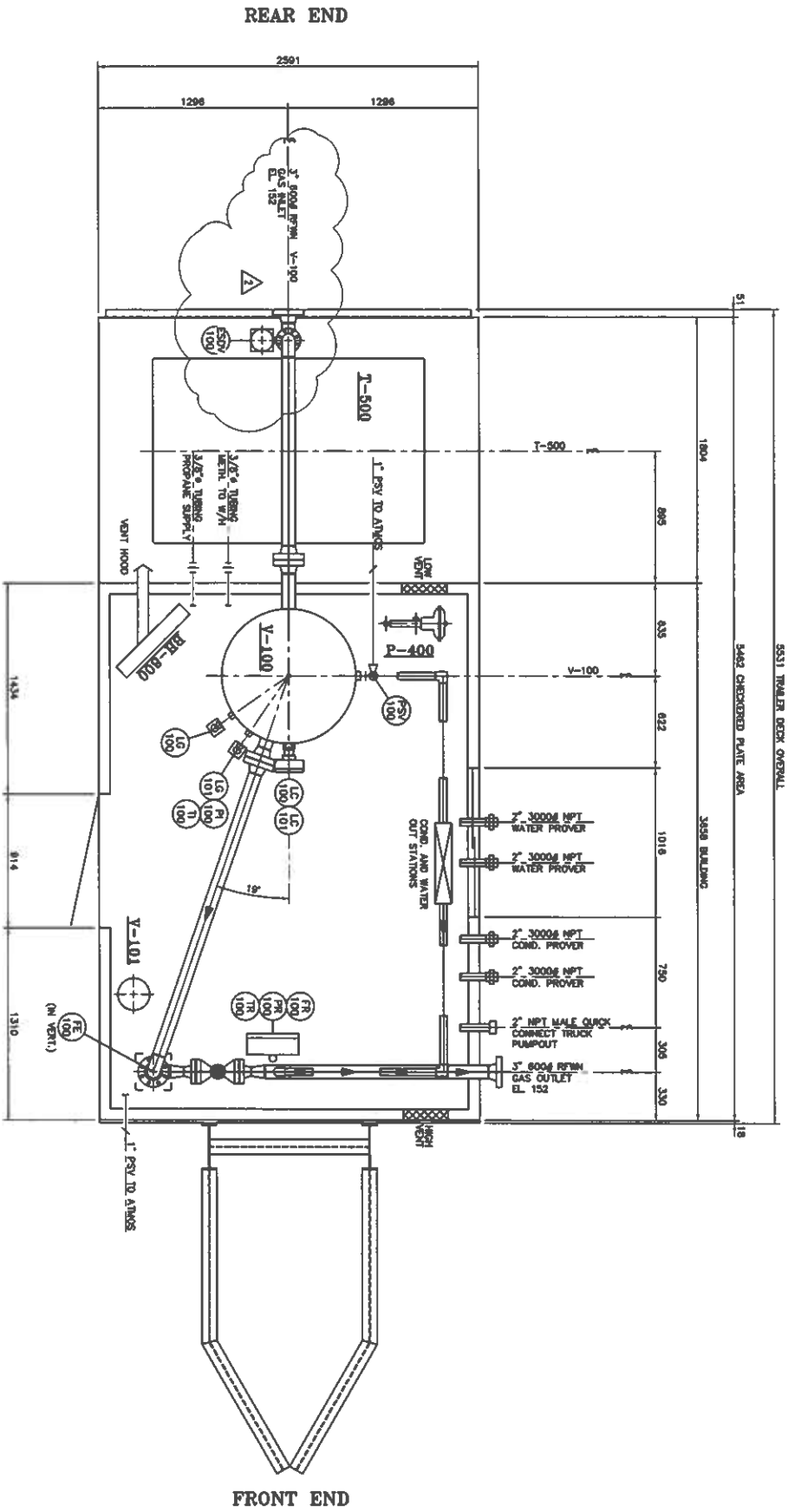




GENERAL NOTES:

1. THIS DRAWING TO BE READ IN CONJUNCTION WITH THE MECHANICAL FLOW DIAGRAM.
2. ALL ELEVATIONS ARE REF. FROM TOP OF CHORDDED PLATE.
3. ALL PIPING TO BE HELD 6" DIMENSIONS & ELEVATIONS SHOWN FOR CUSTOMER TIE-INS.
4. MAIN PIPING TO BE BUILT IN ACCORDANCE WITH THE LATEST EDITION OF B31.3.
5. ALL BUTTWELDED 0.125 C.A. PIPING TO BE:

WATERALS:	PPM
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- FLANGES - SA-102M
FITTINGS - SA-234-WP8
BOLTS - SA-193-B7M
NUTS - SA-194-2H4
GASKETS - 316 SS FLEXTALLO

6. ALL TRENCH PIPING TO BE SCH 80 SA-106B SMLS PIPE C/W 30004 SA-106B SCHEDULED FITTINGS (EXCEPT AS NOTED IN ITEM #7)
7. FIRST PIPE/PIPEL/STRAND OFF VESSEL WPT CONNECTIONS TO BE SCH 160 FOR 800 ANS AND 800 ANS RATINGS, SCH 80 FOR 500 ANS AND 150 ANS RATINGS.
8. BUILDING

- DATA, 8'-0" X 12'-0" TO 8'-0" TO 8'-0" EXIST. SHED STYLE WITH 1:12 SLOPE
28 GAUGE GALVALUME EXTENSION AND INTERIOR CORRUGATED WALLS AND ROOF
ALUMINUM EXTENSIONS TO BE USED FOR CORNERS, BASES AND ALL JENTS
(1) 3'-0" X 7'-0" STEEL WARDROBE WITH LOCKING PLANK HARDWARE, TWO WINDOWS,
CLOCK CHAIR, WEATHERSTRIPPING, AND ALUMINUM TRIM/STOL.
(2) 40" X 40" SHED SLIDING WINDOW WITH 1/2 SCREEN
(3) 12" X 12" STAIRWELL COVERS WITH SLIDE DOORS AND SCREENS

9. UNIT TO BE MECHANICALLY CLEARED TO SSPC-S13 P300 TO:
ONE(1) COAT OF ZINC CARBOXYLATE PRIMER
THRE(3) COATS OF PRIMER ENAMEL PAINT
- | | |
|----------------|-----------|
| VESSEL: | WANA PREY |
| PILING: | WANA PREY |
| SEED FLOOR: | WANA PREY |
| PIPE SUPPORTS: | BLACK |

10. ALL BUTTERED PAPER SHALL BE 100% (NORMAL) RADIOGRAPHICALLY INSPECTED AND NOT PRINT (10% MINIMUM HARDNESS SURVEY; HARDNESS TEST RECD ON WELD, PLAZ AND PARENT METAL SHALL NOT EXCEED 200 BHN (3) READINGS RECD PER WELD PROCEDURE USED.)

12. ALL INSTRUMENT AND CONTROL VENTS SHALL BE VENTED TO OUTSIDE INDIVIDUALLY.

13. ALL PIPE SUPPORT LOCATIONS TO BE DETERMINED BY SHOP.
14. ALL UNION LOCATIONS TO BE DETERMINED BY SHOP.
15. UNIT IS REDESIGNED FOR ALBERTA AND SASKATCHEWAN SERVICES.

PLAN VIEW

✓	APPROVED ESDV-100	SI	04-12-22
✓	REVIEWED LAYOUT AS SHOWN	ET	04-11-12
✓	ISSUED FOR CONSTRUCTION	KS	04-10-22
REV.	DESCRIPTION	BY	DATE
PROJECT CO-ORDINATOR CHECKED:	DATE:	BY:	DATE

ORDAN BROS.		DATE	
ORDERED BY:	ET	04-10-21	
KS		SCALE	1:20

(1) REQ'D
TIME CARD
04-324-PPW