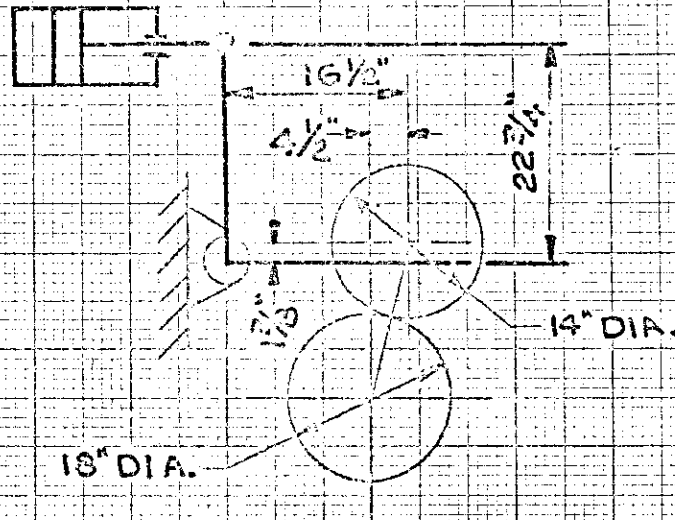


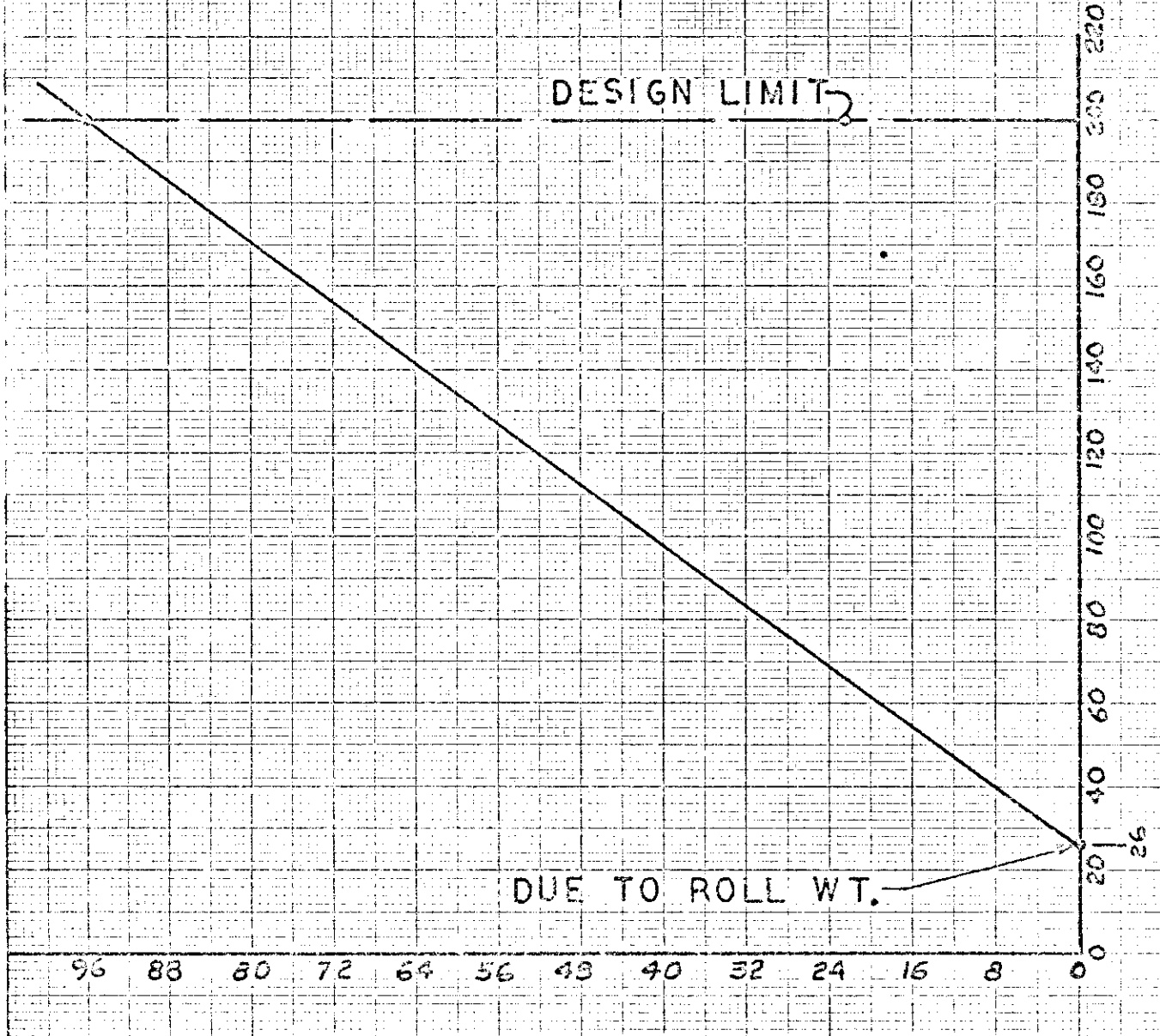
1ST PRESS



DESIGN LIMIT

DUE TO ROLL WT.

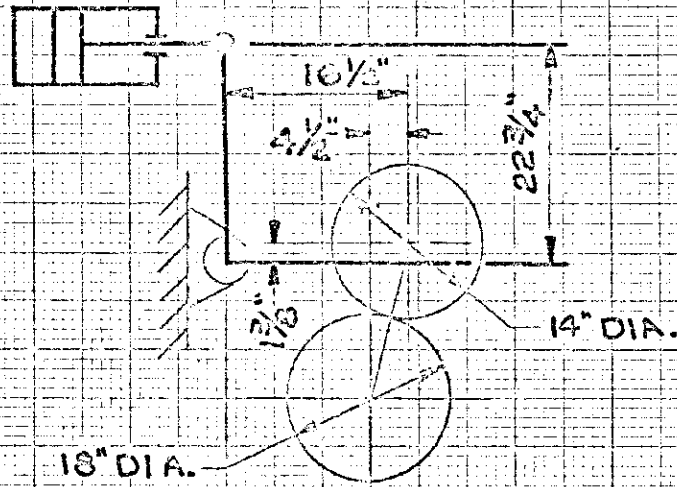
LOAD CHART - (SUCTION PRESS)
NIP PRESSURE VS AIR GAUGE PRESSURE



NIP PRESSURE-P.L.I.

AIR GAUGE PRESSURE - P.S.I.

1ST PRESS



DESIGN LIMIT

DUE TO ROLL WT.

96 83 80 72 64 56 48 40 32 24 16 8 0

AIR GAUGE PRESSURE - P.S.I.

LOAD CHART - (SUCTION PRESS)
NIP PRESSURE VS AIR GAUGE PRESSURE

NIP PRESSURE - P.L.I.

