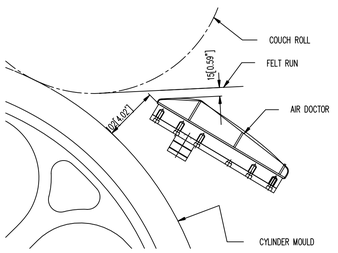
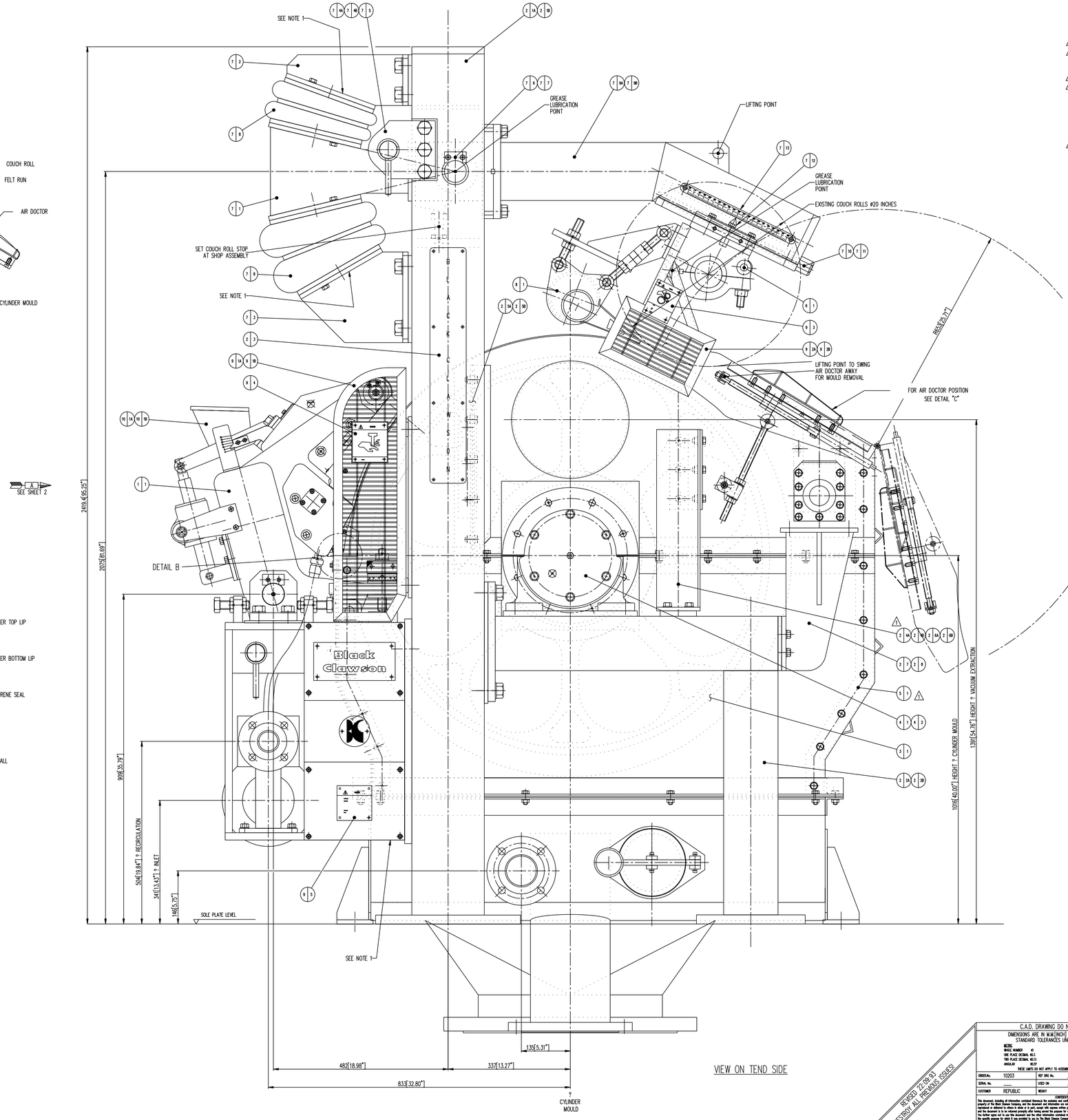
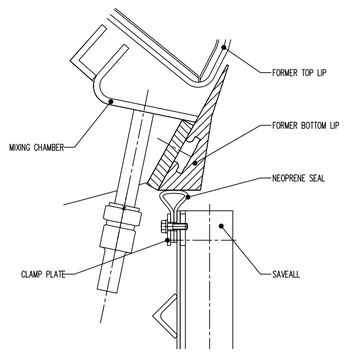
120E10144



DETAIL "C"
AIR DOCTOR SET UP
REQUIREMENT
(TYPICAL FOR ALL COUCH
ROLL POSITIONS)





DETAIL 'B'
SCALE 1:2
ARRANGEMENT OF VACUUM SEAL
BETWEEN SAVEALL AND FORMER BOTTOM LIP

NOTES

1. CUSTOMER AIR CONNECTION POINTS REQUIRE ¼"NPT MALE FITTING

VIEW ON TEND SIDE

ITEM No.		DRAWING No. PART No.	QTY	MATERIAL	DESCRIPTION
-	*	120E10144	1	ASSEMBLY	FRAMING ASSEMBLY - BRISTOL FORMER
1	1	120E10147	1	ASSEMBLY	BRISTOL FORMER ASSEMBLY
2	1A	E102313	1	.	SUPPORT COLUMN - AS DRAWN (TEND SIDE)
2	1B	E102313	1	.	SUPPORT COLUMN - OPP.HAND (DRIVE SIDE)
2	2A	D105388	1	.	SUPPORT LEG - AS DRAWN (TEND SIDE)
2	2B	D105388	1	.	SUPPORT LEG - OPP.HAND (DRIVE HAND)
2	3	D105232	1	.	NAMEPLATE (TEND SIDE ONLY)
2	4A	C109955	1	.	SAVEALL SUPPORT BRACKET - AS DRAWN (TEND SIDE)
2	4B	C109955	1	.	SAVEALL SUPPORT BRACKET - OPP.HAND (DRIVE SIDE)
2	5A	C109954	1	.	SAVEALL SUPPORT BRACKET - AS DRAWN (TEND SIDE)
2	5B	C109954	1	.	SAVEALL SUPPORT BRACKET - OPP.HAND (DRIVE SIDE)
2	6A	PB113812	1	.	BRACKET - AS DRAWN (TEND SIDE)
2	6B	PB113812	1	.	BRACKET - OPP.HAND (DRIVE SIDE)
2	7	D105405	1	.	SHOWER BRACKET - FRONT
2	8	D105406	1	.	SHOWER BRACKET - REAR
3	1	160D10010	1	CUSTOMER SUPPLY	CYLINDER MOULD #1220mm
4	1	160C10006	1	ASSEMBLY	CYLINDER MOULD BEARING ASSEMBLY FRONT (FIXED)
4	2	160C10007	1	ASSEMBLY	CYLINDER MOULD BEARING ASSEMBLY REAR (FIXED)
5	1	123010329	1	ASSEMBLY	SAVEALL ASSEMBLY
6	1	PB113700	2	ASSEMBLY	COUCH ROLL BRACKET ASSEMBLY
7	1	D105387	2	.	COUCH ROLL LOADING ARM
7	2	C109901	2	.	AIR STROKE BRACKET - TOP
7	3	C109902	2	.	AIRSTROKE BRACKET - BOTTOM
7	4A	PB113713	1	.	SUNDAY PIN BRACKET - AS DRAWN
7	4B	PB113713	1	.	SUNDAY PIN BRACKET - OPP.HAND
7	5	PB113271	2	.	SUNDAY PIN
7	6	PB113714	2	.	PIVOT PIN
7	7	PB113738	2	.	LOCKING PLATE
7	8	8000634	4	PURCHASE	FIRESTONE TYPE 22 AIRSTROKE ACTUATOR BELLOWS
7	9A	E102318	1	.	COUCH ROLL ARM - AS DRAWN
7	9B	E102318	1	.	COUCH ROLL ARM - OPP.HAND
7	10	PB113716	2	.	ADJUSTING SCREW
7	11	B110281	2	.	ACME NUT
7	12	PB113718	2	.	INDICATOR POINTER
7	13	PB113717	2	.	SCALE
8	1	178D10020	1	ASSEMBLY	SUCTION SLICE ASSEMBLY
9	1A	C109909	1	.	FINGER GUARD - AS DRAWN
9	1B	C109909	1	.	FINGER GUARD - OPP.HAND
9	2A	C109911	1	.	NIP GUARD - AS DRAWN
9	2B	C109911	1	.	NIP GUARD - OPP.HAND
9	3	PB113390	2	.	SAFETY SIGN "IN RUNNING NIP"
9	4	PB113774	2	.	SAFETY SIGN "PINCH POINT"
9	5	PB113385	2	.	SAFETY SIGN
10	1A	C109966	1	.	AIR DOCTOR STAND - AS DRAWN (TEND SIDE)
10	1B	C109966	1	.	AIR DOCTOR STAND - OPP.HAND (DRIVE SIDE)

C.A.D. DRAWING DO NOT UPDATE MANUALLY

DIMENSIONS ARE IN M.M.[INCH] UNLESS OTHERWISE SPECIFIED
STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED

METRIC		INCH	
WHOLE NUMBER	±1	ONE PLACE DECIMAL	±0.04
ONE PLACE DECIMAL	±0.3	TWO PLACE DECIMAL	±0.01
TWO PLACE DECIMAL	±0.13	THREE PLACE DECIMAL	±0.005
ANGULAR	±0.5°	ANGULAR	±0.5°

THESE LIMITS DO NOT APPLY TO ASSEMBLY OR FOUNDATION PLAN DRAWINGS

ORDER No.	10203	REF DRG No.	___
SERIAL No.	___	USED ON	___
CUSTOMER	REPUBLIC	WEIGHT	___
SUPERSEDES	___		
SUPERSEDED BY	___		
PATTERN No.	___		

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REVISED 22.09.93
DESTROY ALL PREVIOUS ISSUES

No.	REVISION	ZONE	DATE	BY	CHKD	SHOP APPLIED
1	DETAIL "C" ADDED ITEMS 2-4A,4B & 7-8A,8B MODIFIED. SAVEALL SYSTEM ITEM 5-1 AMENDED	*	22.09.93	RK	RK	43496

Black Clawson Company
BLACK CLAWSON INTERNATIONAL LIMITED
NEWPORT GWENT NP9 2YT U.K.

TITLE: BRISTOL FORMER
FRAME ASSEMBLY

DRAWN	TWL	DATE	20.07.93
CHECKED	BW	DATE	28.07.93
APPROVED	BW	DATE	28.07.93

THIRD ANGLE PROJECTION
SCALE 1:4
DRG. No. 120E10144
REV 1
SHEET 1 OF 2
SIZE A2