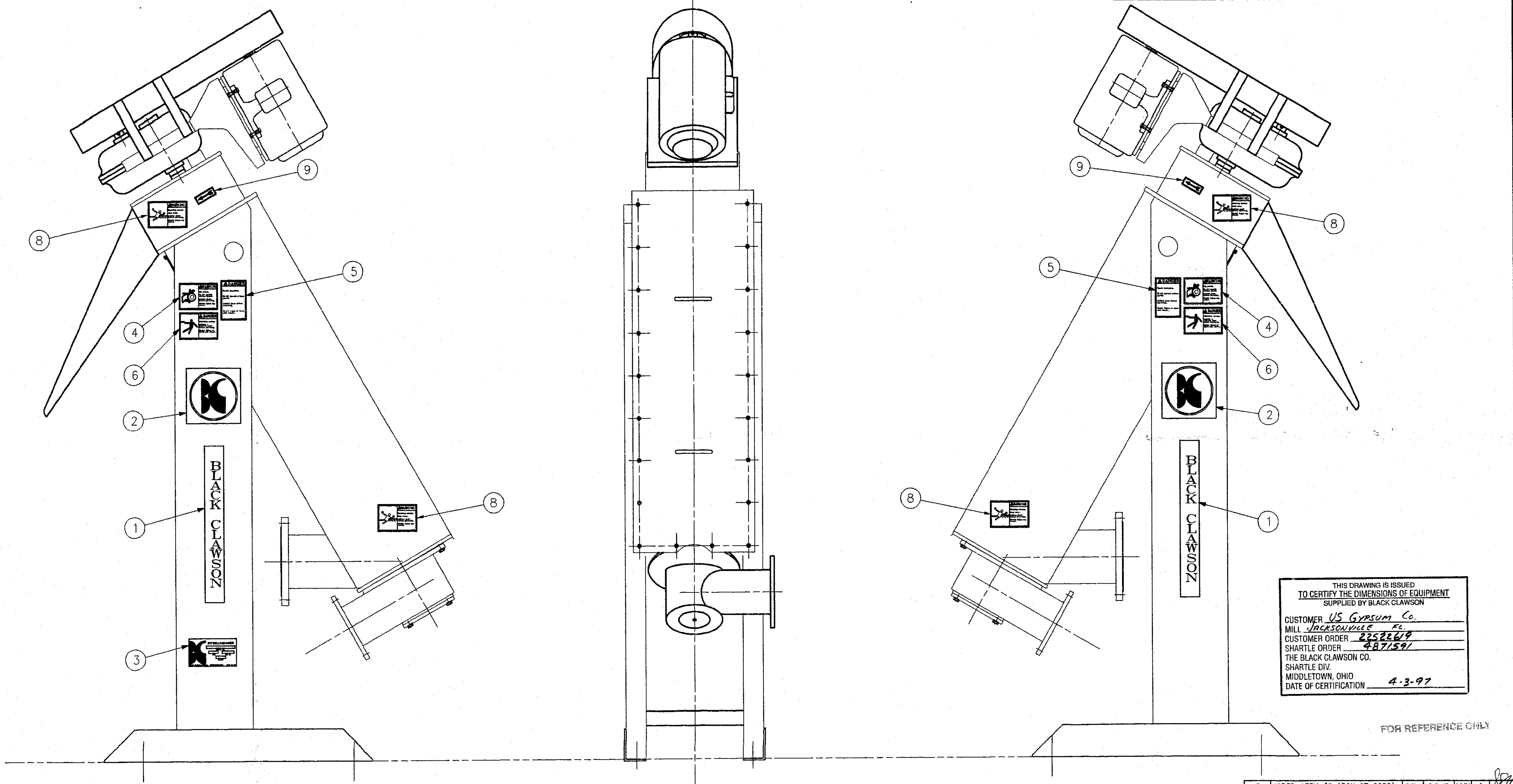


ITEM No.		DRAWING No. PART No.	QTY	MATERIAL	DESCRIPTION
1	*	1504756	2	304 STN. STL.	CORPORATE NAMEPLATE
2	*	1504752	2	304 STN. STL.	CORPORATE EMBLEM
3	*	1505054	1	304 STN. STL.	EQUIPMENT NAMEPLATE
4	*	1504666	2	304 STN. STL.	DANGER SAFETY SIGN
5	*	1504668	2	304 STN. STL.	DANGER SAFETY SIGN
6	*	1504669	2	304 STN. STL.	WARNING SAFETY SIGN
7	*	1503293	1	PLASTIC LAM. SHEET	IMPORTANT SAFETY INSTRUCTIONS
8	*	1504670	4	304 STN. STL.	WARNING SAFETY SIGN
9	*	1504757	2	304 STN. STL.	ARROW NAMEPLATE



NOTES:

1. (4) 1/16 TACK-WELDS, (1) EACH SIDE OF NAMEPLATES.

THIS DRAWING IS ISSUED TO CERTIFY THE DIMENSIONS OF EQUIPMENT SUPPLIED BY BLACK CLAWSON

CUSTOMER US Gypsum Co.
MILL JACKSONVILLE FL.
CUSTOMER ORDER 2352619
SHARTLE ORDER 4871591
THE BLACK CLAWSON CO.
SHARTLE DIV.
MIDDLETOWN, OHIO
DATE OF CERTIFICATION 4-3-97

C.A.D. DRAWING DO NOT UPDATE MANUALLY			
DIMENSIONS ARE IN INCHES UNLESS OTHERWISE SPECIFIED			
STANDARD TOLERANCES UNLESS OTHERWISE SPECIFIED			
METRIC	INCH		
WHOLE NUMBER	#1	ONE PLACE DECIMAL	±0.04
ONE PLACE DECIMAL	±0.3	TWO PLACE DECIMAL	±0.01
TWO PLACE DECIMAL	±0.15	THREE PLACE DECIMAL	±0.005
ANGULAR	±0.5°	ANGULAR	±0.5°
THESE LIMITS DO NOT APPLY TO ASSEMBLY OR FOUNDATION PLAN DRAWINGS			
ORDER No. <u>4871591</u>	REF. DRG. No. <u>4000374</u>	SUPPERSEDES	---
SERIAL No. <u>87401870255</u>	USED ON <u>4001596</u>	SUPPERSEDED BY	---
CUSTOMER <u>US Gypsum</u>	WEIGHT	PATTERN No.	---

CONFIDENTIAL

This document, including all information contained therein, is the exclusive and confidential property of The Black Clawson Company, and the document and information not to be copied, reproduced or delivered to others in whole or in part, except express written permission, and the document is to be returned promptly after no served the purpose for which delivered.

In addition, you agree that the modification of the equipment relating to this a document without the prior consent of The Black Clawson Company, which causes or contributes to a defect on such equipment shall relieve The Black Clawson Company warranty obligations and to the extent that such unauthorized modification contr directly or indirectly, to an injury to any person or damages property, you here to indemnify and hold The Black Clawson Company harmless from any liability or resulting therefrom.

2	ADDED ITEM #9 (ECN 97-0255)	BOM	3-5-97	MHH	---
1	ADDED ITEM #8 (ECN 97-0104)	ALL	01-31-97	WJH	GSW
No.	REVISION	ZONE	DATE	BY	CHKD
Black Clawson Company					
SHARTLE DIVISION / STOCK PREP SYSTEMS / PULP MILL PRODUCTS MIDDLETOWN, OHIO					
TITLE ASS'Y, PAINT & NAMEPLATE LOC. - FOR 1-B-9 HYDRADENSER					
DRAWN	M. BROWN	DATE	05 OCT 1993	THIRD ANGLE PROJECTION	SCALE
CHECKED	G. WILLIAMSON	DATE	31 JAN 97		1/8
APPROVED	G. WILLIAMSON	DATE	31 JAN 97		
152	DRG. No.	4001597	REV	2	SHEET 1 OF 1