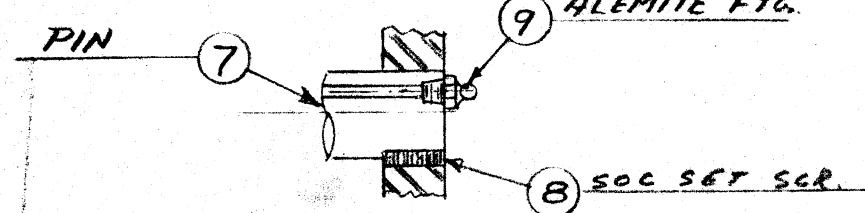


NOTE:
 DRIVE SIDE LOCATE & PIN @ SHOP ASMB.
 CONTROL SIDE LOCATE & PIN @ FIELD ASMB.
 ALLOW FOR $\frac{1}{4}$ " EXPANSION IN BRG.



TYP. MTG. FOR ITEMS 7, 8, & 9
 AT ASSEMBLY

- HEX CAP SCR. W/LW 24
- HEX CAP SCR. W/LW 13
- RETAINER 12
- CAP 11
- 153B-201062

- 21 BRONZE BUSH. 1 3/4" I.D. x 2 1/4" O.D. x 2 1/2" LG.
- 5 ARM - D.S. 113C-201059-N
- 4 ARM - C.S. 113C-201059-M

- 27 THREADED TAPER PIN #8 x 2 LG.
- 26 HEX CAP SCR. W/LW & FW 3/8-16 x 2
- 25 BAR LOCATING 115A-201303

- 23 BEARING ASSEMBLY 9M 123D-200811

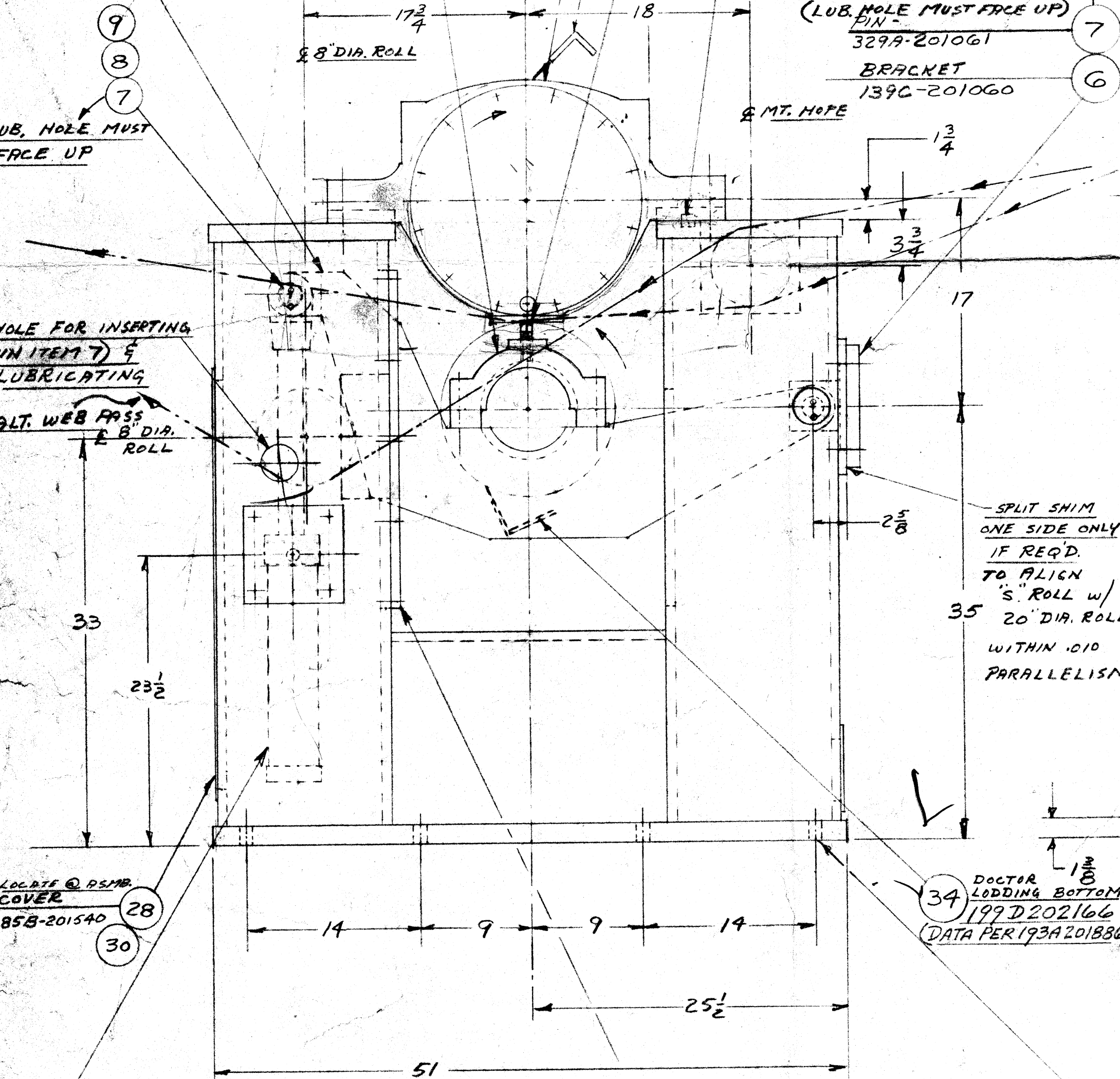
- 35 LOADING (TOP) DOCTOR 199D 202165 (DATA PER 193A 201887)

- 15 SOC SET SCR. (W/BRASS SLUG 3/8" D. x 2 LG.) 1/2-13 x 1/2
- 14 ADJ. SCR. 451A-201304

- 20 SOC CAP SCR 1/2-13 x 1 1/2
- 19 KEY 263A-201068

- 10 HEX CAP SCR. W/LW 5/8-11 x 2
- 9 ALEMITE FTG. #1610BL
- 8 SOC SET SCR. 1/4-20 x 1/2

- 7 (LUB. HOLE MUST FACE UP) PIN 329A-201061
- 6 BRACKET 139C-201060



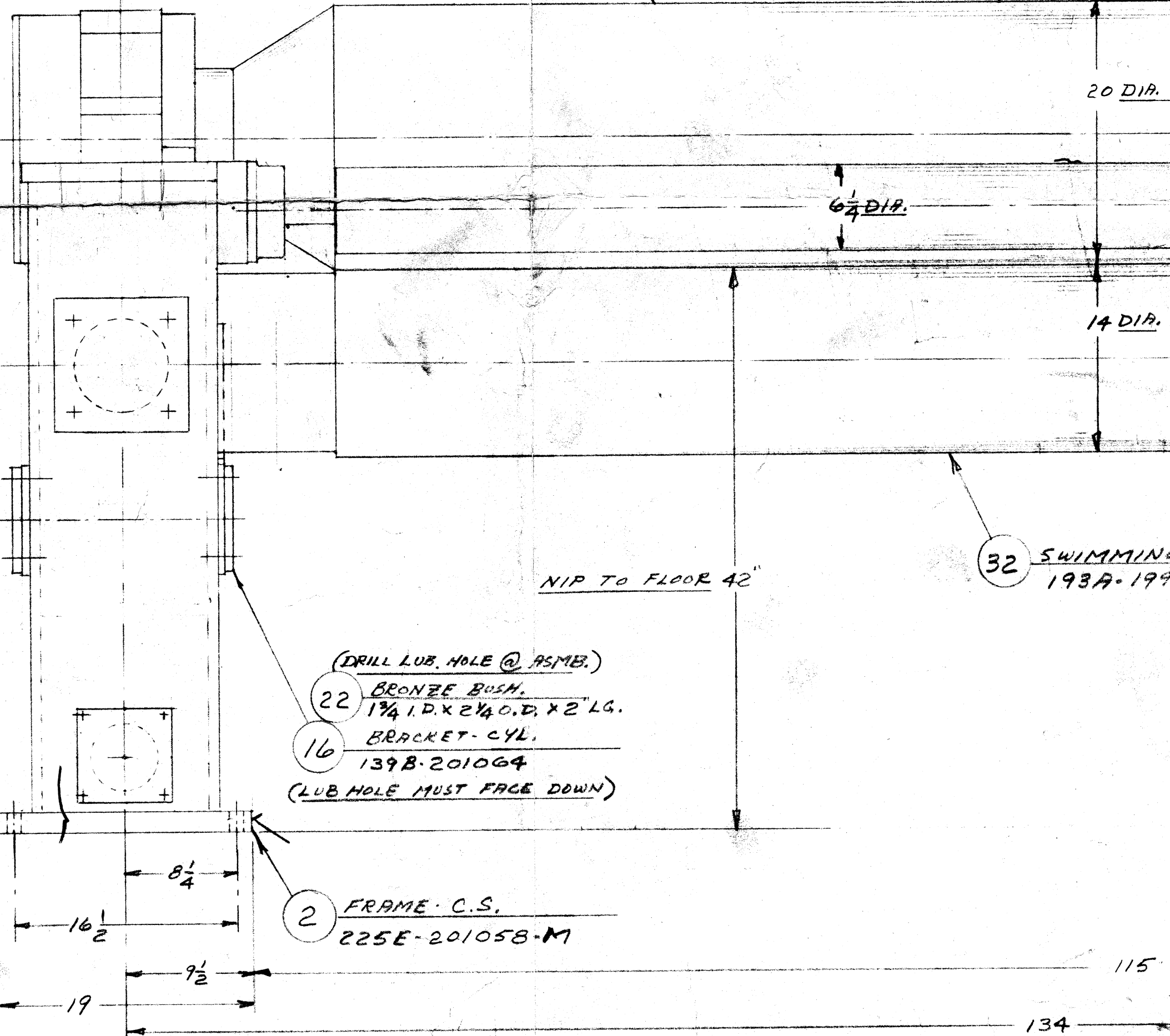
- 1 HYD. CYL. STYLE MT-1 4" BORE, 15" STROKE W/ 2" ROD DIA., ROD CLEVIS #50940 & PIN #68372

ASSEMBLY NOTE:
 (SET BARS .010 MIN. BOTH SIDES OF ARMS)

- 17 GUIDE BAR 239B-201066
- 18 HEX CAP SCR. W/FW & LW 3/8-16 x 1 1/2

CONTROL SIDE

- 31 TOP ROLL 193A-199616



- 22 BRONZE BUSH. 1 3/4" I.D. x 2 1/4" O.D. x 2" LG.
- 16 BRACKET - CYL. 139B-201064 (LUB HOLE MUST FACE DOWN)

- 2 FRAME - C.S. 225E-201058-M

NIP TO FLOOR 42"

- REF MT. HOPE ROLL 6 1/4" DIA. ORDERED ON 8/M 473D-200846

DRIVE SIDE

- MT. HOPE ROLL DRIVE 8/M 207C-201623

- FRAME - D.S. 225E-201058-N

- 30 HEX CAP SCR 1/4-20 x 1 1/2 LG.
- 29 COVER 185A-201541 LOCATE @ ASMB.

REV.	DESCRIPTION	BY	DATE	ITEM	NO. REQD.	DESCRIPTION
1	REL. FOR MFG.			DR. CHANGE	DATE 12-21-70	CK
				DATE		DATE
				APPD.		DATE
				SCALE	1 1/2" = 1'-0"	
				REFERENCE DWG.		
				USED IN		
				INDEX NO.	293	DWG. NO. D-201057

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STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED
 FINISHED SURFACES DESIGNATED IN MICRO-INCHES
 TWO (2) DECIMAL DIM. = .050"
 THREE (3) DECIMAL DIM. = .015"
 FRACTIONAL DIM. = .015"
 ANGLE = 1/2°
 UNFINISHED SURFACES TWO (2) DECIMAL DIM. = .125"
 ANGLE = 1/2°
 BURRNOT PERMISSIBLE = .125"

MATERIAL
 PATTERN NO.
 REFERENCE DWG.
 USED IN
The Black Clawson Company
 Dilts Division/Paper-Plastics Converting Air Systems, Fulton, New York
 TITLE
2 ROLL
-CALENDER ASSEMBLY-
 INDEX NO.
 293
 DWG. NO.
 D-201057

FEB 16 1973