



Machine Specification

67-33-7

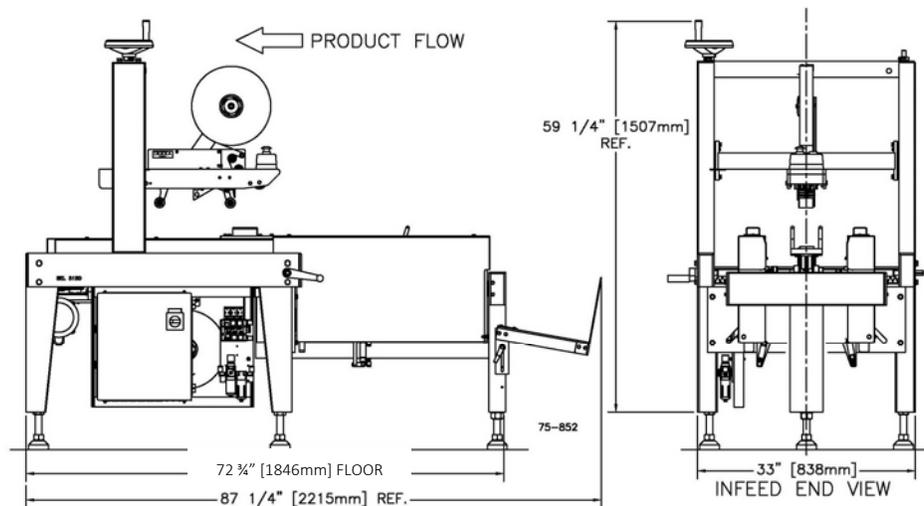
Effective: July 17, 2018
Replaces: January 24, 2013

BEL 5150 WFPS

Unified Case Forming, Packing & Semi-Automatic Sealing

The BEL 5150 WFPS combines the functions of a semi-automatic case former and packing station with a semi-automatic top and bottom case sealer into a single machine unit operated by one person. The case former section folds the bottom flaps of opened case blanks that are presented into it, and firmly supports the case for packing. As the filled or empty case is pushed out of the former into the combined case sealer, the former resets automatically ready to receive the next case blank. The sealer section's *Uni-Drive* conveyor holds cases securely and keeps them square for top and bottom tape sealing with either 2" or 3" wide tape.

The BEL 5150 requires 120V single phase electrical power and compressed air at 80-90 psi. / 6 Bar.



Standard Machine Specifications

		Length	Width*	Height
Case Size Range	Minimum	8" / 203 mm	5" / 127 mm	4.5" / 114mm**
All sizes listed are <i>outer</i> case dimensions.	Maximum	26" / 660 mm	18" / 457 mm	21" / 533 mm
Machine Dimensions		72.75" / 1846 mm	33" / 838 mm	59.25" / 1507 mm
In/Outfeed Height	Frame	22" / 559 mm		
With adjustable leg extensions [foot pad]	Minimum	25" / 635 mm		
	Maximum	32" / 813 mm		
Speed		Up to 15 cases / min.		
Shipping Weight	Approx.	600 lbs. / 273 kg.		

For further detail, see Layout Drawing 75-852

*Full minimum to maximum case width range requires the exchange of some components | **4.0" / 102mm for cases wider than 7" / 178mm