

HEAVY DUTY COMBO SHRINK SYSTEM

MODEL: HDS320



FEATURES

CONTROL PANEL

- Top Mounted, Easy Access, UL Listed Control Panel
- RS-3 Digital Controller For Easy System Setup and Operation with Built In Diagnostics and Alarms
- Single Cord 220V Single Phase Power Supply

SEALING AREA

- Impulse Wire Seal System
- Large 20" W by 20" L Seal Area
- Cast Aluminum Seal Head with Film Clamps
- Dual Magnetic Hold Down With Adjustable Pressure And Dwell Time
- Posi-Trac Power Take Away Conveyor
- Smooth Product Transfer from Power Take Away to Tunnel with Single Hand Crank Height Adjustment

SHRINK TUNNEL

- 8" H By 21½" W Tunnel Opening
- Live/Dead Roller Tunnel Conveyor
- Package Centering Adjustment Conveyor Alignment System for Even Shrink
- Automatic Cool Down Extends Heating Element Life



Model HDS320

OTHER FEATURES

- **RAPID HS** - Standard Machine Options will Ship in 5 Days or Less
- Two Year Warranty
- Three Individually Adjustable Perforating Wheels
- Adjustable Film Cradle
- Heavy Duty Casters and Levelers
- Stainless Steel Model Available

MODEL SPECS

FILM CAPACITY	24" Wide (61 cm)
L BAR SEALING AREA	20" W, 20" L (51 W, 51 L cm)
INSIDE TUNNEL DIMENSIONS	28" L, 21 1/2" W, 8" H (71 L, 55 W, 20 H cm)
TUNNEL CONVEYOR SPEED	LDR: 0-35/70 Feet per Minute; TMB/SWB/SHB: 0-35 Feet per Min-
OVERALL DIMENSIONS	83" L, 38" W, 57" H (211 L, 97 W, 145 H cm)
WORKING HEIGHT	38" (97 cm)
POWER REQUIREMENTS	220 Volts, 38 Amp, Single Circuit with Ground
WATTAGE	6,000
WEIGHT	800 lbs. (363 kg)

AVAILABLE OPTIONS

- Stainless Steel Construction (HDS320S)
- Damp Environment Stainless Hardware Kit for Stainless Steel Machines
- Hot Knife Seal System **RAPID HS**
- 2" Live/Dead Rollers **RAPID HS**
- High Density Live/Dead Roller Spacing
- Stainless Steel Wire Mesh Belt **RAPID HS**
- Teflon® Mesh Belt Conveyor
- Heated Silicone Tunnel Conveyor Belt **RAPID HS**
- Air Actuated Sealing Head
- Powered Film Unwind with Perforating Roller and 6 Inch High Adjustable Inverting Head
- Hot Hole Punch (Replaces perf rollers)
- Adjustable Hot Hole Punch with Articulated Arm
- 12" High Shrink Tunnel Opening **RAPID HS**
- Left Hand Reverse Flow
- Spare Parts Kit

Revised 2013

