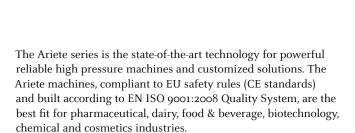


GEA Niro Soavi Technical Datasheet

Homogenizer & High Pressure Pump

Ariete NS2006

From the world leader in high pressure homogenization: absolute quality and reliability with advanced technical solutions for any process need.



Liquid end

- High quality stainless steel and special high wear resistant materials for best mechanical and corrosion resistance performance
- 3-A and electropolished versions available
- Ball (PVB) and poppet valves (PVP) interchangeable into the same block design for maximum product handling flexibility
- Aseptic version compression block available as option, with sterile condensate packing flushing
- Various materials for pumping plungers
- Monoblock construction, up to 600 bar, or multiblock, up to 1500 bar forged high grade Duplex or Super Duplex SS alloy

Homogenizing valve

- One stage (standard on homogenizers) with hand wheel adjustment
- High efficiency homogenizing valve, based on advanced fluid dynamics concepts
- · Engineered for easy maintenance and cleaning
- Second homogenizing stage as optional
- · Wear parts made of tungsten carbide, ceramics as option



Power end

- Heavy duty and reliable power frame housing the transmission elements
- · AC motor drive
- Splash type lubrication system
- •"V" belts direct drive

Casing

- Polished stainless steel removable panels for easy access and maintenance
- · Galvanized steel base frame on adjustable legs

Tools and spare parts

- Ordinary maintenance tools and one set of emergency spare parts supplied with the machine
- · O&M manual and Spare Parts list on CD-ROM

Pump Valves

- High wear resistant Stellite™ alloy removable seats
- Ball type (PVB) or poppet type (PVP) in solid Stellite™
- · Ceramic or tungsten carbide materials available as option

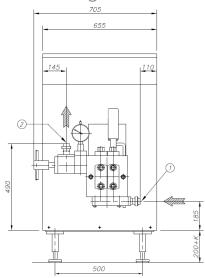
Plungers

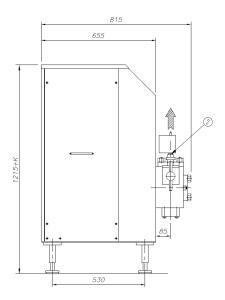
- Chrome coated stainless steel
- Tungsten carbide coated stainless steel
- $\bullet \ Solid \ ceramic$
- HCR Chromium Carbide coated stainless steel



Ariete NS2006

Dimensional drawing





measure in mm

Available up to 1500 bar, suitable for CIP and SIP, the Ariete machines can be supplied with all necessary customizations for easy integration in any process line, sanitary or aseptic. The wide range of available materials, linear plunger velocity allow Ariete machines to perform at their best also on abrasive and viscous product.

Pressure measurement & control

- Sanitary design analog high pressure gauge
- Pressure transmitters and transducers available as option
- Overpressure relief valve installed on compression block

Product line connections

- DIN 11851, Tri-Clamp™, GEA Tuchenhagen Varivent™
- Others as option upon request

Power end

- Cast iron power frame
- · Splash lubrication, forced as option
- \bullet Polished SS machine casing on stainless steel frame
- Special high grade Duplex / super-Duplex SS alloy compression head
- · Monoblock or Multiblock VHP construction

Main options on request

- High pressure pump version
- 2nd stage homogenizing valve
- \bullet Electric power board for fixed or variable capacity
- Machine automation and remote controls
- · Aseptic execution
- $\boldsymbol{\cdot}$ 3-A execution, FDA approved gasket and cGMP documentation

PERFORMANCE

Pressure (bar)	Max Flow Rate (I/h)
100	650
150	650
180	450
200	450
250	400
400	200
600	100
1000	80
1200	80
1500	35

Each line refers to a different machine, which is designed for the specific maximum pressure and the specific maximum capacity.

TECHNICAL DATA

Number of plungers	2
Stroke	40 mm
Max motor power	5.5 kW
Net weight	375 kg
Gross weight	515 kg
Lubricating and cooling water	40 l/h
Lubricating oil ISO VG 150	1.5 l

GEA Mechanical Equipment

GEA Niro Soavi

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Technical specifications are not mandatory and subject to change without notice. REV.1_02/2012