REECE

CUSTOM MANUFACTURING INC.

Reece Custom specializes in providing high-quality manufacturing solutions tailored to meet the unique needs of the Petroleum Industry. From Pressure Vessels to Packaging, we are committed to craftmanship, exceptional customer service and delivering cost-effective equipment. We pride ourselves on collaboration, operational excellence and building long-term partnerships through quality workmanship and trust with our customers.

- Packaging
- Controls
- Automation
- Instrumentation
- Third-party engineering
- Vessel manufacturing
- Drafting and design

Contact Us

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Our Team

At REECE Custom Manufacturing, our greatest strength is our people—skilled professionals dedicated to precision, innovation, and excellence. Backed by deep industry expertise and advanced manufacturing capabilities, our team's commitment to craftsmanship and client success is at the core of everything we do.

Our Facility

REECE's state-of-the-art, 28,000-square-foot manufacturing facility, with fully-stocked and capable assembly and vessel shops, is situated on 10 acres of fully fenced land in southeast Alberta on the Trans-Canada Highway near major heavy haul routes. This location provides convenient direct access to easily ship our products all over western Canada and the USA.

Partnerships and Organizations

- ABSA Approved Quality Programs (Shop and Field)
- ASME Section VIII-1 Pressure Vessels – Construction, Repair and Alteration (Shop)
- ASME "U" Stamp Certified Manufacturer (Shop)
- ASME "UM" Stamp Certified Manufacturer (Shop)
- National Board authorized to apply "NB" Stamp
- National Board authorized to apply "R" Stamp
- Stainless steel spooling and vessels
- CSA B51 Miniature Pressure Vessel – Construction (Shop)
- ASME B31.1 Power Piping – Construction, Repair and Alteration (Shop and Field)
- ASME B31.3 Process Piping – Construction, Repair and Alteration (Shop and Field)
- ASME B31.3 Indirect Heater Coils – Construction, Repair and Alteration (Shop and Field)
- CSA B51 Category A, E and H Fitting – Construction, Repair and Alteration (Shop)
- APEGA Permit 15926 CEIRC Engineering Management Inc.

Custom Engineering, Unmatched Quality, Precision Products

- 2 and 3 Phase Separator Packages (Verticals and Horizontals)
- Free Water and Flare Knockout Packages
- Multi-Well Inlet Skids with Test and Group Separator options
- Water Injection Skids and Pump packages
- Blow Case and Separator
- Metering Skids
- Line Heaters
- Line Heater Separator Combination Units
- Heater Treaters
- Fuel Gas and Emergency Fuel Gas packages
- Regulate, Meter, Odorizing packages for Gas Sales
- L.A.C.T. Skids – Custody Transfer Metering Units
- MCC Building packages
- Control Building packages
- Spooling for field assembled projects
- 3rd Party Vessels of all types
- Package and Vessel Refurbish/ Rebuilds/Repairs
- Stainless steel spooling and vessels









Our Reputation is Built on Industry-Leading Products

''Reece Custom Manufacturing has been a game-changer for our operations. Their team worked closely with us to design and deliver a unique pressure vessel that met our exact process specifications. The project manager's attention to detail exceeded our expectations. Their commitment to customer service and on-time delivery makes them a trusted partner. We highly recommend Reece Custom for any fabrication needs!''

– Oilfield Service Provider General Manager

''Reece Custom is my go-to for any equipment needs, any new or future projects that come up, they are my preferred vendor.''

– Oil Company Facility Engineer

''Any time we use Reece Custom we're always impressed with the level of communication we receive from schedule updates, project pictures, 3rd party inspection reports, weekly calls, we never wonder what's happening with our project, we always know.''

– Engineering Firm Procurement Manager

Safety Practices Meet the Highest Standards

We take a zero-risk approach to safety with our people. customers, and the public. We hold a Certificate of Recognition (COR) from the Alberta Construction Safety Association (ACSA) which recognizes REECE has to have a fully developed and implemented Saftey Management Plan.

Certifying Partner

AASP

Welding Processes – Carbon and Stainless Steel

Weld processes designed and registered for notch toughness and non-notch toughness applications with or without post-weld heat treatment and up to eight inches in thickness.

GMAW capability used in the construction of structural steel and non-pressure retaining applications as approved by the customer.

SMAW capability used in the construction of pressure-retaining applications as approved by the customer.

MCAW capability used in the construction of both pressure-retaining applications and structural steel as approved by the customer.

SAW capability used in the construction of heavy pressure retaining sections. The shop is equipped with two sub arcs.

New capability and technology is our RMD processes and machines, increased production and quality in our pressure spooling.