720 SERIES
CASE ERECTING SYSTEM



Small Footprint Case Erector
14 Cases per Minute - 42" x 70" Footprint
Changed-Over in Under 1 Minute

The 720 Series is the smallest footprint fully automatic case erector available. Either as a mobile stand-alone system for a hand packing operation or integrated into a demanding case packing line, the 720 is the ideal machine. Easily operated and maintained with change-over in under 1 minute, the 720 is an ideal case erector solution where simplicity, dependability and a small footprint are a must.



wepackit inc.

THE UNUSUAL IS OUR STANDARD

www.wepackitinc.com

CASE ERECTING SYSTEM

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720 SERIES CASE ERECTING SYSTEM

rsc | hsc

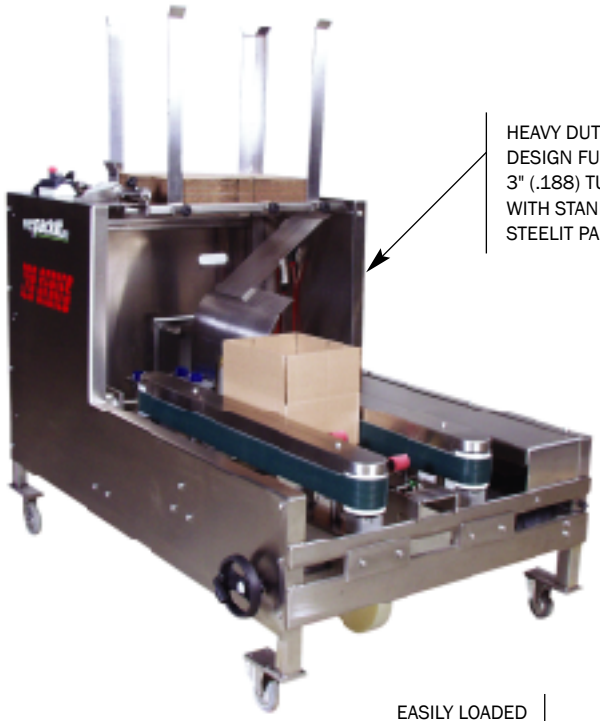
machine footprint 42" x 70" (XL)

erects up to 14 cases per minute

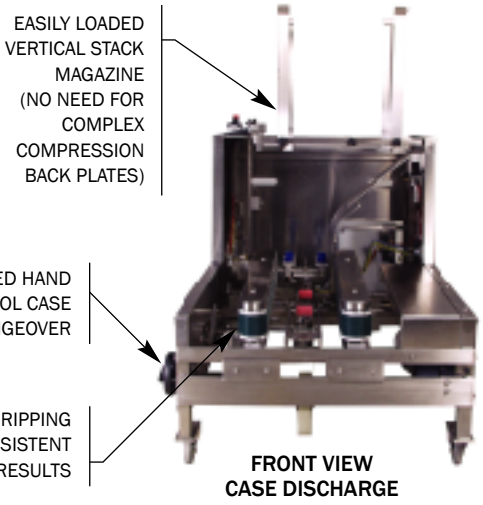
The **720 Series** is the smallest fully automatic case erector available delivering up to 14 erected and bottom taped cases per minute. Reliably consistent case erection is delivered through two unique design features.

*1. **minor case panel secured** in the erection process (not the major panel as is mostly typical), in so doing the case is levered open using the longest panel (not the smallest).*

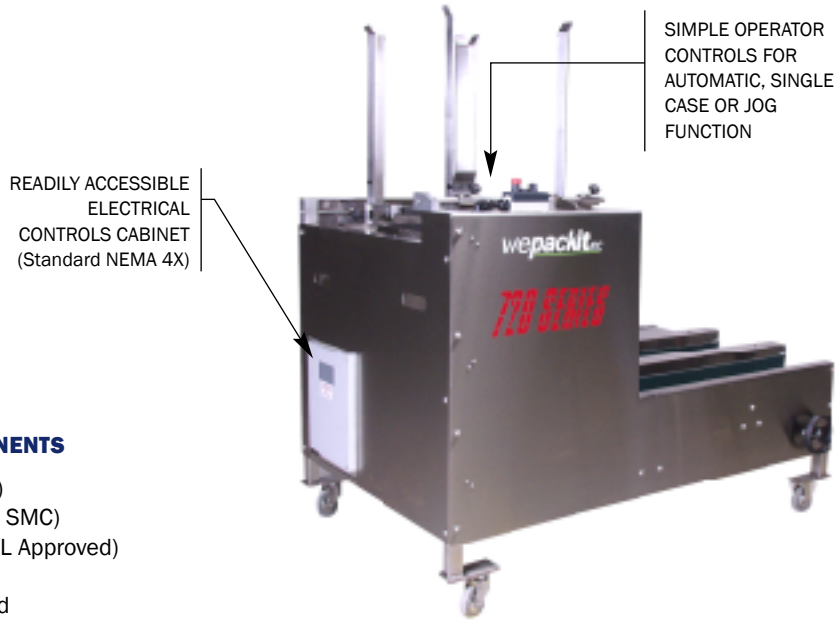
*2. **positive gripping side belts** through the formation process allow for some variation in the case's glue joint placement, where other case erectors using fixed side guides do not.*







FRONT VIEW
CASE DISCHARGE



SEQUENCE OF OPERATION

The bottom case blank from the magazine is secured on the minor panel and erected as it is rotated into position. The erected case arrives within side drive belts which actuate open to receive it. Bottom minor flaps are positively moved to close position once side belts close to secure the case on its width dimension. Bottom major flaps are ploughed to their closed position as the case is advanced by side belts. The fully erected and bottom closed case is driven across the tape head and discharged.

UTILITIES - AIR

120 Volt @ 15 AMP single phase NEMA 12

CASE SIZE RANGE*

	L	x	W	x	D	
MINI Model						
	4"		3"		2"	**min**
	10"		6"		5"	**max**
XL Model						
	6"		6"		3"	**min**
	17"		13"		13"	**max**
XLM Model						
	8"		6"		6"	**min**
	20"		15"		17"	**max**

*Oversized cases beyond noted range are possible following consultation

ERECTOR OPTIONS

- Allen Bradley Micrologix PLC
- Full Stainless Steel Construction
- Full Guarding
- Low Level Case Magazine Alert
- Electrical (480/3/60)
- Left or Right Hand Operation

STANDARD COMPONENTS

- PLC (Omron CPM1A)
- Pneumatic (Norgren SMC)
- Electrical (All CSA, UL Approved)
- Solenoids (115VAC)
- Dekka 22 Tape Head