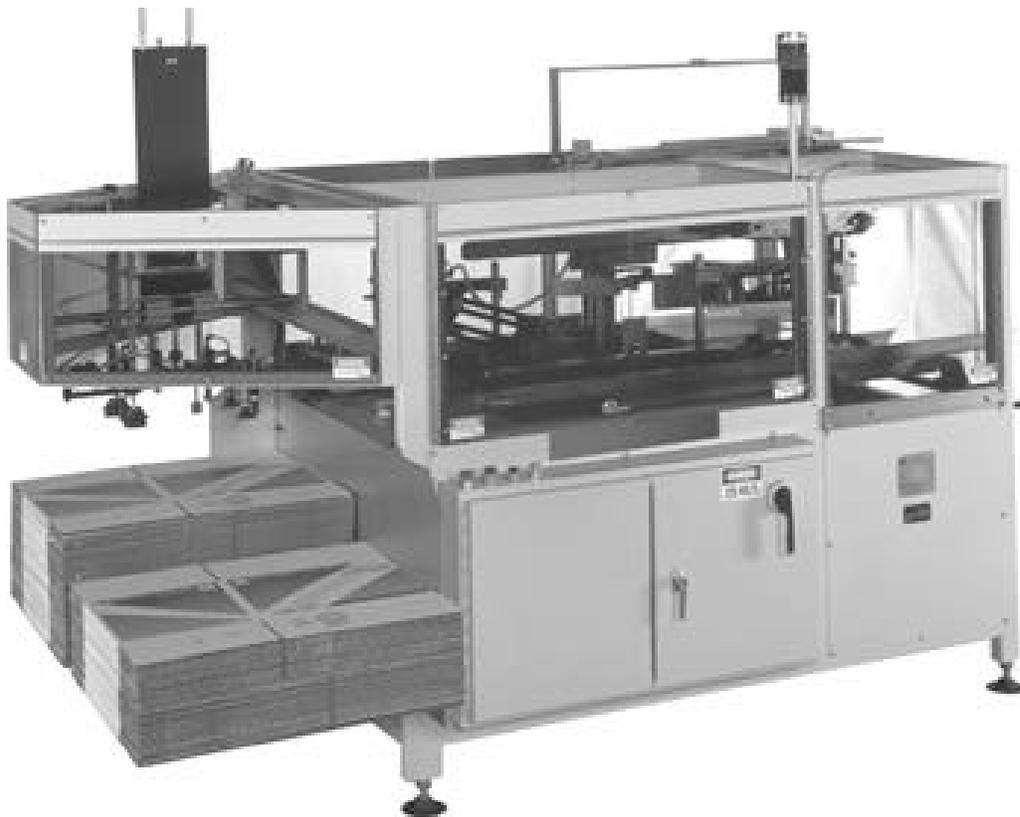


# Packomatic™ 1517 Case Erector/Bottom Sealer

Automatic Case Erector



*1517 Pressure Sensitive Tape Case Erector/Bottom Sealer*  
automatically selects, erects and seals the bottomflaps of RSC and HSC  
containers at speeds of 12, 16 or 20 cases per minute.

**Features:**

- 6-foot right angle case magazine manually indexes case stacks into position. Power infeed belt optional.
- Unique case selection system – enables machine to handle warped board, corrugated variations.
- Opposing vacuum cups in erecting station – allow machine to slowly separate case as it is erected, effectively breaking score lines and over-glued manufacturer’s joints.
- Seals with pressure-sensitive tape for strong, durable, tamper-resistant seals using a tension tape head.
- Hand cranks allow fast and easy changeover without tools.
- Vacuum transducers instead of vacuum pumps – reduce downtime due to corrugated dust clogging vanes of vacuum pumps.
- Case flaps folded in stationary position – provides for squarely sealed case.
- PLC controlled for positive control of timing sequence.

**Machine Options:**

- Downstream Photo Eye
- Cluster Lubrication
- Low Level Case Magazine Sensor Light
- Low Level Tape Sensor
- Case Stacking Squaring Device
- Opposite-Hand Machine
- Powered Magazine Infeed Belt
- Additional Length Magazine
- Extra Large Models
- Stainless Steel Construction

*Standard Case Size Range (inches)*

RANGE	L	W	D
MIN	7	5	6.5*
MAX	24	16	24*

\*Includes flaps (4" minimum case depth)  
Larger sizes available

**Specifications:**

**Case Magazine Capacity:** Two stacks of knockdown case blanks with a maximum height of 20 inches per stack dependent upon speed. Right-angle magazine is standard.

**Equipment Speed:** 12, 16, or 20 cases per minute, dependent upon case size.

**Power Requirements:**

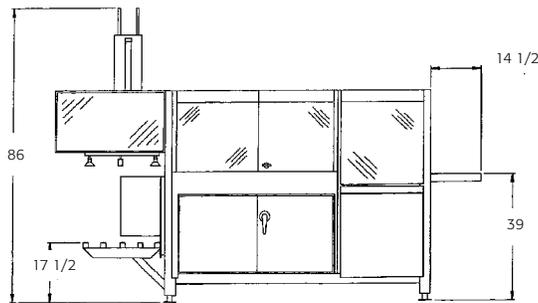
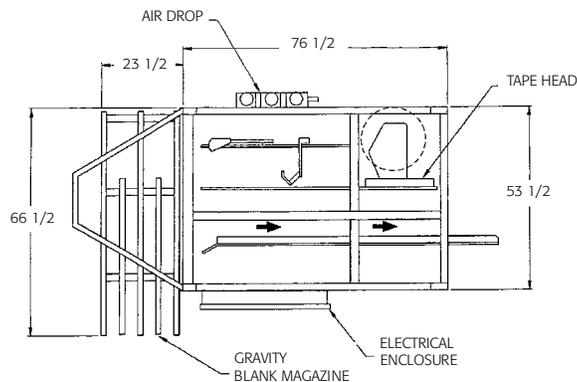
Electrical – 230/460/3/60

Air – 80 PSI (clean dry air)

Max Free Air Consumption – 1.0 cfm per cycle

**Shipping Weight:** 2,600 lbs (approximately)

Right-Hand Machine Shown



Note: All illustrations and specifications are subject to change without notice and any drawing dimensions are not to scale and are approximate. Machines shown without guards are for illustration purposes only. Guards are supplied and must be in place before operation. All sales are subject to our prevailing terms and conditions.

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