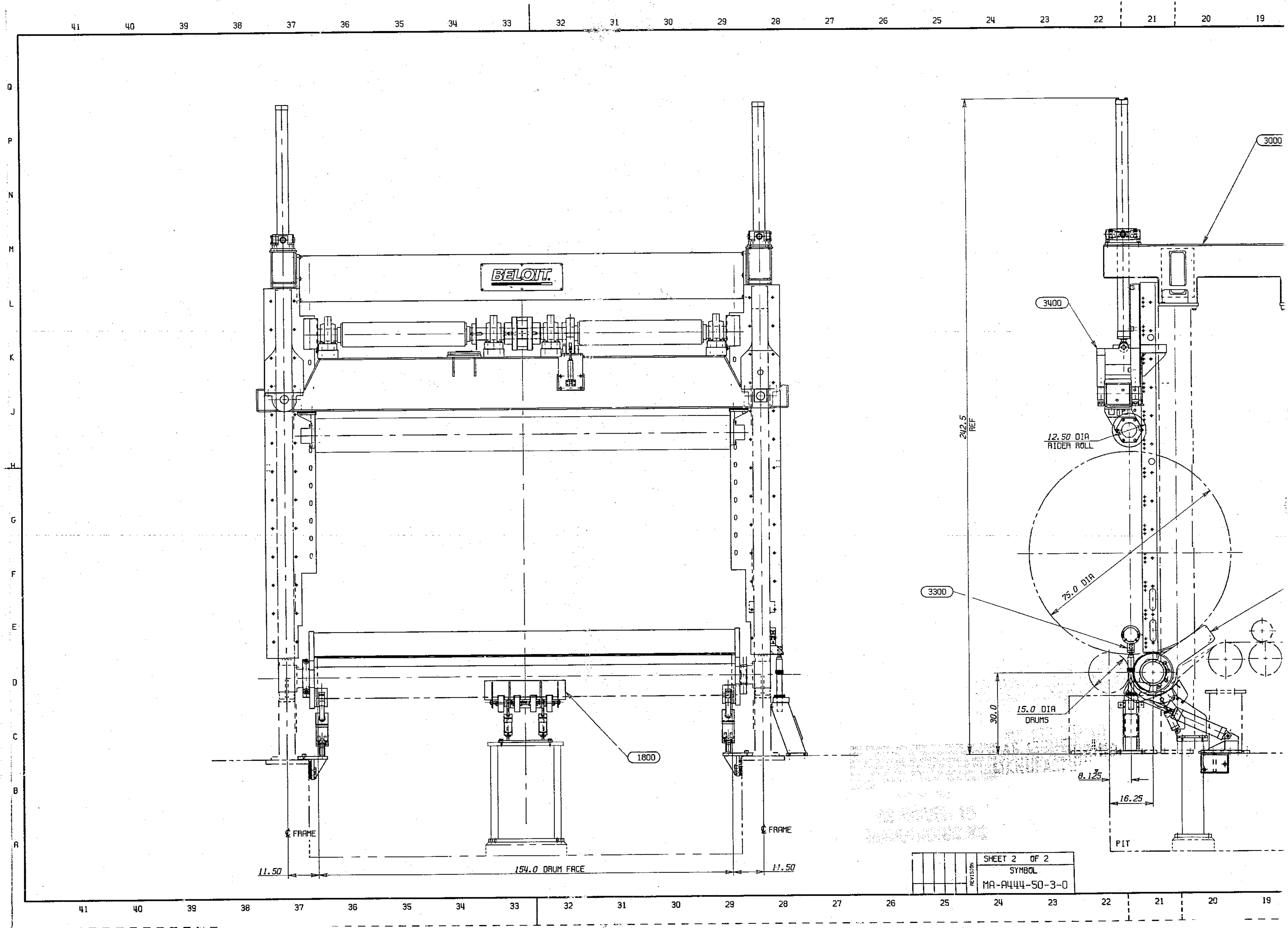
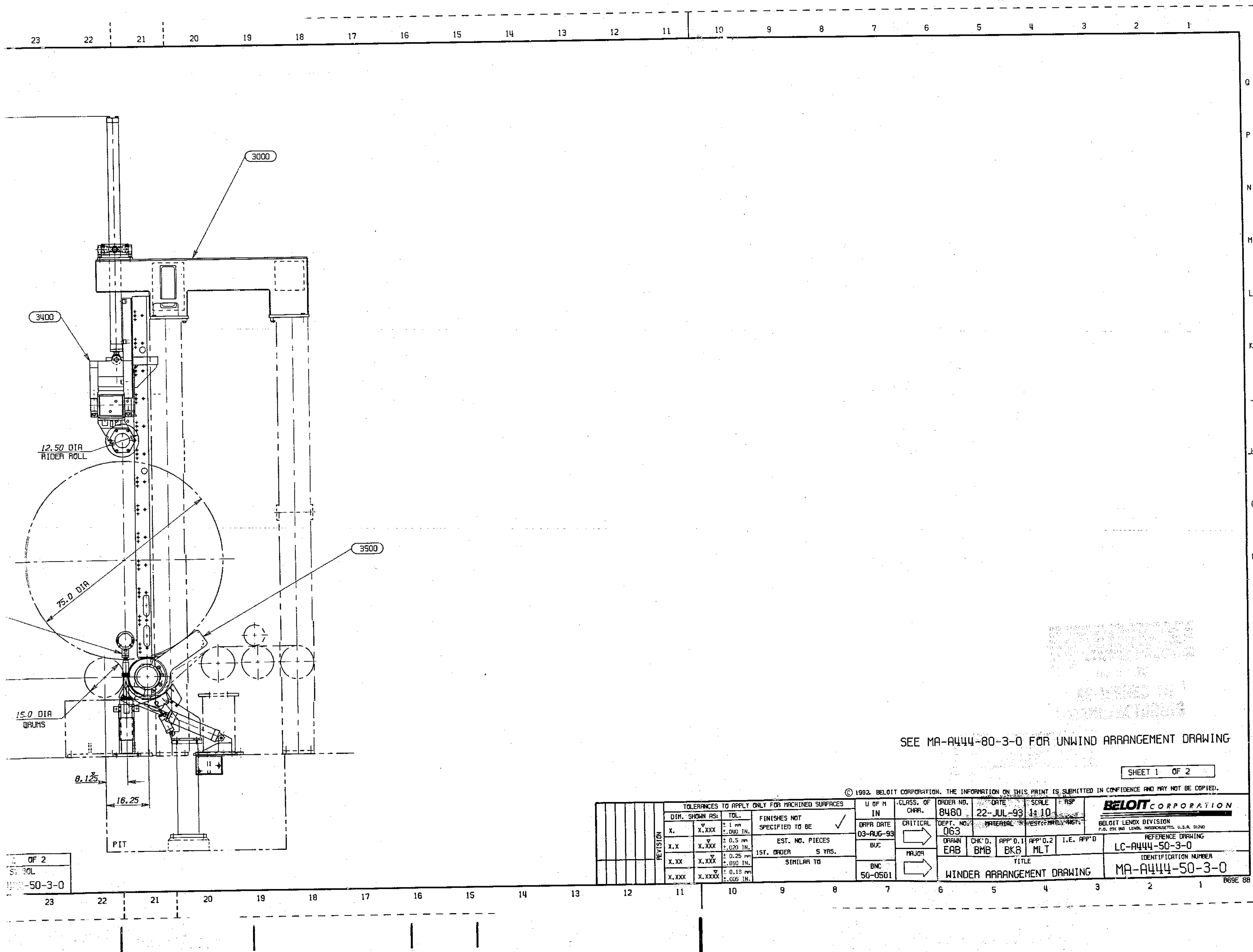






SEE MA-A444-80-3-0 FOR UNWIND ARRANGEMENT DRAWING

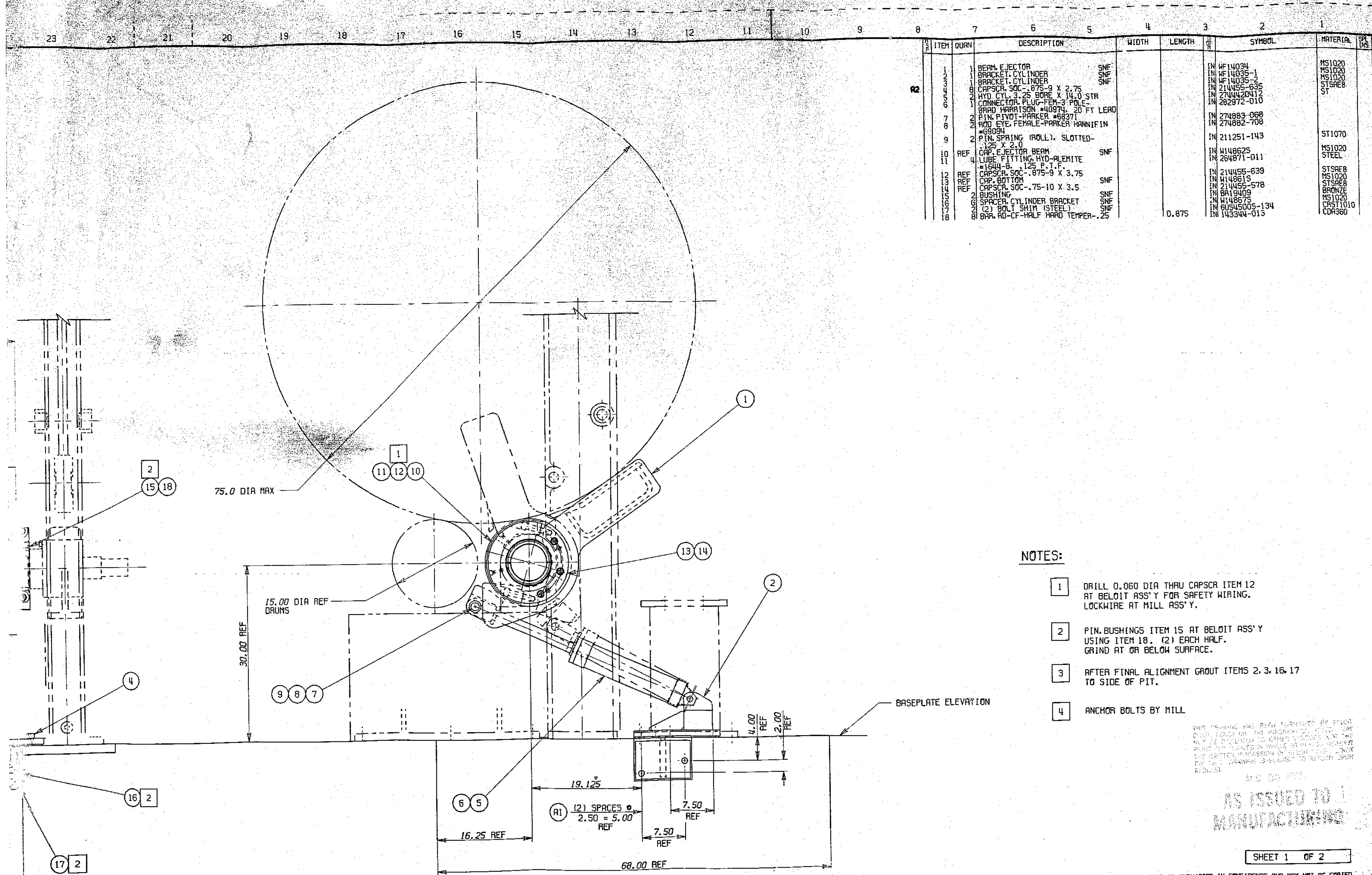
SHEET 1 OF 2

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TOLERANCES TO APPLY ONLY FOR MACHINED SURFACES				U OF M IN	CLASS. OF CHRG.	ORDER NO. 8480	DATE 22-JUL-93	SCALE 1:10	ASP	BELOIT CORPORATION			
DIM. SHOWN AS	TOL.	FINISHES NOT SPECIFIED TO BE	EST. NO. PIECES							BELOIT LENOX DIVISION P.O. BOX 600, LENOX, MASSACHUSETTS, U.S.A. 01240			
X.	X.XXX	± 1 mm ± .040 IN.	✓	03-AUG-93	CRITICAL	DEPT. NO. 063	DRAWN EAB	CHK'D. BMB	APP'D.1 BKS	APP'D.2 MLT	I.E. APP'D	REFERENCE DRAWING LC-A444-50-3-0	
X.X	X.XXX	± 0.5 mm ± .020 IN.	EST. NO. PIECES 1ST. ORDER 5 YRS.	BUC	MAJOR	TITLE WINDER ARRANGEMENT DRAWING						IDENTIFICATION NUMBER MA-A444-50-3-0	
X.XX	X.XXX	± 0.25 mm ± .010 IN.	SIMILAR TO	BNC	50-0501								
X.XXX	X.XXXX	± 0.13 mm ± .005 IN.											

OF 2
SYMBOL
50-3-0

BEL-CADD



ITEM	QTY	DESCRIPTION	WIDTH	LENGTH	SYMBOL	MATERIAL
1	1	BEAM EJECTOR			IN W14034	MS1020
2	1	BRACKET CYLINDER			IN W14035-1	MS1020
3	1	BRACKET CYLINDER			IN W14035-2	MS1020
4	1	CAPSCA SOC-.875-9 X 2.75			IN 214455-635	STSAE8
5	1	HYD CYL 3.25 BORE X 14.0 STR			IN 2744420412	ST
6	1	CONNECTOR PLUG-FEM-3 POLE			IN 282972-010	
7	1	BRAD HARRISON #40974 20 FT LEAD			IN 274883-068	
8	1	PIN PIVOT-PARKER #68971			IN 274882-708	
9	1	ROD EYE FEMALE-PARKER HANNIFIN #68094			IN 211251-143	ST1070
10	2	PIN SPRING (ROLL) SLOTTED-.125 X 2.0			IN W148625	MS1020
11	REF	CAP EJECTOR BEAM			IN 264871-011	STEEL
12	REF	LUBE FITTING HYD-ALEMITE #1644-B .125 P.T.F.			IN 214455-639	STSAE8
13	REF	CAPSCA SOC-.875-9 X 3.75			IN W148615	MS1020
14	REF	CAP BOTTOM			IN 214455-578	STSAE8
15	REF	CAPSCA SOC-.75-10 X 3.5			IN BA19409	BRONZE
16	2	BUSHING			IN W148675	MS1020
17	2	SPACER CYLINDER BRACKET			IN 60545005-134	CR1010
18	2	(2) BOLT SHIM (STEEL)			IN 143344-013	CR360
19	8	BAR RD-CF-HALF HARD TEMPER-.25		0.875		

NOTES:

- 1 DRILL 0.060 DIA THRU CAPSCA ITEM 12 AT BELOIT ASS'Y FOR SAFETY WIRING. LOCKWIRE AT MILL ASS'Y.
- 2 PIN BUSHINGS ITEM 15 AT BELOIT ASS'Y USING ITEM 18. (2) EACH HALF. GRIND AT OR BELOW SURFACE.
- 3 AFTER FINAL ALIGNMENT GROUT ITEMS 2, 3, 16, 17 TO SIDE OF PIT.
- 4 ANCHOR BOLTS BY MILL

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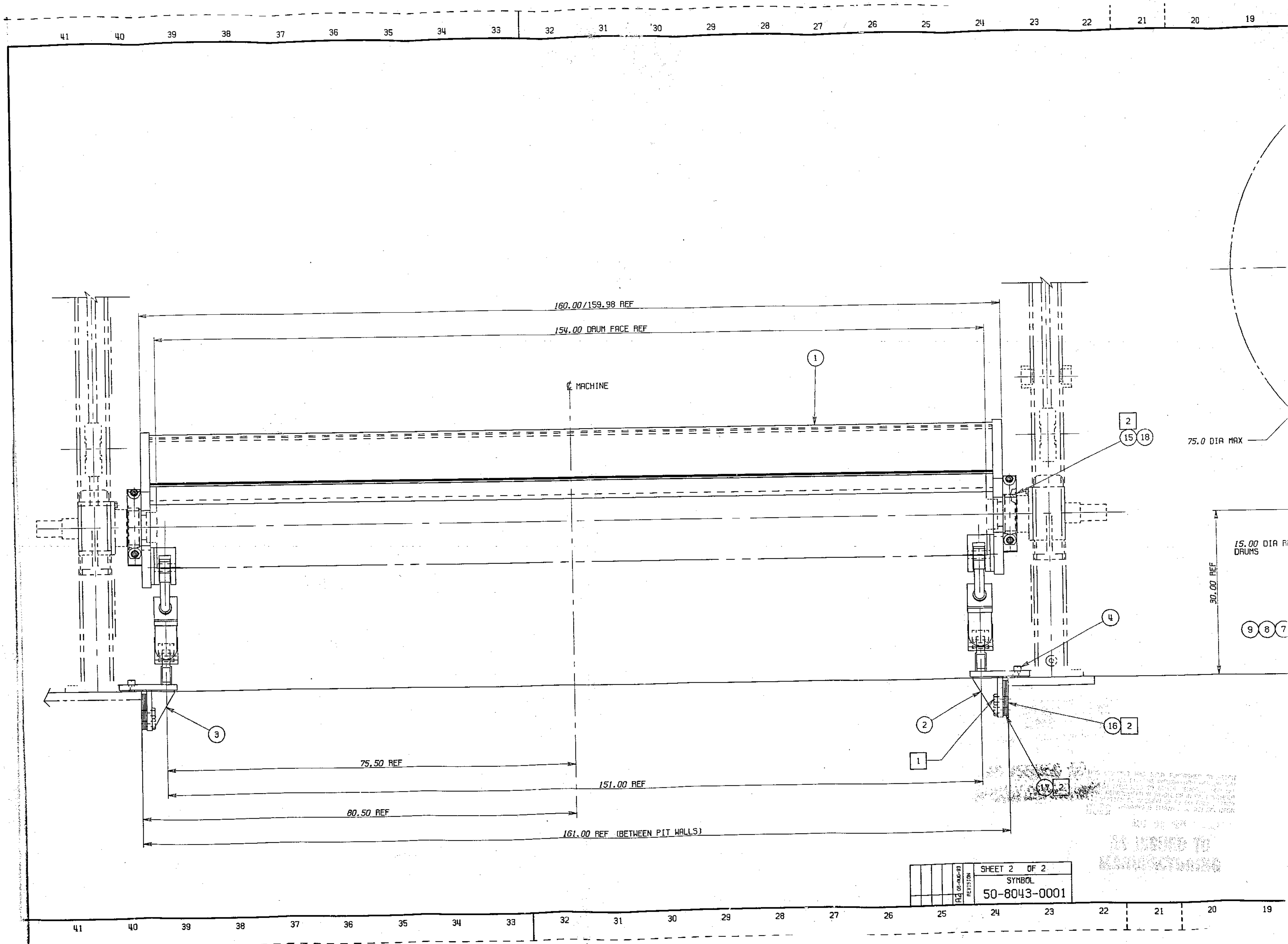
AS ISSUED TO MANUFACTURING

SHEET 1 OF 2

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OF 2
BOL
13-0001

REVISION R2 06-AUG-93	TOLERANCES TO APPLY ONLY FOR MACHINED SURFACES DIR. SHOWN AS: TOL. X.X XXX ± 1 mm X.X XXX ± .000 IN. X.X XXX ± 0.5 mm X.X XXX ± .020 IN. X.X XXX ± 0.25 mm X.X XXX ± .010 IN. X.X XXX ± 0.15 mm X.X XXX ± .005 IN.		FINISHES NOT SPECIFIED TO BE 250 EST. NO. PIECES 1ST. ORDER 5 YRS. SIMILAR TO 50-8048-0012		U OF M IN CLASS. OF CHGR. ORDER NO. 8480 DATE 17-JUL-93 SCALE 1:5 ASP	DEPT. NO. 063 MATERIAL AS NOTED DRAWN PBS CHK'D HLF APP'D.1 BKB APP'D.2 MLT I.E. APP'D	BELOIT CORPORATION BELOIT LENOX DIVISION 200 N. 10TH AVE. LENOX, MASSACHUSETTS 01040 REFERENCE DRAWING LC-A444-50-3-0 IDENTIFICATION NUMBER 50-8043-0001
					DATE 22-JUL-93 BUC	TITLE EJECTOR ROLL ASSEMBLY	B69E 88
					BNC		



SHEET 2 OF 2	
SYMBOL	
50-8043-0001	