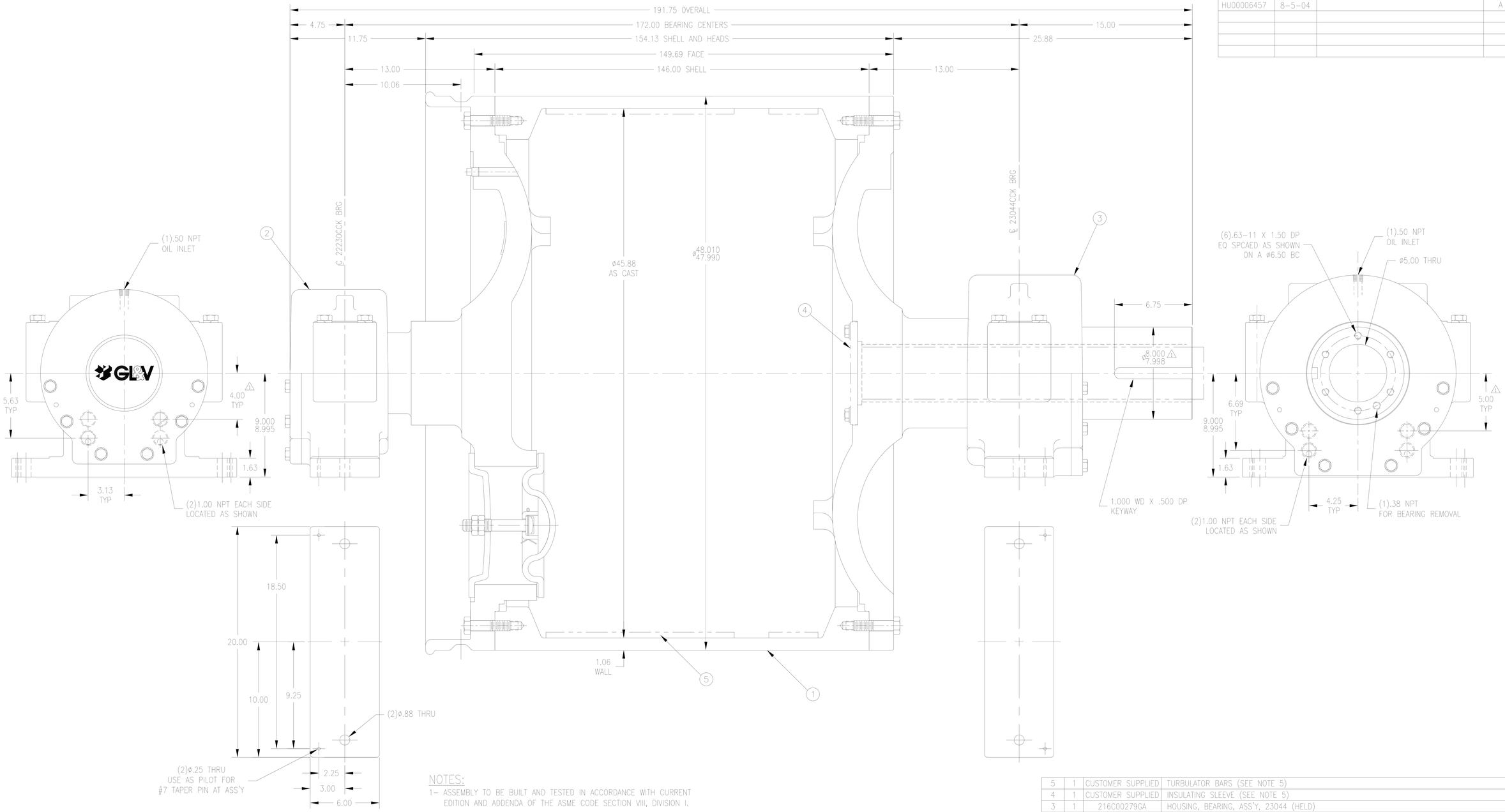
OEM Sales & Service of products for the Pulp and Paper Industry including: Albia, Beloit-Jones, Beloit-Lenox, Black Clawson-Kennedy, Canron, Celleco, Dorr-Oliver, Hedemora, Impco, LaValley, National Refiner Plate, and Sandy Hill.

JOB #	DATE	NEXT ASSEMBLY	GROUP
HU00006457	8-5-04		A



NOTES:

1- ASSEMBLY TO BE BUILT AND TESTED IN ACCORDANCE WITH CURRENT EDITION AND ADDENDA OF THE ASME CODE SECTION VIII, DIVISION I.

2- MAXIMUM OPERATING TEMPERATURE OF 450° F AT MAWP OF 125 PSI.

3- BEARINGS AND BEARING HOUSINGS TO BE SHIPPED LOOSE. SHOWN ASSEMBLED FOR CLARITY ONLY.

4- BEARING HOUSING FOOTPRINT DIMENSIONS ARE TYPICAL.

5- CUSTOMER SUPPLIED INSULATING SLEEVE AND TURBULATOR BARS TO BE INSTALLED BY GL&V.

ITEM	GP A	DWG. # / PART #	DESCRIPTION
5	1	CUSTOMER SUPPLIED	TURBULATOR BARS (SEE NOTE 5)
4	1	CUSTOMER SUPPLIED	INSULATING SLEEVE (SEE NOTE 5)
3	1	216C00279GA	HOUSING, BEARING, ASS'Y, 23044 (HELD)
2	1	216C00278GA	HOUSING, BEARING, ASS'Y, 22230 (FREE)
1	1	131D01023GA	DRYER, ASS'Y, 48" DIA X 149.69, CORED

DIMENSIONS SPECIFIED IN THIS MATERIAL LIST ARE FINISHED DIMENSIONS AND DO NOT INCLUDE ALLOWANCES FOR MACHINING. STOCK SIZES MAY BE LARGER.

REV.	ECN#	DESCRIPTION	BY	DATE	APP'D
1	011630	REVISED HOLE LOCATIONS, DIM 8.000/7.998 WAS 8.000/7.995	MM	9-23-04	BSP

STANDARD TOLERANCES
UNLESS OTHERWISE NOTED.

FUNCTION		MACHINING	WELDMENT	CASTING	SHEET METAL
2 PLACE DECIMAL	0" - 24"	± .010	± .08	± .06	± .03
	OVER 24"	± .010	± .12	± .12	± .06
3 PLACE DECIMAL	0" - 24"	± .005			
	OVER 24"	± .005			
ANGULAR		± .50°	± 1°	± 1°	± .5°

ALL FINISHES ARE DESIGNATED BY A.S.A. STANDARDS IN MICRO-INCHES

REFERENCE DWG.

SUPERSEDES DWG.

DEBURR AND/OR BREAK ALL SHARP CORNERS OR EDGES .03 RAD. MAX

EST. WEIGHT 10,915 LBS

DR. BSP DATE 8-6-04
CK. SRG DATE 8-11-04
APP'D DATE
SCALE 1 : 4
CODE ACCEPTANCE 48-97

GL&V USA Inc.
27 ALLEN STREET, HUDSON FALLS, NEW YORK 12839 USA
TEL: +1-518-747-2444 FAX: +1-518-747-1320 WEB: www.glv.com

TITLE
DRYER & BRG ASS'Y, 48" X 149.69, CORED

PROJECT

SHT. OF

DWG. NO. 131D01022

REV. 1

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