The paper machine was manufactured by Wheeler Co., Kalamazoo, Michigan, USA. The basic data are:

- Basis weight min 90-95 g/m2 max 210-220 g/m2
- Width 60 cm (23.5")
- Machine speed max 20 m/min (65 ft/min) Wire section
  - Headbox. Made of acrylic material. 3 inlets for pulp in the bottom. No recirculation of pulp.
  - Breast table
  - 6 table rolls
  - 1 wet suction box, slots 2x10 mm
  - 2 table rolls
  - 1 wet suction box, slots 2x10 mm
  - 4 table rolls
  - 3 wet suction boxes, slots 2x10 mm in each
  - Smoothing roll (on top side of the paper; not in use)
  - 1 table roll
  - 1 dry suction box, slots 2x10 mm
  - 1 table roll
  - Suction couch The wire section is equipped with a secondary headbox for the production of 2 ply paper
  - Press section
- 1 felt suction box, slots 2x10 mm (located before 1st press nip)
- 1st press top roll: plain, rubber cover
- bottom roll: plain, stainless
- 1 wet suction box, slots 2x10 mm (located before 2nd press nip)
- 2nd press
- 3rd press
- top roll: plain, rubber cover bottom roll: plain, stainless, smoothing press, unfelted top
- 1st and 2nd presses have a common felt

## Dryer section:

- 1st dryer section First 8 cylinders (cyl 1-8) cyldiam 50 cm double felted
- 2nd dryer section Second 6 cylinders (cyl 9-14) cyldiam 50 cm double felted. one beam for each side of the paper 2 nozzles per beam
- Starch application
- Size press
- 3rd dryer section **Third** 5 cylinders (cyl 15-19)
- cyldiam 50 cm double felted
- Pre calendar
- Calendar 2 roll, stainless Steel 50 cm diameter
- Reel
- Vacuum system
- 1 Nash H7
- Refiners
- Tanks
- Associated mechanical and electrical