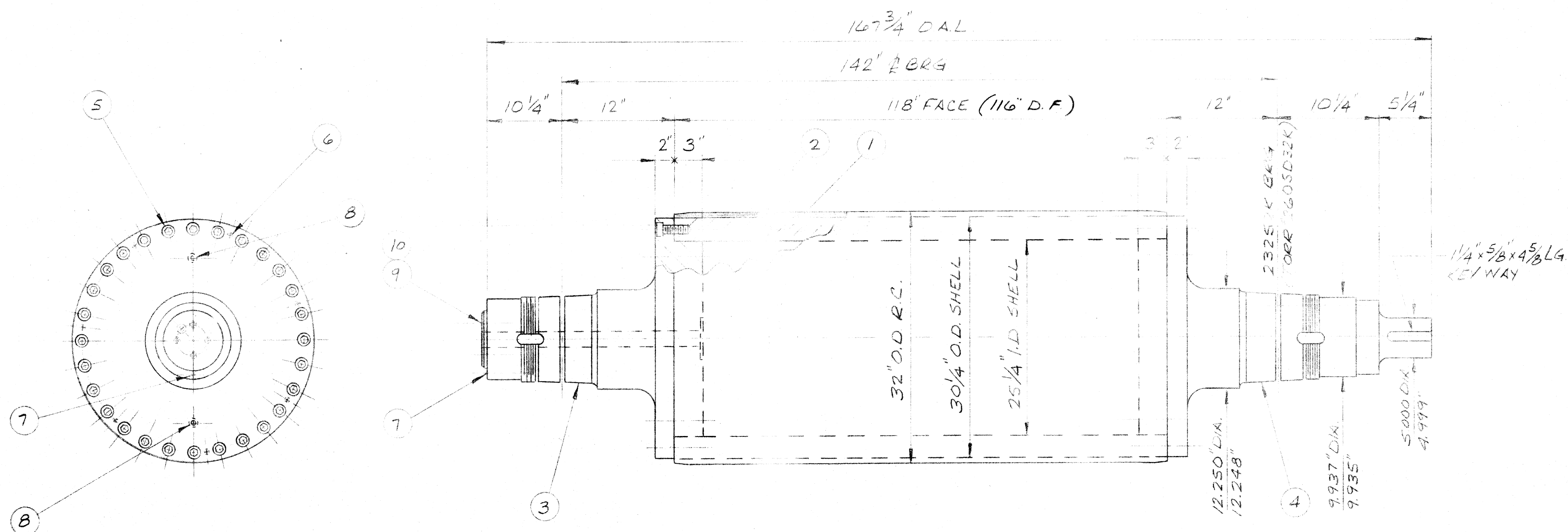


NOTES:

1. BALANCE SPECIFICATION SEE DWG B-8741-4
2. DESIGN LOAD 1200 PLI
3. DESIGN SPEED 750 FPM
4. FINAL T.I.R = .005"
5. GRIND CROWN .005" ON DIA. FOR 500 PLI
6. DUB. COVER 1/8" ON DIA. x 1" BOTH ENDS
7. TORQUE HEAD BOLT TO 320 FT-LBS USING SIEZE
8. STAMP LG ORDER NO. & DRAWING NO. ON JOURNAL ENDS
9. SHIPPING BOX INSIDE DIM. ARE 38"x38"x174"
10. PROVISIONS FOR WATER COOLING PROVIDED

S.O. NO.		NO REQ'D	TITLE: PRESS ROLL		B.M. No.		REV.	PROD.
			CUSTOMER:	ISSUED BY:	BM- C-6496-37		A	INV.
			LC.—	SHEET / OF /				
ITEM NO.	QUAN.	TOTAL QUAN.	DESCRIPTION		DRAWING NO.	S.	P.O.	VENDOR
1	1		PRESS ROLL SHELL CENT CAST ST'L		B-6497-32	X		PROC.
2	1		RUBER COVER 32"D.O. x 7/8"THK x 113"FACE					
			5-W AQUA WELL II, BLIND DRILLED, #3			X		ACCT.
			STD.,"DRI-PRESS" DESIGN, 15 P&J			X		
3	1		FRONT HEAD F ST'L		C-4698-59	X		PURCH.
4	1		REAR HEAD F ST'L		C-4698-65	X		
5	50		7/8"-9NC x 3"LG. SHCS A-ALLOY ST'L,UMBRAGO					ENG.
6	14		3/4"10NC x 2"LG. SOC SET SCR S/S					PROD.
7	2		1/8"NPT C'SUNK PIPE PLUG BRASS					REC.
8	4		3/4"NPT C'SUNK PIPE PLUG BRASS					
9	1		COVER, WATER COOLING HOLE ST'L		A-8919-1	X		S.O.F.
10	4		1/2"-13NC x 3/4"LG HHCS ST'L					
11	1		SHIPPING BOX 38"x38"x174"1/2 DIM'S.					



△ 5-19-86 MRS ADDED CROWN P&J WAS 14-15		MACHINING TOLERANCES UNLESS OTHERWISE SPECIFIED FRAC. DIM. ± 1/32" ANGLES ± 1/2° DEC. DIM. X.XX ± .020" √ = 125 FINISH BREAK ALL SHARP EDGES DEC. DIM. X.XXX ± .005"		PRESS ROLL (1ST TOP)	
REVISIONS		SCALE: N.T.S.		DWN. BY: T-KHA	
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		FIN. WT: 9940#		CHK'D. BY: MRS	
				DRAWING NO. C-6496-37	
				REV. A	