

Maintenance Instruction for PGX-2500N

First Edition: 7 October 1998

Waida Mfg. Co., Ltd.

CONTENTS

1.	Outline	1
2.	Configuration	2
2-1	Sketch drawing of control panel	2
2-2	Interior layout of control panel	3
2-3	Main parts list for control panel.....	4
2-4	Sketch drawing of pendant	6
2-5	Sketch drawing of the interior of pendant.....	7
2-6	Main parts list for pendant	8
2-7	Layout of board rack.....	9
3.	System Block Diagram	10
4.	Routine Maintenance	11
4-1	Handling of floppy disk driver (FDD)	11
4-2	Inspection and maintenance of heat exchanger and stirring fan	11
4-3	Battery replacing	12
4-4	Panel cleaning	12
5.	Maintenance Instruments	13
6.	If an Error has Occurred	14
7.	Other Corrective Actions to deal with a Failure in Correct Operation	16
7-1	Problems for which no error messages are displayed	16
7-2	Corrective actions designated by the manufacturer	17
8.	Error Correction	20
8-1	Corrective actions to deal with errors	20
8-2	Error list	22
9.	Error Description	26