13983		ASSEMBLY: LH X RH								
47-13983		COUPLING BRKT 12 PER ASS Y								
26										
50-6022		DRIVE UNIT C/O:	60 FPM							
50-6022		DRIVE STOP SPECK UNIT								
50-6022		INTERMEDIATE SLIDER BED								
50-1122		SNUB ROLLER MODULE								
18-9412		GEARMOTOR H.P. 1/2 R.P.M. 44								
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47-13983		ASSEMBLY: LH X RH								
47-13983		COUPLING BRKT 12 PER ASS Y								
27										
50-6022		DRIVE UNIT C/O:	60 FPM							
50-6022		DRIVE STOP SPECK UNIT								
50-6022		INTERMEDIATE SLIDER BED								
50-1122		SNUB ROLLER MODULE								
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47-13983		ASSEMBLY: LH X RH								
47-13983		COUPLING BRKT 12 PER ASS Y								
28										
50-6022		DRIVE UNIT C/O:	70 FPM							
50-6022		DRIVE G' END								
50-6022		INTERMEDIATE 4 1/2" - 13 1/2" CTR.								
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29										
50-6022		DRIVE UNIT C/O:	70 FPM							
50-6022		DRIVE G' END								
50-6022		INTERMEDIATE 4 1/2" - 13 1/2" CTR.								
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30										
50-6022		DRIVE UNIT C/O:	70 FPM							
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31										
50-6022		DRIVE UNIT C/O:	70 FPM							
50-6022		DRIVE G' END								
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32										
50-6022		DRIVE UNIT C/O:	70 FPM							
50-6022		DRIVE G' END								
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47-13983		COUPLING BRKT 12 PER ASS Y								
34										
50-6022		DRIVE UNIT C/O:	70 FPM							
50-6022		DRIVE G' END								
50-6022		INTERMEDIATE 4 1/2" - 13 1/2" CTR.								
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