



**UCAP-150 CAPPER AND ELEVATOR  
SETUP SHEET**

<b>CUSTOMER NAME</b>	Up Cannabis		
<b>MODEL</b>	UCAP150-S170	<b>SERIAL NUMBER</b>	55274-02

  

CAP SIZE	70 mm
CAP TYPE	CRC
BOTTLE SIZE	3.5g

  

<b>PRODUCTION SPEED</b>		60 bpm
TORQUE (lbs/in)		11.25
OPERATOR NAME FAT		Luc Guérin
OPERATOR NAME VALIDATION		
DATE		28-Aug-18

  

SPEED ADJUSTMENTS		
DEVICE	OTOR ENABLE ON / OF	SPEED (%)
TIGHTENING WHEELS		100
SPACING WHEEL		20
GRIPPER BELTS		30
CAP ELEVATOR		70

  

CONVEYOR SPEED SETTING	
CONVEYOR CONTROL (ppm)	65

  

SENSOR TIMERS		
DEVICE	OFF DELAY	ON DELAY
NO CAP CHUTE SENSOR	100	500
LOW CAP CHUTE SENOR	100	100

  

REJECT SET-UP		
DEVICE	ON	OFF
REJECT STATION	ON	
FOIL SENSOR	ON	
SKEW CAP SENSOR	ON	
FALLEN BOTTLE SENSOR	ON	
REJECT DISTANCE	34	

  

REJECT	
REJECT MODE	Consecutive
MAXIMUM REJECT QUANTITY	3

  

AIR PRESSURE (psig)		
TORQUE CONTROL	STATION # 3	50
	STATION # 4	50
ELEVATOR AIR JET CONTROL	CAP TRANSFER	30
	CAPS REJECT	50
REJECT CONTROL	REJECT TABLE	20
	PINCH VALVE	N/A

  

LEVEL DETECTOR ADJUSTMENT		
PEC 8		1500
PEC 9		3200
PEC 10		2400

  

IN-OUT ADJUSTMENT		
ITEM #		
7	SPACING WHEEL	1
2	GRIPPER BELTS	01888
3	CHUTE	5.5
8	LEXAN ON ELEVATOR TRANSFER	3
9	ELEVATOR BELT	02600

  

18.5		
ITEM #		
1	BELTS	8
6	CAPPER TO CONVEYOR	18.5
4	CHUTE KNOB A	N/A
5	CHUTE KNOB B	N/A
	HOLD DOWN SUPPORT	1
	HOLD DOWN BLOCK POSITION	400

  

CONTAINER REJECT CYLINDER		
ITEM #	POSITION	
10		13

  

ELEVATOR CAP REJECT CONTROL		
STATION	ON	OFF
STATION # 1		OFF
STATION # 2		OFF
STATION # 3		OFF
STATION # 4	ON	

  

CHUTE TOP PLATE	53-172mm
PICKUP AND TUNNEL #	70 CRC
PRESS CAP ATTACHEMENT	
ELEVATOR HOPPER DIVIDER	53mm

  

TIGHTENING WHEEL MANUAL ADJUSTMENT		
STATION #1		1/16
STATION #2		1/8
STATION #3		1/8
STATION #4		1/8