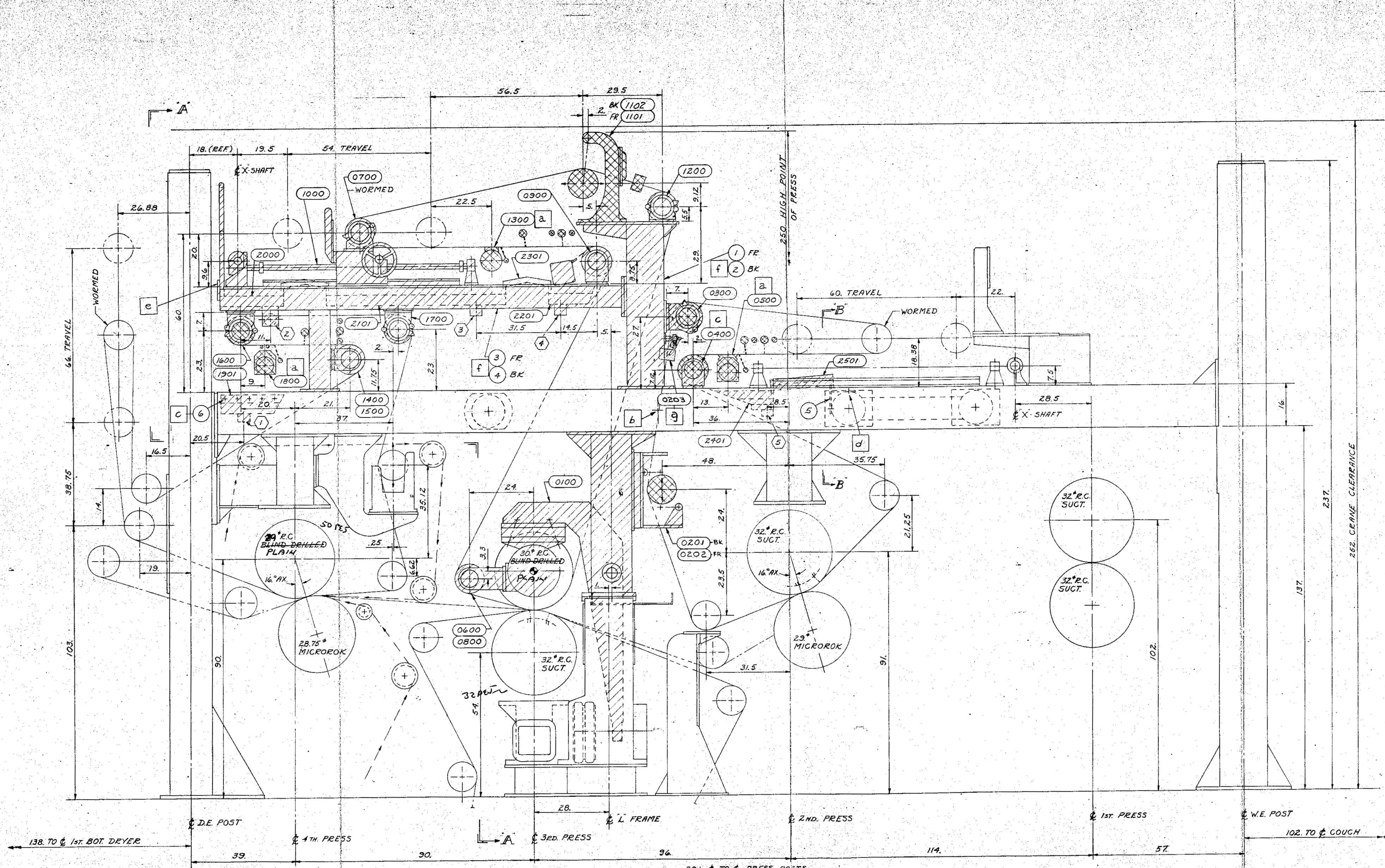




ITEM	QTY	DESCRIPTION	WIDTH	LENGTH	U N	SYMBOL	MATERIAL
1A	1	FRAME				IN 6PF57735	ST1020
1B	4	CASCR, HEX-1.0-8 X 2.25				IN 217112-673	STSAE2
2A	1	FRAME				IN 6PF57736	ST1020
2B	4	CASCR, HEX-1.0-8 X 2.25				IN 217112-673	STSAE2
3A	1	FRAME, STRETCHER				IN 6PF57737	ST1020
3B	5	CASCR, HEX-1.0-8 X 2.25				IN 217112-673	STSAE2
4A	1	FRAME, STRETCHER				IN 6PF57792	ST1020
4B	9	CASCR, HEX-1.0-8 X 2.25				IN 217112-673	STSAE2
5A	5	DEFLECTOR SUPPORT				IN 217141-437	ST1304
5B	20	CASCR, HEX-1.0-8 X 2.25				IN 217141-569	ST1304
6A	43	CASCR, HEX-1.0-8 X 2.25				IN 217141-572	ST1304
6B	9	CASCR, HEX-1.0-8 X 2.25					ST1304

NOTES:

- a ALL UHLE BOXES & SHOWERS COMPLETE WITH MOUNTINGS ARE BY MILL
- b CROSS TIE TO BE REMOVED
- c 3/4 T. @ MILL ASSY (II) FR. & (II) BK
- d 1/2 T. @ MILL ASSY
- e WIRE C.S IN PAIRS @ ASSY
- f 1 T. @ MILL ASSY. (B) FR. & (B) BK
- g (2) 5/8 T. @ MILL ASSEMBLY LOCATE FROM PALM GUIDE BRACKET
- ITEMS SHOWN THUS PER THIS DWG.
- ◇ SAVEALL DRAINS PER PRESS GAGE
- ◻ ITEMS SHOWN THUS PER L/C

FELT LENGTHS
 2ND PRESS MIN. 35.11 MAX. 45.11
 3RD PRESS MIN. 43.5 MAX. 52.3
 4TH PRESS MIN. 44.10 MAX. 55.9

ALL FELT ROLLS ARE 11.25" R.C.

- NEW BY BELOIT
- EXISTING AT MILL
- EXISTING & RELOCATED BY MILL

DESIGN NIPS

1ST PRESS --- 200 P.L.I.
 2ND PRESS --- 300 P.L.I.
 3RD PRESS --- 375 P.L.I.
 4TH PRESS --- 450 P.L.I.

WIRE WIDTH --- 166.
 DESIGN SPEED --- 1000 FPM
 BAL. SPEED --- 1200 FPM
 HAND --- RIGHT
 GRADE --- BOXBOARD

REF DRAWINGS:
 L/C --- LG-A444-3-17-0 THRU-3
 GAGE --- MA-A444-3-17-1

EXISTING DRAWINGS:
 PRESS ELEVATION --- 6-A444-3-0
 BILL/MATL --- MP3-A444-3-0 & -1

SHEET 1 OF 2

THIS PRINT IS THE PROPERTY OF BELOIT CORPORATION. THE INFORMATION THEREON IS SUBMITTED IN CONFIDENCE.		ORDER NO. CUSTOMER NAME		MACH. NO.	
APPROVAL		B2705 FEDERAL PAPER BOARD CO.		MACH. NO.	
3		FILE NO.		MACH. NO.	
4		MILL		MACH. NO.	
5		SPRAGUE, VERSAILLES CONN. #1		MACH. NO.	
DEPT. NO.	DRAWN	CHKD.	APPD. 1	APPD. 2	SCALE
631	JLV	WJA	WEL	AKD	1:10
DATE	TITLE				REFERENCE DRAWING
9-25-81	STR-THRU PRESS-ELEVATION				LG-A444-3-17-0
IDENTIFICATION NUMBER					MA-A444-3-17-0