



TUSA I PHYSICAL DATA:

- \* A TUSA TRACK CENTER LINE TO DRUM CENTER LINE, MEASUREMENT(S) TAKEN AT END(S) OF DRUM, FRONT END = 38" REAR END (IF ANGLED) = 34"
- \* B SPOOL CENTERLINE TO DRUM CENTERLINE = 15"
- \* C BOTTOM OF CMB TO FLOOR, MEASUREMENT(S) TAKEN AT END(S) OF DRUM, FRONT END = 31" REAR END (IF TILTED) = \_\_\_\_\_
- \* D TRIM EDGE TO BRAKE CYLINDER CENTER LINE = 12"
- \* E TUSA TO BRAKE CYLINDER CENTER LINE = 28.25"
- \* F LENGTH OF LEAD IN TRACK = 19.5"
- \* G LENGTH OF CROSS MACH. TRK (N/A IF EASYFLD) = \_\_\_\_\_
- \* H LENGTH OF CURVE = \_\_\_\_\_
- \* I TOTAL TRACK LENGTH (IF NOT EASYFLD) = 186"
- \* J1 TYPE OF BRACING = ANGLES W/ SUPPORT TUBES OR  FLOOR STANDS
- \* J2 TYPE OF BRACING = ANGLES W/ SUPPORT TUBES OR  FLOOR STANDS
- PRIMARY LIMIT SWITCH Y or  N CABLE LENGTH = \_\_\_\_\_
- APRON  or N APRON LENGTH = 138"
- \* K CROSS MACHINE BEAM LENGTH = 203.5"
- \* L TRACK HOUSING (OR EASYFLD) LENGTH = 137.25"
- \* M BAND SUPPLY SYSTEM

PB STAND or PB FLOOR or UNIBAND or BIG  ROLL or OTHER \_\_\_\_\_

TUSA I DATA:

- LOAD PRESSURE = 65
- LOOP PRESSURE = 50
- CUTTER PRESSURE (READ ONLY) = 70
- FEED PRESS PRESSURE = 50
- BRAKE PRESSURE = 40
- FEED ACTUATOR PRESSURE (READ ONLY) = 72
- FEED DELAY = 0
- RESET TIME = 10
- MACHINE SERIAL # = 0729107
- PAPERBAND TYPE = 2201B
- REMOTE FEED  OR N CABLE LENGTH = 10 FT

PAPER MACHINE CHARACTERISTICS:

- LEFT OR RIGHT HAND MACHINE
- REEL DRUM SPEED (min/max) = 370 - 625
- SPOOL DIAMETER = 16
- SPOOL SURFACE TYPE = coated or  steel
- REEL DRUM DIAMETER = 36
- REEL DRUM CHARACTERISTIC =  smooth or grooved
- TAIL FEEDER = airtray / rope /  none
- SPOOL STARTER = NONE
- MACHINE TYPE = \_\_\_\_\_ MODEL = \_\_\_\_\_

PAPER CHARACTERISTICS:

- SHEET TRIM (max/min) = 150 / 152
- BASIS WEIGHT (max/min) = 69 / 135 UNITS = Rec
- CALIPER (max/min) = \_\_\_\_\_

MEASUREMENTS INCH MILLIMETER

ULTRAFORMER

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**TUSA IE**  
 TURN-UP-SYSTEM

MILL: Activity Packaging PM# 6

LOCATION: Philadelphia, PA

ELEVATION - AS INSTALLED DWG # ASINSTL1

AS INSTALLED BY <u>Curtis Williams</u>	DATE <u>1-8-08</u>
DRAWN BY <u>Todd Smith</u>	DATE <u>9/5/06</u>
SCALE <u>XX</u>	SHEET <u>1</u> OF <u>1</u>