

This machine is designed to produce round, oval or rectangular lollipops from a candy rope, by sizing, shaping, cutting off, inserting a stick and wrapping. It is ideally suited for a candy rope with a design worked in the centre which shows attractively through the completed wrap. The E.L.W. can also be supplied for cutting and wrapping without inserting a stick. It is suitable for use with high-boiled sugar or low-boiled products.

Various machine sections are pivoted to give ease of access for cleaning thus increasing production time.

STYLE OF WRAP

Twist/crimp wrap, i.e. twist at end of lollipop and crimp at the opposite end over the stick.

Double-end crimp wrap.

Double-end twist wrap.

Fantail/rat tail twist, i.e. fantail at end of lollipop and rat tail twist at opposite end over stick.

WRAPPING MATERIALS

Moistureproof, heat sealing, transparent cellulose film.

Reel core diameter ... 77 mm. (3")

Maximum outside diameter ... 355 mm. (14")

Other reel core diameters can be accommodated specially.

LOLLIPOP STICKS

Paper stick 76×3 mm. ($3'' \times \frac{1}{8}''$) diameter.

FEEDING

Candy: Plastic rope drawn from a suitable batch roller through four pairs of sizing rollers.

Standard infeed height 1200 mm ($47\frac{1}{4}''$).

Stick: hopper.

DISCHARGE

Alternative arrangements are possible as follows.

1. Delivery belt approximately 457 mm. (18") long.
2. Chute discharge in line with machine.
3. Chute discharge at right angles to the machine.

SPEED

Up to 175 pieces per minute depending upon size and nature of the piece produced.

INTERCHANGEABILITY AND SIZE LIMITS

Change of size is effected by change parts.

Diameter or diagonal: 44 mm ($1\frac{3}{4}''$).

Thickness (cut-off): 8 to 16 mm. ($\frac{5}{16}''$ to $\frac{5}{8}''$)

POWER REQUIREMENTS

Motors: Main drive: 3 h.p.

Candy knife: $\frac{3}{4}$ h.p.

Discharge belt: $\frac{1}{10}$ h.p. motor

Heaters: Outer crimp: 200 w

Outer twist: 400 w

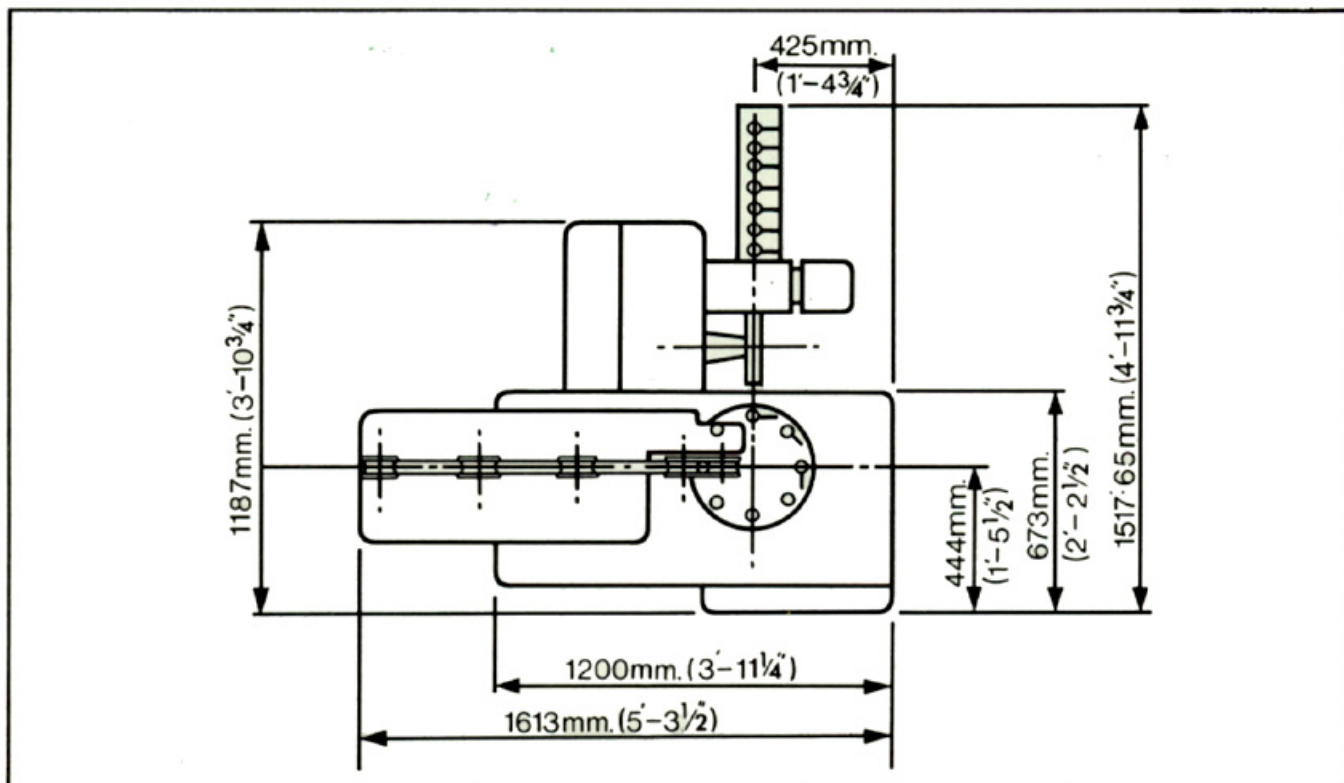
Rollers: 1200 w

APPROXIMATE SHIPPING SPECIFICATION

Net weight: 1,430 kg. (3,152 lbs.)

Gross weight: 1,730 kg. (3,814 lbs.)

Case size: 5.1m³ (180 cubic feet).



We reserve the right to amend, without prior notice, the information given in this leaflet. Any sale will be subject to the company's Conditions of Sale.



ROSE BROTHERS (GAINSBOROUGH) LIMITED

A Baker Perkins Company

Albion Works Gainsborough Lincolnshire

Telephone Gainsborough 2231 STD OGA7 2231 Telex 56241 Telegrams Rose Telex Gainsborough