

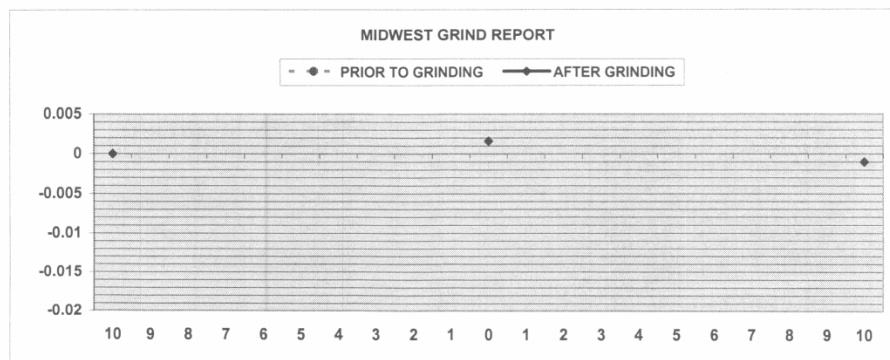


Customer	<u>Hamilton Machine</u>	Shop Order	<u>G00-4721</u>
Location	<u>Hamilton, Ohio</u>	Date	<u>16-Apr-2010</u>
Customer P. O.	<u>5355</u>		

Roll Description	<u>37</u>	Dia. X	<u>202</u>	Face	<u>R.C. Suction Couch</u>
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Roll Number	<u>na</u>	Roll Weight	
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REQUIREMENTS:			
<u>0</u>	Crown	<u>0</u>	Dubb
<u>40-60 Ra</u>	Finish		
<u>Shore A Durometer for Couch Rolls</u>			



(Measurements start at 1-1/2" from ends)

Measurement Point	Prior to Grind	After Grind
D.S. 10		0
9		
8		
7		
6		
5		
4		
3		
2		
1		
0		0.0016
1		
2		
3		
4		
5		
6		
7		
8		
9		
10		-0.001

Before Grinding			
Station	10	0	10
Diameter		37.028"	
Finish		12 P&J	
Hardness			
T.I.R.	.010" ds		.015"

Comments: new cover by others

After Grinding			
Station	10	0	10
Diameter		36.967"	
Finish		smooth	
Hardness		12 P&J	
T.I.R.		.001"	