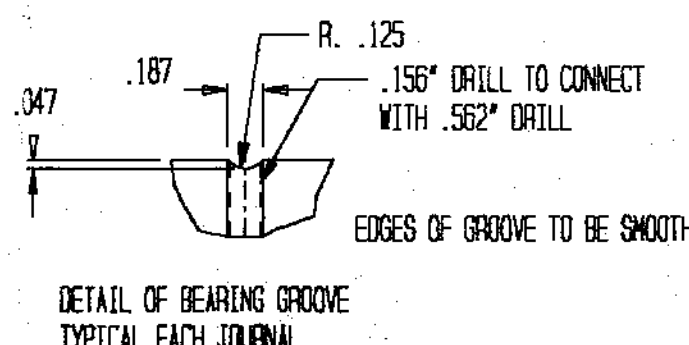


10218-01-RD			1-21655		48-56
Job #	Date	Sum	Next Assy	Group	ACCEPTANCE LETTER



- ◆ 1- DYNAMIC BALANCE DRYER FOR 2000 FPM(159 RPM)
PER ISO 1940 7/C QUALITY GRADE G.3.
SEE STD. 719-2 FOR WEIGHT ATTACHMENT.
- ◆ 2- TEST DRYER FOR 125 STEAM PRESSURE,250 HYDROSTATIC.
- ◆ 3- MINIMUM DESIGN METAL TEMP. 32 F. AT 0 P.S.I.
- 4- MANHOLE AND/OR MANHOLE COVER BOLTS MUST BE RETIGHTENED
AFTER HEAT HAS BEEN APPLIED TO DRYER.
- 5- ESTIMATED FINISHED WEIGHT OF DRYER = 8300 LB.
- 6- MAXIMUM OPERATING TEMP. 450° F.
- 7- SEE STD. DWG. 663-4 FOR STANDARD DRYER NOTES.
- 8- SECURE KEY TO JOURNAL FOR SHIPMENT.
- ◆ 9- MANHOLE COVER BOLTS TO BE GROUND OFF AFTER ASSEMBLY
OF COVER TO HEAD TO ASSURE THAT BOLTS DO NOT EXTEND
BEYOND DRYER HEAD.

[illegible]

CERTIFIED PRINT
27 ALLEN ST. / TEL: (516) 747-3331
HUDSON VALLEY, N.Y. 12530 U.S.A.
DATE: APR 26 1996 SIGNED: *[Signature]*

TOLERANCES unless otherwise specified <table><tr><td colspan="2">Machined Dimensions</td></tr><tr><td>0 dec pl ----- (X) ±.040</td><td></td></tr><tr><td>1 dec pl ---- (X,X) ±.020</td><td></td></tr><tr><td>2 dec pl -- (X,XX) ±.010</td><td></td></tr><tr><td>3 dec pl - (X,XXX) ±.005</td><td></td></tr><tr><td colspan="2">Angles ±.5°</td></tr><tr><td colspan="2">Fabricated Dimensions</td></tr><tr><td>00.00 to 24.00 -- ±.08</td><td></td></tr><tr><td>24.00 & OVER -- ±.12</td><td></td></tr><tr><td colspan="2">Surface Symbols</td></tr><tr><td>53/ Numeral shows machined finish in micro-inches</td><td></td></tr><tr><td>P Pattern show allowance for machining</td><td></td></tr><tr><td>W Weld show allowance for machining</td><td></td></tr></table>		Machined Dimensions		0 dec pl ----- (X) ±.040		1 dec pl ---- (X,X) ±.020		2 dec pl -- (X,XX) ±.010		3 dec pl - (X,XXX) ±.005		Angles ±.5°		Fabricated Dimensions		00.00 to 24.00 -- ±.08		24.00 & OVER -- ±.12		Surface Symbols		53/ Numeral shows machined finish in micro-inches		P Pattern show allowance for machining		W Weld show allowance for machining		Dimensioning per ANSI Y14.5 Weld Symbols per AWS A2.4	
Machined Dimensions																													
0 dec pl ----- (X) ±.040																													
1 dec pl ---- (X,X) ±.020																													
2 dec pl -- (X,XX) ±.010																													
3 dec pl - (X,XXX) ±.005																													
Angles ±.5°																													
Fabricated Dimensions																													
00.00 to 24.00 -- ±.08																													
24.00 & OVER -- ±.12																													
Surface Symbols																													
53/ Numeral shows machined finish in micro-inches																													
P Pattern show allowance for machining																													
W Weld show allowance for machining																													

Quality For The Long Run ® Third Angle Projection	
---	--

NOTICE: The drawing, information, and subject matter herein are the exclusive, sole, and confidential property of the Sandy Hill Corporation, and may not be copied, reproduced, or used in any manner for any purpose whatsoever without written consent or direction from the Sandy Hill Corporation. Title 48" DIA. X 114" FACE DRYER ASSEMBLY																																	
Taken from: BELoit LC-2613-4-0-0 <table><tr><td>Drawn</td><td>B BURNS</td><td>Date</td><td>3/15/91</td><td>Order Number</td><td>1-21654</td><td>Revised</td><td>3</td></tr><tr><td>Lead Des/Eng</td><td>FUSCO</td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>Checked</td><td>FUSCO</td><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>Analysis</td><td></td><td>Approved</td><td></td><td>Date</td><td>MAY 8 2</td><td>Sh</td><td></td></tr></table>		Drawn	B BURNS	Date	3/15/91	Order Number	1-21654	Revised	3	Lead Des/Eng	FUSCO							Checked	FUSCO							Analysis		Approved		Date	MAY 8 2	Sh	
Drawn	B BURNS	Date	3/15/91	Order Number	1-21654	Revised	3																										
Lead Des/Eng	FUSCO																																
Checked	FUSCO																																
Analysis		Approved		Date	MAY 8 2	Sh																											