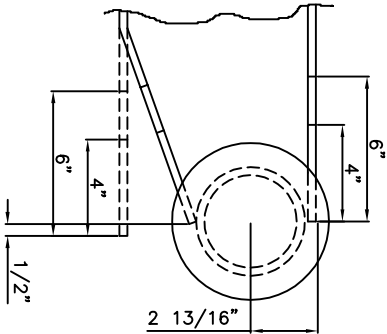


BILL OF MATERIALS

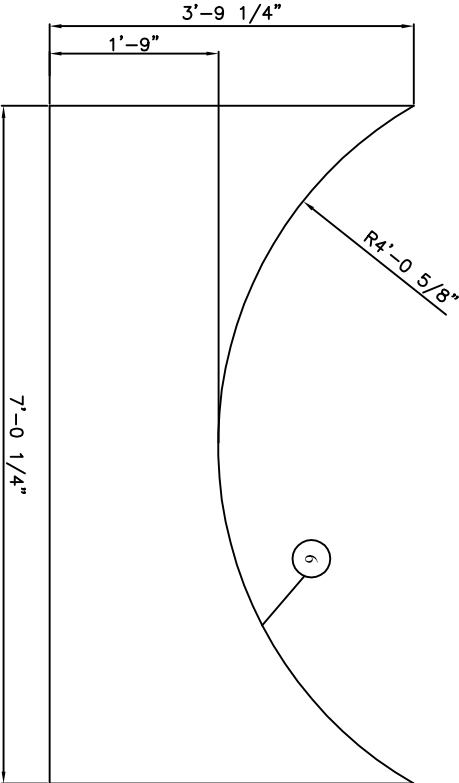
ITEM	REQ'D	PART	DESCRIPTION	MATERIAL	WEIGHT
1	2	RUNNER	WF8018# x 16'-0" LG (ROUGH CUT TO 193")	WF8018#	581#
2	2	CROSSMEM	WF6015# x 7'-0 1/2" LG	WF6016	212#
3	2	PULL	4" XH PIPE x 7'-5 1/2" LG	SA-106-B	114#
4	4	PULLCAP	1/4" THK x 6 1/2" OD	SA-36	5#
5	2	SADDLE	WEAR: 8" x 1/4" THK x 10'-0" LG ROLL TO 96 3/4" ID	SA-516-/ON	136#
6	2	SADDLE	WEB: 3/8" THK x 45 1/4" W x 84 1/4" LG (SEE DETAIL)	SA-36	593#
7	4	SADDLE	SIDE: 6" x 3/8" FLAT BAR x 45 1/4" LG	SA-36	115#
8	4	SADDLE	RIB: 4" x 3/8" FLATBAR x 25 1/4" LG	SA-36	43#

GENERAL NOTES

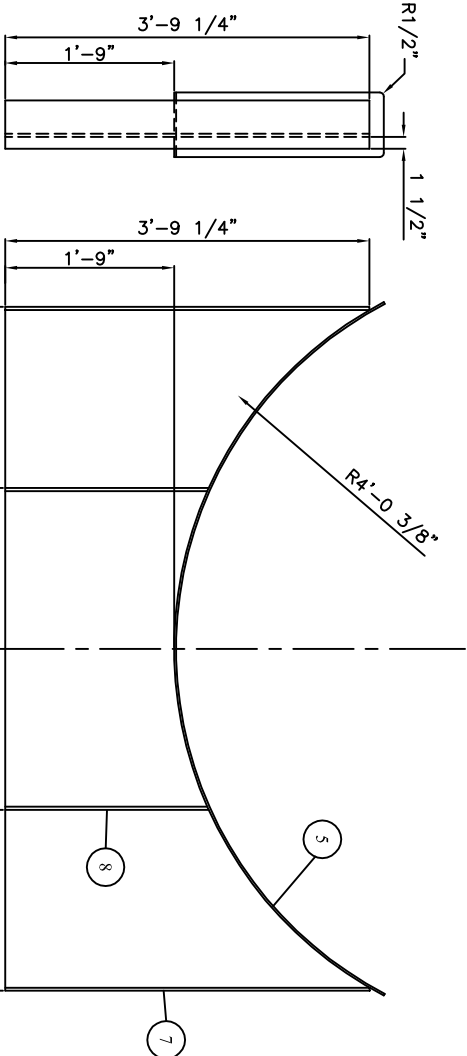
1. APPROXIMATE WEIGHT: 1800 LBS
2. ALL WELDING SHALL BE AS PER CSA W47.1-92 USING GAS METAL ARC WELDING WITH ER480S-6 FILLER METAL OR SUBMERGED METAL ARC WELDING WITH ER48018-1 FILLER METAL



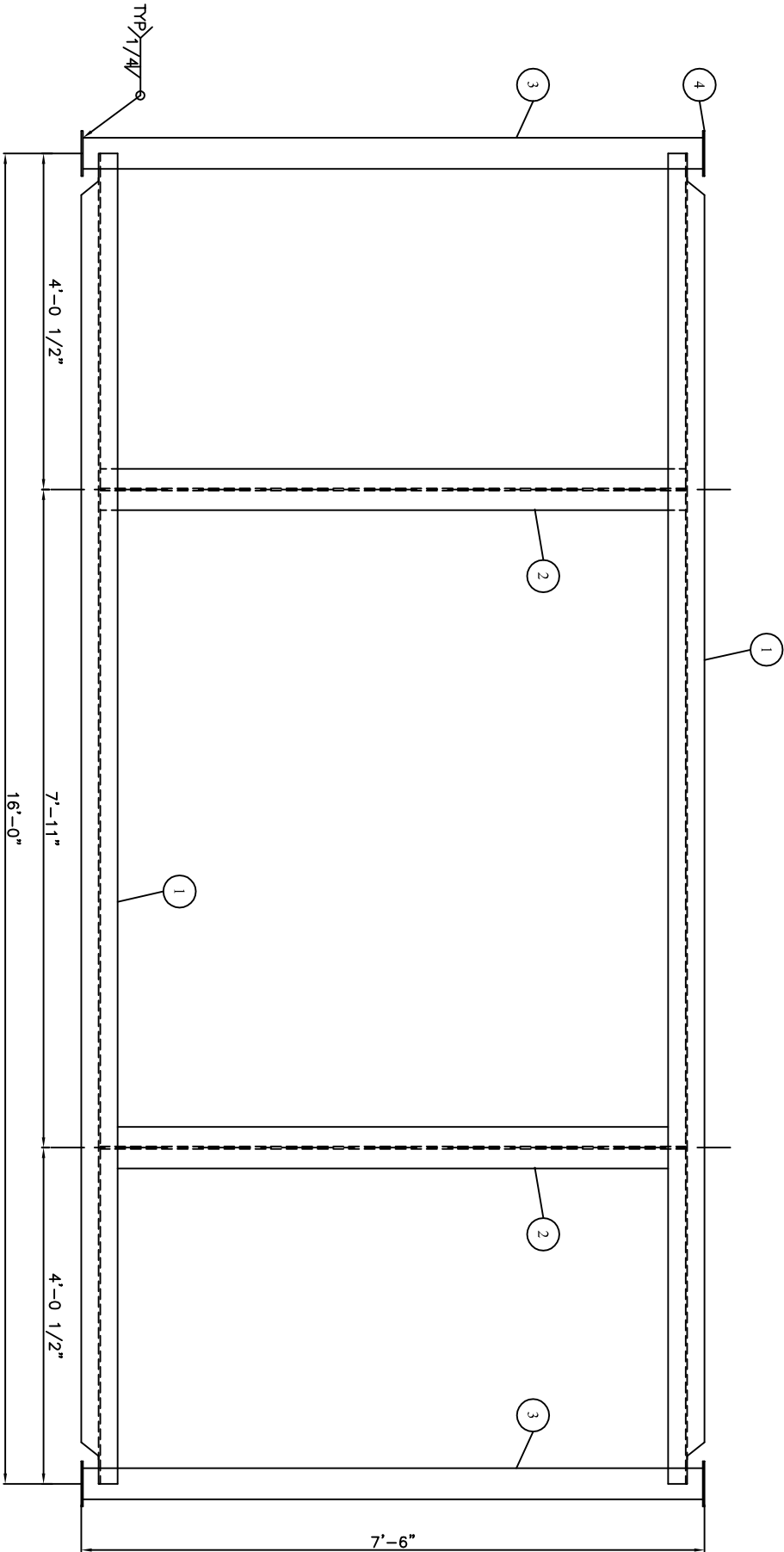
COPE DETAIL



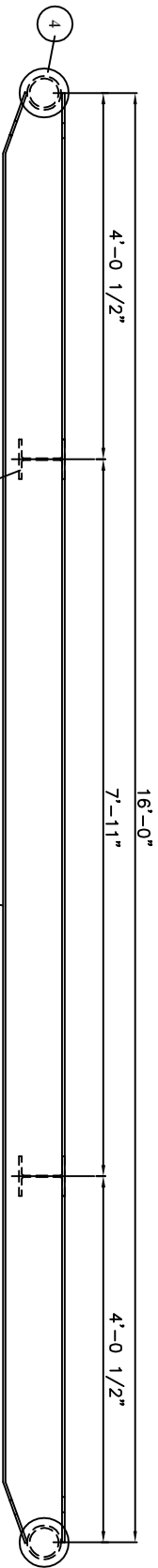
WEB DETAIL



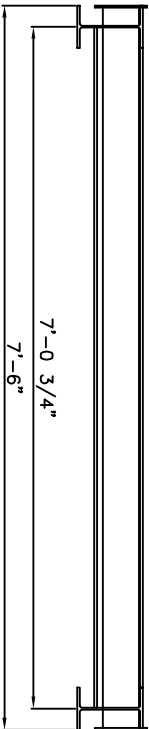
SADDLE DETAIL



TOP VIEW



ELEVATION VIEW



END VIEW

REV. NO.	DATE	REVISION	BY	APPRD	
0	12/04/00	ISSUED FOR APPROVAL	DSG	JLM	
1	12/06/00	MOVED SADDLE SUPPORT	DSG	JLM	
2	12/21/00	CORRECTED CROSSMEMBER LOCATION	DSG	JLM	
3	01/30/01	FINAL DRAWING	JMB	JLM	
4					
5					
6					
7					

BILTON

Welding & Manufacturing Ltd.

BOX 6106
3704 58 AVE.
INNISFALL, AB
CANADA
403-227-7799
1-888-227-4923
FAX 227-7796

ANADARKO CANADA CORP.

8'-0" ID x 10'-0" S/S SINGLE WALL, ABOVE GROUND KNOCKOUT TANK
SKID AND SADDLE DETAILS

DATE: 11/29/00
SCALE: N.T.S.
DRAWN BY: DSG
PURCHASE ORDER:
LOCATION:
PART NO.:

JOB NO.:
193A
DRAWING NO.:
193A-2

SHEET: 2 OF 2
SIZE
D
REV.