

RD-A444-60-2-0		ROLL DATA		REFERENCE INFORMATION		<table><tr><th>ITEM</th><th>QUAN</th><th>DESCRIPTION</th><th>LENGTH</th><th>OF</th><th>MATERIAL</th><th>SPL</th></tr><tr><td>1</td><td>1</td><td>SPOOL, 14. REEL</td><td></td><td>IN</td><td>60-6216-0105</td><td>INS</td></tr></table>										ITEM	QUAN	DESCRIPTION	LENGTH	OF	MATERIAL	SPL	1	1	SPOOL, 14. REEL		IN	60-6216-0105	INS																				
ITEM	QUAN	DESCRIPTION	LENGTH	OF	MATERIAL	SPL																																											
1	1	SPOOL, 14. REEL		IN	60-6216-0105	INS																																											
TYPE OF ROLL: REEL SPOOL LOCATION: REEL ROLL SYMBOL: 60-6216-0105 ROLL WT./COVER: ROLL WT./BAGS & SHROUDS 5000.LBS.AX. MAX. ALLOWABLE NIP: OPERATING NIP: LOAD CURVE: WATER COOLING: YES ☐ NO ☒ MATING ROLL REF:		ASSEMBLY DWG. LIST OF COMP. LC-A444-60-2-0 TYPE OF PAPER BOXBOARD WEIGHT MACHINE SPEED 1000. FPM WIRE WIDTH 145. OTHER		CROWNING INSTRUCTIONS RECOMM. CROWN _____ FOR _____ P.L.I. NIP RECOMM. BY _____ CROWNING BY _____ APP'D CROWN _____ FOR _____ P.L.I. NIP APP'D BY _____ CROWN CURVE _____ REMARKS _____		ROLL HANDLING AND COVERING INSTRUCTIONS: 1. DO NOT SUPPORT ROLLS ON JOURNAL SURFACES MARKED "A" WHEN GRINDING. 2. NO PORTION OF JOURNALS TO BE DAMAGED OR MARKED. 3. END COVERS OR RETAINING RINGS ARE SHIPPED LOOSE AND TO BE ASSEMBLED AFTER COVERING. (WHEN REQUIRED) 4. GRIND ROLL ENDS TO INSURE PROPER SNAP TO END COVERS (WHEN REQUIRED) 5. BALANCE PER BELOIT CORPORATION BALANCING STANDARDS. "SECT. 3-BAL." 6. STAMP CROWN AND PLASTOMETER ON END FACE OF COVER (WHEN REQUIRED) 7. SPECIAL OPERATING CONDITIONS OR INSTRUCTIONS: _____																																											
BALANCING INSTRUCTIONS DYN B BALANCE THRU 3000 FPM GROUP NO. II BAL. STDS. "SECT 3 - BAL"																																																	
ROLL GRINDER DATA FRONT BRG. ASSEMBLY MR3-RL-5-0-1 INBOARD BRG. CAT. NO. TIMKEN 71750-71450 BACK BRG. ASSEMBLY MR3-RL-5-0-1 OUTBOARD BRG. CAT. NO. TIMKEN 71750-71450																																																	
SPECIAL/DUBBING/GROOVING INSTRUCTIONS																																																	
<table><tr><td colspan="2">THIS PRINT IS THE PROPERTY OF BELOIT CORPORATION. THE INFORMATION THEREON IS SUBMITTED IN CONFIDENCE</td></tr><tr><td colspan="2"><table><tr><td>PROCESS APPROVAL</td><td>ORDER NO. 70769</td><td colspan="2">CUSTOMER NAME</td><td colspan="2">FEDERAL PAPER MILL</td><td colspan="2">MACH. NO. 1</td><td colspan="2">BELOIT CORPORATION</td></tr><tr><td>3</td><td></td><td colspan="2">FILE NO.</td><td colspan="2">SPRAGUE, CONN</td><td colspan="2">SCALE 1 OF 1</td><td colspan="2">REFERENCE DRAWING LC-A444-60-2-0</td></tr><tr><td>4</td><td></td><td colspan="2">DEPT. NO. 681</td><td colspan="2">DRAWN R.J.F.</td><td colspan="2">CHK'D R.Y.S.</td><td colspan="2">APP'D.1 RCJ</td></tr><tr><td>5</td><td></td><td colspan="2">DATE 9-29-86</td><td colspan="2">TITLE ROLL DATA, 14. DIA REEL SPOOL</td><td colspan="2">SHEET 1 OF 1</td><td colspan="2">IDENTIFICATION NUMBER RD-A444-60-2-0</td></tr></table></td></tr></table>						THIS PRINT IS THE PROPERTY OF BELOIT CORPORATION. THE INFORMATION THEREON IS SUBMITTED IN CONFIDENCE		<table><tr><td>PROCESS APPROVAL</td><td>ORDER NO. 70769</td><td colspan="2">CUSTOMER NAME</td><td colspan="2">FEDERAL PAPER MILL</td><td colspan="2">MACH. NO. 1</td><td colspan="2">BELOIT CORPORATION</td></tr><tr><td>3</td><td></td><td colspan="2">FILE NO.</td><td colspan="2">SPRAGUE, CONN</td><td colspan="2">SCALE 1 OF 1</td><td colspan="2">REFERENCE DRAWING LC-A444-60-2-0</td></tr><tr><td>4</td><td></td><td colspan="2">DEPT. NO. 681</td><td colspan="2">DRAWN R.J.F.</td><td colspan="2">CHK'D R.Y.S.</td><td colspan="2">APP'D.1 RCJ</td></tr><tr><td>5</td><td></td><td colspan="2">DATE 9-29-86</td><td colspan="2">TITLE ROLL DATA, 14. DIA REEL SPOOL</td><td colspan="2">SHEET 1 OF 1</td><td colspan="2">IDENTIFICATION NUMBER RD-A444-60-2-0</td></tr></table>		PROCESS APPROVAL	ORDER NO. 70769	CUSTOMER NAME		FEDERAL PAPER MILL		MACH. NO. 1		BELOIT CORPORATION		3		FILE NO.		SPRAGUE, CONN		SCALE 1 OF 1		REFERENCE DRAWING LC-A444-60-2-0		4		DEPT. NO. 681		DRAWN R.J.F.		CHK'D R.Y.S.		APP'D.1 RCJ		5		DATE 9-29-86		TITLE ROLL DATA, 14. DIA REEL SPOOL		SHEET 1 OF 1		IDENTIFICATION NUMBER RD-A444-60-2-0	
THIS PRINT IS THE PROPERTY OF BELOIT CORPORATION. THE INFORMATION THEREON IS SUBMITTED IN CONFIDENCE																																																	
<table><tr><td>PROCESS APPROVAL</td><td>ORDER NO. 70769</td><td colspan="2">CUSTOMER NAME</td><td colspan="2">FEDERAL PAPER MILL</td><td colspan="2">MACH. NO. 1</td><td colspan="2">BELOIT CORPORATION</td></tr><tr><td>3</td><td></td><td colspan="2">FILE NO.</td><td colspan="2">SPRAGUE, CONN</td><td colspan="2">SCALE 1 OF 1</td><td colspan="2">REFERENCE DRAWING LC-A444-60-2-0</td></tr><tr><td>4</td><td></td><td colspan="2">DEPT. NO. 681</td><td colspan="2">DRAWN R.J.F.</td><td colspan="2">CHK'D R.Y.S.</td><td colspan="2">APP'D.1 RCJ</td></tr><tr><td>5</td><td></td><td colspan="2">DATE 9-29-86</td><td colspan="2">TITLE ROLL DATA, 14. DIA REEL SPOOL</td><td colspan="2">SHEET 1 OF 1</td><td colspan="2">IDENTIFICATION NUMBER RD-A444-60-2-0</td></tr></table>		PROCESS APPROVAL	ORDER NO. 70769	CUSTOMER NAME		FEDERAL PAPER MILL		MACH. NO. 1		BELOIT CORPORATION		3		FILE NO.		SPRAGUE, CONN		SCALE 1 OF 1		REFERENCE DRAWING LC-A444-60-2-0		4		DEPT. NO. 681		DRAWN R.J.F.		CHK'D R.Y.S.		APP'D.1 RCJ		5		DATE 9-29-86		TITLE ROLL DATA, 14. DIA REEL SPOOL		SHEET 1 OF 1		IDENTIFICATION NUMBER RD-A444-60-2-0									
PROCESS APPROVAL	ORDER NO. 70769	CUSTOMER NAME		FEDERAL PAPER MILL		MACH. NO. 1		BELOIT CORPORATION																																									
3		FILE NO.		SPRAGUE, CONN		SCALE 1 OF 1		REFERENCE DRAWING LC-A444-60-2-0																																									
4		DEPT. NO. 681		DRAWN R.J.F.		CHK'D R.Y.S.		APP'D.1 RCJ																																									
5		DATE 9-29-86		TITLE ROLL DATA, 14. DIA REEL SPOOL		SHEET 1 OF 1		IDENTIFICATION NUMBER RD-A444-60-2-0																																									
60-6200						IE 10-7-86																																											

THIS DRAWING PREPARED WITH BEL-CAD (BELOIT COMPUTER AIDED DRAFTING AND DESIGN)