



## Closers - right angled

Bradman Lake's range of flightless right angled carton closing machines (RA) comprises of 3 models with speed capacities ranging from 60 to 120 cartons per minute. The RA60 single servo (turn correction) machine has a compact footprint while the RA90 dual servo (turn correction) machine and RA120 full servo machine, share a slightly larger footprint.

Each machine is equipped with a variable speed infeed system comprising two pairs of side belts to meter and accelerate the cartons, correctly gapped, into each machine.

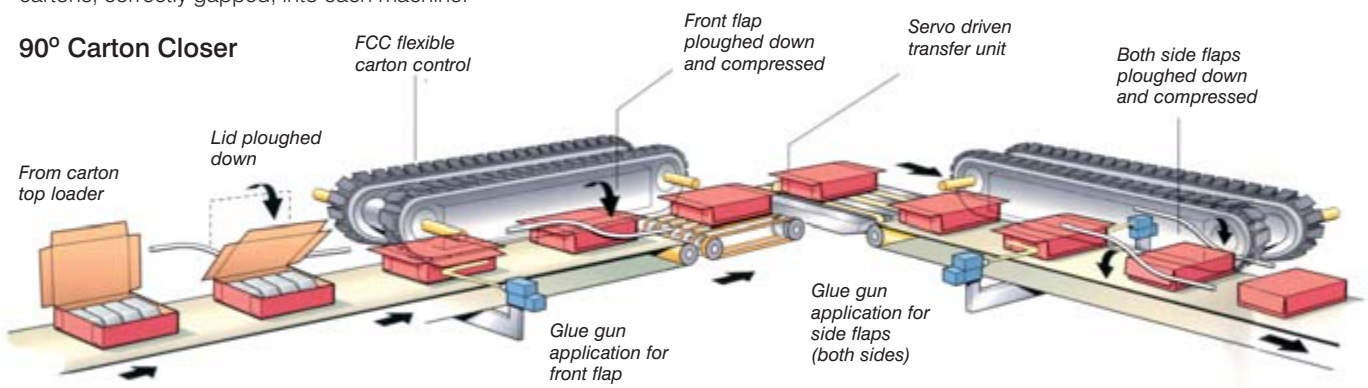
Bradman Lake's unique 'flexible carton control' (FCC) technology system allows for cartons containing product of inconsistent size and protruding above the carton base wall height to be closed.

Servo driven 90° transfer system ensures a positive transition into the second stage closing conveyors.

The cartons are sealed using hot melt adhesive.

See data sheet R6

### 90° Carton Closer



The RA range of top load three flap carton closers are designed to handle all types of board. Thin or heavy gauge chipboard or microflute corrugated board.

The Bradman Lake closers will produce perfectly closed square, mark free and secure cartons suitable for shipping and shelf or freezer display.



Flexible carton control (FCC)



RA120 closer

Model		Carton Dimensions			Max Speed
		A	B	C	cpm
RA60	min	100	76	25	60
	max	350	305	120	
RA90	min	100	76	19	90
	max	325	300	120	
RA120	min	100	76	19	120
	max	325	300	120	

