



ULTRASONIC THICKNESS INSPECTION REPORT

SLICK INSPECTION LTD.
2038-12th AVE NW
Medicine Hat, AB, T1C 2A7
PH: 403-527-9854
FAX: 403-527-9867
office@slickinspection.com

Technician Sign:

Technician Certification:

KEN KELLEY
ASNT Level I UT
REG. # 28707

Assistant:

Date:

MAR. 27, 2025

Client:

RARE OILFIELD

Location:

**RARE OILFIELD, REDCLIFF
AB**

Client Rep Signature:

Invoice #:

JM25094

Report #:

JM25094-U3

Page:

1 of 3

Acceptance Code:

THICKNESS TESTING

Specification:

Integrity Survey

Procedure:

UT-1 Rev.2

Technique:

UT - Thickness

Contractor:

RARE OILFIELD

A.F.E.#:

Code.#:

P.O.#:

Project:

Job.#:

VESSEL# 525845

NAME PLATE:



OVERVIEW:



PERFORMED UT THICKNESS READINGS ON ABOVE VESSEL AT CUSTOMERS REQUEST.

Equipment, Calibrations & Consumables Used

Instrument Make:	AlphaGage+, Ser: 000128	Range Of Verification: 0.1" - 0.5"	Calibrated On: MAR. 27, 2025	Cable Length: 3 Feet	Cable Type: Coaxial	Test Method: Thickness > ✓ Lamination >	Couplant: Sonotech Soundsafe
Transducer Settings:	Sonatest Probe	Model: DK525	Calibrated On: MAR. 27, 2025	Angle: 0°	Frequency: 5 MHz	Size: 5 / .25"	Reference & Scan /
Calibration Block:	Stainless 5 Step Wedge .100 - .500"	Block Serial #: S/N 3142 24	Calibrated On: MAR. 27, 2025	Reference Reflector: Backwall		Reference %FSH 100%	Range Setting 1.0 Inches



ULTRASONIC THICKNESS INSPECTION REPORT

SLICK INSPECTION LTD.
2038-12th AVE NW
Medicine Hat, AB, T1C 2A7
PH: 403-527-9854
FAX: 403-527-9867
office@slickinspection.com

Technician Sign:

Technician Certification:

KEN KELLEY
ASNT Level I UT
REG. # 28707

Date:

MAR. 27, 2025

Client:

RARE OILFIELD

Location:

**RARE OILFIELD, REDCLIFF
AB**

Client Rep Signature:

Assistant:

Invoice #:

JM25094

Report #:

JM25094-U3

Page:

2 of 3

Acceptance Code:

THICKNESS TESTING

Specification:

Integrity Survey

Procedure:

UT-1 Rev.2

Technique:

UT - Thickness

Contractor:

RARE OILFIELD

A.F.E.#:

Code.#:

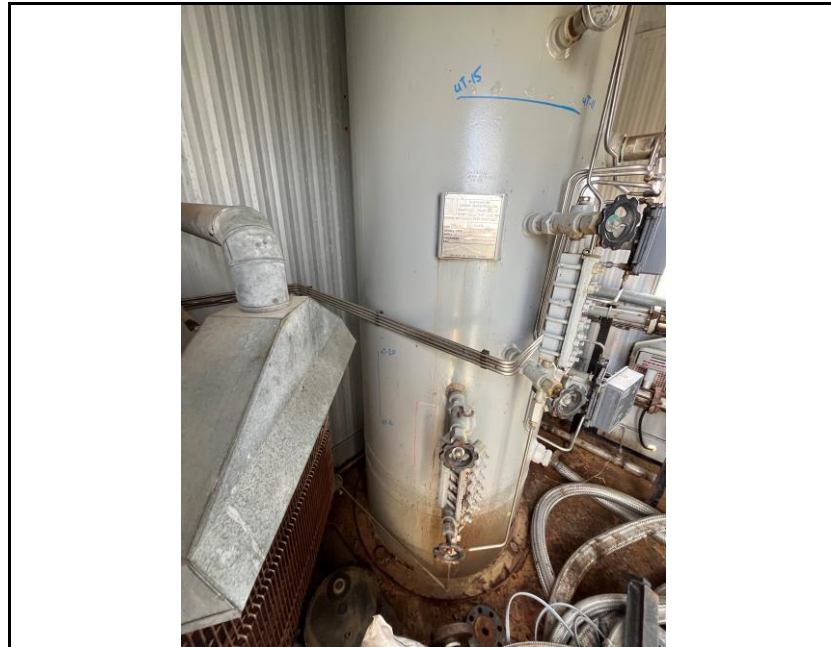
P.O.#:

Project:

Job.#:

Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor

Area Surface Readings: ↓		Nominal Wall Thickness:>1.500"		Average Thickness Reading:>1.547"		Area Surface Readings: ↓		Nominal Wall Thickness:>1.500"		Average Thickness Reading:>1.547"	
Location #:	Thickness Min:	Thickness Max:	Location #:	Thickness Min:	Thickness Max:	Location #:	Thickness Min:	Thickness Max:	Location #:	Thickness Min:	Thickness Max:
UT-1	1.545"	1.552"	UT-6	1.540"	1.544"	UT-11	1.542"	1.549"	UT-16	1.540"	1.550"
UT-2	1.539"	1.548"	UT-7	1.541"	1.549"	UT-12	1.547"	1.556"	UT-17	1.539"	1.544"
UT-3	1.540"	1.548"	UT-8	1.540"	1.551"	UT-13	1.543"	1.551"	UT-18	1.544"	1.548"
UT-4	1.550"	1.555"	UT-9	1.543"	1.556"	UT-14	1.548"	1.559"	UT-19	1.540"	1.549"
UT-5	1.555"	1.560"	UT-10	1.542"	1.550"	UT-15	1.546"	1.552"	UT-20	1.545"	1.552"



Information On Above: ↓ Material:> Carbon Steel Surface Condition:> Painted / Coated

THICKNESS READINGS TAKEN FROM VARIOUS AREAS AS INDICATED IN PHOTOS.

Information On Above: ↓ Material:> Carbon Steel Surface Condition:> Painted / Coated

THICKNESS READINGS TAKEN FROM VARIOUS AREAS AS INDICATED IN PHOTOS.



ULTRASONIC THICKNESS INSPECTION REPORT

SLICK INSPECTION LTD.
2038-12th AVE NW
Medicine Hat, AB, T1C 2A7
PH: 403-527-9854
FAX: 403-527-9867
office@slickinspection.com

Technician Sign:

Date:

MAR. 27, 2025

Client:

RARE OILFIELD

Technician Certification:

KEN KELLEY
ASNT Level I UT
REG. # 28707

Location:

**RARE OILFIELD, REDCLIFF
AB**

Client Rep Signature:

Assistant:

Upon approval/acceptance by the Contractor the liability for the accuracy of final product becomes responsibility of the Contractor

Invoice #:

JM25094

Report #:

JM25094-U3

Page:

3 of 3

Acceptance Code:

THICKNESS TESTING

Specification:

Integrity Survey

Procedure:

UT-1 Rev.2

Technique:

UT - Thickness

Contractor:

RARE OILFIELD

A.F.E.#:

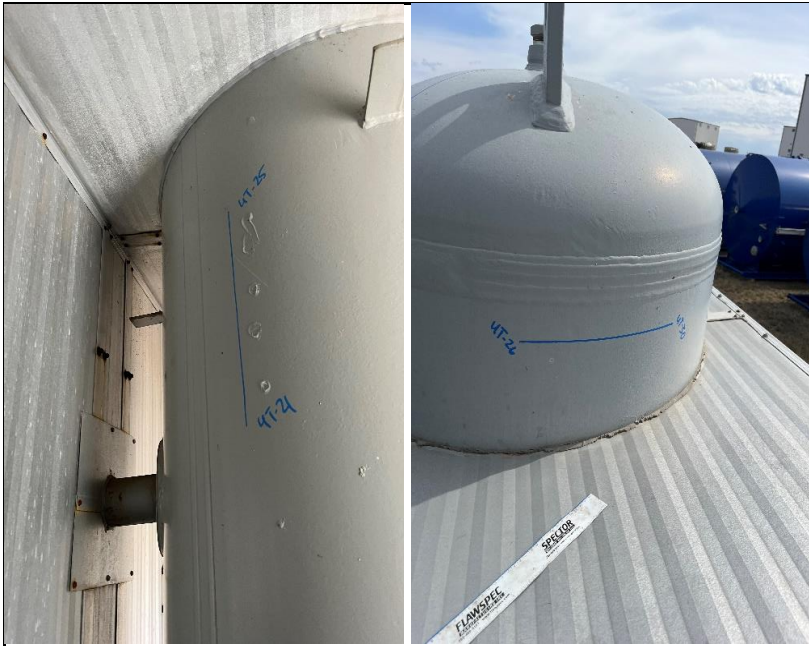
Code.#:

P.O.#:

Project:

Job.#:

Area Surface Readings: ↓		Nominal Wall Thickness:> 1.500"		Average Thickness Reading:> 1.546"		Area Surface Readings: ↓		Nominal Wall Thickness:> 1.500"		Average Thickness Reading:> 1.508"	
Location #:	Thickness Min:	Thickness Max:	Location #:	Thickness Min:	Thickness Max:	Location #:	Thickness Min:	Thickness Max:	Location #:	Thickness Min:	Thickness Max:
UT-21	1.537"	1.546"	UT-26	1.534"	1.544"	UT-31	1.525"	1.528"			
UT-22	1.542"	1.549"	UT-27	1.536"	1.553"	UT-32	1.500"	1.506"			
UT-23	1.540"	1.552"	UT-28	1.540"	1.557"	UT-33	1.501"	1.505"			
UT-24	1.545"	1.551"	UT-29	1.539"	1.548"	UT-34	1.499"	1.509"			
UT-25	1.539"	1.549"	UT-30	1.542"	1.554"	UT-35	1.498"	1.504"			



Information On Above: ↓	Material:>	Carbon Steel	Surface Condition:>	Painted / Coated	Information On Above: ↓	Material:>	Carbon Steel	Surface Condition:>	Painted / Coated
-------------------------	------------	--------------	---------------------	------------------	-------------------------	------------	--------------	---------------------	------------------

THICKNESS READINGS TAKEN FROM VARIOUS AREAS AS INDICATED IN PHOTOS.

THICKNESS READINGS TAKEN FROM VARIOUS AREAS AS INDICATED IN PHOTOS.