



APPROVED BY *[Signature]* *Tom Madzarian*  
 DATE: *April 30, 2025*  
 REQUIRED VOLTAGE: 220 VAC 3PH 60HZ  
 S/N: \_\_\_\_\_  
 WIRING DIAGRAM: WD00166

PRODUCT  
 INFEEED DUCT

ITEM QUNTY	MATERIAL	DESCRIPTION	PART NO
1	ASSY	HEAD ASSEMBLY	A00770A
2	ALUM	COLUMN	
3	ALUM	COLUMN SUPPORT	A00975A
4	304 SS	MOUNTING FRAME	A00909F
5	PURCH	COLUMN JACK	A01939A1
6	PURCH	LEVELING PADS	IF-
7	304 SS	HOPPER 22" DIA.	A00150-
8	304 SS	HOPPER COVER	A0148P1
9	SS/AEOP	HOPPER COVER ACCESS DOOR	A00160F5
10	ALUM	HOPPER SUPPORT ASSEMBLY	A00152A
11	PURCH	MOTOR STARTER ENCLOSURE	
12	PURCH	CONTROL ENCLOSURE	
13	303 SS	AUGER SHAFT	A00312M
14	303 SS	AGITATOR BLADE	A00170F
15	304 SS	412 SF. AUGER STANDARD LINDG	
16	303 SS	412 LIP FUNNEL 12 9/16 LG	
17			

*2 sets of tooling  
 non free flowing # 12 auger  
 # 8 and # 12 auger*

NOTE:  
 TO ADJUST COLUMN HEIGHT, LOOSEN  
 SET SCREW IN COLUMN BASE USING  
 1/4" Allen Wrench. INSERT JACK  
 HANDLE INTO JACK PUMP UP TO  
 RAISE. AFTER ADJUSTING COLUMN  
 MAKE SURE SET SCREW IS TIGHT.

REV.	DESCRIPTION

DESCRIPTION  
**IMAGE FILLERS**  
 COATESVILLE, PA.

TITLE  
**IMAGE 2000 FILLER**

ECG REF.	DRWN. BY	JD	DRAWING NO.	EMPACK-2
CAD No.	DATE	04/28/25		
1 ST. USED ON				SHEET 1 OF 1