

### ANSIMAG<sup>®</sup> Process Pumps ETFE-lined Sealless Pumps for Chemical Services



### About Us.

Sundyne is a leading supplier of world-class precisionengineered fluid handling solutions (pumps, compressors and special fit-for-purpose systems) to the oil and gas production, refining, petrochemical, chemical, power and water process industries.

Our reputation is built on producing highly reliable equipment to exacting ASME, API, ISO, and other global standards and supporting them with "PlusONE" Customer Service. Sundyne integrally geared pumps, sealless magnetic drive pumps and compressors can be counted upon to run reliably for years between service or repair.

Sundyne pumps and compressors are the ideal solution for processors who value keeping their plants up and running.





With world-class manufacturing and service facilities in the United States, England, France, Spain, and China, Sundyne is well positioned to solve the challenges facing global customers. Sundyne serves customers in over 117 countries with a factory trained and certified network of representatives and distributors. Sundyne has over 900 employees, approximately 400 outside the United States.

### Why ANSIMAG?

### Leading Supplier of ETFE-lined Process Pumps To The Chemical Process Industry

- Since 1985
- Over 50,000 pumps supplied
- Sealless Mag Drive Technology
- No mechanical seals to leak or fail
- Near universal chemical compatibility

### Cost Efficient

- Non metallic (lined) construction
- Simple, low maintenance (close coupled) design

### Application Expertise Most experienced and trained Sales Engineers in the industry

- Quality
  - ISO 9001:2008 Quality Management System



ANSIMAG unique combination of Design Features, Application Expertise, and Local Support provide our Customers with the most reliable Sealless Process Pump solution for keeping their plant up and running. That's RELIABILITY REALIZED.

### Features.

#### FULLY SUPPORTED IMPELLER >

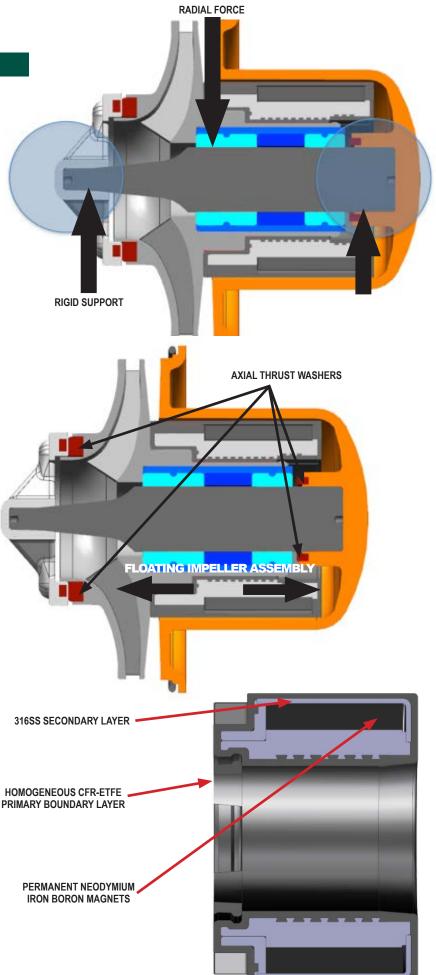
By rigidly supporting the stationary pump shaft at the pump suction and rear containment shell, ANSIMAG keeps your equipment up and running by providing a fully supported platform for the rotating impeller assembly, preventing any radial deflection when operating at low flow (or off BEP) conditions.

By preventing any radial impeller deflection, ANSIMAG increases the allowable operating range and RELIABILITY of the pump over cantilevered or overhung impeller designs.

#### AXIAL THRUST WASHERS

By using axial thrust washers, ANSIMAG increases the allowable operating range over "thrust balanced" methods.

Unlike competitive designs, ANSIMAG axial thrust balancing design provides a positive thrust surface that is unaffected by cavitation, solids or transient suction conditions and effective over the complete operating range of the unit for increased pump RELIABILITY.

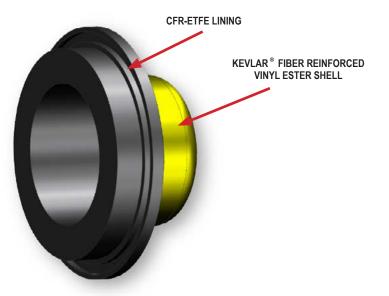


### FULLY ENCAPSULATED MAG DRIVE

ANSIMAG patented inner drive encapsulation process hermetically seals the inner magnets, isolating them from process fluid, maintaining the integrity and strength of the magnets over the lifetime of the unit

Homogenous primary boundary layer of CFR-ETFE hermetically seals the magnets Unlike competitive designs, the chance for permeation is removed by eliminating any post injection molding machining or plastic welding. A secondary stainless steel layer is provided for increased durability.





#### **REPLACEABLE IMPELLER**

ANSIMAG pumps feature a single piece closed impeller that is separate from the inner magnet drive. The impeller is attached to the inner mag- net drive with ANSIMAG patented tongue and groove system. Unlike competitive designs, the single piece replaceable impeller enables a cost effective approach to both warehouse spares managemen and re-rating operation conditions for the unit.

### **NON-METALLIC CONTAINMENT SHELL**

ANSIMAG pumps are as energy efficient as mechanically sealed pumps.The non-metallic CFR-ETFE lined contain-ment shell generates no hysteresis losses during operation. No hysteresis loss means no heat generation and no power loss. With a burst pressure of 6X MAWP of the pump, the Kevlar® fiber reinforced vinyl ester shell provides ANSIMAG pumps with industry leading RELIABILITY.



#### SIMPLE SEALLESS DESIGN

ANSIMAG pumps can be quickly and easily repaired in the field. Unlike the competitiion, ANSIMAG pumps consist of only 9 wetted parts. Routine maintenance or repairs can be performed in the field with no special training or tools.

## Typical Applications.

The ANSIMAG ETFE-lined sealless process pumps are ideal for most corrosive or acidic applications in the Chemical, Power & Industrial, Hydrocarbon and Oil & Gas industries.



### CHEMICAL PROCESSING

CHLOR-ALKALI Sodium Hypochlorite, Sodium Hydroxide Sulfuric Acid, Chlorinated Brine

### AGRICULTURAL CHEMICAL Pesticides, Insecticides, Herbicides

FERTILIZER Nitric Acid



#### HYDROCARBON PROCESSING

- DOWNSTREAM REFINING Sour Water, Sulfuric Acid
- DOWNSTREAM PETROCHEMICALS Benzene, Xylene, Toluene



### **POWER & INDUSTRIAL**

AQUATIC & MARINE Seawater, Caustic

BATTERY Sulfuric Acid, Potassium Hydroxide

- BIOFUELS Bio-diesel, Ethanol
- FOOD & BEVERAGES Fragrances
- MINING Sodium Cyanide, Sulfuric Acid, Hydrochloric Acid

PHARMACEUTICAL Silicon Oil (Heat Transfer Fluid)

- PULP & PAPER Chlorine, Sulfuric Acid
- SEMICONDUCTOR Hydrofluoric Acid, Sulfuric Acid
- STEEL FINISHING, PICKLING, ETCHING, PLATING Hydrochloric Acid
- WATER & WASTEWATER TREATMENT Sodium Hypochlorite, Sodium Hydroxide Sulfuric Acid, Ferric Chloride



OIL & GAS

UPSTREAM Produced Water, Crude Oil









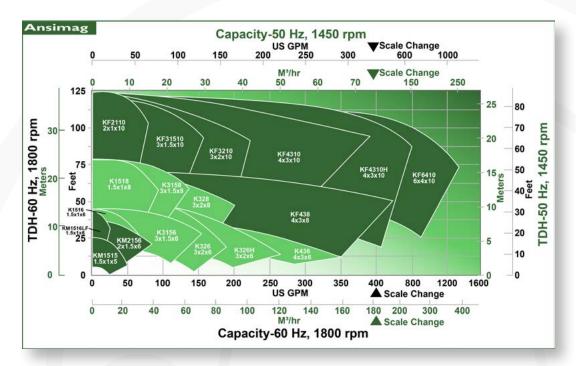
### Family Performance.

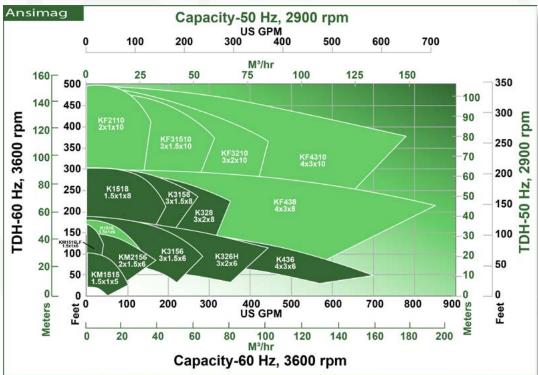


ANSIMAG pumps provide affordable replacement options for aging ASME/ANSI B73.3 and ISO 2858 sized pumps, because the line covers a wide range of sizes and standard external dimensions to facilitate sealless or sealed pump replacement without changing piping or baseplates.

Use these curves to find a pump model that meets your needs. For detailed sizing refer to the individual product pages with curves and specifications.

#### ANSIMAG sealless magnetic drive pumps are available for sizing at www.sundyne.com/SundQuest





### -eatures & Benefits.

### **REPLACEABLE IMPELLER**

Single piece closed impeller, seperate from the Inner Drive, can be easily changed out if process conditions change. **RUN FOR LIFE BUSHING** 

Silicone Carbide bushings provides near maintenance free operation for the life of the pump.

### SIMPLE BY DESIGN

With only 9 wetted parts, ANSIMAG pumps are the simplest, most reliable pumps to own, operate and maintain.

### FULLY ENCAPSULATED DRIVE

ANSIMAG fully encapsulated inner drive provides unsurpassed resistance to chemical attack.

### AXIAL THRUST Robust "Thrust Forward" design

provides reliable operation even under the most difficult suction conditions.

### DURABLE CONSTRUCTION

Ductile iron exterior is designed for heavy-duty chemical applications.

### CHEMICALLY RESISTANT LINING

Carbon Fiber reinforced ETFE is chemically resistant to most chemicals.

### ZERO LEAKAGE

All ANSIMAG pumps feature a single, fully confined, O-ring to eliminate possible leakage.

### RADIAL THRUST

All ANSIMAG pumps feature a fully supported shaft to eliminate radial shaft deflection at a low flow operating conditions.

### MAGNETIC DRIVE

Neodynium Iron Boron magnets provide a powerful, permanent magnetic coupling. The outer drive's shielded construction prevents damage to the magnets.

### **CLOSE COUPLED**

With it's small footprint, quiet operation and low maintenance, ANSIMAG pumps utilize standard, off the shelf, NEMA C Face or IEC B5 flange motors.

### CORROSION PROTECTION

 Powder Coat exterior is more durable and chemically resistant than Epoxy based paints.

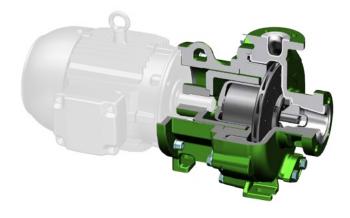
### SEALLESS CONTAINMENT

Lined Kevlar<sup>®</sup> Fiber/Epoxy construction provides unsurpassed pressure handling capability.

### EASY SERVICE

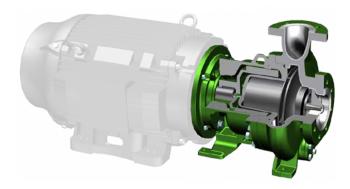
ANSIMAG Back Pull Out design enables the Drive End to be serviced without breaking into the Wet End.

## ANSI Pumps.



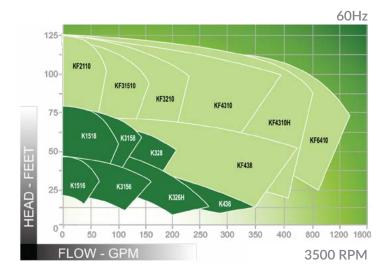
### **K-Plus Series**

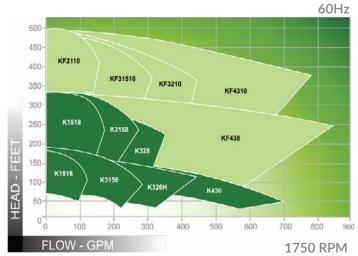
ASME B73.3 – 2015 compliant
Flow: to 600 GPM (140m3/hr)
Head: to 300 Feet (90m)
Temp: -20F (-29C) to 250F (121C)
Pressure: to 275 PSI (19 BAR)



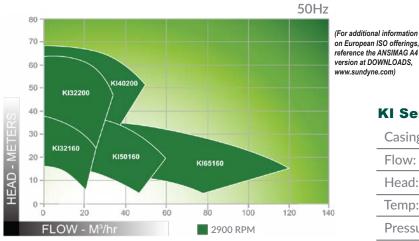
### **KF Series**

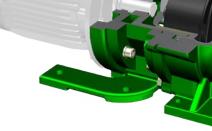
ASME B73.3 – 2015 compliant
Flow: to 1400 GPM (400m3/hr)
Head: to 500 Feet (150m)
Temp: -20F (-29C) to 250F (121C)
Pressure: to 350 PSI (24 BAR)





## ISO Pur





### **KI Series**

Casing / Flange Dimensions to ISO 2858

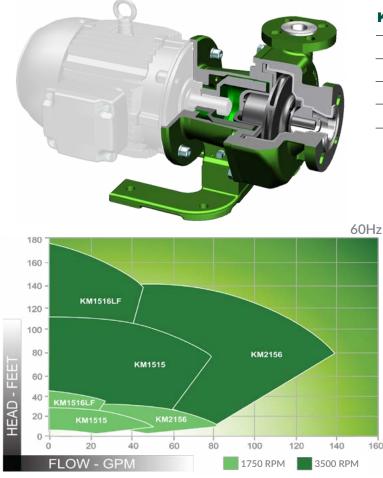
Flow: to 600 GPM (140m3/hr)

Head: to 300 Feet (90m)

Temp: -20F (-29C) to 250F (121C)

Pressure: to 232 PSI (16 BAR)

### General Industry Pu



### **KM Series**

Flow: to 140 GPM (32m3/hr)

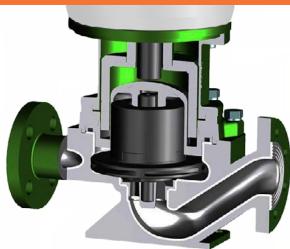
Head: to 175 Feet (53m)

Temp: -20F (-29C) to 250F (121C)

Pressure: to 150 PSI (10 BAR)

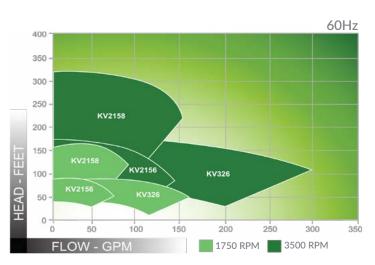
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# Vertical Inline Pumps.



### **KV Series**

Casing / Flange Dimensions to ASME B73.2 Flow: to 600 GPM (140m3/hr) Head: to 300 Feet (90m) Temp: -20F (-29C) to 250F (121C) Pressure: to 275 PSI (19 BAR)



## Self Priming Pumps.



### **KP Series**

Flow: to 300 GPM (68m3/hr)
Head: to 150 Feet (46m)
Temp: -20F (-29C) to 250F (121C)
Pressure: to 275 PSI (19 BAR)
Suction Life: 20 Feet (6.5m) Water

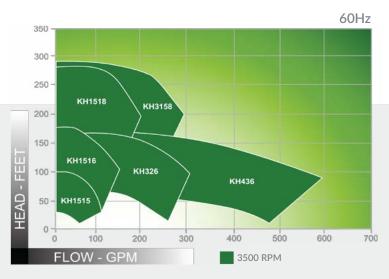
60Hz 160 140 120 KP326 100 80 EAD - FEET 60 40 20 175 200 225 250 275 300 325 75 100 125 150 50 FLOW - GPM 1750 RPM 🗾 3500 RPM

### Low System Temperature Pumps.



### **KH Series**

Flow: to 600 GPM (140m3/hr)
Head: to 300 Feet (90m)
Temp: -120F (-84C) to 250F (121C)
Pressure: to 275 PSI (19 BAR)





### ptions & Accessories.

#### **POWER MONITOR** >

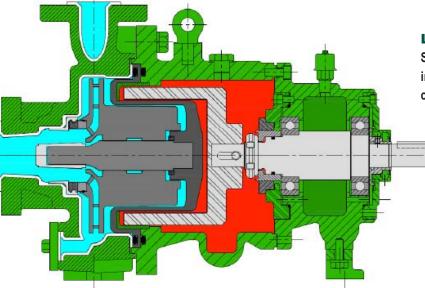
Installed in the Motor Control Center (MCC), a power monitor measures the power required to operate the pump. By setting High and Low trip points, the power monitor is the perfect solution for protecting your pump from:

- Dry running
- Low flow Operation
- High flow Operation
- Severe Cavitation
- Magnetic De-coupling



### LONG COUPLED >

Long coupled configurations conform to ANSI B73.3-2015 dimensions for easy replacement of mechanically sealed pumps (utilizing same baseplate, coupling, guard and motor).



### LIQUID LEAK DETECTOR >

Solid state device for detecting liquid in the event of a leak in the primary containment shell.





#### DRY RUN RESISTANT BEARINGS

Fitting an ANSIMAG pump with Carbon radial bushings reduces the coefficient of friction with the pump shaft extending the life of pump during process upset or dry run operating conditions.

### BASETEK<sup>®</sup> BASEPLATES >

SECONDARY CONTROL

ASME B73.3 - 2015; 5.6.3.1 compliant

back-up to control the pumpage in the event

primary pressure containment is breached.

Baseplates pre-engineered, chemically resistant polymer concrete bases provide a superior foundation to channel steel alternatives.

## Sales & Service

### Support.

### ANSIMAG AUTHORIZED STOCKING DISTRIBUTORS

### Backed By Global Support

Sundyne is more than just a manufacturer of high quality compressors and pumps...much more. Not only do we offer some of the fastest delivery times in the industry, we also back each and every product shipped with a full range of aftermarket support services, extending the value of our precision engineered equipment well beyond the point of sale.

And with our training services, worldwide presence and compact designs, installation and maintenance has never been more efficient.



COMPRESSORS

PUMPS

**GENUINE PARTS** 

SERVICE

### VPP

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To learn more about our extended service offerings and specific application references, visit www.sundyne.com or contact the dealer nearest you.