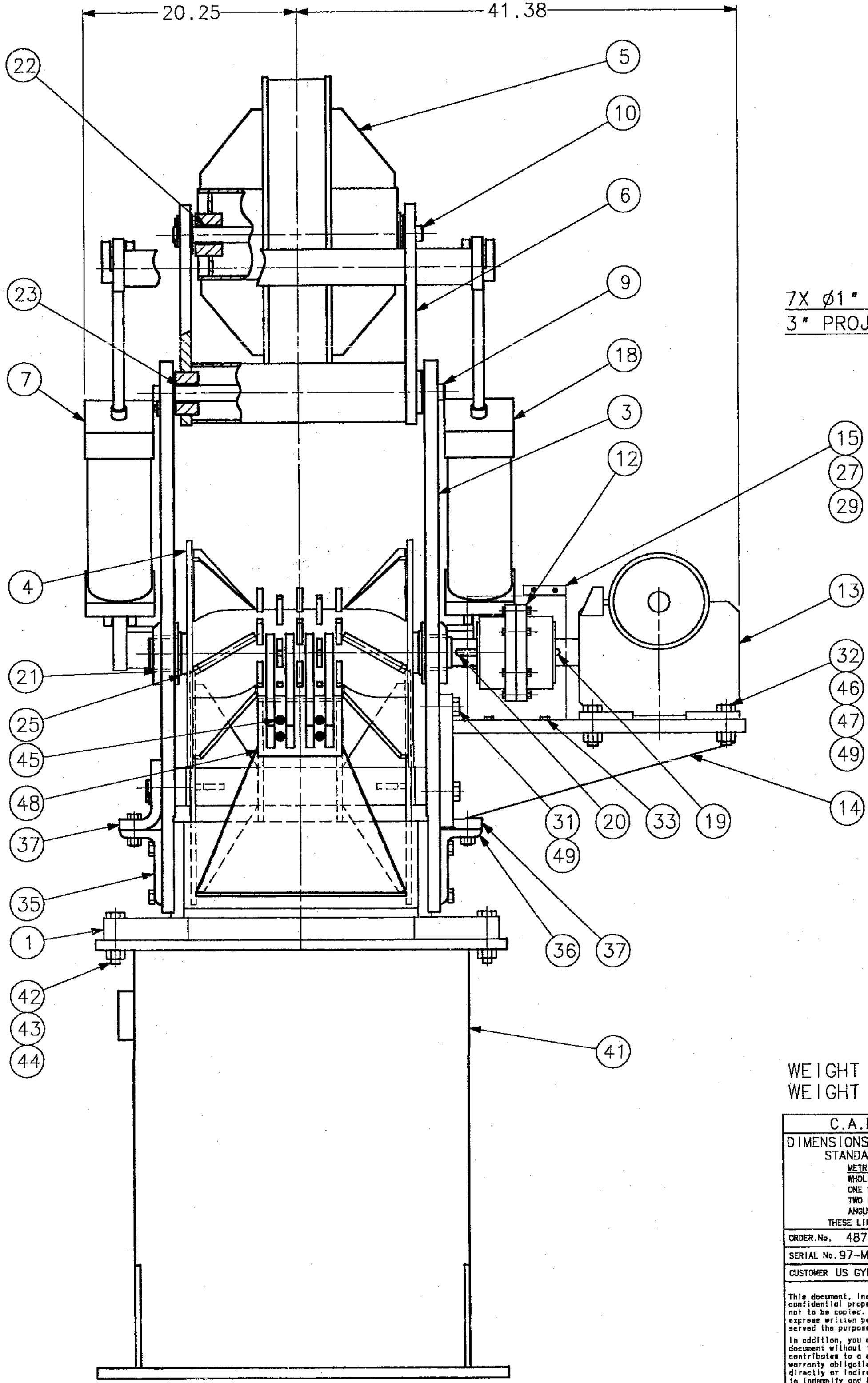
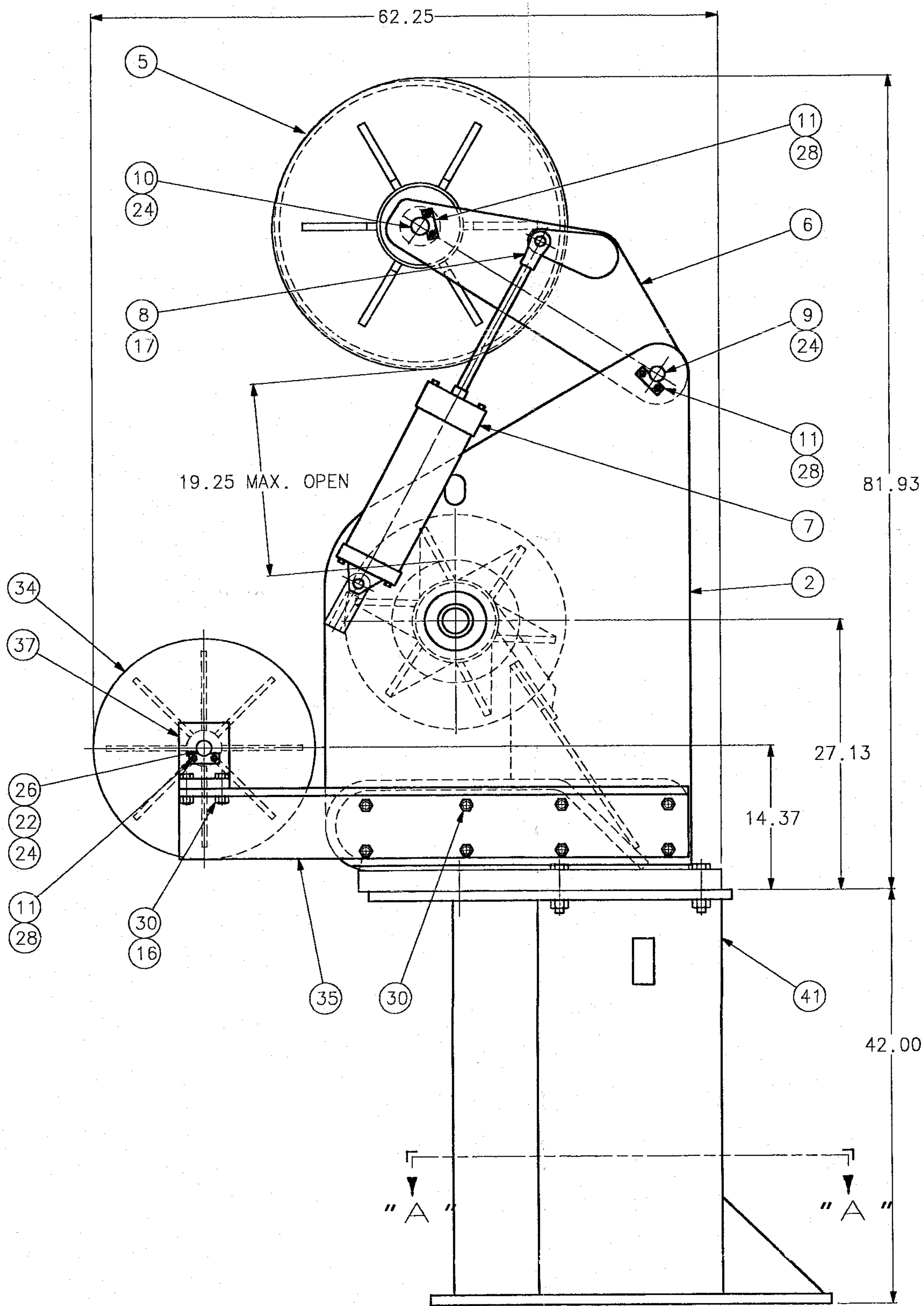
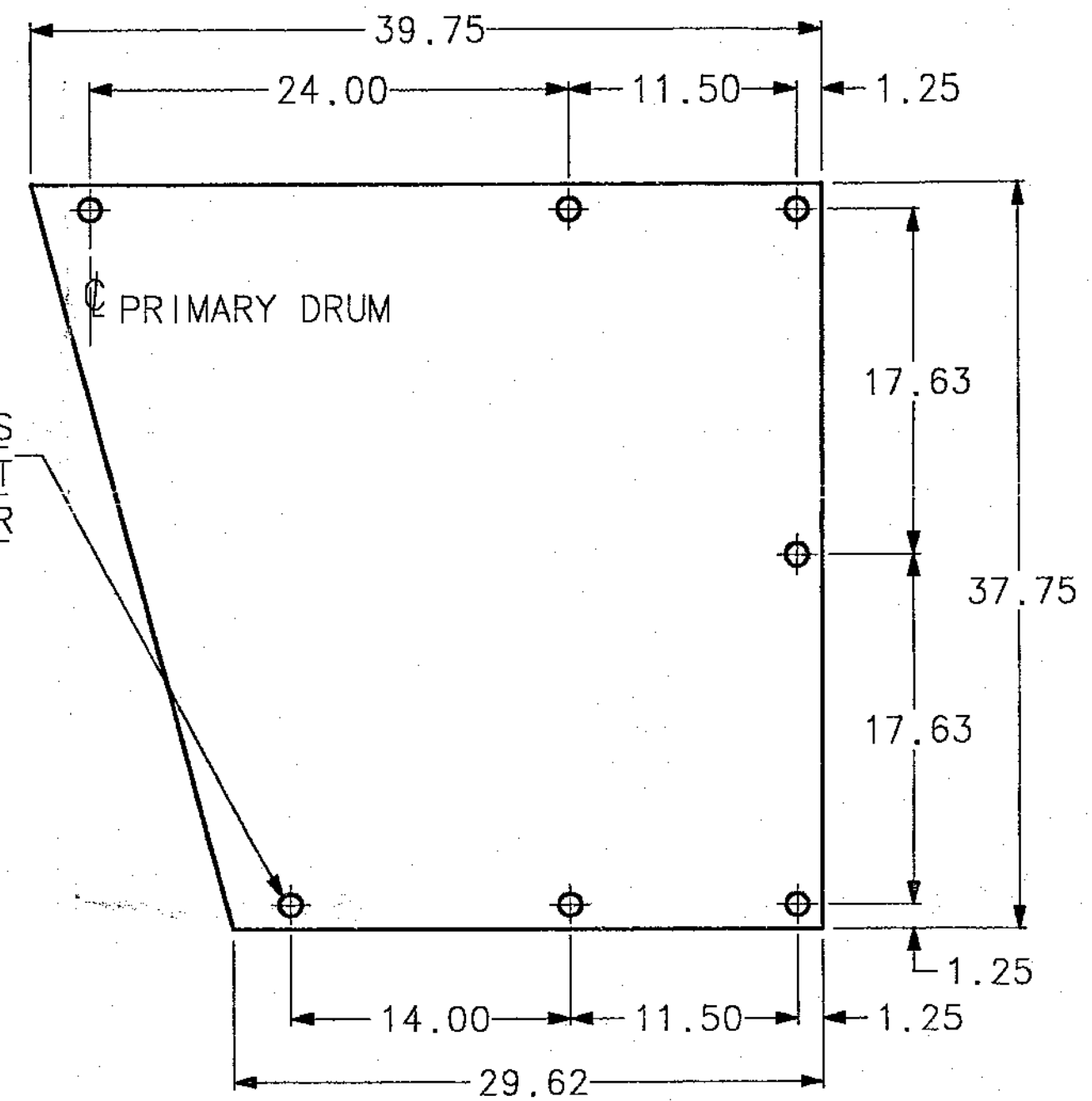


48720910

ITEM No.	DRAWING No. PART No.	QTY	MATERIAL	DESCRIPTION	ITEM No.	DRAWING No. PART No.	QTY	MATERIAL	DESCRIPTION	ITEM No.	DRAWING No. PART No.	QTY	MATERIAL	DESCRIPTION
34	3011345	1	CARBON STL	DRUM, GUIDE	18	1503643	1	*****	CYLINDER, HEAVY DUTY AIR- PARKER SERIES 2A MODEL #8 BB-2A1414	1	3000243	1	CARBON STL	BASE
35	3011343	1	CARBON STL	ANGLE, SUPPORT	19	1031009	1	1018 CRS	SQUARE BAR- 5/8 X 4.00	2	3011337	1	CARBON STL	PLATE, LEFT SIDE
36	3011344	1	CARBON STL	ANGLE, SUPPORT	20	1031009	1	1018 CRS	SQUARE BAR- 5/8 X 5.00	3	3011338	1	CARBON STL	PLATE, RIGHT SIDE
37	2008700	2	CARBON STL	BRACKET	21	1500030	2	BRONZE	BEARING, 150S #71200 OIL FILLED PLAIN	4	3009370	1	CARB/410 STN	DRUM, PRIMARY
38	3011348	1	*****	ASSEMBLY, PAINT AND NAMEPLATE LOCATIONS	22	1500031	4	BRONZE	BEARING, 150S #71201 OIL FILLED PLAIN	5	3008888	1	CARBON STL	DRUM, SECONDARY
39	3000284	1	*****	ASSEMBLY, PIPING	23	1500032	2	BRONZE	BEARING, 150S #71202 OIL FILLED PLAIN	6	3011342	1	CARBON STL	ARM, SECONDARY ARM
40	48721910	REF	*****	SCHEMATIC DIAGRAM	24	1500019	6	BRONZE	BEARING, THRUST- SYMN #ST48112-6	7	1503644	1	*****	CYLINDER, HEAVY DUTY AIR- PARKER SERIES 2A MODEL #8 BB-2A1414
41	3014375-001	1	CARBON STL	BASE, SUB	25	2001819	2	BRONZE	BEARING, THRUST	8	1500034	2	CHROME PLATED STL	FEMALE ROD CLEVIS- PARKER #50944
42	1000707	4	S.A.E. GR.2	HEX HEAD CAP SCREW- 7/8-9NC-2A X 4 1/2 LG	26	2006701	1	316 STN STL	SHAFT, GUIDE DRUM	9	2000856	1	316 STN STL	SHAFT, ARM
43	1036807	4	CARBON STL	HEAVY HEX FULL NUT- 7/8-9NC-2B	27	1000101	2	S.A.E. GR.2	HEX HEAD CAP SCREW- 1/4-20NC-2A X 1 1/2 LG	10	2000857	1	316 STN STL	SHAFT, SECONDARY ARM
44	1060113	4	STEEL	WASHER, PLAIN FLAT- 7/8	28	1000304	8	S.A.E. GR.2	HEX HEAD CAP SCREW- 3/8-16NC-2A X 1 1/4 LG	11	2000858	3	CARBON STL	KEEPER PLATE
45	1002602	4	S.A.E. GR.2	SOCKET HEAD CAP SCREW- 1/2-13NC-2A X 1" LG	29	1036801	2	CARBON STL	HEAVY HEX FULL NUT- 1/4-20NC-2B	12	1501829	1	*****	COUPLING
46	1036808	4	CARBON STL	HEAVY HEX FULL NUT- 1"-8NC-2B	30	1000609	20	S.A.E. GR.2	HEX HEAD CAP SCREW- 3/4-10NC-2A X 3" LG	13	1507099	1	*****	MOTOR - RELIANCE, 3 HP, 1200 RPM, 210 C-FACE FRAME
47	1060010	4	STEEL	HELICAL SPRING LOCK WASHER- 1"	31	1000817	6	S.A.E. GR.2	HEX HEAD CAP SCREW- 1"-8NC-2A X 2 3/4 LG	14	3000257	1	CARBON STL	BRACKET, MOTOR
48	2007168	1	CARBON STL	STRIPPER PLATE	32	1000806	4	S.A.E. GR.2	HEX HEAD CAP SCREW- 1"-8NC-2A X 4 1/2 LG	15	2006333	1	CARBON STL	GUARD, SPLIT COUPLING
49	1060114	10	STEEL	TYPE "A" PLAIN WASHER- 1"	33	1000403	4	S.A.E. GR.2	HEX HEAD CAP SCREW- 1/2-13NC-2A X 1 1/4 LG	16	1036806	4	CARBON STL	HEAVY HEX FULL NUT- 3/4-10NC-2B
										17	1500035	2	CHROME PLATED STL	PIVOT PIN- PARKER #68370 W/ 2 RETAINER RINGS



7X Ø1" ANCHOR BOLTS
3" PROJ ABOVE GROUT
BY CUSTOMER



SECTION "A-A"
ANCHOR BOLT PLAN

THIS DRAWING IS ISSUED
TO CERTIFY THE DIMENSIONS OF EQUIPMENT
SUPPLIED BY BLACK CLAWSON

CUSTOMER- US GYPSUM CO.
MILL JACKSONVILLE, FL.
CUSTOMER ORDER 22522616
SHARTLE ORDER 4872091
SERIAL NUMBER 97-M14-0357

THE BLACK CLAWSON CO.
SHARTLE DIV.
MIDDLETOWN, OHIO
DATE OF CERTIFICATION 2/26/97

WEIGHT WITH SUBBASE = 7005 lbs.
WEIGHT WITHOUT SUBBASE = 5655 lbs.

C.A.D. DRAWING DO NOT UPDATE MANUALLY				1	REVISED PER CUSTOMER APPROVAL	ALL	02-25-97	WJH	APP'D BY
DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED				No.	REVISION	ZONE	DATE	BY	CHKD
STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED									
METRIC									
WHOLE NUMBER ±1				ONE PLACE DECIMAL ±0.04					
ONE PLACE DECIMAL ±0.3				TWO PLACE DECIMAL ±0.01					
TWO PLACE DECIMAL ±0.15				THREE PLACE DECIMAL ±0.005					
ANGULAR ±0.5°				ANGULAR ±0.8°					
THESE LIMITS DO NOT APPLY TO ASSEMBLY OR FOUNDATION PLAN DRAWINGS									
ORDER No. 4872091	REF DRG No. 3011347	SUPERSEDES							
SERIAL No. 97-M14-0357	USED ON	SUPERSEDED BY							
CUSTOMER US GYPSUM CO	WEIGHT	PATTERN No.							
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In addition, you agree that the modification of the equipment relating to this document without the prior consent of The Black Clawson Company, which causes or contributes to a defect on such equipment shall relieve The Black Clawson Company warranty obligations and to the extent that such unauthorized modification causes directly or indirectly, to an injury to any person or damage to property, you hereby indemnify and hold The Black Clawson Company harmless from any liability or resulting therefrom.									
CONFIDENTIAL									
DRAWN WJ HAHN				DATE 02-25-97		THIRD ANGLE PROJECTION		SCALE	
CHECKED J. L. L. L.				DATE 2/26/97				1/8	
APPROVED J. L. L. L.				DATE 2/26/97				REV 1	
500				DRG. No. 48720910				1 OF 1	