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Proposal for Machine #10331

We are pleased to quote for you the following. Please note that these are approximate specifications only. We advise that you personally inspect this machine before purchasing it to verify the following information:

1- NEW Rico 13.4' x 220 Ton Hydraulic CNC Press Brake

Model: PRCN40200

Serial Number: 2799

Specifications:

| | |
|---------------------------------|---------------------------------------|
| Max tonnage..... | 220 ton |
| Max bending length | 13.4' |
| Distance between housings | 141.7" |
| Throat depth | 15.7" |
| Max stroke | 11.8" |
| Max open height | 21.2" |
| Approach speed | 472 IPM |
| Bending speed | 40 IPM |
| Return speed | 472 IPM |
| Max B6 stroke | X-29.5", R-7.81", Z1/Z2-0-191" |
| B6 speed | X-1181 IPM, R-401 IPM, Z1/Z2-4724 IPM |
| Motor | 20 HP |
| Overall dimensions | 200" x 80" x 119" |
| Weight | 44,500 LBS |

Equipped with:

| | |
|-------------------------------|--------------------------|
| Delem 66T control | Rico LED bar |
| Offline software | Front sheet supports |
| Z1/Z2 programmable fingers | S boost |
| R axis programmable | Oil cooler |
| CNC crowning | 1 set of tooling |
| American/European tool holder | Fiessler safety guarding |

Price FOB Orange City, IA..... \$225,000.00

NOTE: The seller does not accept any responsibility as to the safety devices required by OSHA. The seller also accepts no responsibility for providing UL approval on any electrical components and enclosures. The buyer accepts the responsibility to bring the machine up to OSHA and UL standards if required.

THE FOLLOWING TERMS AND CONDITIONS ARE A PART OF THIS PROPOSAL, CONDITIONS OF SALE: All quotations are subject to prior sale and subject to change without notice. Shipping dates are approx. only, and are further subject to delays because of labor difficulties, accidents, deliveries of parts and raw materials, acts of God or another cause beyond our control.

NON-CANCELLATION: Orders are not subject to cancellations except with our written consent. All transactions shall be a firm commitment, and any contrary clause contained in a customer's order shall be null and void.

PRICES: Unless otherwise specified, prices are F.O.B., truck our plant: Orange City - New Machine, F.O.B., Factory with boxing or crating extra. Existing occupational tax and use taxes will be added to sale made where applicable.

TERMS: One-Third cash down with order - Balance against shipping documents.

GUARANTEE: If the machine guaranteed by us does not prove satisfactory mechanically, the purchaser may return it freight prepaid within 30 days from date of shipment, and we will refund the purchase price in full. This does not apply to machines sold "as is" or "subject to inspection". We reserve the right to correct typographical errors. Machines purchased from third parties to fill customers' orders do not carry a warranty unless specifically given by the third party.